



**COLUMBIA**

**Columbia ParCar Corp.  
Parts Manual**

**Eagle**

**P4E-LE, P4E-SE**

**NEV2-MGN, NEV2-GN, NEV2-TN**

## PREFACE

Welcome, and congratulations on your choice of the Columbia Electric Vehicle from Columbia ParCar Corp.!

Some of the equipment in this manual may not apply to your vehicle, depending on which model you have.

If your vehicle is a Low Speed Vehicle (LSV), commonly referred to as a Neighborhood Electric Vehicle (NEV) or a Personal Transportation Vehicle (PTV) they meet the requirements of the National Highway Traffic & Safety Administration (NHTSA) as stated in the Code of Federal Regulations, Title 49, Part 571, Standard 500, Low Speed Vehicles.

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# INDEX

## **SECTION 1 Accelerator and Brake Linkage**

|   |      |
|---|------|
| Bucket Seat Unit – Hand Parking Brake Assembly .....  | 1-1  |
| Accelerator/Hydraulic Brakes.....                     | 1-3  |
| Hydraulic Brake Pedal Linkage.....                    | 1-7  |
| Accelerator Assembly – Mechanical Brakes.....         | 1-9  |
| Master Cylinder, Brake Lines & Fittings.....          | 1-11 |
| Mechanical Brake Pedal Assembly w/ Lights .....       | 1-14 |
| Mechanical Brake Pedal Assembly w/o Lights .....      | 1-16 |
| SPCC Mechanical Brake Pedal Assembly w/ Lights .....  | 1-18 |
| SPCC Mechanical Brake Pedal Assembly w/o Lights ..... | 1-20 |
| Mechanical Brake Pedal Rod Attachment .....           | 1-22 |
| Parking Brake Catch .....                             | 1-23 |
| Mechanical Brakes w/LAD .....                         | 1-24 |
| Conversion Kit – Add Front Hydraulic Brakes .....     | 1-26 |

## **SECTION 2 Steering and Front Suspension**

|  |      |
|--|------|
| Front Wheel Assembly with Brakes – LH..... | 2-1  |
| Hub Assembly – P4, .....                   | 2-3  |
| Front Suspension – LE.....                 | 2-4  |
| Front Suspension - SE .....                | 2-8  |
| Steering Column .....                      | 2-13 |
| Rack & Pinion Assembly .....               | 2-15 |

## **SECTION 3 Rear Suspension, Motor and Axles**

|   |      |
|---|------|
| Rear Suspension and Motor .....         | 3-1  |
| Motor, Sep Ex, Heavy Duty, W/Tach ..... | 3-4  |
| Axle .....                              | 3-5  |
| Gear Set .....                          | 3-8  |
| Axle Brace .....                        | 3-9  |
| Mechanical Brake Assembly .....         | 3-10 |
| Hydraulic Brake Assembly .....          | 3-12 |
| Motor, Sep Ex, Std Duty .....           | 3-14 |

## **SECTION 4 Body, Seating and Console Instrumentation**

|   |      |
|---|------|
| Body – Bucket Seats.....                | 4-1  |
| Body – Bench Seats, Handrails .....     | 4-3  |
| Body Touring .....                      | 4-5  |
| Console .....                           | 4-7  |
| Dash .....                              | 4-8  |
| Front Hood and Cover.....               | 4-11 |
| Front Wraparound Bumper .....           | 4-12 |
| Front DuroBumper .....                  | 4-13 |
| Rear Bumpers .....                      | 4-14 |
| Bag Rack – Single/Twin Sweater.....     | 4-15 |
| Seat Belts – Bench Seats .....          | 4-17 |
| Seat Belts – Bucket Seats .....         | 4-19 |
| Seat Belts – Rear Facing Seats .....    | 4-20 |
| Seat Belts – Utility Bucket Seats ..... | 4-22 |
| Suntop – Bench Seats .....              | 4-23 |
| 80" Suntop – Bench Seats .....          | 424- |
| Suntop – Bucket Seats.....              | 4-25 |
| Bagwell Liner Kit .....                 | 4-29 |
| Side Fender Scuff Guard Kit .....       | 4-29 |
| Front Heel Guard Kit .....              | 4-29 |
| Executive Trim Heel & Bagwell .....     | 4-29 |
| Executive Trim Complete .....           | 4-29 |

## **SECTION 5 Electrical System**

|  |      |
|--|------|
| Main Wire Harness.....                       | 5-1  |
| Main Wire Harness Schematic.....             | 5-2  |
| 12 V Electrical Accessory Supply .....       | 5-3  |
| DC/DC Converter Wiring.....                  | 5-4  |
| 12 V Electrical Accessory.....               | 5-5  |
| DC-DC Converter .....                        | 5-6  |
| 12 V Accessory Schematic .....               | 5-7  |
| Back-Up Lights Harness Schematic .....       | 5-8  |
| Back-Up Lights Harness Schematic Ace + ..... | 5-9  |
| Control Panel Components .....               | 5-10 |
| Charger & Battery .....                      | 5-12 |
| Delta Q Charger With Remote LED .....        | 5-14 |
| Pot Box Adapter Harness.....                 | 5-15 |
| Kit, High Output Charger 48V .....           | 5-16 |
| Pro Charger 18A .....                        | 5-17 |

## **SECTION 6 Wheels and Hub Caps**

|                        |     |
|------------------------|-----|
| Wheels Assemblies..... | 6-1 |
|------------------------|-----|

## **SECTION 7 Accessories**

|  |      |
|--|------|
| Battery Watering System .....          | 7-1  |
| Decks .....                            | 7-2  |
| Outback Box, Steel .....               | 7-3  |
| Outback Box, Aluminum.....             | 7-6  |
| Heater.....                            | 7-7  |
| Mirrors .....                          | 7-8  |
| Speedometer.....                       | 7-9  |
| Trunk .....                            | 7-13 |
| Windshield Wiper .....                 | 7-14 |
| Rear Facing Seat .....                 | 7-16 |
| Cargo Rear Facing Seat .....           | 7-19 |
| Rear Facing Seat Cushions .....        | 7-22 |
| Windshields .....                      | 7-23 |
| Enclosure .....                        | 7-24 |
| Headlight Kit.....                     | 7-25 |
| License Plate Light & Reflectors ..... | 7-26 |
| Front License Bracket .....            | 7-27 |
| Amber Strobe Light – Suntop.....       | 7-28 |

### **Note:**

Starting in February of 2015, Columbia started implementing the use of textured black paint instead of satin black on certain accessories. When ordering black coated parts it may be necessary to state if they have the satin finish or the textured finish.

## **CHANGE HISTORY – P4, NEV2**

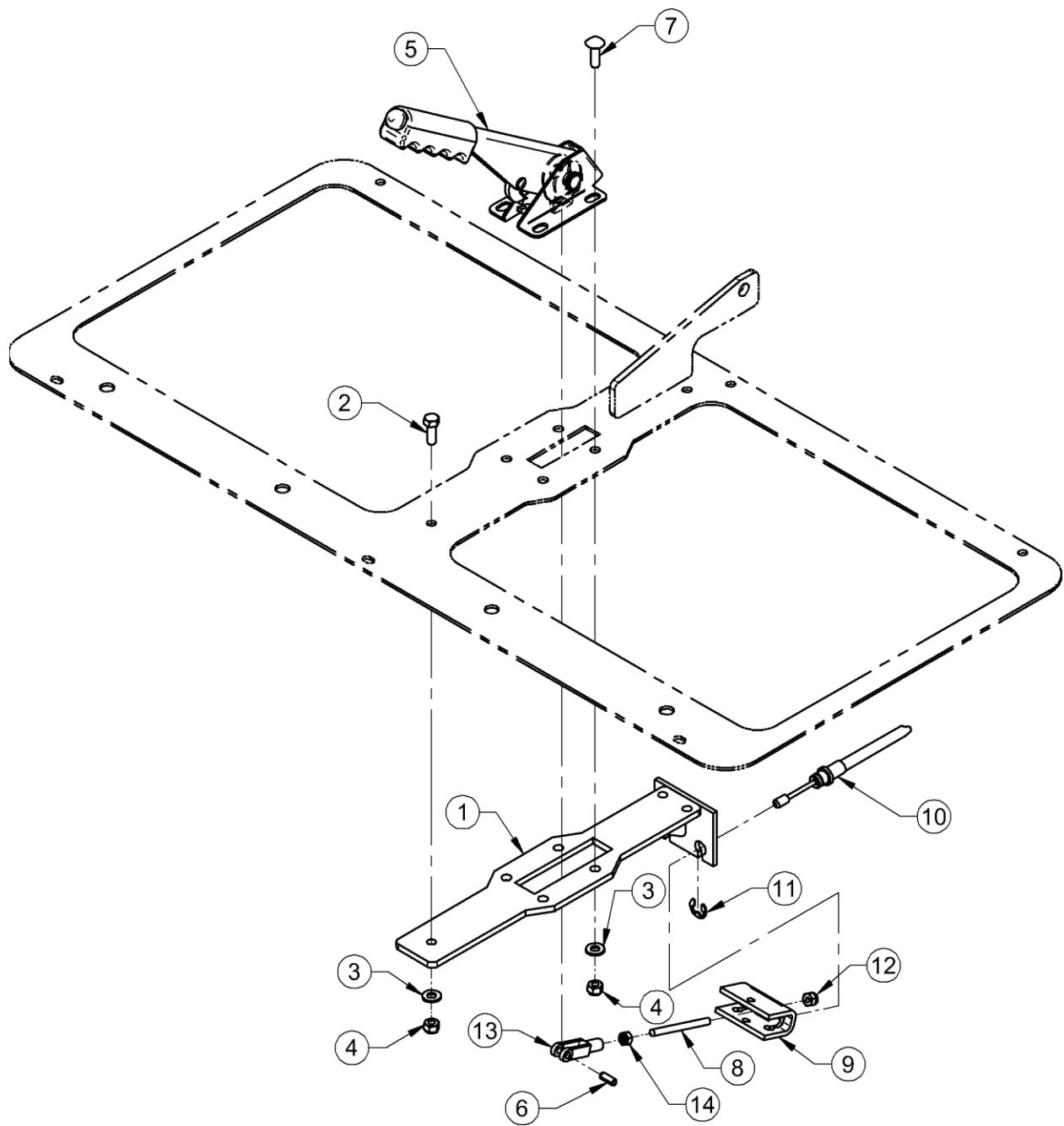
| DATE     | DESCRIPTION  | BY |
|----------|--|----|
| 12/20/10 | Issued   | TS |
| 7/11/14  | Deleted 760614 lug nut & 760613 cap                                | TS |
| 7/29/14  | Added axle part 7538 locking flange nut                            | TS |
| 8/14/14  | Added High Output Charger Kit                                      | TS |
| 10/7/14  | Changes made to bag rack and basket                                | TS |
| 3/31/15  | Added note about the black finish changing & added battery washers | TS |
| 4/30/15  | Added Pro Charger 18A, changed brake pads                          | TS |

# **Eagle Parts Manual**

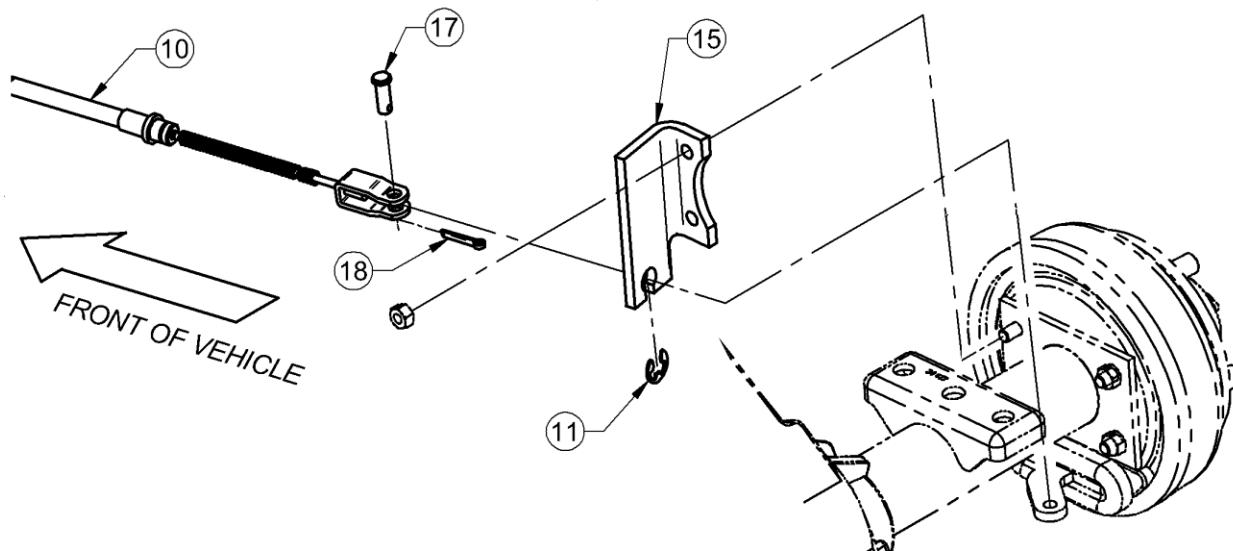
## **Section 1**

### **Accelerator and Brake Linkage**

## BUCKET SEAT UNIT – HAND PARKING BRAKE ASSEMBLY



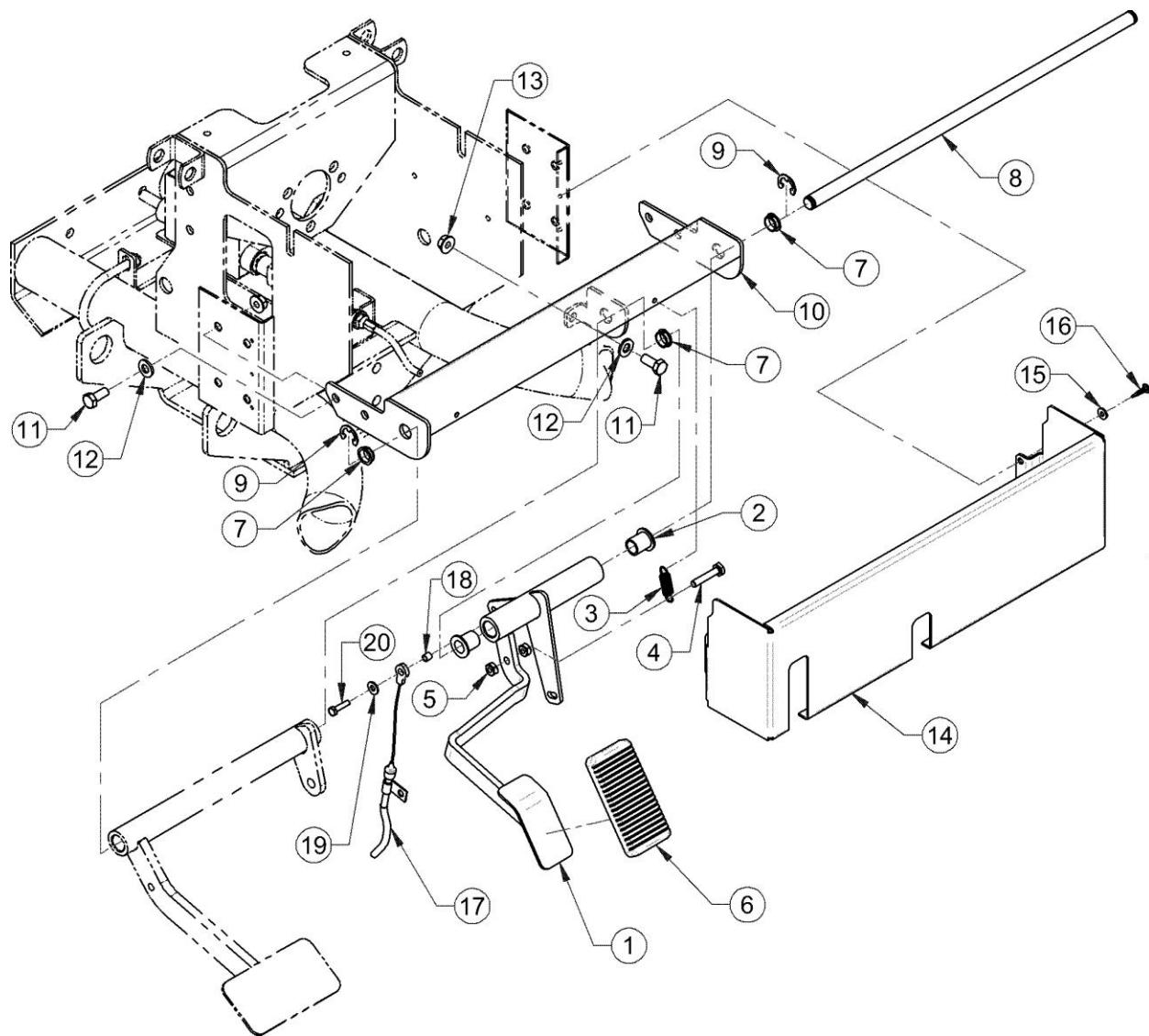
## BUCKET SEAT UNIT – HAND PARKING BRAKE ASSEMBLY (Cont.)



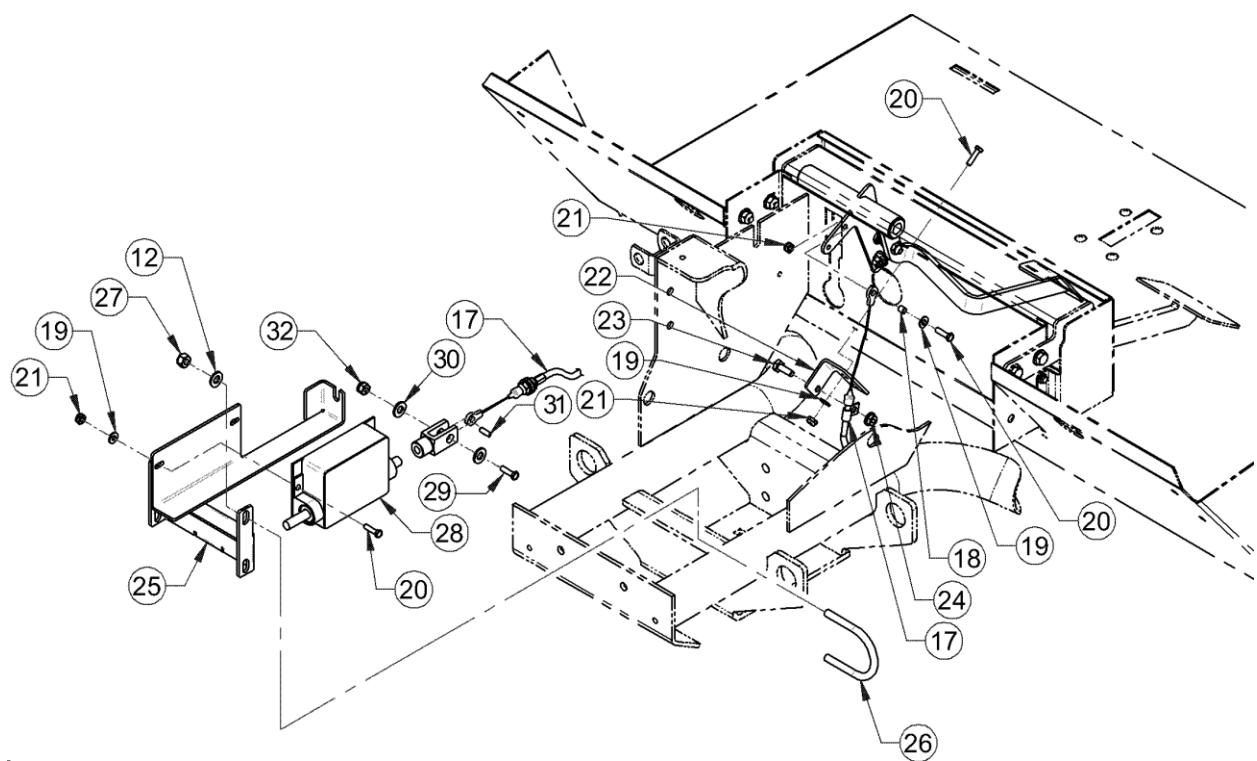
| ITEM | CPC P/N   | DESCRIPTION                              | QTY | SI P/N   |
|------|-----------|--|-----|----------|
| 1    | 51520-10  | STIFFENER, SEAT BASE                     | 1   | 307526   |
| 2    | 3991      | SCREW, 5/16-18 X 7/8, HEX HEAD CAP, GR 5 | 3   | 719643   |
| 3    | 6702-B    | WASHER, 5/16 FLAT, STEEL                 | 7   | 719810   |
| 4    | 7739      | NUT, 5/16-18, NE, NYLOC, GR A            | 7   | 719892   |
| 5    | 41721-04  | PARKING BRAKE HANDLE, SEAT MOUNTED       | 1   | 509905   |
| 6    | 625       | ROLL PIN, Ø1/4 X 5/8                     | 1   | 719121   |
| 7    | 5400-BS   | BOLT, 5/16-18 X 1, CARRIAGE, GR 5        | 4   | 719744   |
| 8    | 41512-08  | ROD, 1/4 -28 X 3.00                      | 1   | 719364   |
| 9    | 4202-89   | BRAKE CABLE EQUALIZER                    | 1   | 509154PL |
| 10   | 42370-02  | CABLE, BRAKE, 42"                        | 2   | 709818   |
| 10A  | 42400-89B | CABLE, BRAKE, 48" MECH BRAKES            | 2   | 709091   |
| 11   | 11040     | E-RING                                   | 4   | 719515   |
| 12   | 7683      | NUT 1/4-28, NE, NYLOC, GR A              | 1   | 719877   |
| 13   | 73062-86A | YOKE, CLEVIS, 1/4-28 RH                  | 1   | 719854   |
| 14   | 7676      | NUT, 1/4-28, HEX, FULL, GR 2             | 1   | 719874   |
| 15   | 47756-88  | BRACKET, BRAKE CABLE, PASSENGER          | 1   | 510209   |
| 16*  | 47757-88  | BRACKET, BRAKE CABLE, DRIVER             | 1   | 510210   |
| 17   | 497       | CLEVIS PIN, 5/16 X 7/8 YELLOW/ZINC       | 1   | 719713   |
| 18   | 520-W     | PIN, COTTER 1/8 X 1 YELLOW/ZINC          | 1   | 719728   |

\* NOT SHOWN

## ACCELERATOR/HYDRAULIC BRAKES



## ACCELERATOR/HYDRAULIC BRAKES (Cont.)



## ACCELERATOR/HYDRAULIC BRAKES (Cont.)

| ITEM | CPC P/N   | DESCRIPTION   | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 1    | 106727    | BRAKE PEDAL   |     | 306727    |
| 2    | 10514     | BEARING, .50" ID X .62" OD X .75" L, FLANGED  | 1   | 719262    |
| 3    | 11816     | SPRING, ACCELERATOR PEDAL RETURN  | 1   | 709711    |
| 4    | 3993      | SCREW, 1/4-20 X 1-1/4, HHCS, GR 5   | 1   | 719644    |
| 5    | 7688-B    | NUT, 1/4-20, HEX, FULL, GR 2  | 1   | 719880    |
| 6    | 40582-02  | PAD, ACCEL PEDAL  | 1   | 709808    |
| 7    | 10515     | BEARING, CLIP, .500" I.D.   | 2   | 719093    |
| 8    | 42361-02  | ROD, PEDAL PIVOT  | 1   | 709817    |
| 9    | 11040     | E-RING, .562, REINFORCED PHOS   | 1   | 719515    |
| 10   | 106725    | PEDAL MOUNT   | 1   | 306725    |
| 11   | 3987-BS   | SCREW, 5/16-18 X 3/4, HHCS, GR 5  | 1   | 719642    |
| 12   | 6702-B    | WASHER, 5/16, SAE FLAT  | 2   | 719810    |
| 13   | 7525      | NUT, 5/16-18, SERRATED FLANGE LOCK, GR A  | 1   | 719864    |
| 14   | 42434-02  | COVER, PEDAL MODULE   | 1   | 510411    |
| 15   | 6912-B    | WASHER, # 8, SAE FLAT   | 1   | 719817    |
| 16   | 2653-B    | SCREW, 10-16 X 3/4, HWH, TEK  | 1   | 719583    |
| 17** | 40553-07A | CABLE, SPEEDSWITCH  | 1   | 760641    |
| 18   | 5760      | SPACER, .192 ID X .25 OD X .25 THK, BRASS   | 1   | 719769    |
| 19   | 6716      | WASHER, #10, SAE, FLAT  | 3   | 719812    |
| 20   | 2339      | SCREW, 10-24 X 3/4", HHMS   | 3   | 719551    |
| 21   | 7624      | NUT, 10-24, NM NYLOC, GR A  | 3   | 719870    |
| 22** | 70228-07  | TAB, CABLE MOUNTING   | 1   | 511335    |
| 23** | 3787-B    | SCREW, 1/4-20 X 3/4, HHCS, G5   | 1   | 719636    |
| 24** | 7724-B    | NUT, 1/4-20, SERRATED FLANGE LOCK, GR A   | 1   | 719887    |
| 25** | 40551-07  | MOUNTING BRACKET -LINEAR ACCELERATOR  | 1   | 308613    |
| 26** | 5211      | U-BOLT, 5/16-18 X 2 11/16" DP X 2" W X 1" THD   | 1   | 719734    |
| 27** | 7739      | NUT, 5/16-18, NE, NYLOC, GR A   | 1   | 719892    |
| 28   | 70226-07  | LINEAR ACCELERATOR DEVICE   | 1   | 759803    |
| 29** | 708649    | SCREW, 10-24X1 1/4 HH   | 1   | 708649    |
| 30** | 6716      | WASHER, # 10  | 2   | 719812    |
| 31** | 759824    | SPACER, NYLON   | 1   | 759824    |
| 32** | 7624      | NUT, 10-24 NYLOCK   | 1   | 719870    |
| 33*  | 15050-02  | PEDAL ASSEMBLY, BRAKE & ACCELERATOR<br>(INCLUDES ITEMS 1, 3, 7 – 10, & BRAKE PEDAL<br>COMPONENTS) | 1   | 460161    |

\* ITEM NOT SHOWN

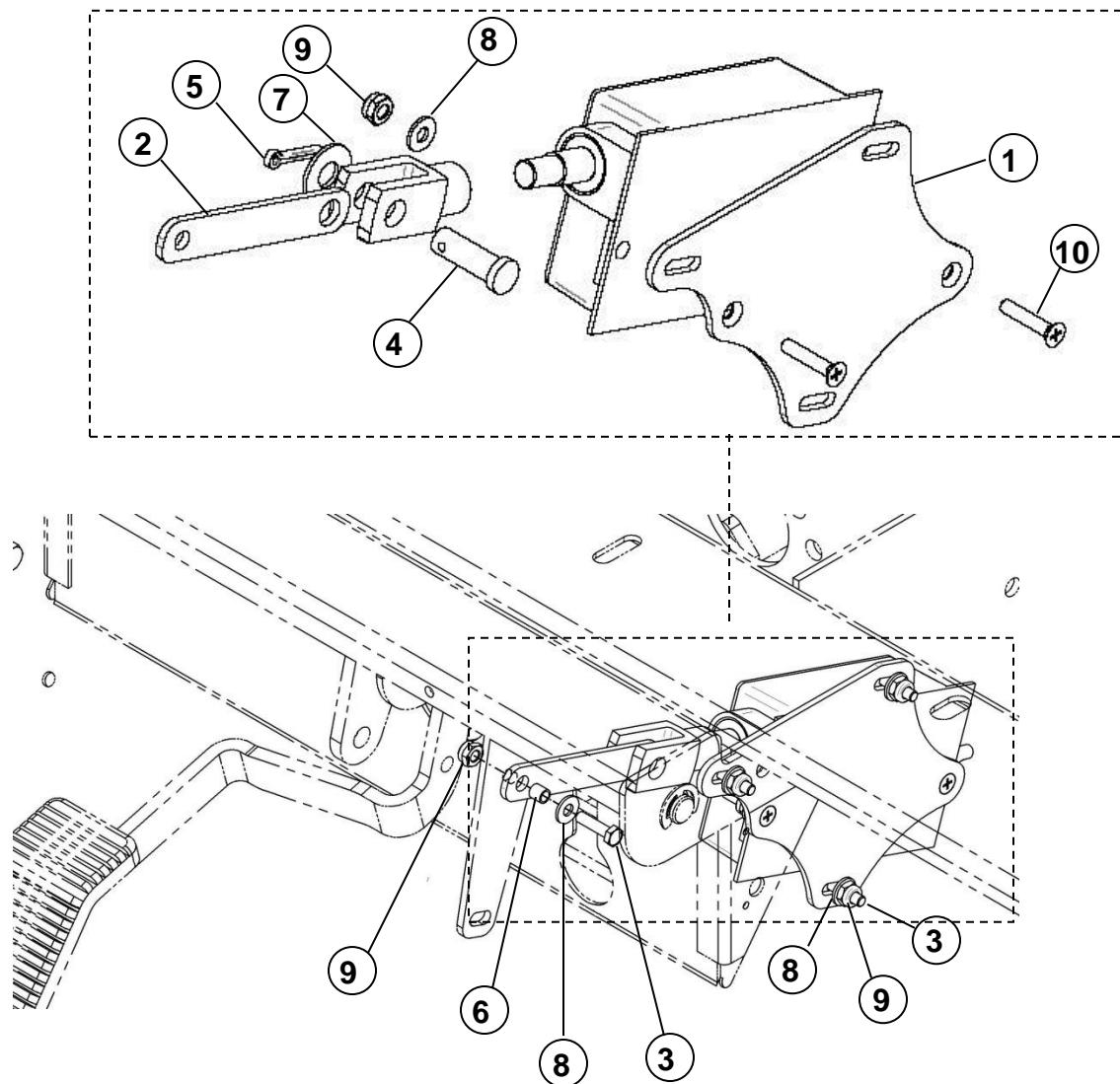
\*\* See page 6. These parts are not used on vehicles equipped with a LAD push rod link.

## ACCELERATOR/HYDRAULIC BRAKES (Cont.)

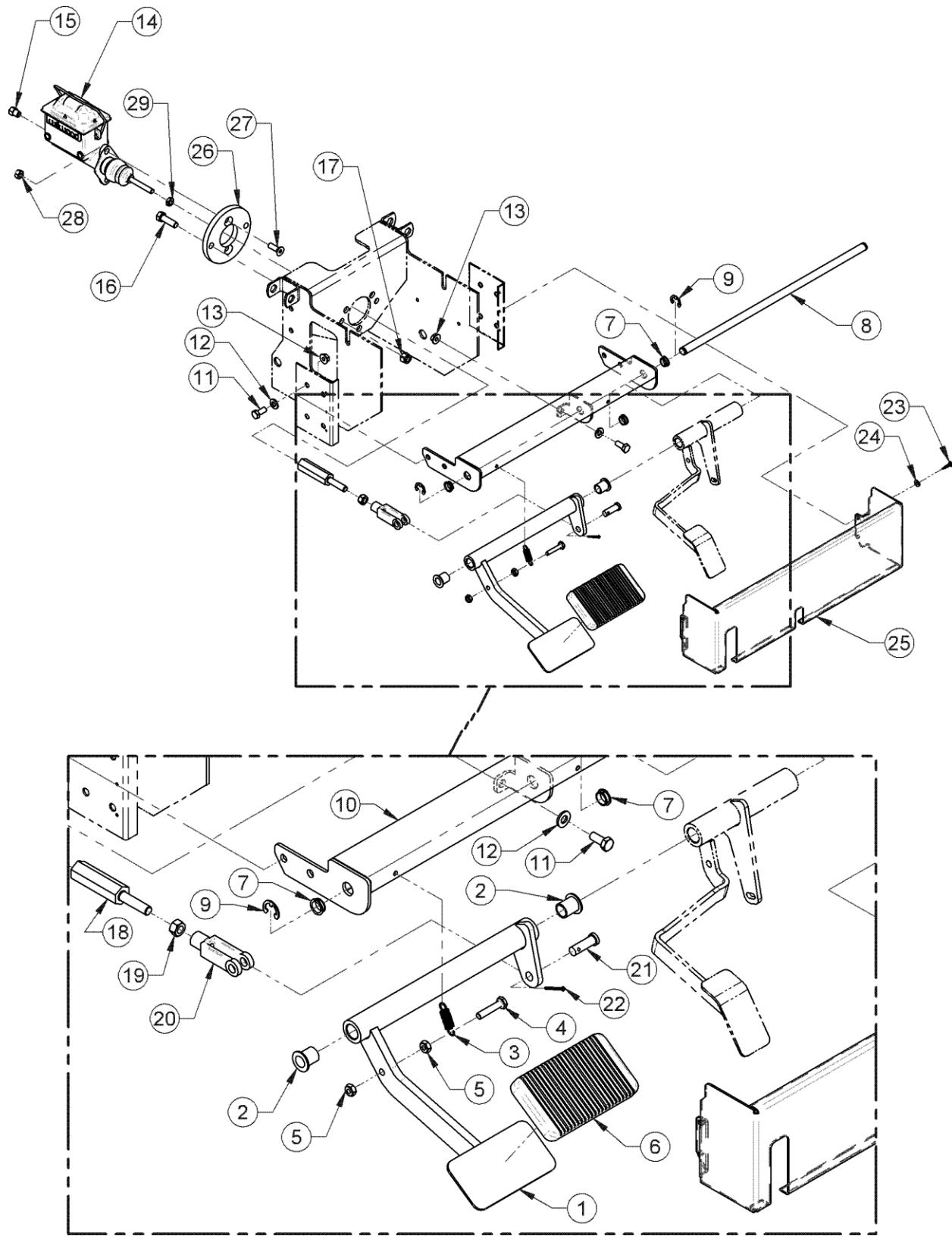
1

| ITEM | CPC P/N  | DESCRIPTION               | QTY | SEATS P/N |
|------|----------|---------------------------|-----|-----------|
| 1    | 43250-10 | LAD PUSH LINK MOUNT PLATE | 1   | 513454    |
| 2    | 43251-10 | LAD PUSH LINK             | 1   | 513455    |
| 3    | 2339     | SCREW, 10-24X3/4 HEX HD   | 4   | 719551    |
| 4    | 516      | CLEVIS PIN, 3/8X1 1/8     | 1   | 719727    |
| 5    | 520-W    | PIN, COTTER 1/8X1         | 1   | 719728    |
| 6    | 5760     | SPACER, BRASS             | 1   | 719769    |
| 7    | 6000-B   | WASHER 5/16               | 1   | 719771    |
| 8    | 6716     | WASHER, # 10              | 9   | 719812    |
| 9    | 7624     | NUT, 10-24 NYLOCK         | 6   | 719870    |
| 10   | 925      | SCREW, 10-24X1, PFH       | 2   | 781603    |

See Technical Service Bulletin SB 10-010 for this installation.



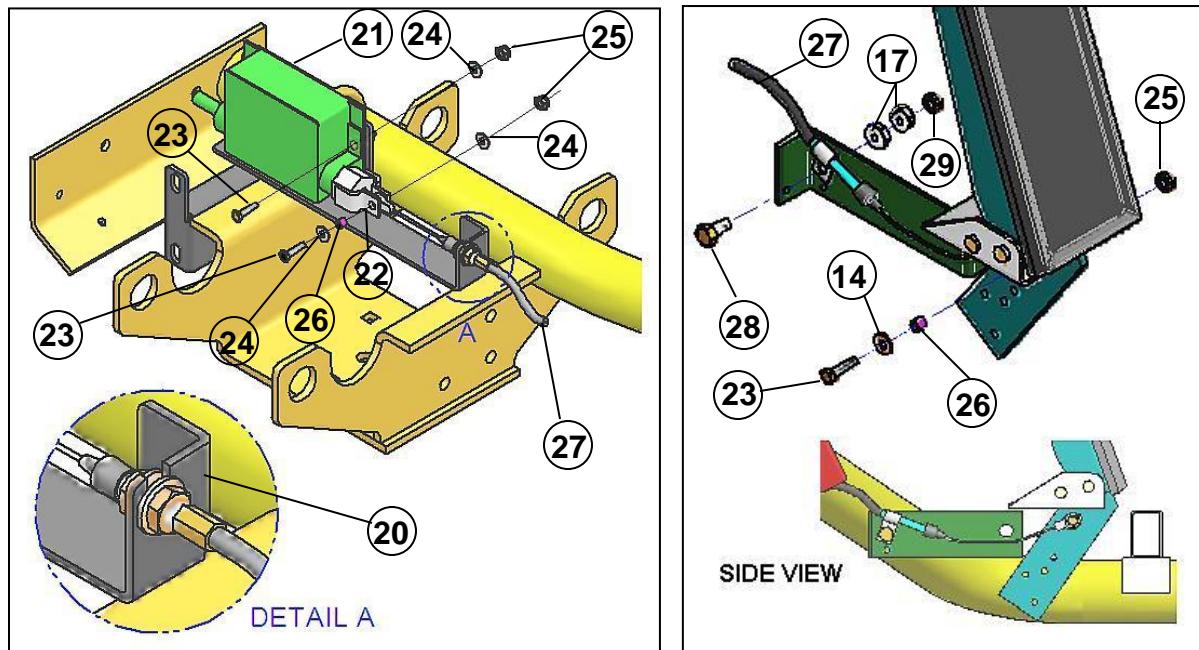
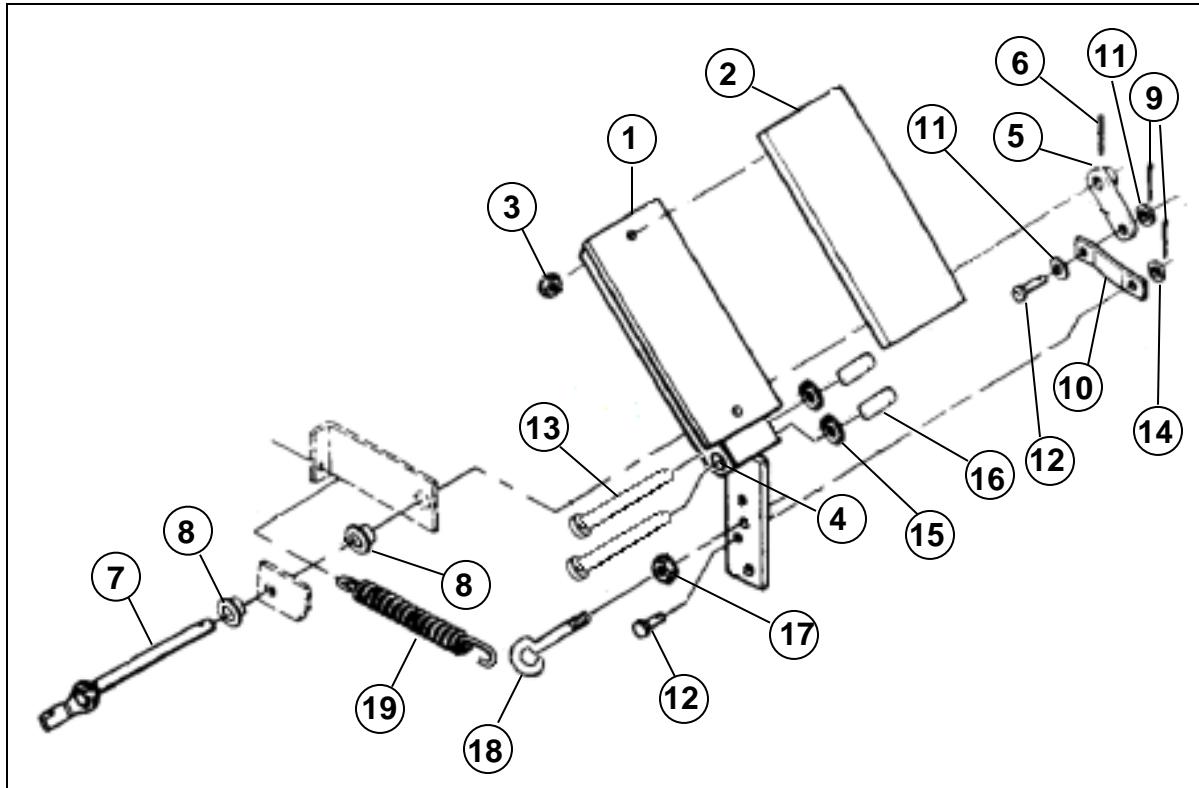
## HYDRAULIC BRAKE PEDAL LINKAGE



### HYDRAULIC BRAKE PEDAL LINKAGE (Cont.)

| ITEM | CPC P/N  | DESCRIPTION                                 | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1    | 106727   | BRAKE PEDAL                                 | 1   | 306727    |
| 2    | 10514    | BEARING,FLANGED, .50" ID X .62" OD X .75" L | 2   | 719262    |
| 3    | 11816    | SPRING, ACCEL PEDAL RETURN                  | 1   | 709711    |
| 4    | 3993     | SCREW, 1/4-20 X 1-1/4, HHCS, G5             | 1   | 719644    |
| 5    | 7688-B   | NUT, 1/4-20, HEX FULL, GR 2                 | 2   | 719880    |
| 6    | 42438-02 | PAD, HYDRAULIC BRAKE                        | 1   | 709807    |
| 7    | 10515    | BEARING CLIP, .500" I.D.                    | 3   | 719093    |
| 8    | 42361-02 | ROD, PEDAL PIVOT                            | 1   | 709817    |
| 9    | 11040    | E-RING, .562 REINFORCED PHOS                | 2   | 719515    |
| 10   | 42433-02 | WLDMT, PEDAL MOUNT                          | 1   | 306725    |
| 11   | 3987-BS  | SCREW, HEX HEAD CAP 5/16-18X3/4 G5          | 5   | 719642    |
| 12   | 6702-B   | WASHER FLT STL 5/16 BLK MAXCOAT             | 5   | 719810    |
| 13   | 7525     | NUT 5/16-18 GR A SERRATED FLNG LOCK         | 5   | 719864    |
| 14   | 41858-08 | MASTER CYL, BRAKE, .750" BORE               | 1   | 760318    |
| 15   | 41224-00 | ADAPTER, HYD BRAKE 1/2-20 TO 3/16"          | 1   | 709618    |
| 16   | 4716-W   | SCREW, HX HD CAP 3/8-16 X 1 1/4 G5          | 2   | 719694    |
| 17   | 7778     | LOCKNUT, 3/8 - 16 HEX NYLOK                 | 2   | 719902    |
| 18   | 41868-08 | PUSH ROD ADAPTOR                            | 1   | 760319    |
| 19   | 7800-W   | NUT 3/8-24 GR 2 HEX FULL YWZC               | 1   | 719903    |
| 20   | 73066-02 | CLEVIS #53 3/8-24 ADJ YOKE END YWZC         | 1   | 719855    |
| 21   | 516      | CLEVIS PIN, 3/8X1-1/8 YELLOW/ZINC           | 1   | 719727    |
| 22   | 533      | COTTER PIN 5/64 X 1 18-8 STAINLESS          | 1   | 719743    |
| 23   | 2653-B   | SCREW,10-16 X 3/4,HWH,TEK,HC BLK            | 4   | 719583    |
| 24   | 6912-B   | WASHER, #8 TYPE A PLAIN, BLACK ZINC         | 4   | 719817    |
| 25   | 42434-02 | SURROUND PEDAL MODULE                       | 1   | 510411    |
| 26   | 47094-08 | MASTER CYLINDER ADAPTOR PLATE               | 1   | 512625    |
| 27   | 781154   | SCREW, 5/16-18 X 1, FSHCS                   | 2   | 781154    |
| 28   | 7739     | NUT, 5/16-18, NYLOC, GR A                   | 2   | 719892    |
| 29   | 7744     | NUT, 5/16-24, HEX JAM, GR 2                 | 1   | 719895    |

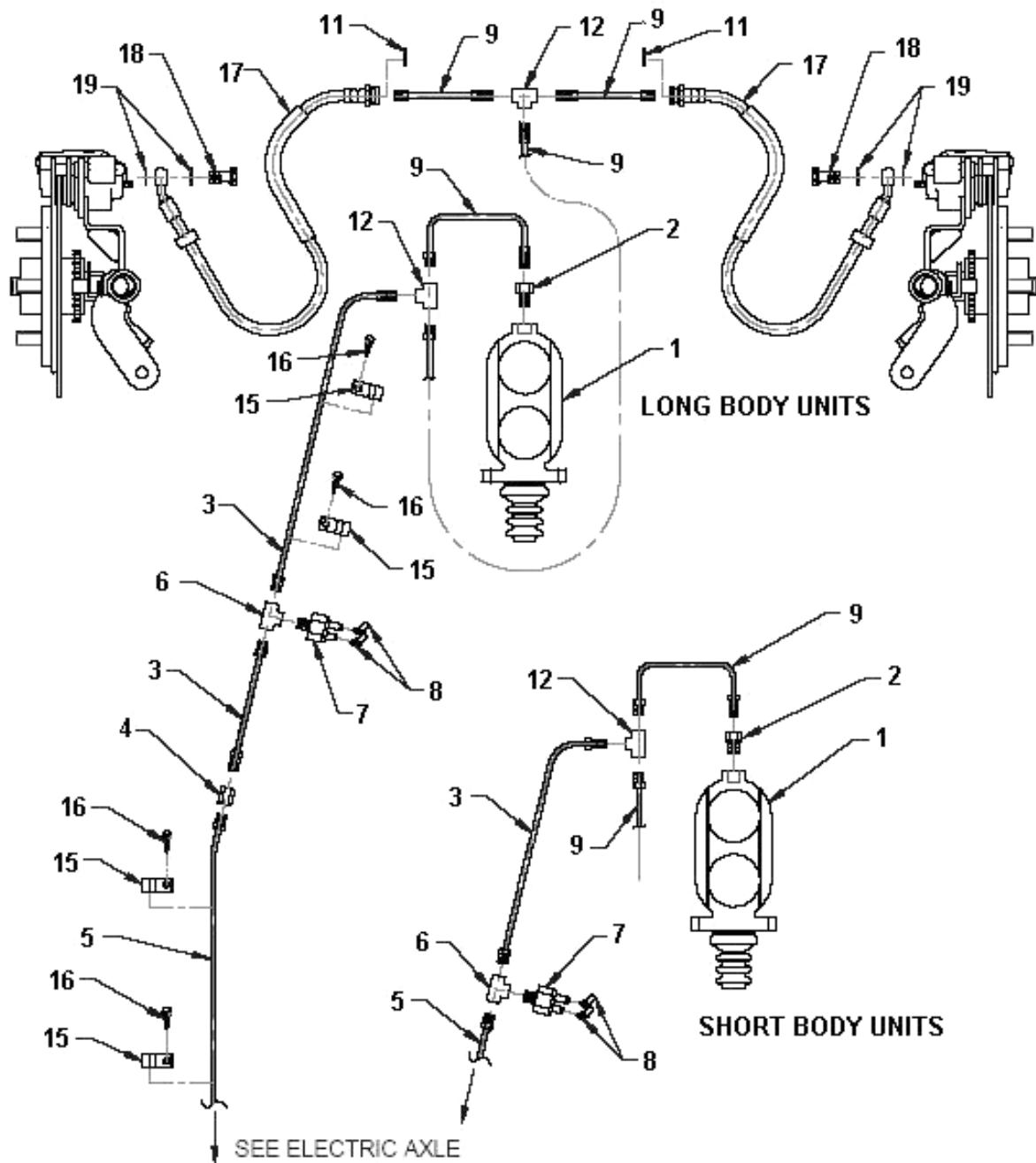
## ACCELERATOR ASSEMBLY- MECHANICAL BRAKES



**ACCELERATOR ASSEMBLY- MECHANICAL BRAKES (Cont.)**

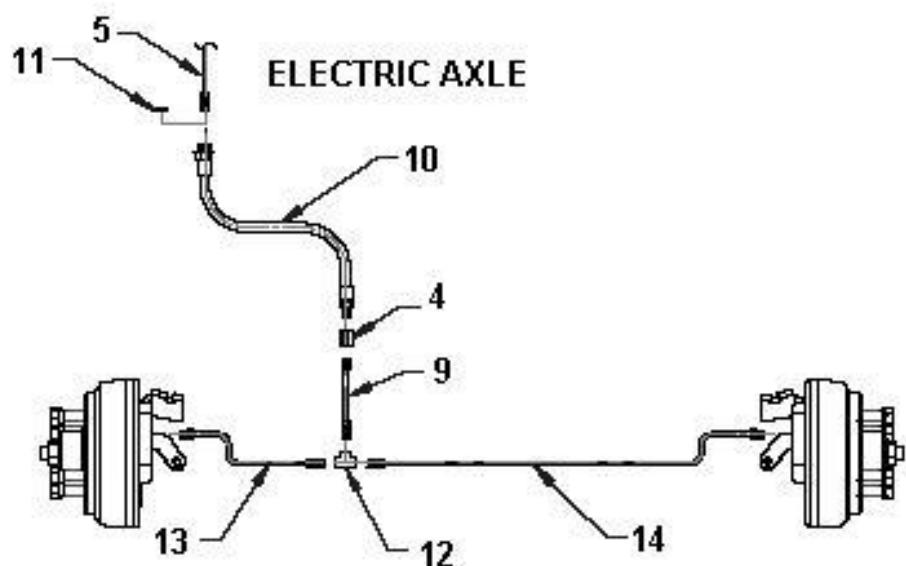
| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>   | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 40508-00       | PEDAL ACCELERATOR  | 1          | 305729           |
| 2           | 40511-00       | ACCELERATOR PEDAL PAD  | 1          | 709075           |
| 3           | 8128           | SPEEDNUT 1/4   | 2          | 719922           |
| 4           | 10500          | BUSHING PLASTIC (Both sides)   | 2          | 719508           |
| N/A         | 40452-00       | ACCELERATOR PEDAL ASSY (Includes Items 1 thru 4)                         | 1          | 461448           |
| 5           | 40801-89       | LINK ASSEMBLY  | 1          | 510197           |
| 6           | 601            | PIN, ROLL .133X3/4"  | 1          | 719773           |
| 7           | 40805-89A      | SHAFT, KICKOFF   | 1          | 510196           |
| 8           | 10502          | BUSHING, KICKOFF SHAFT   | 2          | 719509           |
| 9           | 515            | PIN, COTTER 1/6X34   | 2          | 719726           |
| 10          | 40803-89A      | LINK   | 1          | 709079           |
| 11          | 6150-W         | WASHER, STEEL  | 2          | 719781           |
| 12          | 216            | CLEVIS PIN 3/16X1/2  | 2          | 719548           |
| 13          | 319            | CLEVIS PIN 1/4X3 1/2"  | 2          | 719598           |
| 14          | 6716           | WASHER # 10  | 1          | 719812           |
| 15          | 5290           | PALNUT, 1/4  | 2          | 719740           |
| 16          | 11437          | CAP, BLACK VINYL   | 2          | 719527           |
| 17          | 7724-B         | NUT, 1/4-20, L/N SER-FLG   | 3          | 719887           |
| 18          | 5240           | EYEBOLT, 1/4-20X1, TURNED  | 1          | 719739           |
| 19          | 11805-96       | SPRING, EXTENSION 8.2 LBS/IN   | 1          | 709076           |
| 20          | 40551-07       | MOUNTING BRACKET   | 1          | 308613           |
| 21          | 70226-07       | SEVCON LINEAR ACCEL.   | 1          | 759803           |
| 22          | 73064-07       | M10-1.5 CLEVIS YOKE  | 1          | 759808           |
| 23          | 2339           | SCREW, 10-24X3/4   | 4          | 719551           |
| 24          | 6702-B         | WASHER # 10  | 4          | 719810           |
| 25          | 7624           | NUT 10-24, NYLOCK  | 4          | 719870           |
| N/A         | 70225-07       | SEVCON LAD ASSEMBLY (Includes Item 20 and two (2) each Items 21 thru 25) | 1          | 467457           |
| 26          | 5760           | SPACER, BRASS  | 2          | 719769           |
| 27          | 40553-07A      | CABLE, SPEED SWITCH LAD, W/ANTIFREEZE                                    | 1          | 760641           |
| 28          | 2551-W         | SCREW, 1/4-20X1 HHC  | 1          | 719564           |
| 29          | 7686           | NUT, 1/4-20 NYLOCK   |            | 719879           |

## MASTER CYLINDER, BRAKE LINES & FITTINGS



WITH FOUR WHEEL BRAKES    NOTE: NOT DRAWN TO SCALE

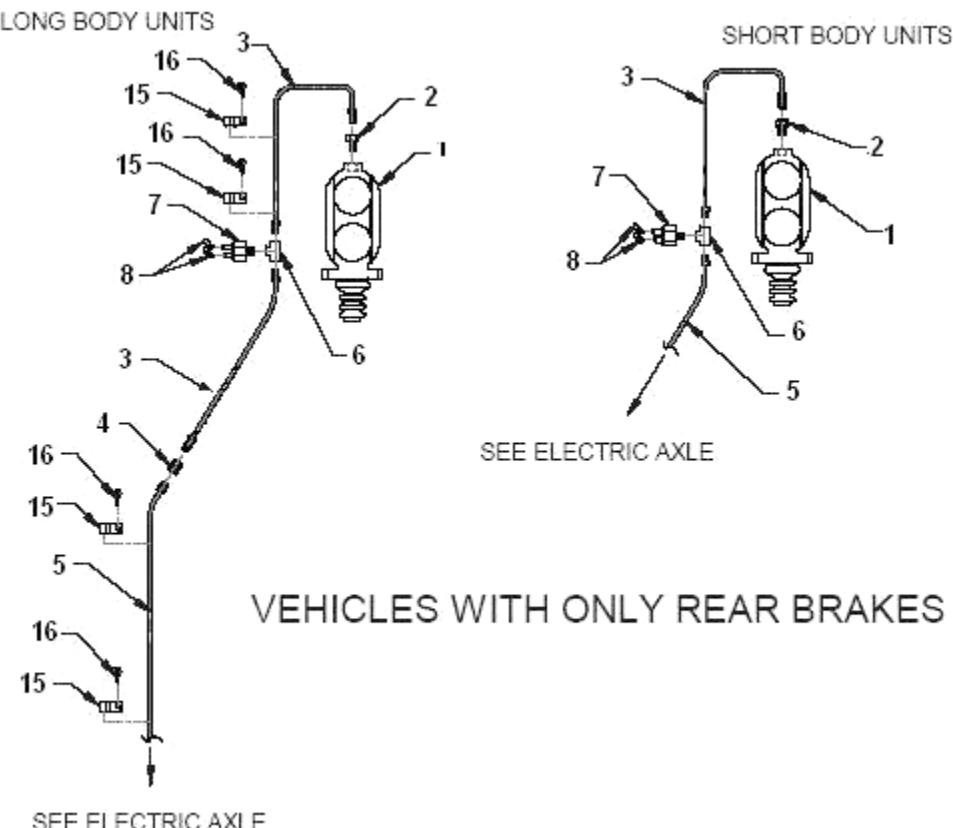
**MASTER CYLINDER, BRAKE LINES & FITTINGS (Cont.)**



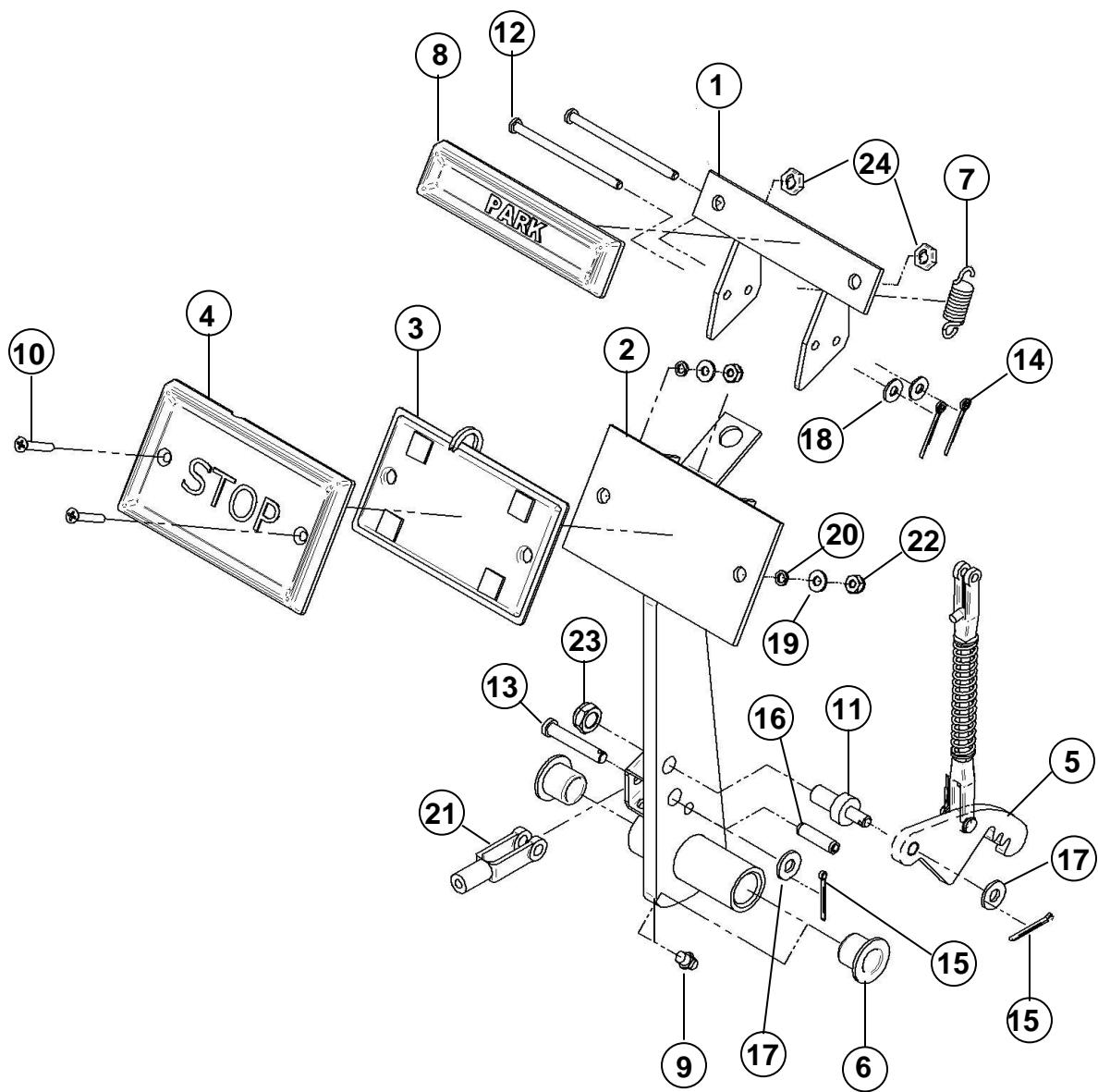
## MASTER CYLINDER, BRAKE LINES & FITTINGS (Cont.)

| ITEM  | CPC P/N   | DESCRIPTION  | QTY | SEATS P/N |
|---|-----------|--|-----|-----------|
| 1   | 41858-08  | MASTER CYLINDER BRAKE, .750" BORE                          | 1   | 760318    |
| 2   | 41224-08  | CONNECTOR, BRASS 3-1/2                                     | 1   | 709618    |
| 3   | 41222-00  | LINE, BRAKE, 3/16 X 20"                                    | *   | 709358    |
| 4   | 41206-00  | UNION, INVERTED FLARE, 3/16                                | *   | 719657    |
| 5   | 41220-00A | LINE, BRAKE, 3/16 X 60"                                    | 1   | 759841    |
| 6   | 69729-00  | CONNECTOR, 3-WAY   | 1   | 508959    |
| 7   | 41212-00  | SWITCH, BRAKE LIGHT  | 1   | 709749    |
| 8   | 69708-00  | TERMINAL, #10 STUD-TO-1/4 MALE TAB                         | 2   | 719825    |
| 9   | 41431-02  | LINE, BRAKE, 3/16 X 4"                                     | *   | 709812    |
| 10  | 41216-00  | HOSE, HYDRAULIC, FLEX, 18"                                 | 1   | 709430    |
| 11  | 11040     | E-RING, .562 REINFORCED PHOS                               | *   | 719515    |
| 12  | 41842-94  | UNION TEE, 3/16" HYDRAULIC BRAKE TUBE                      | *   | 709377    |
| 13  | 41223-00  | LINE, BRAKE, 3/16 X 8"                                     | *   | 709601    |
| 14  | 41440-02  | LINE, BRAKE, 3/16 X 30"                                    | *   | 709232    |
| 15  | 9982      | CLAMP STEEL TUBING 1/4                                     | *   | 719756    |
| 16  | 2653-B    | SCREW, 10-16 X 3/4, HWH, TEK, HC BLK                       | *   | 719583    |
| <b>ITEMS 17-19 USED ON FOUR WHEEL BRAKE VEHICLES ONLY</b> |           |  |     |           |
| 17  | 41837-96  | BRAKE HOSE, HYDRAULIC, FLEX, 19.50"                        | 2   | 709635    |
| 18  | 41873-04  | BOLT, BANJO, M10 X 1.25 X 20 MM (Torque to 20-22 FT. LBS.) | 2   | 719423    |
| 19  | 41742-96  | GASKET, BRAKE FITTING                                      | 4   | 709387    |

\* AS REQUIRED PER YOUR VEHICLE



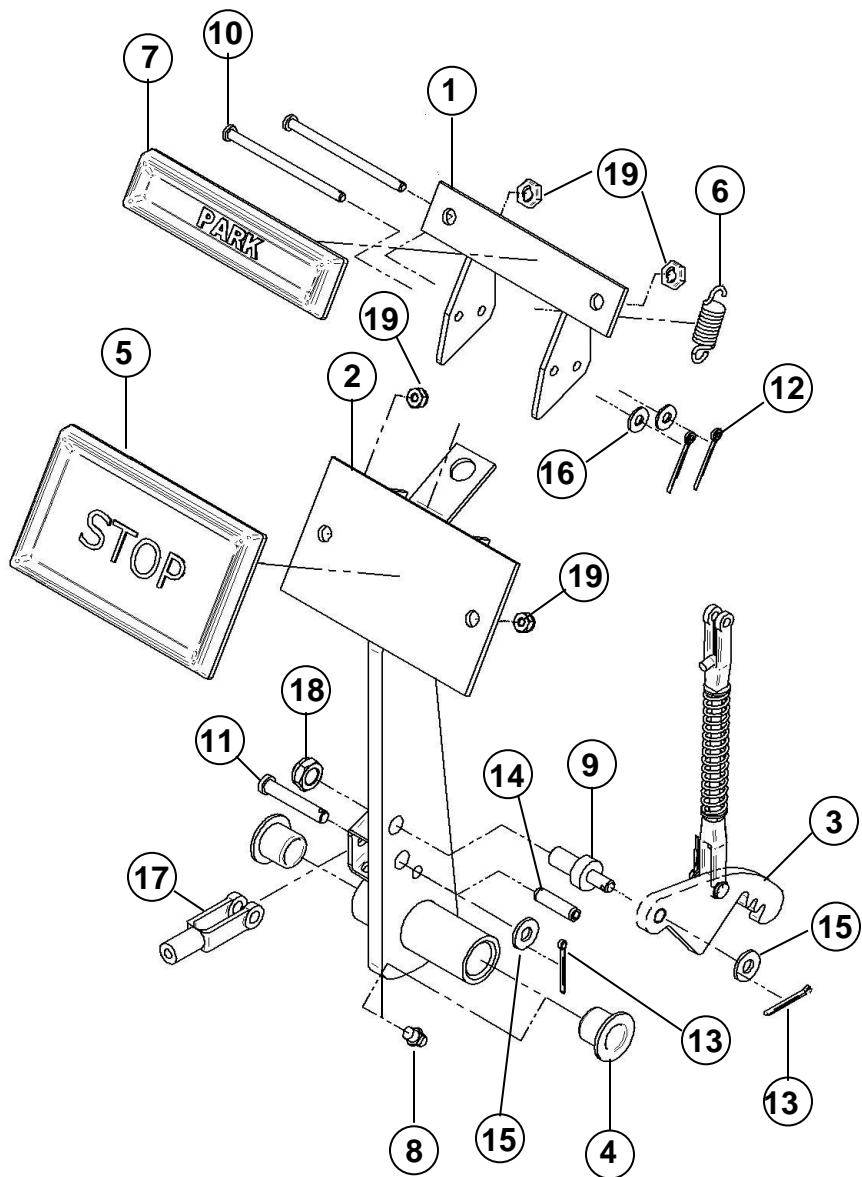
## MECHANICAL BRAKE PEDAL ASSEMBLY W/LIGHTS



**MECHANICAL BRAKE PEDAL ASSEMBLY W/LIGHTS (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                                 | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 42461-92       | PARKING BRAKE PEDAL                                | 1          | 303047           |
| 2           | 42410-92       | BRAKE PEDAL  | 1          | 303070           |
| 3           | 71522-02       | TAPESWITCH BRAKE LIGHT                             | 1          | 464248           |
| 4           | 42407-00A      | BRAKE PAD  | 1          | 467084           |
| 5           | N/A            | PARKING BRAKE CATCH (See page 1-23 for components) | 1          | 467300           |
| 6           | 26251-30A      | BRAKE TUBE BUSHING                                 | 2          | 709026           |
| 7           | 42452-86       | RETURN SPRING                                      | 1          | 709070           |
| 8           | 42408-00       | PEDAL PAD  | 1          | 709071           |
| 9           | 9800           | GREASE FITTING                                     | 1          | 709110           |
| 10          | 2616           | SCREW, 8-32X1, PFH                                 | 2          | 719574           |
| 11          | 4457           | SCREW, 5/8X.25 SHR                                 | 1          | 719689           |
| 12          | 498            | PIN, CLEVIS, 3/16X3                                | 2          | 719714           |
| 13          | 499            | PIN, 1/4X1 1/2                                     | 1          | 719715           |
| 14          | 515            | COTTER PIN, 1/16X3/4                               | 2          | 719726           |
| 15          | 533            | COTTER PIN, 5/64X1                                 | 2          | 719743           |
| 16          | 611            | ROLLED PIN, .25X1                                  | 1          | 719780           |
| 17          | 6703-B         | WASHER, 1/4"                                       | 2          | 719811           |
| 18          | 6716           | WASHER, #10  | 2          | 719812           |
| 19          | 6912-B         | WASHER #8  | 2          | 719817           |
| 20          | 7015-B         | LOCK WASHER #8                                     | 2          | 719833           |
| 21          | 73062-86A      | CLEVIS YOKE, 1/4-28 RH                             | 1          | 719854           |
| 22          | 7609-W         | NUT, NYLOCK #8-32                                  | 2          | 719868           |
| 23          | 77776-W        | NUT, NYLOCK, 3/8X24                                | 1          | 719901           |
| 24          | 8128           | SPEED NUT 1/4"                                     | 2          | 719922           |

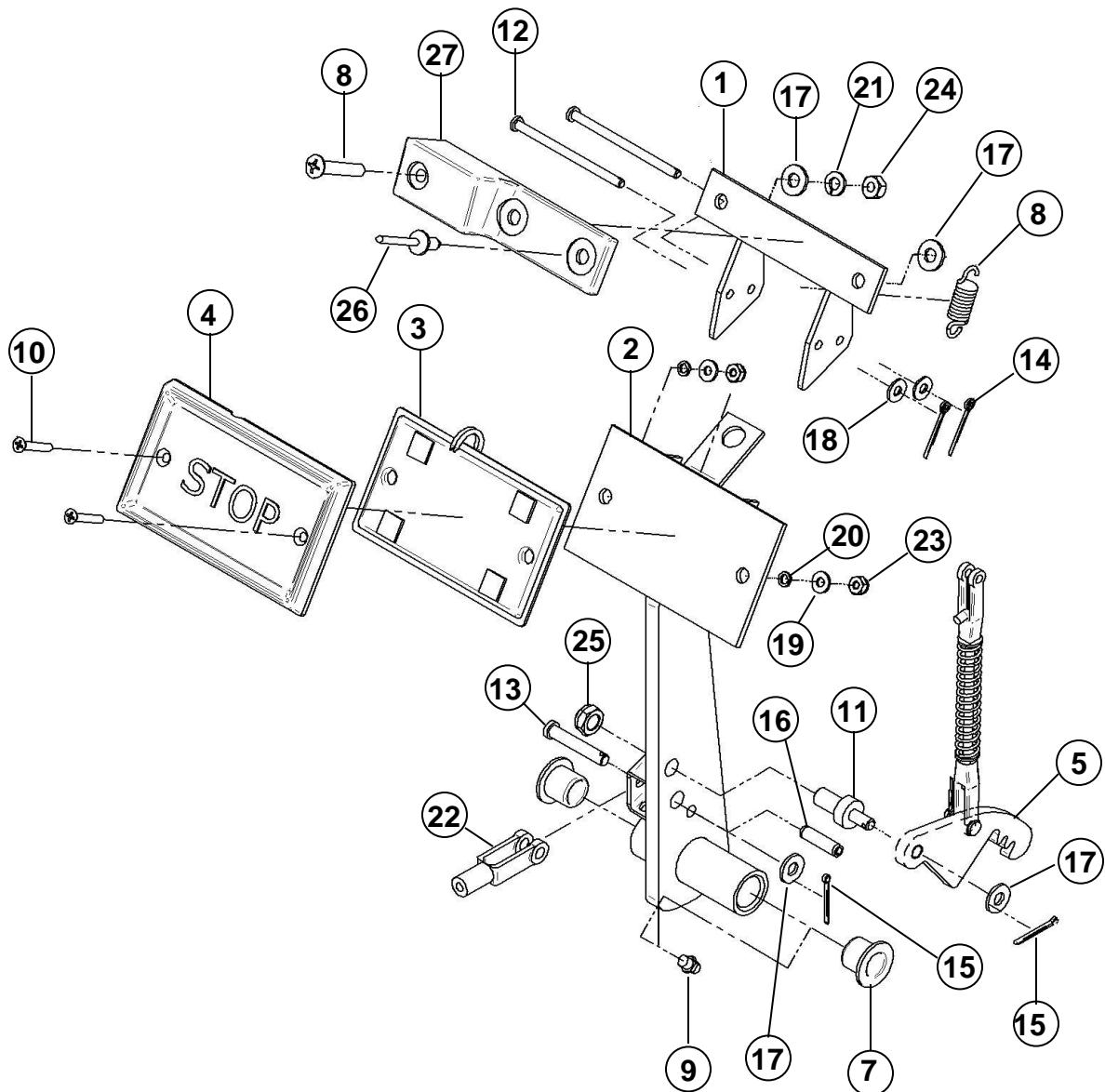
## MECHANICAL BRAKE PEDAL ASSEMBLY W/O LIGHTS



**MECHANICAL BRAKE PEDAL ASSEMBLY W/O LIGHTS (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                                 | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 42461-92       | PARKING BRAKE PEDAL                                | 1          | 303047           |
| 2           | 42410-92       | BRAKE PEDAL  | 1          | 303070           |
| 3           | N/A            | PARKING BRAKE CATCH (See page 1-23 for components) | 1          | 467300           |
| 4           | 26251-30A      | BRAKE TUBE BUSHING                                 | 2          | 709026           |
| 5           | 42407-00       | STOP PAD   | 1          | 709048           |
| 6           | 42452-86       | RETURN SPRING                                      | 1          | 709070           |
| 7           | 42408-00       | PEDAL PAD  | 1          | 709071           |
| 8           | 9800           | GREASE FITTING                                     | 1          | 709110           |
| 9           | 4457           | SCREW, 5/8X.25 SHR                                 | 1          | 719689           |
| 10          | 498            | PIN, CLEVIS, 3/16X3                                | 2          | 719714           |
| 11          | 499            | PIN, 1/4X1 1/2                                     | 1          | 719716           |
| 12          | 515            | COTTER PIN, 1/16X3/4                               | 2          | 719726           |
| 13          | 533            | COTTER PIN, 5/64X1                                 | 2          | 719743           |
| 14          | 611            | ROLLED PIN, .25X1                                  | 1          | 719780           |
| 15          | 6703-B         | WASHER, 1/4"                                       | 2          | 719811           |
| 16          | 6716           | WASHER, #10  | 2          | 719812           |
| 17          | 73062-86A      | CLEVIS YOKE, 1/4-28 RH                             | 1          | 719854           |
| 18          | 77776-W        | NUT, NYLOCK, 3/8X24                                | 1          | 719901           |
| 19          | 8128           | SPEED NUT 1/4"                                     | 2          | 719922           |

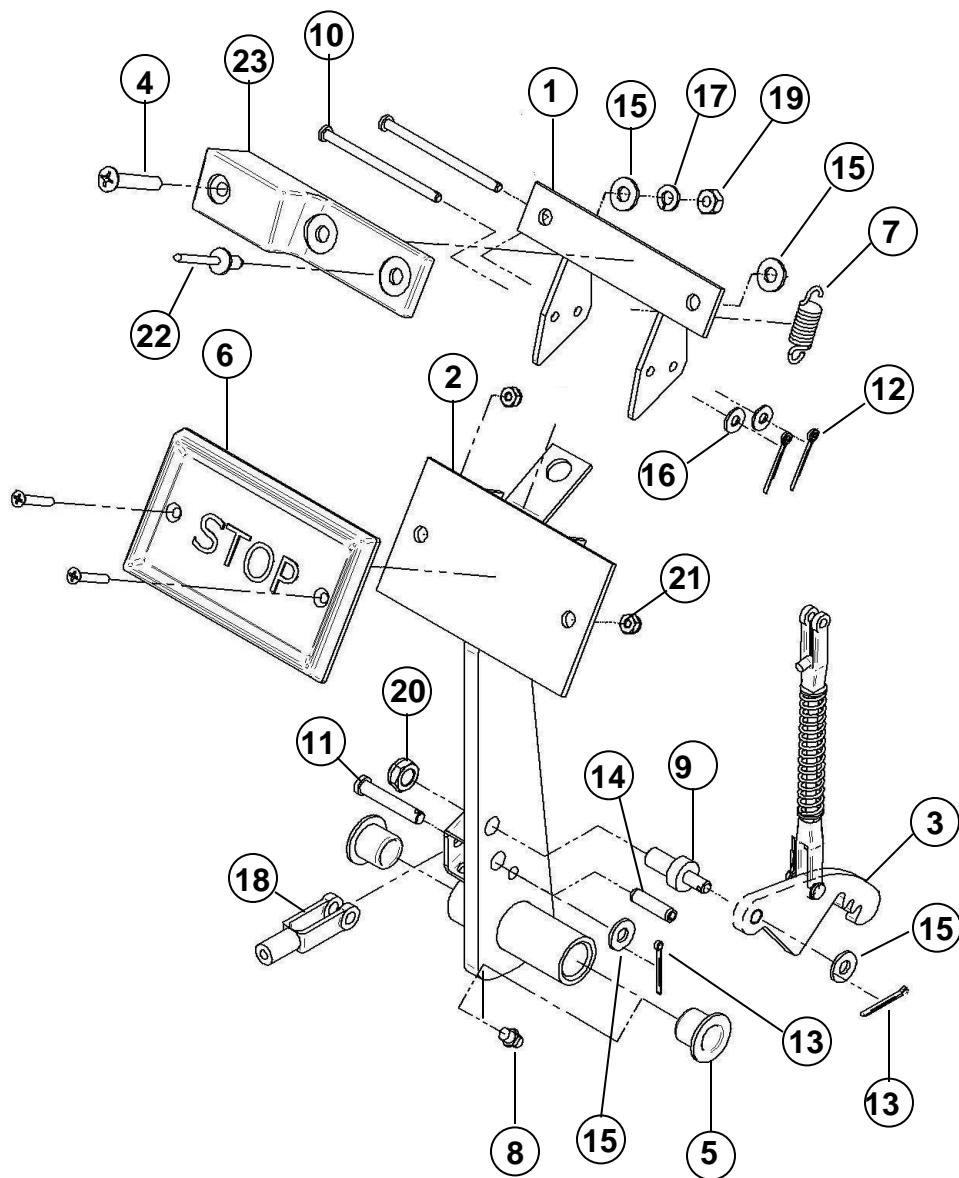
## SPCC MECHANICAL BRAKE PEDAL ASSEMBLY W/LIGHTS



**SPCC MECHANICAL BRAKE PEDAL ASSEMBLY W/LIGHTS**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                                 | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 42461-92       | PARKING BRAKE PEDAL                                | 1          | 303047           |
| 2           | 42410-92       | BRAKE PEDAL  | 1          | 303070           |
| 3           | 71522-02       | TAPESWITCH BRAKE LIGHT                             | 1          | 464248           |
| 4           | 42407-00A      | BRAKE PAD  | 1          | 467084           |
| 5           | N/A            | PARKING BRAKE CATCH (See page 1-23 for components) | 1          | 467300           |
| 6           | 2367           | SCREW, 1/4-20X1 1/2, POH                           | 1          | 708590           |
| 7           | 26251-30A      | BRAKE TUBE BUSHING                                 | 2          | 709026           |
| 8           | 42452-86       | RETURN SPRING                                      | 1          | 709070           |
| 9           | 9800           | GREASE FITTING                                     | 1          | 709110           |
| 10          | 2616           | SCREW, 8-32X1, PFH                                 | 2          | 719574           |
| 11          | 4457           | SCREW, 5/8X.25 SHR                                 | 1          | 719689           |
| 12          | 498            | PIN, CLEVIS, 3/16X3                                | 2          | 719714           |
| 13          | 499            | PIN, CLEVIS, 1/4X1 1/2 LG                          | 1          | 719715           |
| 14          | 515            | COTTER PIN, 1/16X3/4                               | 2          | 719726           |
| 15          | 533            | COTTER PIN, 5/64X1                                 | 2          | 719743           |
| 16          | 611            | ROLLED PIN, .25X1                                  | 1          | 719780           |
| 17          | 6703-B         | WASHER, 1/4"                                       | 2          | 719811           |
| 18          | 6716           | WASHER, #10  | 2          | 719812           |
| 19          | 6912-B         | WASHER #8  | 2          | 719817           |
| 20          | 7015-B         | LOCK WASHER #8                                     | 2          | 719833           |
| 21          | 7036-B         | LOCK WASHER 1/4                                    | 1          | 719834           |
| 22          | 73062-86A      | CLEVIS YOKE, 1/4-28 RH                             | 1          | 719854           |
| 23          | 7609-W         | NUT, NYLOCK #8-32                                  | 2          | 719868           |
| 24          | 7688-B         | NUT, 1/4-20 HEX                                    | 1          | 719880           |
| 25          | 77776-W        | NUT, NYLOCK, 3/8X24                                | 1          | 719901           |
| 26          | 8211           | RIVET, #84 1/4"                                    | 1          | 719930           |
| 27          | 42408-96MZ     | PAD, RAISED  | 1          | 739044           |

**SPCC MECHANICAL BRAKE PEDAL ASSEMBLY W/O LIGHTS**

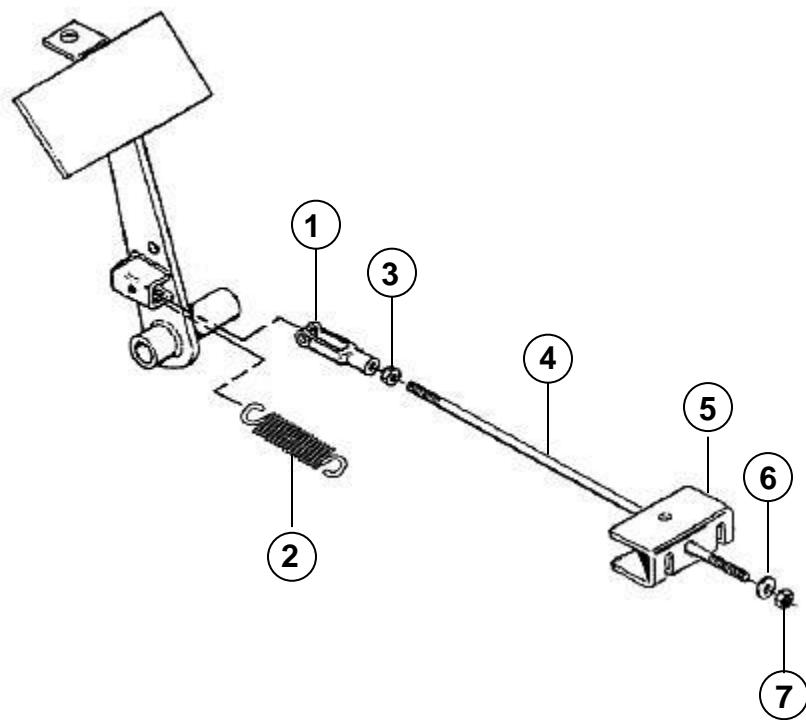


**SPCC MECHANICAL BRAKE PEDAL ASSEMBLY W/O LIGHTS (Cont.)**

| ITEM | CPC P/N    | DESCRIPTION  | QTY | SEATS P/N |
|------|------------|--|-----|-----------|
| 1    | 42461-92   | PARKING BRAKE PEDAL                                | 1   | 303047    |
| 2    | 42410-92   | BRAKE PEDAL  | 1   | 303070    |
| 3    | N/A        | PARKING BRAKE CATCH (See page 1-23 for components) | 1   | 467300    |
| 4    | 2367       | SCREW, 1/4-20X1 1/2, POH                           | 1   | 708590    |
| 5    | 26251-30A  | BRAKE TUBE BUSHING                                 | 2   | 709026    |
| 6    | 42407-00   | BRAKE PAD "STOP"                                   | 1   | 709048    |
| 7    | 42452-86   | RETURN SPRING                                      | 1   | 709070    |
| 8    | 9800       | GREASE FITTING                                     | 1   | 709110    |
| 9    | 4457       | SCREW, 5/8X.25 SHR                                 | 1   | 719689    |
| 10   | 498        | PIN, CLEVIS, 3/16X3                                | 2   | 719714    |
| 11   | 499        | PIN, CLEVIS, 1/4X1 1/2 LG                          | 1   | 719715    |
| 12   | 515        | COTTER PIN, 1/16X3/4                               | 2   | 719726    |
| 13   | 533        | COTTER PIN, 5/64X1                                 | 2   | 719743    |
| 14   | 611        | ROLLED PIN, .25X1                                  | 1   | 719780    |
| 15   | 6703-B     | WASHER, 1/4"                                       | 2   | 719811    |
| 16   | 6716       | WASHER, #10  | 2   | 719812    |
| 17   | 7036-B     | LOCK WASHER 1/4                                    | 1   | 719834    |
| 18   | 73062-86A  | CLEVIS YOKE, 1/4-28 RH                             | 1   | 719854    |
| 19   | 7688-B     | NUT, 1/4-20 HEX                                    | 1   | 719880    |
| 20   | 77776-W    | NUT, NYLOCK, 3/8X24                                | 1   | 719901    |
| 21   | 8128       | SPEEDNUT, 1/4                                      | 2   | 719922    |
| 22   | 8211       | RIVET, #84 1/4"                                    | 1   | 719930    |
| 23   | 42408-96MZ | PAD, RAISED  | 1   | 739044    |

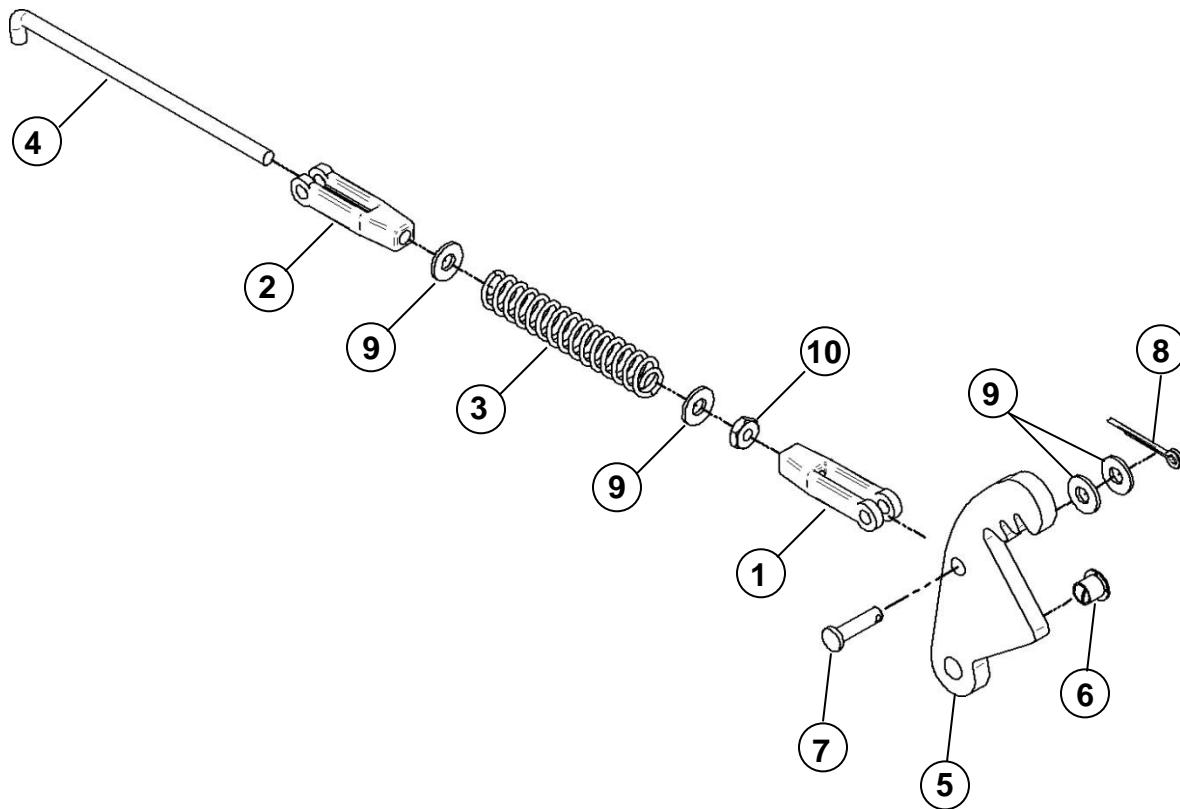
## MECHANICAL BRAKE PEDAL ROD ATTACHMENT

| ITEM | CPC P/N   | DESCRIPTION         | QTY | SEATS P/N |
|------|-----------|---------------------|-----|-----------|
| 1    | 73062-86A | YOKE, CLEVIS RH     | 1   | 719854    |
| 2    | 40509-67  | SPRING EXTENSION    | 1   | 709073    |
| 3    | 7676      | NUT, 1/4-28 HHC     | 1   | 719874    |
| 4    | 42406-00  | ROD, 11"            | 1   | 709103    |
| 5    | 42402-89  | EQUALIZER           | 1   | 509154PL  |
| 6    | 6703-B    | WASHER 1/4"         | 1   | 719811    |
| 7    | 7683      | NUT, 1/4-28, NYLOCK | 1   | 719877    |

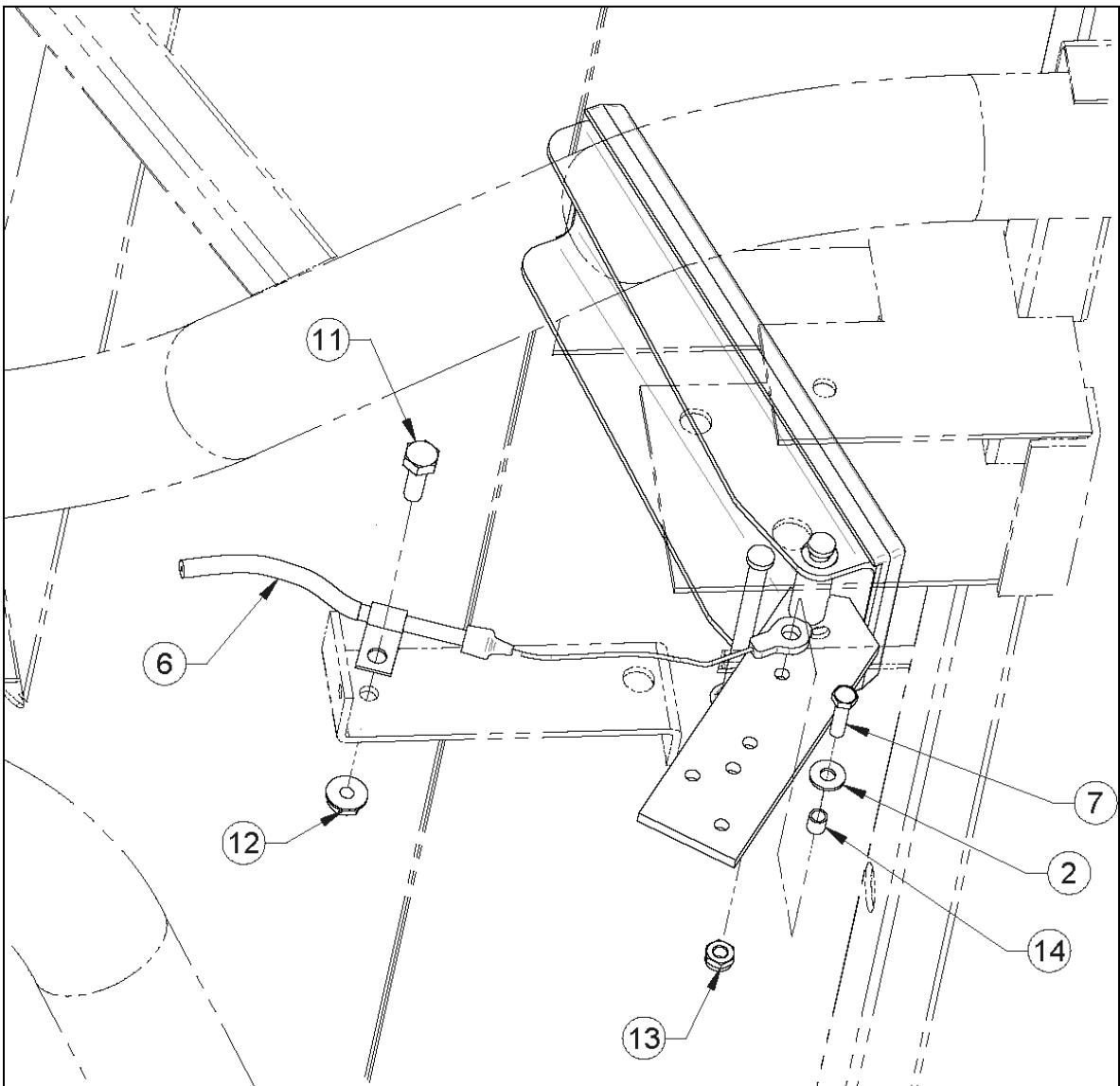
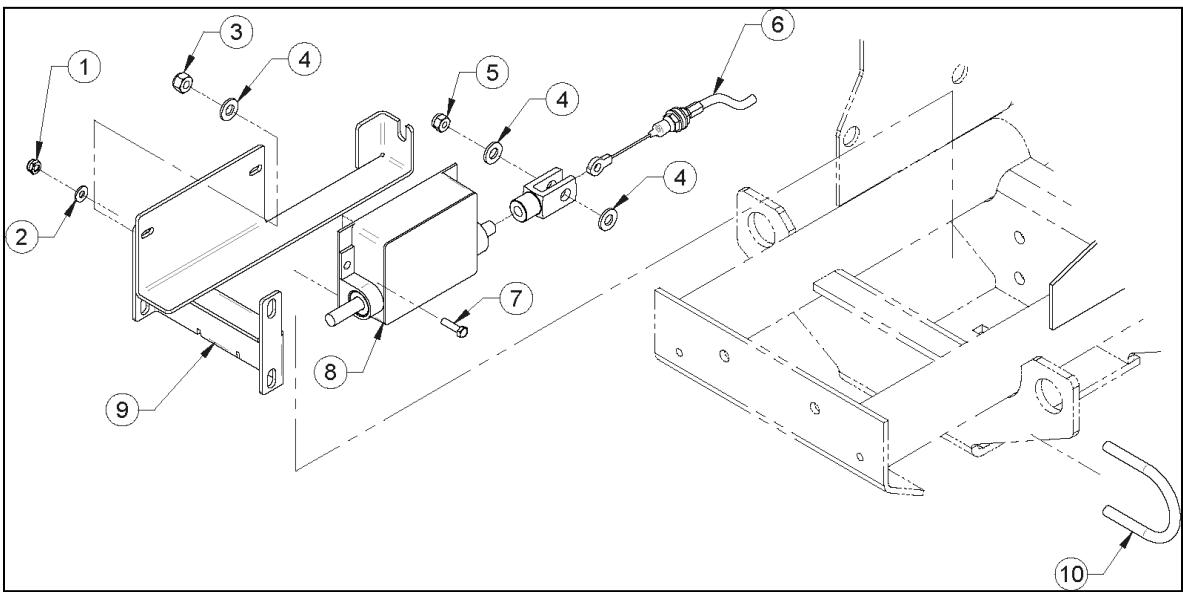


## PARKING BRAKE CATCH

| ITEM | CPC P/N  | DESCRIPTION            | QTY | SEATS P/N |
|------|----------|------------------------|-----|-----------|
| 1    | 42456-86 | CLEVIS                 | 1   | 709045    |
| 2    | 42456-91 | CLEVIS W/O THREADS     | 1   | 709066    |
| 3    | 42457-91 | SPRING                 | 1   | 709067    |
| 4    | 42455-91 | ROD                    | 1   | 709068    |
| 5    | 42451-86 | RATCHET                | 1   | 709069    |
| 6    | 10500    | BUSHING, NYLON         | 1   | 719508    |
| 7    | 502      | PIN, 3/16X3/4", CLEVIS | 1   | 719718    |
| 8*   | 515      | PIN, 1/6X3/4" COTTER   | 1   | 719726    |
| 9    | 6716     | WASHER, #10            | 4   | 719812    |
| 10   | 7638     | NUT, #10-32 HEX        | 1   | 719872    |



## MECHANICAL BRAKES W/LAD



**MECHANICAL BRAKES W/LAD (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                       | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 7624           | NUT 10-24 GR A NM MACH NYLON LOCK        | 5          | 719870           |
| 2           | 6716           | WASHER, #10, SAE, FW, HC BLACK           | 8          | 719812           |
| 3           | 7739           | NUT, 5/16-18, NE, NYLON INSERT, GA, YWZC | 4          | 719892           |
| 4           | 6702-B         | WASHER FLT STL 5/16 BLK                  | 11         | 719810           |
| 5           | 7686           | NUT 1/4-20 GR A NE NYLON INSERT LCK      | 1          | 719879           |
| 6           | 40553-07A      | CABLE, SPEEDSWITCH W/ANTIFREEZE          | 1          | 760641           |
| 7           | *              | SCR, #10-24 X 1, HH, M/S                 | 1          | 759810           |
| 8           | 70226-07       | LIN ACLTR UNIT -SEVCON                   | 1          | 759803           |
| 9           | 40551-07       | WLDM'T, BRKT, MNT'G -LIN ACLTR UNIT      | 1          | 308613           |
| 10          | 5211           | 5/16-18 X 2 11/16 X 2" X 1" U-BOLT       | 2          | 719734           |
| 11          | 2551-W         | SCREW, HEX HEAD CAP 1/4-20 X 1 G5        | 1          | 719564           |
| 12          | 7724-B         | NUT 1/4-20 GR A SERRATED FLNG LOCK       | 1          | 719887           |
| 13          | 7624           | NUT 10-24 GR A NM MACH NYLON LOCK        | 3          | 719870           |
| 14          | 5760           | SPACER BRASS, .192 ID X .25 OD X .25THK  | 1          | 719769           |

**CONVERSION KIT- ADD FRONT HYDRAULIC BRAKES**

(for vehicles with rear hydraulic brakes and lift kit)

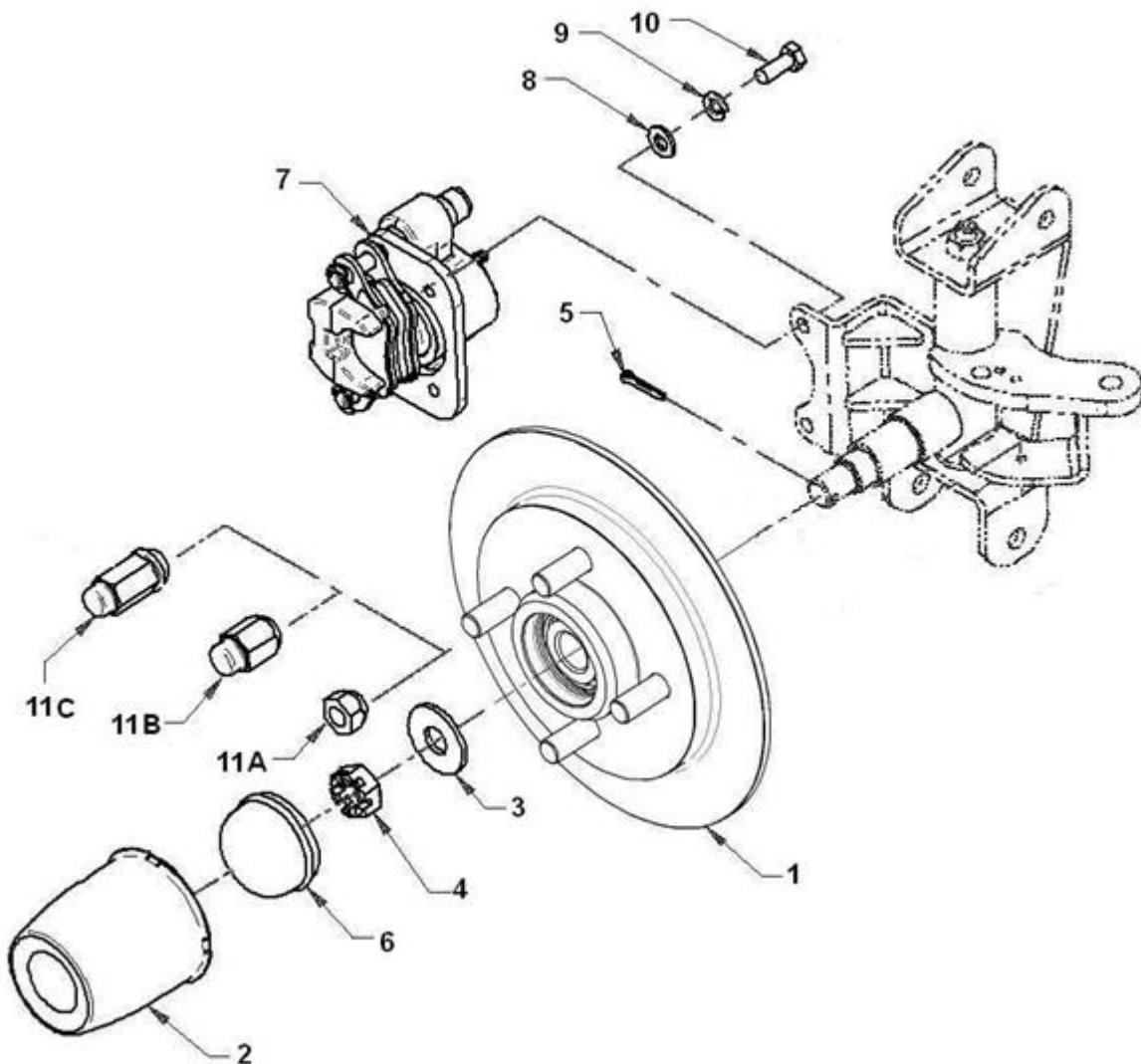
| ITEM | CPC P/N  | DESCRIPTION                   | QTY | SEATS P/N |
|------|----------|-------------------------------|-----|-----------|
| 1    | 42710-10 | KIT, 4 WHEEL BRAKE CONVERSION | 1   | 191930U   |

# **Eagle Parts Manual**

## **Section 2**

### **Steering and Front Suspension**

## FRONT WHEEL ASSEMBLY WITH BRAKES, LH - P4



### NOTES:

1. Item 10 – Torque to 17 ft. lbs,
2. Item 11 - Torque to 65 ft. lbs. against wheel.
3. Torque mount/pad-pin Allen bolts to 32 – 36 ft. lbs, (Not shown)
4. Item 4. Tighten until resistance is felt when turning wheel hub to preload bearing then back off until cotter pin can be inserted
5. Lightly grease spindles to facilitate assembly.

**FRONT WHEEL ASSEMBLY WITH BRAKES, LH - P4 (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                         | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | See Page 2-3   | HUB DISC ASSEMBLY                          | 1          | See Page 2-3     |
| 2           | 40513-04       | CAP, CHROME CENTER, 13" WHEEL              | 1          | 719387           |
| *           | 45200-10       | CAP, CHROME/BLACK                          | 1          | 760621           |
| 3           | 6655-B         | WASHER, 9/16", FLT STL STD                 | 1          | 719808           |
| 4           | 7947-B         | NUT, 5/8-18 SLOTTED HEX, GR 2              | 1          | 719915           |
| 5           | 520-W          | PIN, COTTER 1/8 X 1                        | 1          | 719728           |
| 6           | 43646-79       | HUB GREASE CAP                             | 1          | 709018           |
| 7           | 44013-15       | BRAKE CALIPER, FRONT, RAZORBACK (See Note) | 1          | 761212           |
| *           | 41286-07       | BRAKE PAD KIT (ROUND EARS)                 | 2          | 759847           |
| 8           | 6702-B         | WASHER, 5/16", FLT STL                     | 1          | 719810           |
| 9           | 7041-B         | WASHER, 5/16", REG SPRING LOCK             | 1          | 719838           |
| 10          | 3439           | BOLT, M8 X 1.25 X 20, 8.8 GRADE            | 1          | 719619           |
| 11A         | 43152-66       | NUT, 1/2-20, STANDARD WHEEL LUG            | 4, 5       | 709002           |
| 11B         | 43154-04       | NUT, 1/2-20, CHROME WHEEL LUG              | 4, 5       | 719332           |
| 11C         | 43155-04       | NUT, 1/2-20, ALUMINUM WHEEL LUG            | 4, 5       | 719388           |

\* ITEM NOT SHOWN

NOTE: Brake pad for this caliper is P/N 44014-15

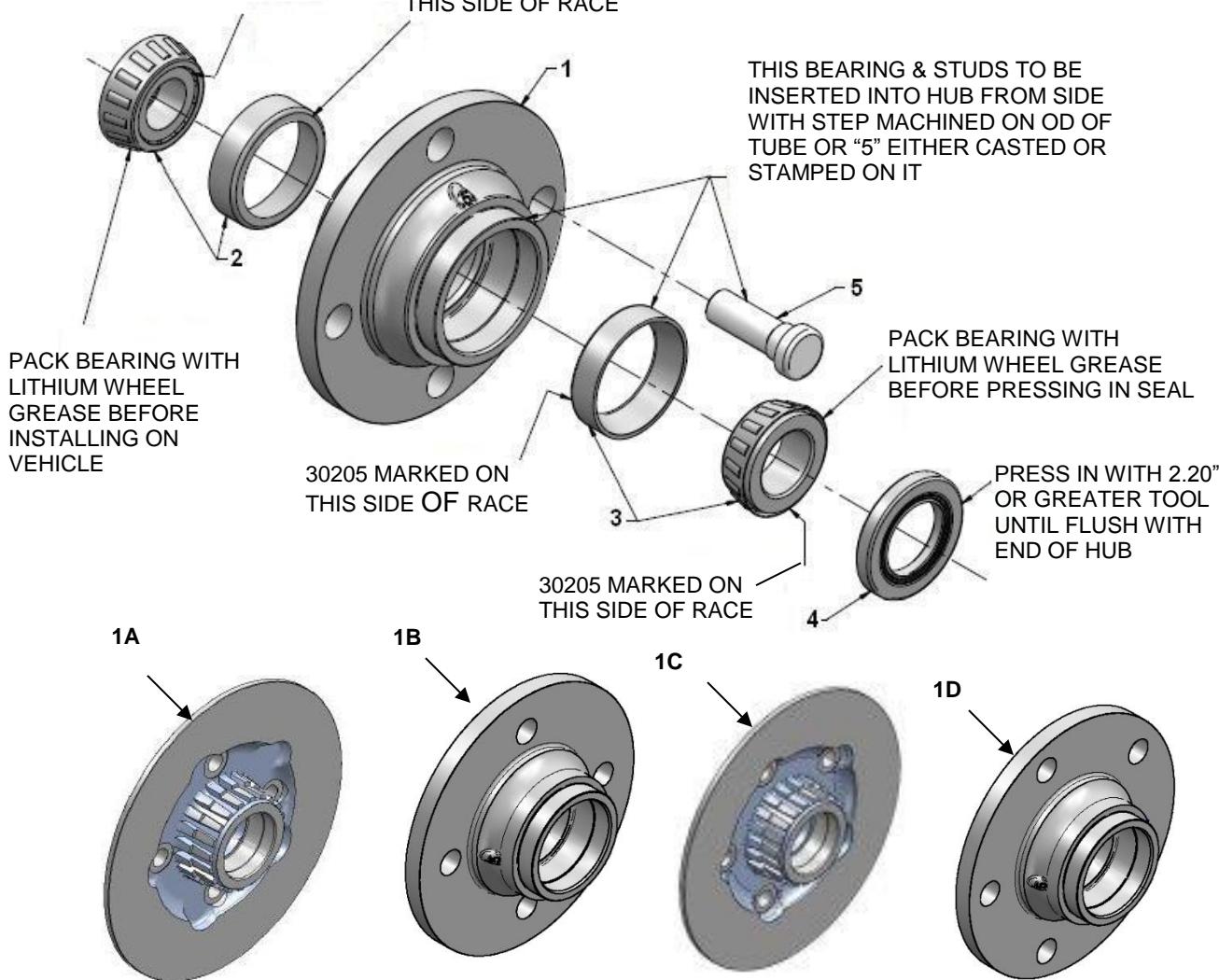
## HUB ASSEMBLY - P4

| ITEM | CPC P/N  | DESCRIPTION  | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1    | *        | HUB, 4.90" FLNG, 4 HOLE                              | 1   | 759875    |
| 1A   | *        | HUB/DISC, 4 HOLE                                     | 1   | 759867    |
| 1B   | *        | HUB, 5.63" OD FLNG, 4 HOLE                           | 1   | 759869    |
| 1C   | *        | HUB/DISC 5 HOLE                                      | 1   | 759865    |
| 1D   | *        | HUB, 5.63" OD FLNG, 4 HOLE                           | 1   | 759868    |
| 2    | 83038-07 | TAPERED RLR BEARING, 20MM ID (30204)                 | 1   | 759844    |
| 3    | 83039-07 | TAPERED RLR BEARING, 25MM ID (32005X)                | 1   | 759843    |
| 4    | 12030    | SEAL, OIL  | 1   | 709017    |
| 5    | 41199    | WHEEL BOLT, 1/2-20 X 1-1/2 G5 YELLOW                 | 4   | 719655    |
| 6    | 43488-07 | ASSY, HUB, BEARINGS, SEAL (Contains Items 1, 2 - 5)  | 1   | 467765    |
| 6A   | 41033-08 | ASSY, HUB, BEARINGS, SEAL (Contains Items 1A, 2 - 5) | 1   | 467763    |
| 6B   | 43482-07 | ASSY, HUB, BEARINGS, SEAL (Contains Items 1B, 2 - 5) | 1   | 467762    |
| 6C   | 41034-08 | ASSY, HUB, BEARINGS, SEAL (Contains Items 1C, 2 - 5) | 1   | 467764    |
| 6D   | 43483-07 | ASSY, HUB, BEARINGS, SEAL (Contains Items 1D, 2 - 5) | 1   | 467761    |

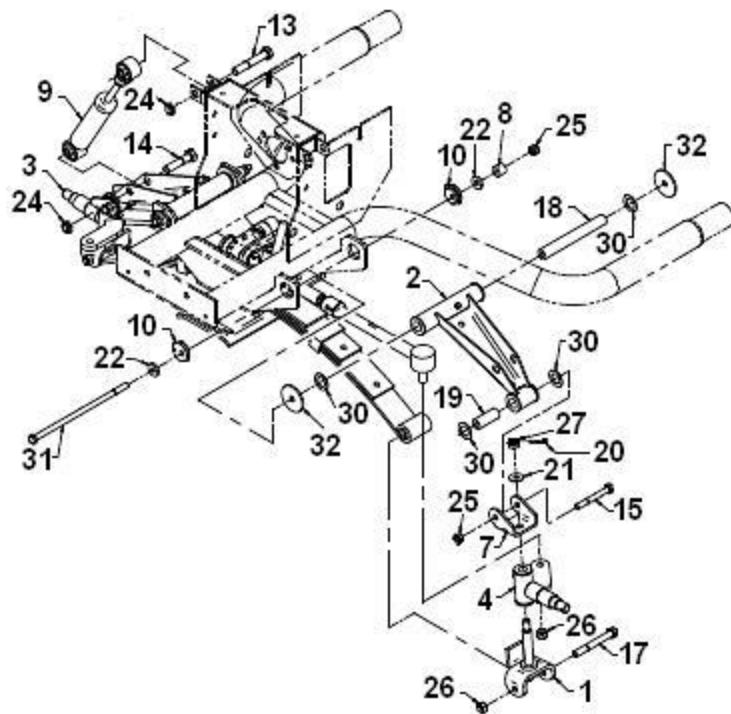
\* ONLY AVAILABLE AS ITEM 6, 6A, B, C or D

30204 MARKED ON  
EITHER SIDE OF RACE

30204 MARKED ON  
THIS SIDE OF RACE

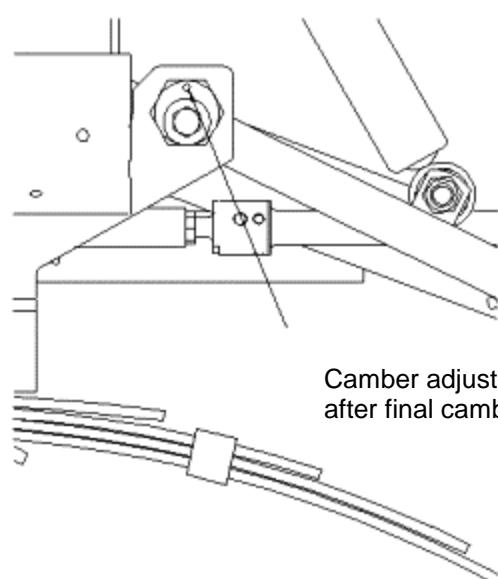


## FRONT SUSPENSION, LE - P4



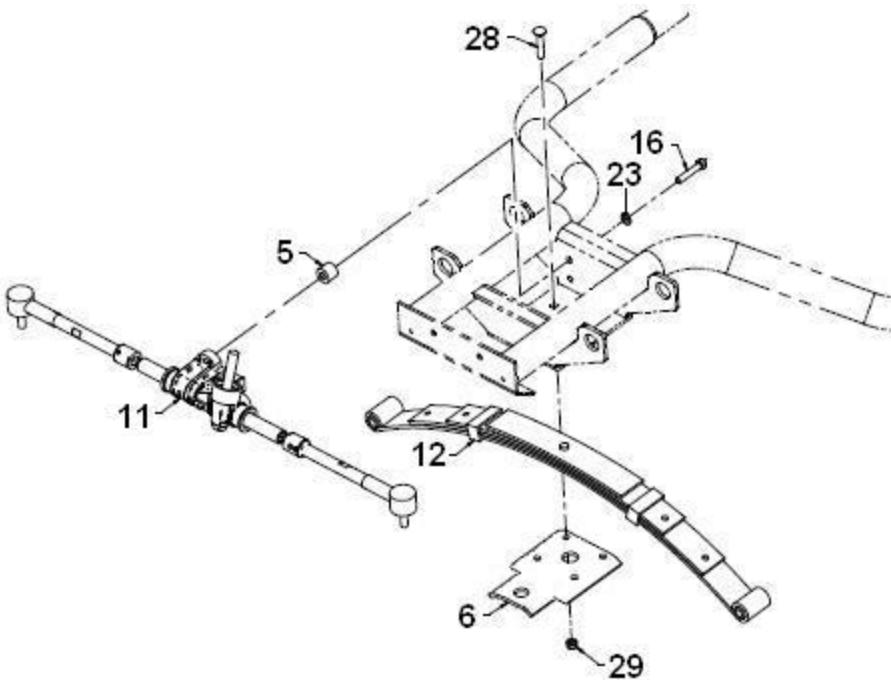
### NOTES:

1. Assemble all hardware finger tight. Torque to the following specs after complete assembly.
2. Torque Specifications:  
Item 10 and 31 to 25 ft. lbs. after final camber adjustment.  
Item 15 to 35 - 40 ft. lbs.  
Items 13 & 14 to 45 ft. lbs.  
Item 27 to 30 ft. lbs.  
Item 17 to 40 ft. lbs.



Camber adjuster (Item 10) shown in starting position. Torque to 25 ft. lbs after final camber adjustment.

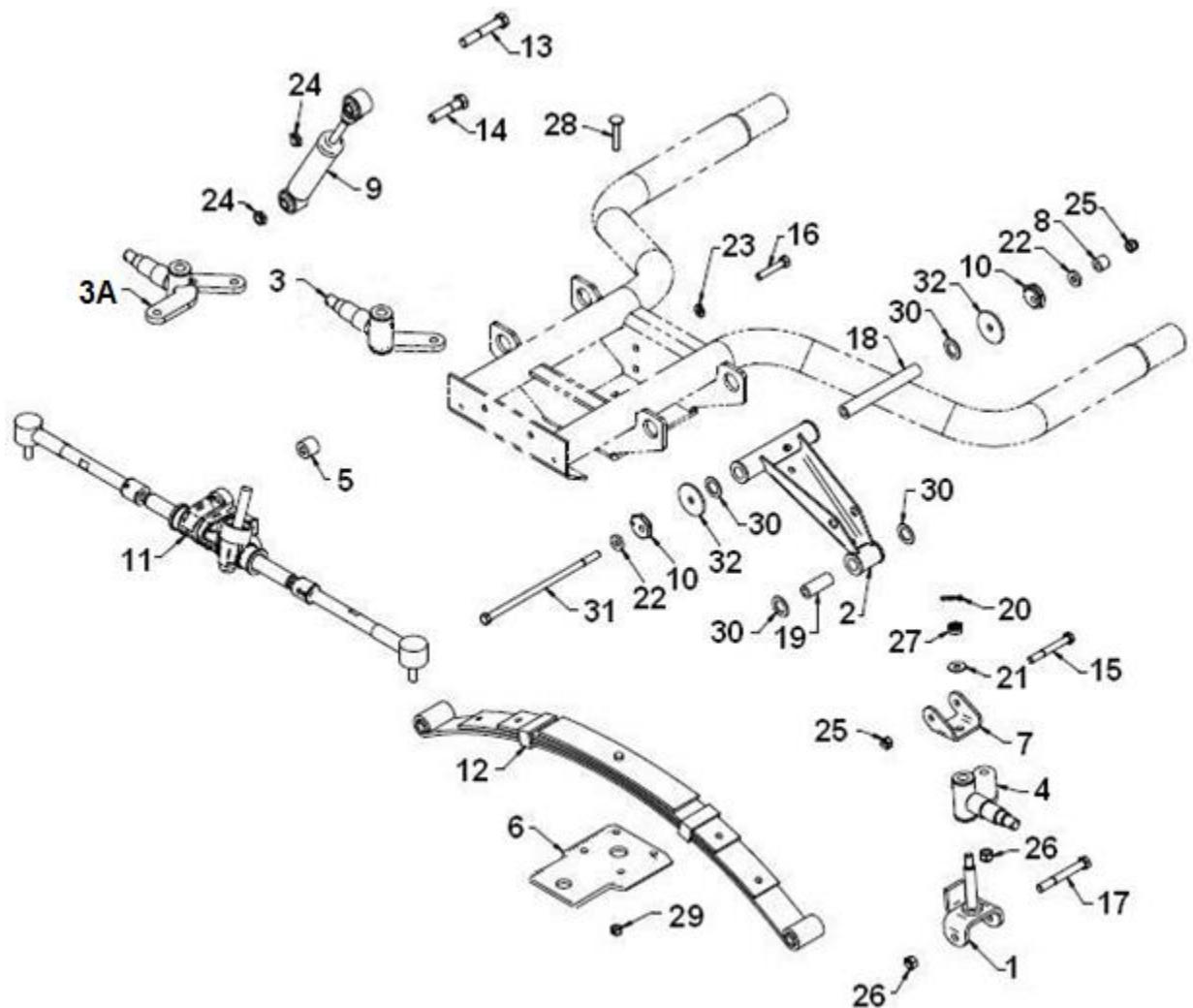
## FRONT SUSPENSION, LE – P4 (Cont.)



### NOTES:

1. Assemble all hardware finger tight. Torque to the following specs after complete assembly.
2. Torque Specifications:  
Item 16 to 30 ft. lbs.  
Items 28 to 45 ft. lbs. in a crisscross pattern

## FRONT SUSPENSION, LE – P4 (Cont.)



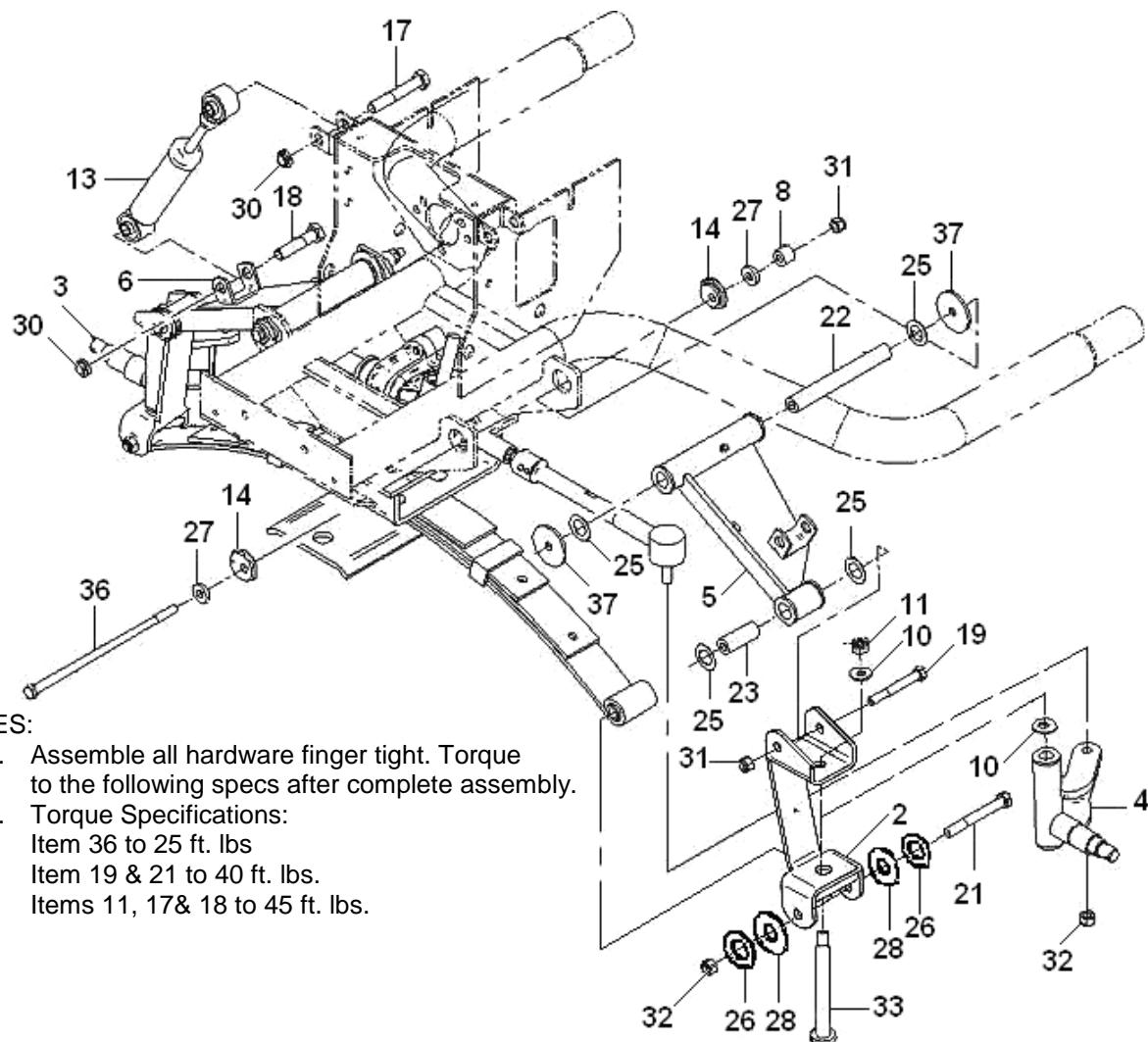
## FRONT SUSPENSION, LE – P4 (Cont.)

| ITEM | CPC P/N   | DESCRIPTION   | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 1    | 57054-90  | KINGPIN   | 2   | 303088    |
| 2    | 45399-97  | A-ARM ASSY  | 2   | 461913    |
| *    | 43937-86  | BUSHING .75" ID SINTERED (Included w/Item 2)                | 2   | 709010    |
| *    | 36460-96  | BUSHING .75" ID BRONZE (Included w/Item 2)                  | 2   | 709008    |
| 3    | 57160-88A | ASSY, RH STEERING   | 1   | 468816    |
| 3A   | 57150-88  | ASSY, RH STEERING SPINDLE (Being phased out Feb. 2014)      | 1   | 463430    |
| *    | 43938-86  | BUSHING .75" ID SINTERED (Included w/Item 3)                | 2   | 709005    |
| 4    | 58000-88  | ASSY, LH STEERING SPINDLE                                   | 1   | 463528    |
| *    | 43938-86  | BUSHING .75" ID SINTERED (Included w/Item 4)                | 2   | 709005    |
| 5    | 53961-01  | SPACER, RACK AND PINION MOUNT                               | 3   | 508915    |
| 6    | 54980-09  | SPRING PLATE REAINER 1/4                                    | 1   | 513034    |
| 7    | 45407-97  | A-ARM MOUNTING BRACKET                                      | 2   | 510188    |
| 8    | 24693-07  | SPACER 0.375 ID X 0.750 OD X 0.625                          | 2   | 511674PL  |
| 9    | 54514-89  | SHOCK ABSORBER  | 2   | 709006    |
| 10   | 43946-88  | CAMBER ADJUSTER, SINTERED METAL                             | 4   | 709009    |
| 11   | 57226-01  | RACK & PINION ASSEMBLY (See Page 2-15)                      | 1   | 709061    |
| 12   | 43929-88A | SPRING, 4-LEAF, P4E, UTILITY                                | 1   | 709096    |
| 12A  | 43929-95  | SPRING, 4-LEAF, HD, UTILITY                                 | 1   | 709609    |
| *    | 43945-86  | BUSHING SPRING EYE (Included w/Item 12)                     | 2   | 739129    |
| 13   | 3406      | SCREW, 1/2-13 X 3 GRD 5 HHC                                 | 2   | 719610    |
| 14   | 3407      | SCREW 1/2-13 X 2-1/4 HEX CAP                                | 2   | 719611    |
| 15   | 3508      | SCREW, 3/8-24 X 3 GRD 5 HHC                                 | 2   | 719625    |
| 16   | 3775      | SCREW 3/8-16 x 2 HHCS                                       | 3   | 719634    |
| 17   | 4253      | SCR, HX HD 7/16-20 X 3.5 G5                                 | 2   | 719664    |
| 18   | 43950-88  | SPACER, .750/.747 X 5.92/5.91                               | 2   | 719681    |
| 19   | 43952-97  | SPACER, .750/.747 X 1.894                                   | 2   | 719682    |
| 20   | 520-W     | PIN. COTTER 1/8X1   | 2   | 719728    |
| 21   | 708482    | WASHER, 7/16" STD. FLAT, THRU-HARD                          | 2   | 708482    |
| 22   | 6607-W    | WASHER FLT STL, YWZC .390X.910X.18                          | 4   | 719804    |
| 23   | 7038-B    | WASHER -3/8" REG SPRG, LOCK, BLK ZC                         | 3   | 719836    |
| 24   | 7685      | NUT, 1/2-13 A NTE NYLON LOCK                                | 4   | 719878    |
| 25   | 7775      | NUT, 3/8-24 GR A NE NYLON INS LOCK                          | 4   | 719900    |
| 26   | 7825      | NUT, 7/16-20, LOCK, GA, NE, NYLON INSERT                    | 4   | 719908    |
| 27   | 7948      | NUT, 7/16-20, SLOTTED                                       | 2   | 719917    |
| 28   | 781111    | SCREW, 3/8-16 X 2, CARR., G 8                               | 4   | 781111    |
| 29   | 781113    | NUT,3/8-16,L/N,GB,YWZC                                      | 8   | 781113    |
| 30** | 5714      | WASHER, .760X1.25X.010 F/W 18-8SS                           | 8   | 719759    |
| 30** | 5715      | WASHER, .760X1.25X.020 F/W 18-8SS                           | 8   | 719760    |
| 31   | 3452A     | SCREW, 3/8-24 X 9, HHCS, GR5                                | 2   | 781205    |
| 32   | 6801A     | WASHER, .406 X 2.000 X .134, FLAT                           | 4   | 781206    |
| N/A  | 43859-07  | KIT, 9" A-ARM BOLT (Includes Items 8, 22, 25, 30, 31, & 32) | 1   | 191439U   |

\* NOT SHOWN

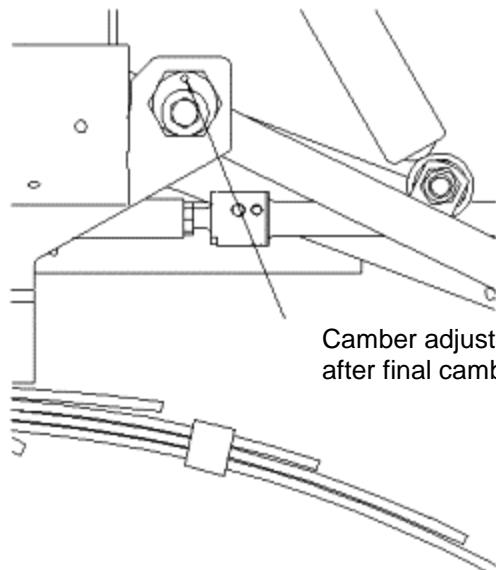
\*\* USE 5714 AND/OR 5715 AS REQUIRED TO ACHIEVE SNUG FIT

## FRONT SUSPENSION, SE – P4



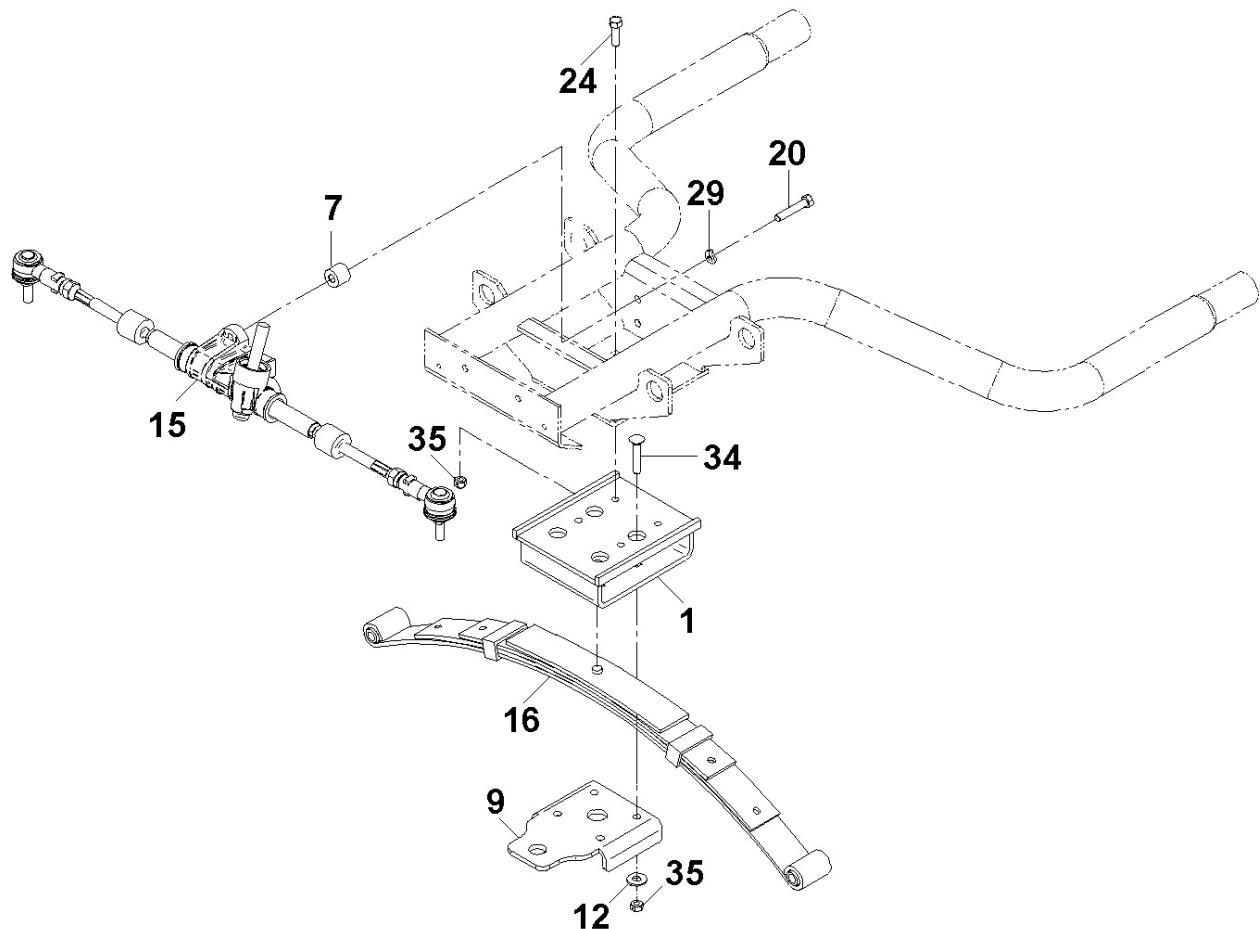
NOTES:

1. Assemble all hardware finger tight. Torque to the following specs after complete assembly.
2. Torque Specifications:  
Item 36 to 25 ft. lbs  
Item 19 & 21 to 40 ft. lbs.  
Items 11, 17& 18 to 45 ft. lbs.



Camber adjuster (item 14) shown in starting position. Torque to 25 ft. lbs after final camber adjustment.

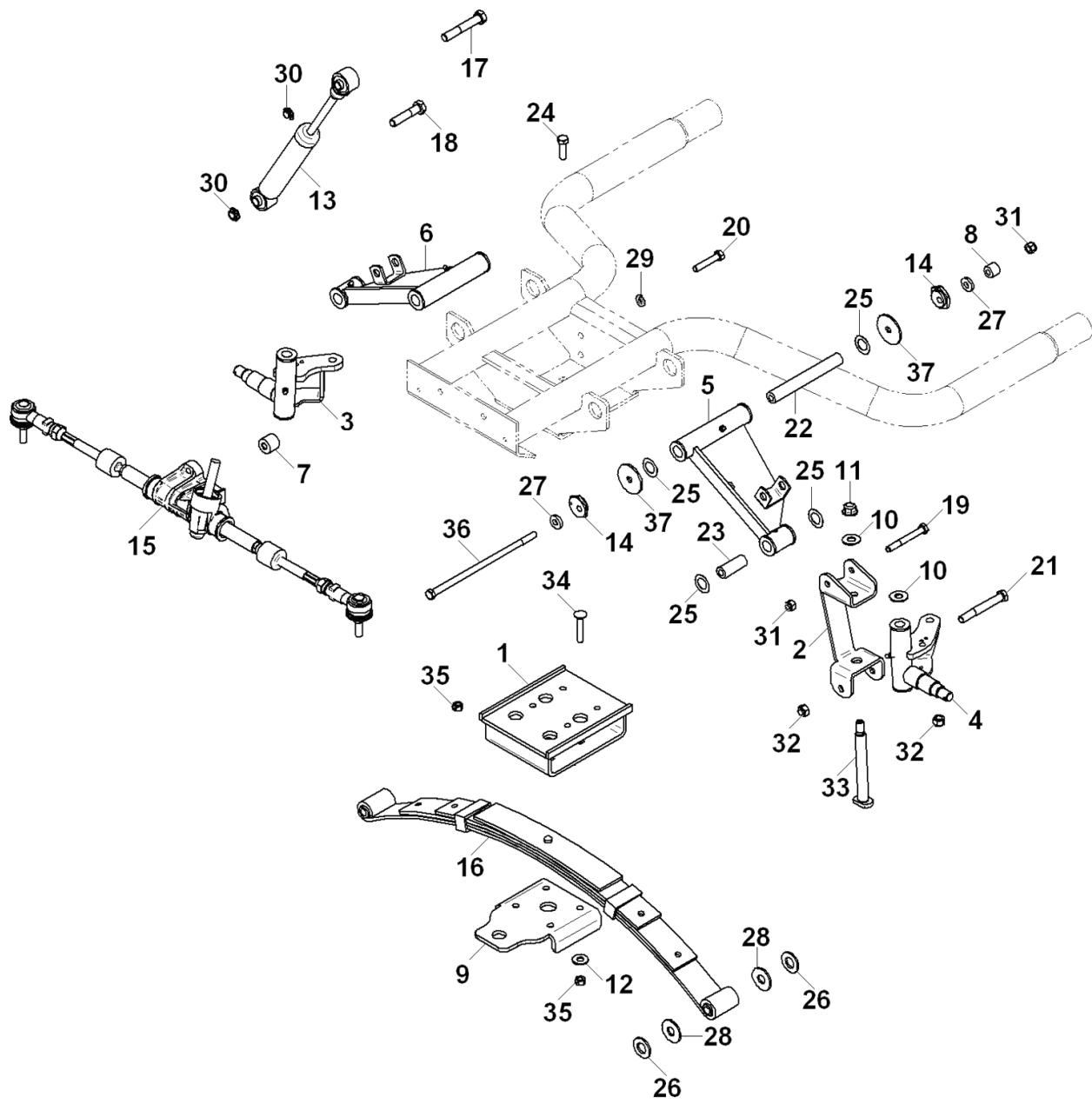
## FRONT SUSPENSION, SE - P4 Cont.)



### NOTES:

1. Assemble all hardware finger tight. Torque to the following specs after complete assembly.
2. Torque Specifications:  
Item 20 & 24 to 30 ft. lbs.  
Items 34 to 45 ft. lbs. in a crisscross pattern

## FRONT SUSPENSION, SE – P4 (Cont.)



**FRONT SUSPENSION, SE – P4 (Cont.)**

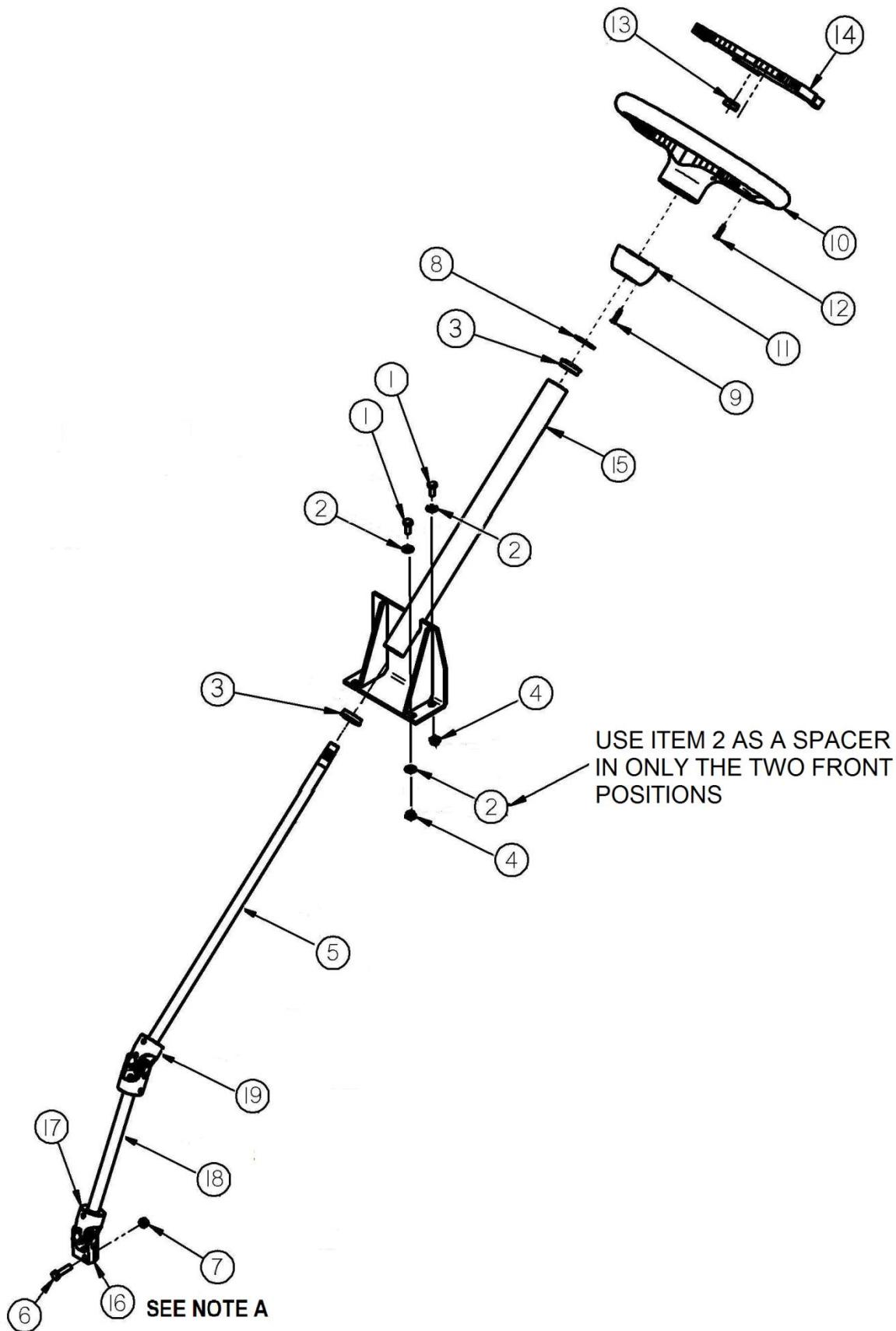
| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                                | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|---|------------|------------------|
| 1           | 40943-04       | WELDM'T, FRONT LIFT -SUMMIT                       | 1          | 307536EC         |
| 2           | 56950-09       | KINGPIN BRACKET                                   | 2          | 310004EC         |
| 3           | 57152-04       | ASSY, RH SMT SPINDLE                              | 1          | 467162           |
| *           | 57149-04       | ASSY, RH SMT SPINDLE, W/BRAKE MOUNT               | 1          | 467274           |
| 4           | 57153-04       | ASSY, LH SMT SPINDLE                              | 1          | 467163           |
| *           | 57148-04       | ASSY, LH SMT SPINDLE, W/BRAKE MOUNT               | 1          | 467275           |
| *           | 43938-86       | BUSHING .75" ID SINTERED (Included w/Items 3 & 4) | 2          | 709005           |
| 5           | 45397-04       | ASSY, LH SMT A-ARM                                | 1          | 467164           |
| 6           | 45398-04       | ASSY, RH SMT A-ARM                                | 1          | 467165           |
| *           | 43937-86       | BUSHING .75" ID SINTERED (Included w/Items 5 & 6) | 2          | 709010           |
| *           | 36460-96       | BUSHING .75" ID BRONZE (Included w/Items 5 & 6)   | 2          | 709008           |
| 7           | 53961-01       | SPACER, RACK AND PINION MOUNT                     | 3          | 508915           |
| 8           | 24693-07       | SPACER 0.375 ID X 0.750 OD X 0.625                | 2          | 511674PL         |
| 9           | 54980-09       | SPRING PLATE REAINER 1/4                          | 1          | 513034           |
| 10          | 708482         | WASHER, 7/16" STD. FLAT, THRU-HARD                | 2          | 708482           |
| 11          | 8169           | NUT, 7/16-20, L/N, FLG, TOP,GG, ZC&WAX            | 2          | 708592           |
| 12          | 708840         | WASHER, 3/8", FLAT, PLTD                          | 4          | 708840           |
| 13          | 54514-89       | SHOCK ABSORBER                                    | 2          | 709006           |
| 14          | 43946-88       | CAMBER ADJUSTER, SINTERED METAL                   | 4          | 709009           |
| 15          | 57226-01       | RACK & PINION ASSEMBLY (See Page 2-15)            | 1          | 709061           |
| 16          | 43929-95       | SPRING, 4-LEAF, HD, UTILITY                       | 1          | 709609           |
| *           | 43945-86       | BUSHING SPRING EYE (Included w/Item 16)           | 2          | 739129           |
| 17          | 3406           | SCREW, 1/2-13 X 3 GRD 5 HHC                       | 2          | 719610           |
| 18          | 3407           | SCREW 1/2-13 X 2-1/4 HEX CAP                      | 2          | 719611           |
| 19          | 3508           | SCREW, 3/8-24 X 3 GRD 5 HHC                       | 2          | 719625           |
| 20          | 3775           | SCREW 3/8-16 x 2 HHCS                             | 3          | 719634           |
| 21          | 4253           | SCR, HX HD 7/16-20 X 3.5 G5                       | 2          | 719664           |
| 22          | 43950-88       | SPACER, .750/.747 X 5.92/5.91                     | 2          | 719681           |
| 23          | 43952-97       | SPACER, .750/.747 X 1.894                         | 2          | 719682           |
| 24          | 4716-W         | SCREW, HX HD CAP 3/8-16 X 1 1/4 G5                | 4          | 719694           |
| 25**        | 5714           | WASHER, .760X1.25X.010 F/W 18-8SS                 | 8          | 719759           |
| 25**        | 5715           | WASHER, .760X1.25X.020 F/W 18-8SS                 | 8          | 719760           |
| 26          | 57363-95       | WASHER, FLT NYLON, .76IDX1.42OD                   | 4          | 719767           |
| 27          | 6607-W         | WASHER FLT STL, YWZC .390X.910X.18                | 4          | 719804           |

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>  | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|---|------------|------------------|
| 28          | 6655-B         | WASHER FLT STL. BLK HC, 9/16"                             | 4          | 719808           |
| 29          | 7038-B         | WASHER -3/8" REG SPRG, LOCK, BLK ZC                       | 3          | 719836           |
| 30          | 7685           | NUT, 1/2-13 A NTE NYLON LOCK                              | 4          | 719878           |
| 31          | 7775           | NUT, 3/8-24 GR A NE NYLON INS LOCK                        | 4          | 719900           |
| 32          | 7825           | NUT, 7/16-20, LOCK, GA, NE, NYLON INSERT                  | 4          | 719908           |
| 33          | 56951-09       | KINGPIN, BOLT ON  | 2          | 760563           |
| 34          | 781111         | SCREW, 3/8-16 X 2, CARR., G 8                             | 4          | 781111           |
| 35          | 781113         | NUT,3/8-16,L/N,GB,YWZC                                    | 8          | 781113           |
| 36          | 3452A          | SCREW, 3/8-24 X 9, HHCS, GR5                              | 2          | 781205           |
| 37          | 6801A          | WASHER, .406 X 2.000 X .134, FLAT                         | 4          | 781206           |
| N/A         | 57257-09       | KIT, BOLT THRU KINPIN (Includes 2, 10, 11, 31-33)         | 1          | 191786U          |
| N/A         | 43859-07       | KIT, 9" A-ARM BOLT (Includes Items 8, 25, 27, 31, 36, 37) | 1          | 191439U          |

\* NOT SHOWN

\*\* USE 5714 AND/OR 5715 AS REQUIRED TO ACHIEVE SNUG FIT

## STEERING COLUMN - P4



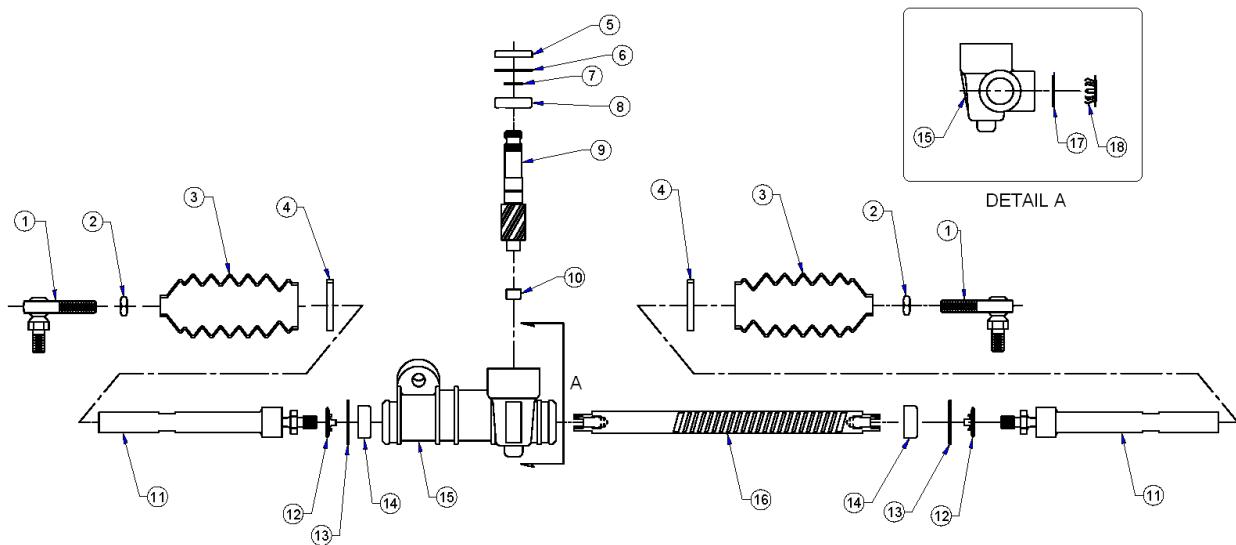
**STEERING COLUMN – P4 (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                                  | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|---|------------|------------------|
| 1           | 3987-BS        | SCREW, HEX HEAD CAP 5/16-18X3/4 G5                  | 4          | 719642           |
| 2           | 6702-B         | WASHER FLT STL 5/16 BLK MAXCOAT                     | 6          | 719810           |
| 3           | 9029           | BALL BEARING, .75 ID                                | 2          | 709023           |
| 4           | 7525           | NUT 5/16-18 GR A SERRATED FLNG LOCK                 | 4          | 719864           |
| 5           | 57101-08       | STEERING SHAFT ASSY, 39.197" OAL                    | 1          | 759916           |
| 6           | 3925           | SCR, 5/16-18 X 1-3/4 HHCS, G8, ZC                   | 1          | 708746           |
| 7           | 57112-11       | NUT, 5/16-18, NYLOK G8, YWZC                        | 1          | 781120           |
| 8           | 6656           | BUSHING 3/4 X 1-1/2 X 14GA WIDE RIM YWZ             | 1          | 719809           |
| 9           | 2638           | SCREW, #6X3/4, PPH (Used with Item 11)              | 2          | 719577           |
| N/A         | 57061-99       | STEERING WHEEL ASSY (Includes Items 8, 9, 10, & 11) | 1          | 463399           |
| 10          | 57069-84       | STEERING WHEEL, SPORT                               | 1          | 709056           |
| 11          | 57098-98       | STEERING HUB COVER (Used with Item 10)              | 1          | 709085           |
| 12          | 2641           | SCREW, #10 X 1, PPH, TAPPING , T-A BLACK            | 3          | 729263           |
| 13          | 7995           | NUT, 5/16-18 GR A NTE NYLON JAM INSERT              | 1          | 719919           |
| 14          | 57089-99       | SCORECARD HOLDER                                    | 1          | 709043           |
| 15          | 57141-98       | STEERING COLUMN                                     | 1          | 305425           |
| 16          | 57109-08       | YOKE ASSEMBLY, BOLT-WELD                            | 1          | 759918           |
| 17          | 760010         | ROLL PIN 1/4X1 3/4                                  | 3          | 760010           |
| 18          | N/A            | INTERMEDIATE SHAFT                                  | 1          | N/A              |
| 19          | 57108-08       | YOKE ASSEMBLY, WELD-WELD                            | 1          | 759917           |

\* NOT SHOWN

NOTE A: If replacing only the splined yoke see Service Bulletin SB 10-009.

## RACK & PINION ASSEMBLY – P4



| ITEM | CPC P/N  | DESCRIPTION   | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1    | 43958-00 | ROD END   | 2   | 709099    |
| 2    | 7829     | NUT, M14 X 1.5, JAM - TIE ROD   | 2   | 749305    |
| 3    | 57168-00 | BOOT, STEERING  | 2   | 709106    |
| 4    | N/A      | CLAMP, STEERING BOOT  | 2   | N/A       |
| 5    | 57183-01 | SEAL, OIL- PINION   | 1   | 739675    |
| 6    | 861      | RING, RETAINING - PINION  | 1   | 719942    |
| 7    | 862      | RING, RETAINING   | 1   | 719943    |
| 8    | 9002     | BEARING BALL - PINION   | 1   | 749707    |
| 9    | 57180-01 | PINION STEERING GEAR  | 1   | 739674    |
| 10   | 43900-01 | BUSHING PINION  | 1   | 739123    |
| 11   | 57172-00 | BALL JOINT, TIE ROD   | 2   | 709101    |
| 12   | 57190-88 | LOCK WASHER, STEERING   | 2   | 709097    |
| 13   | 57166-88 | WASHER, STEERING STOP   | 2   | 709100    |
| 14   | 43901-01 | BUSHING RACK  | 2   | 739124    |
| 15   | 53960-01 | HOUSING, RACK & PINION  | 1   | 709061    |
| 16   | 57171-01 | RACK STEERING GEAR  | 1   | 739665    |
| 17   | 11112    | O-RING, #22 1 X 1-1/8 X 1/16 BUNA                                     | 1   | 719517    |
| 18   | 63912    | PLUG 1" 12 PRONG HOLE ZNC/CLEAR                                       | 1   | 719794    |
| 19   | 57226-01 | RACK & PINION ASM (Includes Items 1-18)                               | 1   | 709061    |
| 20*  | 93250    | BALL JOINT REPLACEMENT KIT (Includes Items 1, 3, 7, 11 – 13) SEE NOTE | 1   | 191868U   |

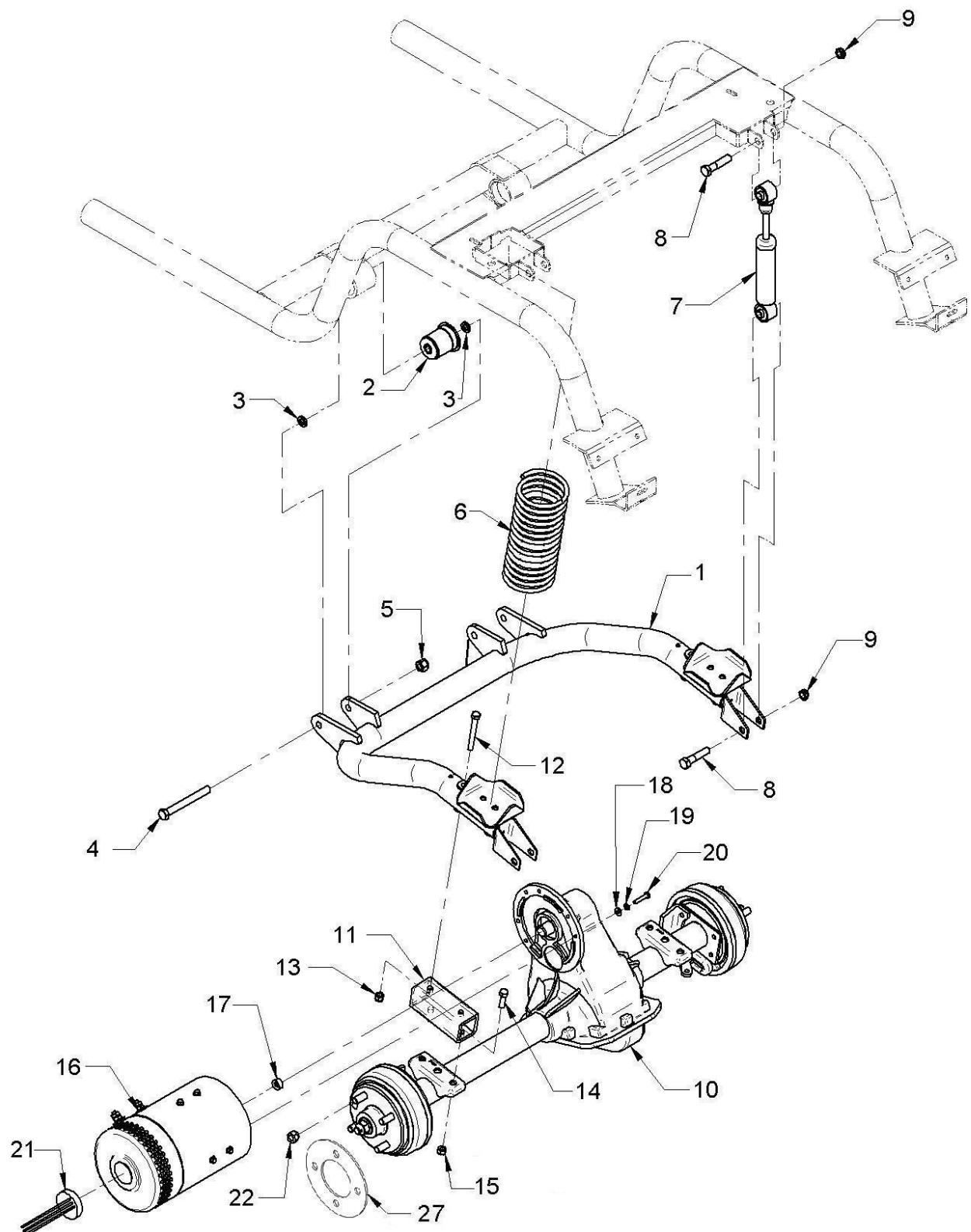
\* NOTE: Kit services one side. Item 4 is replaced with a cable tie, P/N 10043

# **Eagle Parts Manual**

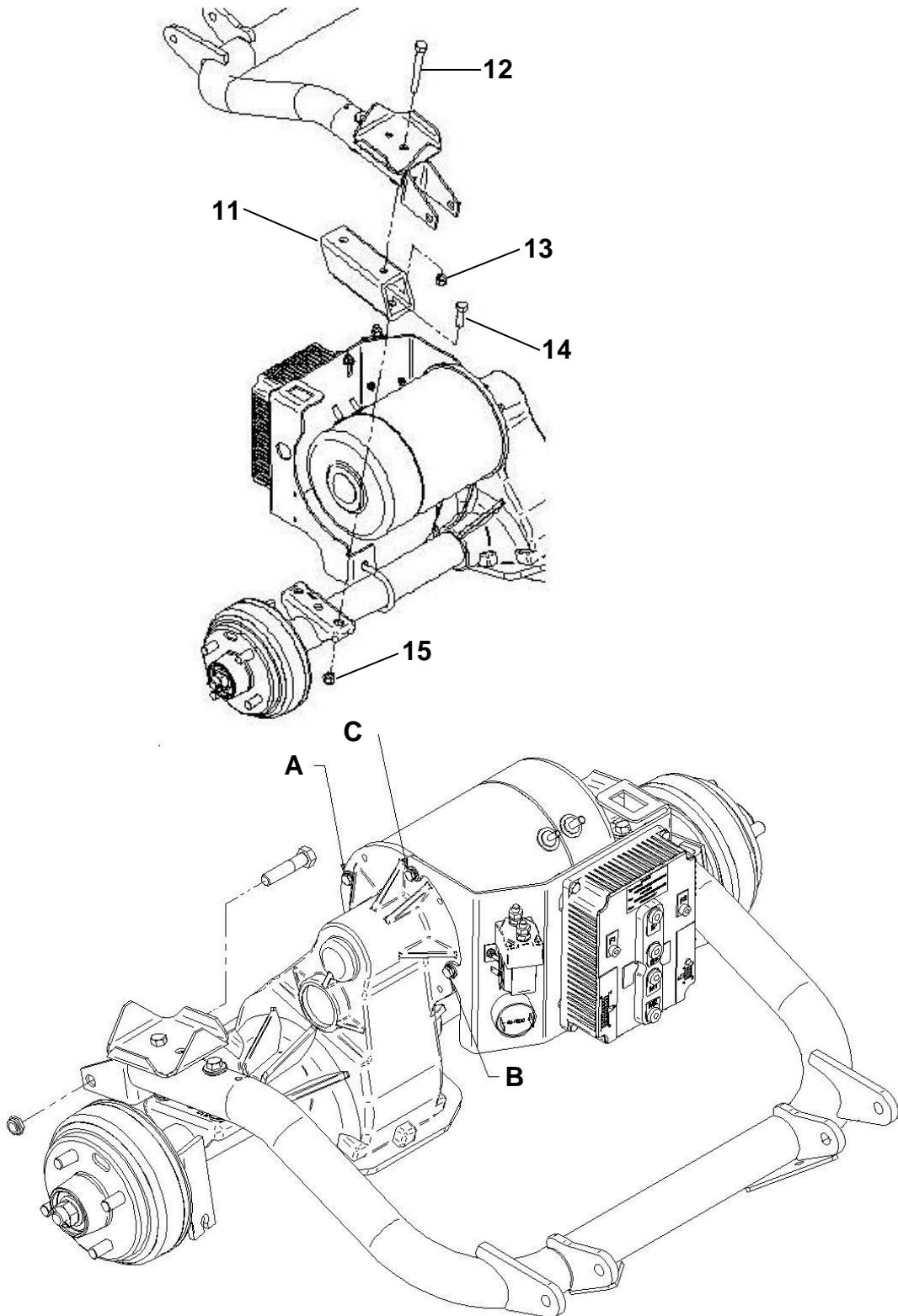
## **Section 3**

### **Rear Suspension, Motor and Axles**

## REAR SUSPENSION AND MOTOR – P4



## REAR SUSPENSION, AXLE AND MOTOR – P4 (Cont.)



Loosely tighten screws (Item # 20) A & B. Loosely tighten screw C to draw face of motor up to flange on axle evenly. Torque A & B to 100 ft. lbs. then torque C to 100 ft. lbs.

**REAR SUSPENSION, AXLE AND MOTOR – P4 – Cont.**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>   | <b>QTY</b> | <b>SEATSI P/N</b> |
|-------------|----------------|--|------------|-------------------|
| 1           | 47039-89       | REAR FORK, P4E   | 1          | 308381            |
| 2           | 47524-66       | BUSHING, REAR FORK   | 2          | 709024            |
| 3           | 6568-B         | WASHER, .515 X .812 X .134, FLT STL  | 4          | 719802            |
| 4           | 4004           | SCREW, 1/2-20 X 4 1/2, HHCS, GR 5 (Torque to 45 ft. lbs.)  | 2          | 719647            |
| 5           | 7812-W         | NUT, 1/2-20, NE NYLOC, GR A  | 2          | 719907            |
| 6           | 54565-86       | SPRING, REAR COIL, (USED ON SM2)   | 2          | 709031            |
| 7           | 54514-89       | SHOCK ABSORBER   | 2          | 709006            |
| 8           | 3407           | SCREW, 1/2-13 X 2 1/4, HHCS (Torque to 45 ft. lbs.)  | 4          | 719611            |
| 9           | 7685           | NUT, 1/2-13, NTE NYLOC, GR A   | 1          | 719878            |
| 10          |                | ELECTRIC AXLE (MUST SPECIFY VIN, AXLE RATIO, BRAKES, & TIRE SIZE -CONTROLLER & AXLE MUST BE MATCHED) | 1          |                   |
| 11          | 40944-04       | LIFT BLOCK -REAR   | 2          | 511758EC          |
| 12          | 4434-W         | SCREW, 3/8-24 X 3 1/4, HHCS, GR 5 (Torque to 35 ft. lbs.)  | 4          | 719687            |
| 13          | 7775           | NUT, 3/8-24, NYLOC, GR A   | 4          | 719900            |
| 14          | 4716-W         | SCREW, 3/8-16 X 1 1/4, HHCS, GR 5 (Torque to 35 ft. lbs.)  | 4          | 719694            |
| 15          | 7778           | NUT, 3/8-16, NYLOC, GR A   | 4          | 719902            |
| 16          | 69300-03       | MOTOR, ELEC 48V SEP EX, STD DUTY   | 1          | 719135            |
| 16A         | 69301-04       | MOTOR, ELEC 48V HD DIRECT W/TACH   | 1          | 719339            |
| 17          | 11423          | RESILIENT BUMPER-ELEC MOTOR  | 1          | 709050            |
| 18          | 6703-B         | WASHER, 1/4, SAE FLT STL   | 3          | 719811            |
| 19          | 7036-B         | WASHER, 1/4, REGULAR SPRING LOCK   | 3          | 719834            |
| 20          | 708646         | SCREW, 1/4-20 X 1 1/4, GR 8 (See page 3-3 for torque)  | 3          | 708616            |
| 21          | 74884-04       | KIT, SPEED SENSOR AND MAGNET(Part of Item # 16A)   | 1          | 719446            |
| 22          | 760671         | SPACER, .75X.5X.5  | 2          | 760671            |
| 23          | 3406           | SCREW, 1/2-13X3 HHC, (Torque to 45 ft. lbs.)   | 2          | 719610            |
| 24          | 8169           | NUT, 7/16-20   | 4          | 708592            |
| 25          | 5799           | SPACER, .450X.680X.190   | 4          | 781741            |
| 26          | 4256           | SCREW, 7/16-20X1 1/2 HHC (Torque to 45 ft. lbs.)   | 4          | 719665            |
| 27          | 43740-04       | WHEEL SPACER (See Section 6 – Wheels)  | 1          | 509958            |

## MOTOR, SEP EX, HEAVY DUTY, W/TACH – P4

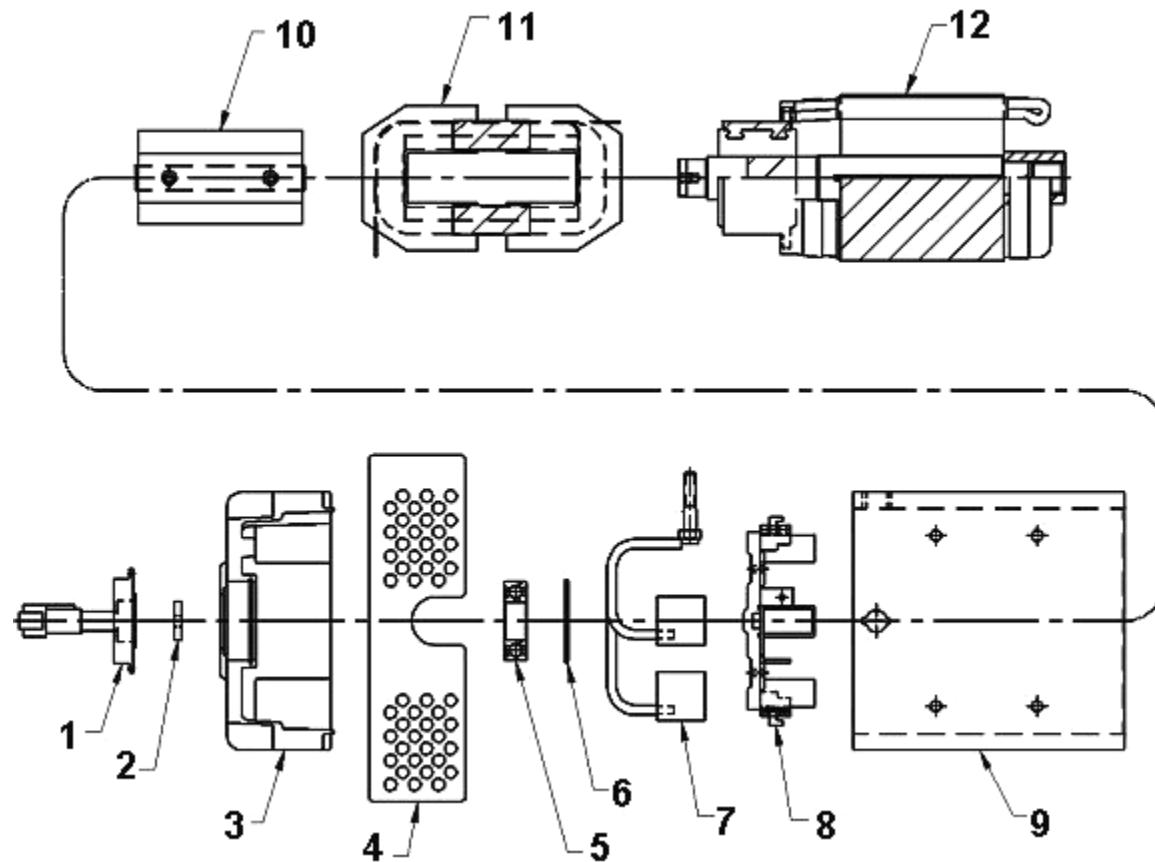
(NOTE: See Page 3-14 for the standard duty motor)

| ITEM | CPC P/N      | DESCRIPTION                                    | QTY. | SEATS P/N |
|------|--------------|--|------|-----------|
| 1    | 74884-04     | SPEED SENSOR KIT (INCLUDES ITEM 2, SEE NOTE 2) | 1    | 719446    |
| 2    | (SEE NOTE 1) | MAGNET (SEE NOTE 2)                            | 1    | N/A       |
| 3    | (SEE NOTE 1) | COMMUTATOR END HEAD (SEE NOTE 2)               | 1    | N/A       |
| 4    | (SEE NOTE 1) | HEAD BAND (SEE NOTE 2)                         | 1    | N/A       |
| 5    | 83310-07     | BEARING  | 1    | 759896    |
| 6    | (SEE NOTE 1) | RETAINING RING                                 | 1    | N/A       |
| 7    | 30402-06     | BRUSH ASSY. (SEE NOTE 2)                       | 2    | 759780    |
| 8    | 30403-06     | BRUSH BOX ASSY. (SEE NOTE 2)                   | 1    | 759781    |
| 9    | SEE NOTE 1)  | MOTOR FRAME                                    | 1    | N/A       |
| 10   | SEE NOTE 1)  | POLE SHOE ASSY. (SEE NOTE 2)                   | 4    | N/A       |
| 11   | SEE NOTE 1)  | SHUNT COIL ASSY. (SEE NOTE 2)                  | 1    | N/A       |
| 12   | SEE NOTE 1)  | ARMATURE ASSY.                                 | 1    | N/A       |
| 13*  | 69301-04     | MOTOR, COMPLETE (INCLUDES ITEMS 1-12)          | -    | 719339    |

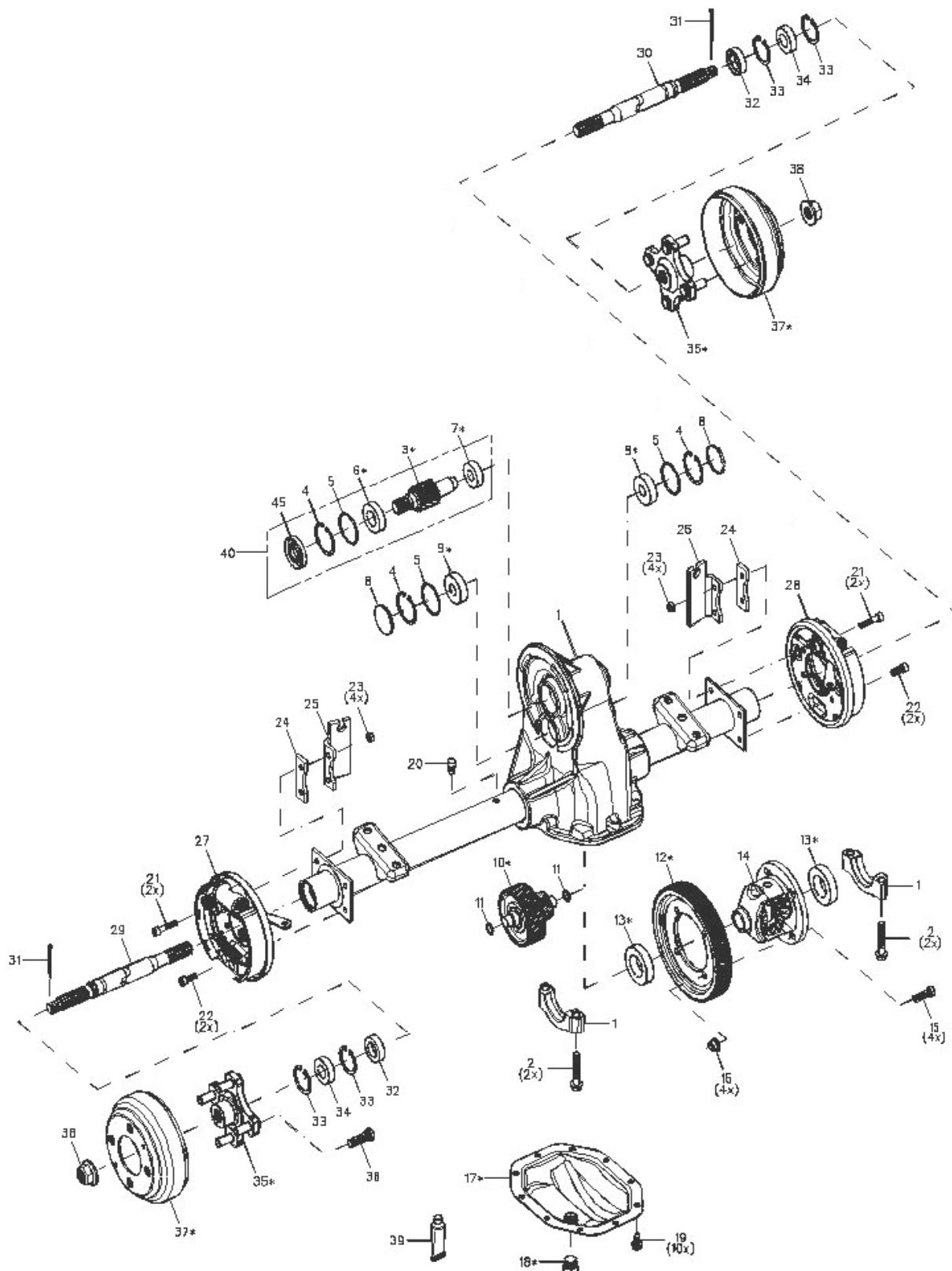
\* ITEM NOT SHOWN

### NOTES:

1. ONLY AVAILABLE AS SPECIAL ORDER
2. ITEM INCLUDES ALL NECESSARY FASTENERS



## AXLE - P4



\*ITEM INCLUDED IN A KIT

## AXLE – P4 (Cont.)

| ITEM | CPC P/N   | DESCRIPTION  | QTY | SEATS P/N |
|------|-----------|--|-----|-----------|
| 1    | N/A       | HOUSING, AXLE  | 1   | N/A       |
| 2    | N/A       | BOLT, DIFFERENTIAL CAP (Included with Item 1)            | 4   | N/A       |
| 3    | N/A       | SHAFT, INPUT (See gear set info)                         | 1   | N/A       |
| 4    | 90006-90  | RING, SNAP   | 3   | 749701    |
| 5    | 11118     | O-RING   | 3   | 729030    |
| 6    | 90003-90A | BEARING, BALL  | 1   | 760375    |
| 7    | 90004-90  | BEARING, BALL  | 1   | 749699    |
| 8    | N/A       | PLUG, END CAP  | 2   | N/A       |
| 9    | 82810-90  | BEARING, BALL  | 2   | 749419    |
| 10   | N/A       | SHAFT, INTERMEDIATE GEAR                                 | 1   | N/A       |
| 11   | 11119     | O-RING   | 2   | 719132    |
| 12   | N/A       | GEAR, FINAL DRIVE (See gear set info)                    | 1   | N/A       |
| 13   | 90005-90  | BEARING, BALL  | 2   | 749700    |
| 14   | 83212-00  | DIFFERENTIAL ASSEMBLY                                    | 1   | 749575    |
| 15   | N/A       | SCREW, CAP   | 4   | N/A       |
| 16   | N/A       | NUT, LOCK  | 4   | N/A       |
| 17   | 90007-00  | PLATE, COVER   | 1   | 749702    |
| 18   | 90008-00  | PLUG, DRAIN/FILL   | 1   | 749704    |
| 19   | N/A       | SCREW, TAPPING   | 10  | N/A       |
| 20   | 82701-90  | VENT   | 1   | 759791    |
| 21   | N/A       | SCREW, FLANGE HEAD LONG                                  | 4   | N/A       |
| 22   | N/A       | SCREW, FLANGE HEAD SHORT                                 | 4   | N/A       |
| 23   | 7810      | NUT, LOCK  | 8   | 719906    |
| 24   | N/A       | SPACER BRACKET   | 2   | N/A       |
| 25*  | 47757-88  | BRACKET, BRAKE CABLE (MECHANICAL BRAKES)                 | 1   | 503969    |
| 25   | 47756-88  | BRACKET, BRAKE CABLE (HYDRAULIC BRAKES)                  | 1   | 503970    |
| 26*  | 47756-88  | BRACKET, BRAKE CABLE (MECHANICAL BRAKES)                 | 1   | 503970    |
| 26   | 47757-88  | BRACKET, BRAKE CABLE (HYDRAULIC BRAKES)                  | 1   | 503969    |
| 27*  | 41813-86B | ASSEMBLY, BRAKE, LH (MECHANICAL BRAKES)                  | 1   | 709171    |
| 27   | 41813-02  | ASSEMBLY, BRAKE, LH (HYDRAULIC BRAKES)                   | 1   | 719137    |
| 28** | 41814-86B | ASSEMBLY, BRAKE, RH (MECHANICAL BRAKES)                  | 1   | 709170    |
| 28   | 41814-02  | ASSEMBLY, BRAKE, RH (HYDRAULIC BRAKES)                   | 1   | 719138    |
| 29   | 90001-90  | SHAFT, AXLE, LH LONG (See Note)                          | 1   | 749696    |
| 30   | 90002-90  | SHAFT, AXLE, RH SHORT (See Note)                         | 1   | 749698    |
| 31   | 560       | PIN, COTTER  | 2   | 707337    |
| 32   | 82704-78  | SEAL, OIL  | 2   | 749367    |
| 33   | 82706-78  | RING, RETAINING  | 4   | 749370    |
| 34   | 82705-78  | BEARING, BALL  | 2   | 749369    |
| 35   | N/A       | ASSEMBLY, HUB, WHEEL (Includes Item 36 & 47 See Item 44) | 2   | N/A       |

## AXLE – P4 (Cont.)

| ITEM | CPC P/N   | DESCRIPTION   | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 36   | 719463-05 | BOLT, WHEEL (1.680" LONG)   | 8   | 719463    |
| 37   | N/A       | DRUM, BRAKE (See Item 44)   | 2   | N/A       |
| 38   | N/A       | NUT, LOCKING 5/8-18 HEX FLANGE (See Note)                             | 2   | N/A       |
| 39   | N/A       | SEALANT, ANAEROBIC  | A/R | N/A       |
| 40*  | N/A       | KIT, INPUT GEAR (Includes Items 3-7 & 45 see gear info)               | 1   | N/A       |
| 41*  | N/A       | KIT, GEAR (Includes Items 3, 10 & 12 see gear info)                   | 1   | N/A       |
| 42*  | N/A       | KIT, BEARING (Includes Items 6, 7, 9 & 13)                            | 1   | N/A       |
| 43*  | N/A       | KIT, COVER PLATE (Includes Items 17 & 18)                             | 1   | N/A       |
| 44*  | 41844-96  | KIT, HUB/DRUM (Includes Items 35 & 37)                                | 2   | 719281    |
| 45   | 83165-08  | OIL SEAL – INPUT SHAFT  | 1   | 760371    |
| 46*  | 82772-06A | KIT, INPUT BEARING & O-RING (Includes Items 4 - 7 & 45 see gear info) | 1   | 191697U   |
| 47*  | N/A       | HUB (See Item 44)   | 2   | N/A       |

\* Not Shown

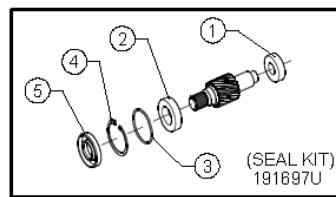
NOTE: If this locking nut requires replacement or if you have castle nuts, order P/N 7538, NUT 5/8-18 Locking Flange.

## AXLE DESCRIPTIONS – P4

| AXLE TYPE         | CPC PART # | RATIO   | SI PART # |
|-------------------|------------|---------|-----------|
| MECHANICAL BRAKES | 82655-05A  | 10.35:1 | 760366    |
|                   | 82652-02A  | 12.44:1 | 760381    |
|                   | 82654-02A  | 14.76:1 | 760365    |
|                   | 82656-02A  | 16.99:1 | 760382    |
| HYDRAULIC BRAKES  | 82821-04A  | 10.35:1 | 760368    |
|                   | 82653-02A  | 12.44:1 | 760367    |

## GEAR SETS - P4

NOTE A:  
CAN BE USED FOR SERVICING 2008 & EARLIER AXLES  
WHEN REPLACEMENT GEARS NEEDED.  
ORDER NEW PINION SHAFT DESIGN COMPLETE ASM.



NOTE B:  
NEW SEAL LIP PINION &  
GEAR SET KIT NOW INCLUDES:  
- SEALING O-RINGS  
- END CAP PLUGS  
- BEARINGS

NOTE C:  
CAN ALSO SERVICE EARLIER AXLES

NOTE D:  
PINION SEAL KIT 191697U  
(CPC 82779-08)  
FOR USE ONLY WITH  
NEW PINION SHAFT DESIGN

SEE  
NOTE A

| KIT (INCLS GEARS, PINION&SEAL KIT & COMPONENT PARTS) |         |            |  |
|--|---------|------------|--|
| CPC PN   | SI PN   | GEAR RATIO |  |
| 82773-08   | 191700U | 10.35:1    |  |
| 82774-08   | 191701U | 12.44:1    |  |
| 82775-08   | 191702U | 14.76:1    |  |
| 82776-08   | 191703U | 16.99:1    |  |

| INTERMEDIATE & RING GEAR SET |          |            | INTERMEDIATE GEARS |              |     | RING GEAR |              |     |
|------------------------------|----------|------------|--------------------|--------------|-----|-----------|--------------|-----|
| SI PN                        | DANA PN  | GEAR RATIO | DANA PN            | NO. OF TEETH | QTY | DANA PN   | NO. OF TEETH | QTY |
| 760376                       | 012KG112 | 10.35:1    | 012GZ156X          | 22 & 53      | 1   | 012GS395  | 116          | 1   |
| 760402                       | 012KG114 | 12.44:1    | 012GZ134X          | 24 & 55      | 1   | 012GS284  | 114          | 1   |
| 760401                       | 012KG115 | 14.76:1    | 012GZ146X          | 22 & 56      | 1   | 012GS323  | 116          | 1   |
| 760400                       | 012KG113 | 16.99:1    | 012GZ150X          | 22 & 58      | 1   | 012GS323  | 116          | 1   |

SEE  
NOTE C

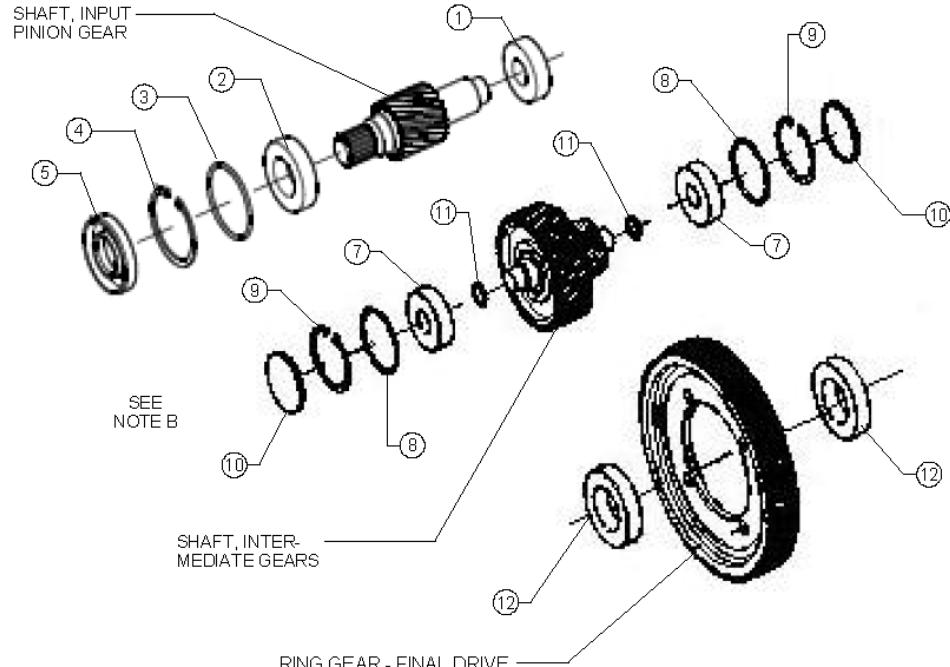
| PINION & SEAL KIT (INCLUDES ITEMS IN SEAL KIT 191697U) |        |                         |          | PINION GEAR |            |          |              |     |
|--|--------|-------------------------|----------|-------------|------------|----------|--------------|-----|
| CPC PN   | SI PN  | DESCRIPTION             | DANA     | QTY         | GEAR RATIO | DANA PN  | NO. OF TEETH | QTY |
| 83218-08   | 760372 | NEW LIP SEAL PINION KIT | 012LK173 | 1           | 10.35:1    | 012GS392 | 27           | 1   |
| 83297-08   | 760373 | NEW LIP SEAL PINION KIT | 012LK174 | 1           | 12.44:1    | 012GS389 | 21           | 1   |
| 83214-08   | 760386 | NEW LIP SEAL PINION KIT | 012LK175 | 1           | 14.76:1    | 012GS390 | 20           | 1   |
| 83219-08   | 760374 | NEW LIP SEAL PINION KIT | 012LK177 | 1           | 16.99:1    | 012GS393 | 18           | 1   |

SEE  
NOTE D

| PINION SEAL KIT 191697U / (CPC # 82779-08) |          |             |                        |          |   |
|--|----------|-------------|------------------------|----------|---|
| CPC PN                                     | SI PN    | DESCRIPTION | DANA                   | QTY      |   |
| 1  | 90004-90 | 749699      | BEARING, BALL, INNER   | 012HD104 | 1 |
| 2  | 90014-08 | 760375      | BEARING, BALL, OUTER   | 012HD112 | 1 |
| 3  | 11118    | 729030      | O-RING                 | 012HH118 | 1 |
| 4  | 90006-90 | 749701      | RING, SNAP             | 012HR101 | 1 |
| 5  | 83165-08 | 760371      | OIL SEAL - INPUT SHAFT | 012HH152 | 1 |
| 6*   | N/A      | N/A         | INSTRUCTION SHEET      | 012TG135 | 1 |

\* ITEM NOT SHOWN

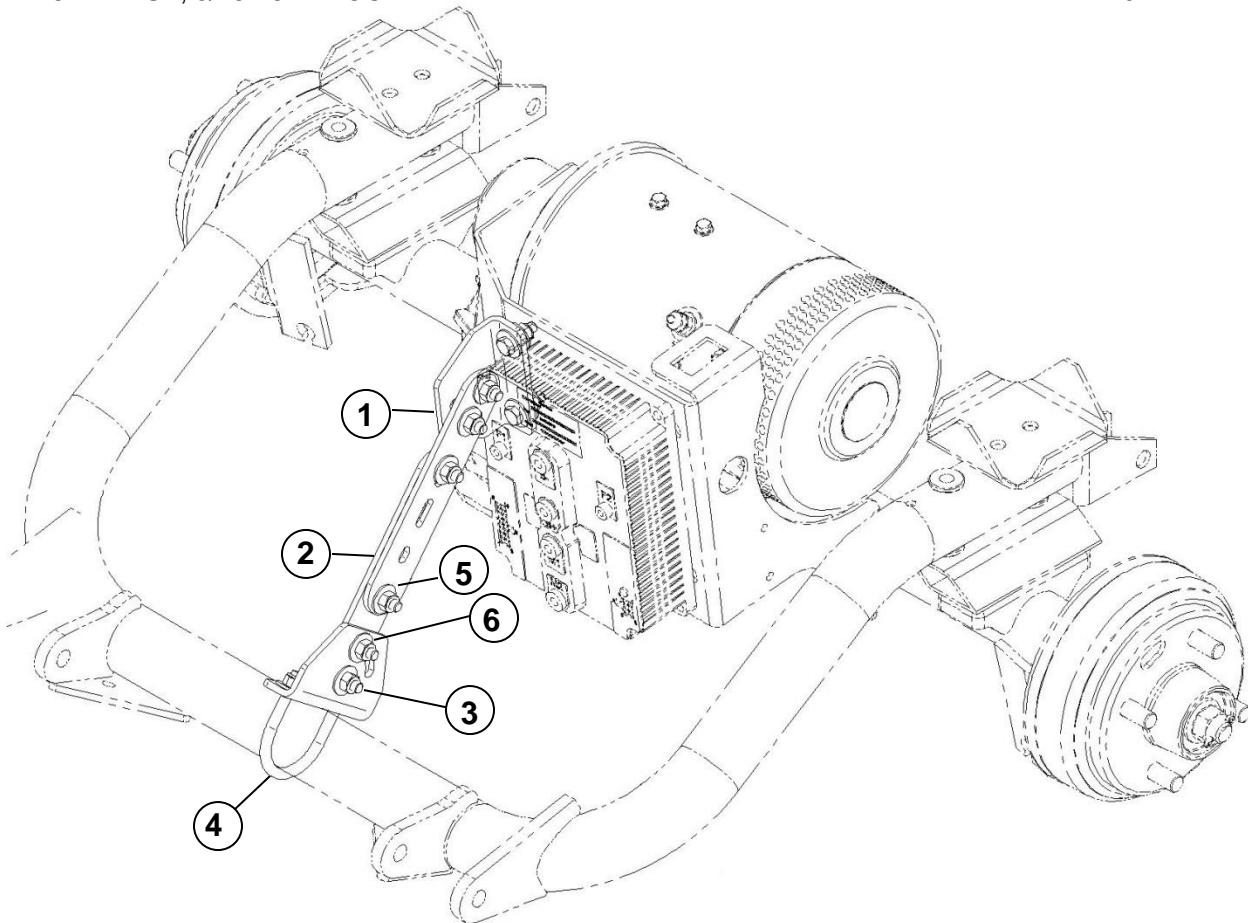
| COMPONENTS FOR GEAR SET KIT (SEE KIT CHART) |          |             |               |          |   |
|---|----------|-------------|---------------|----------|---|
| CPC PN                                      | SI PN    | DESCRIPTION | DANA          | QTY      |   |
| 7   | 82810-90 | 749419      | BEARING, BALL | 012HD111 | 2 |
| 8   | 11118    | 729030      | O-RING        | 012HH118 | 2 |
| 9   | 90006-90 | 749701      | RING, SNAP    | 012HR101 | 2 |
| 10  | 82808-90 | 749418      | PLUG, END CAP | 012HG138 | 2 |
| 11  | 11119    | 719132      | O-RING        | 012HH101 | 2 |
| 12  | 90005-90 | 749700      | BEARING, BALL | 595994   | 2 |



## AXLE BRACE KIT – P4

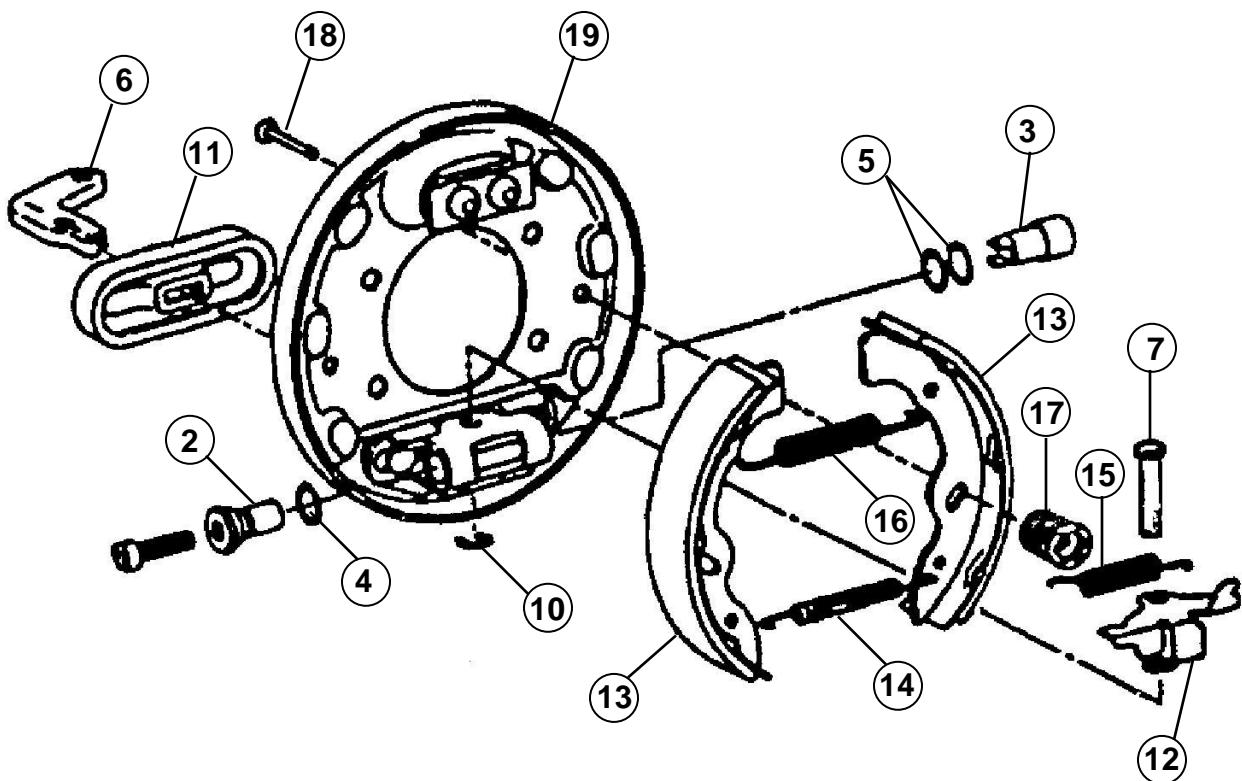
**NOTE: Only available as a kit. P/N 45310-10A. See Service Bulletin SB10-004A.**

| ITEM | DESCRIPTION           | QTY |
|------|-----------------------|-----|
| 1    | BRACKET               | 2   |
| 2    | STRAP                 | 2   |
| 3    | SCREW, 5/16-18X1 HHCS | 8   |
| 4    | U-BOLT, #014          | 1   |
| 5    | WASHER, 5/16 USS/STD  | 18  |
| 6    | NUT, 5/16-18 NYLOCK   | 10  |



## MECHANICAL BRAKE ASSEMBLY – P4

(Left Hand Shown)



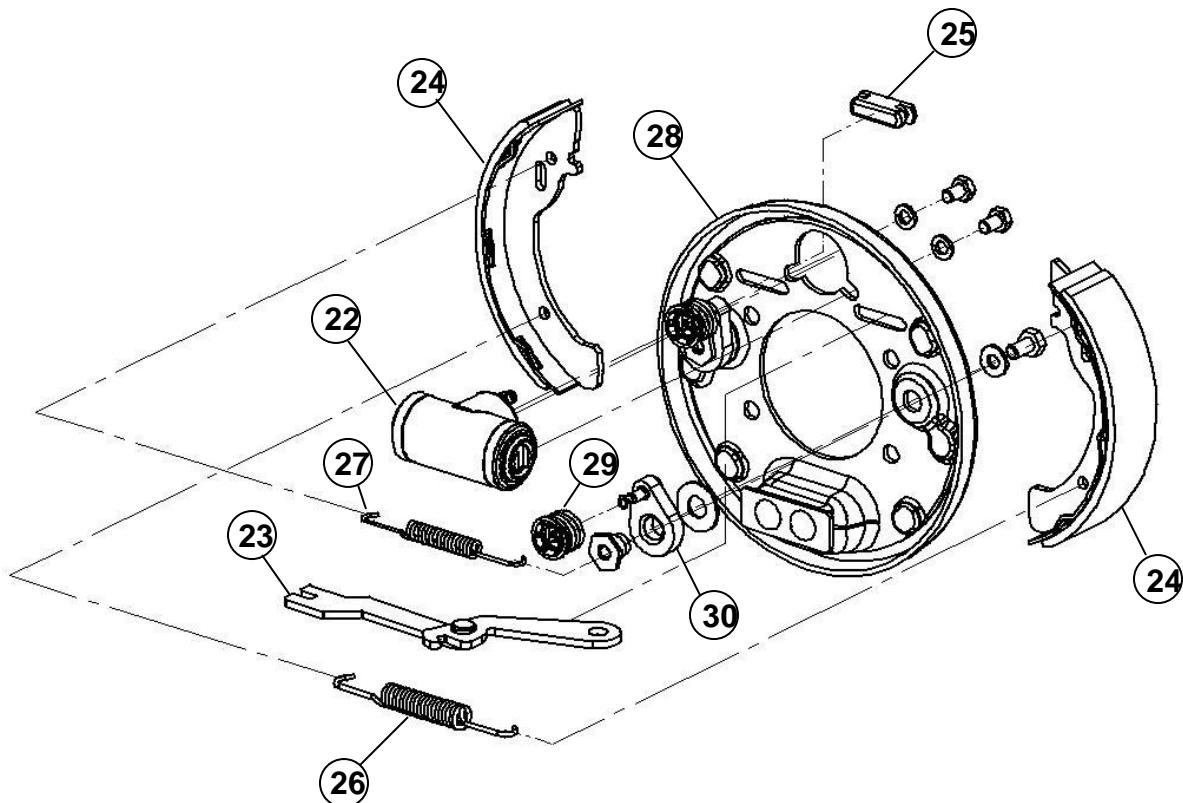
**MECHANICAL BRAKE ASSEMBLY – P4 (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                          | <b>QTY</b> | <b>SI P/N</b> |
|-------------|----------------|---|------------|---------------|
| 1           | 41813-86B      | MECH. BRAKE ASSY, LH (Includes Items 2 -19) | 1          | 709171        |
| 1A*         | 41814-86B      | MECH. BRAKE ASSY, RH (Includes Items 2 -19) | 1          | 709170        |
| 2           | N/A            | ADJUSTER, LH                                | 1          | N/A           |
| 2A*         | N/A            | ADJUSTER, RH                                | 1          | N/A           |
| 3           | N/A            | PUSH ROD                                    | 1          | N/A           |
| 4           | N/A            | WASHER, FLAT                                | 2          | N/A           |
| 5           | N/A            | SHIM  | A/R        | N/A           |
| 6           | N/A            | LEVER, ACTUATOR                             | 1          | N/A           |
| 7           | N/A            | PIN, PIVOT                                  | 1          | N/A           |
| 8*          | N/A            | WASHER, WAVE, ACTUATOR PIVOT                | 1          | N/A           |
| 9*          | N/A            | WASHER, FLAT, ACTUATOR PIVOT                | 1          | N/A           |
| 10          | N/A            | E-CLIP                                      | 1          | N/A           |
| 11          | N/A            | PROTECTOR BOOT                              | 1          | N/A           |
| 12          | N/A            | SELF ADJUSTER, LH                           | 1          | N/A           |
| 12A*        | N/A            | SELF ADJUSTER, RH                           | 1          | N/A           |
| 13          | 41819-86C      | SET, SHOE & LINING ASSEMBLY (2 Shoes)       | 1          | 759746        |
| 14          | N/A            | SPRING, RETURN (See Item 20.)               | 1          | N/A           |
| 15          | N/A            | SPRING, SELF ADJUSTER (See Item 20.)        | 1          | N/A           |
| 16          | N/A            | SPRING, SHOE RETAINING (See Item 20.)       | 1          | N/A           |
| 17          | N/A            | SPRING CLIP, SHOE RETAINER (See Item 20.)   | 2          | N/A           |
| 18          | N/A            | PIN, SHOE RETAINING (See Item 20.)          | 2          | N/A           |
| 19          | N/A            | SHIELD, DUST                                | 1          | N/A           |
| 20*         | 41816-86B      | KIT, SPRING (Includes Items 14-18)          | 1          | 729999        |
| 21*         | 42400-89B      | BRAKE CABLE ASSEMBLY 48"                    | 2          | 709091        |

\* NOT SHOWN

## HYDRAULIC BRAKE ASSEMBLY – P4

(Left Hand Shown)

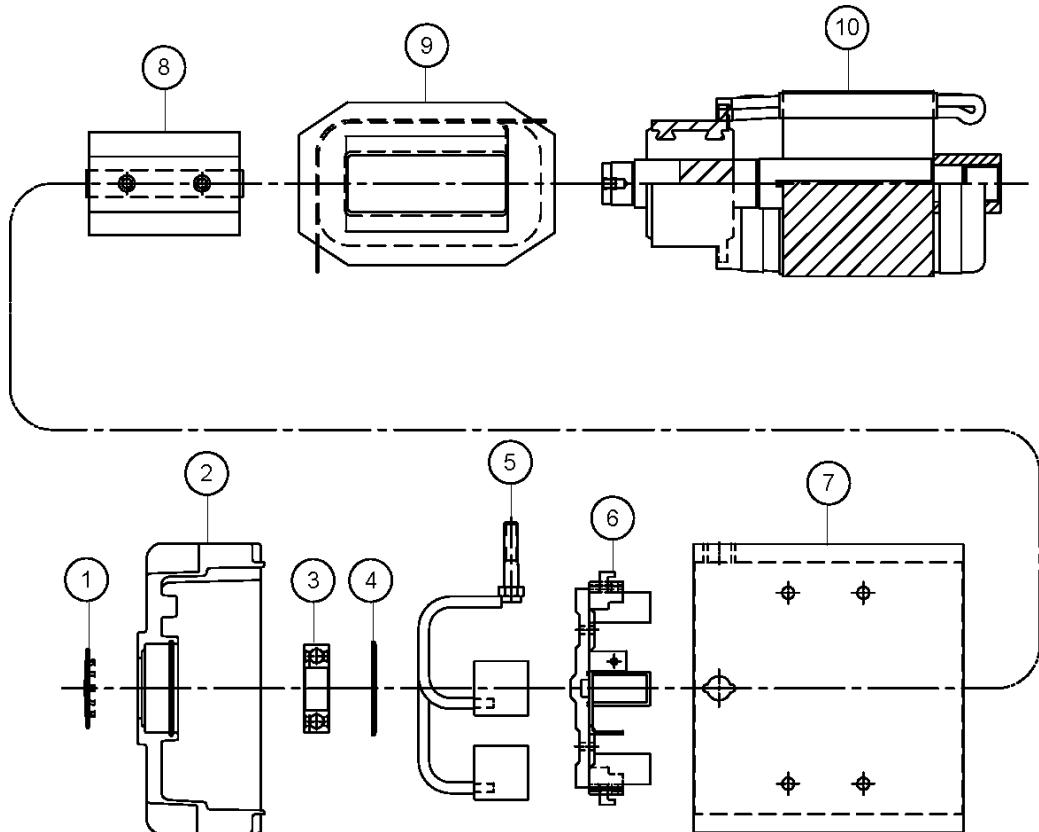


### HYDRAULIC BRAKE ASSEMBLY – P4 (Cont.)

| ITEM | CPC P/N  | DESCRIPTION   | QTY | SI P/N |
|------|----------|---|-----|--------|
| 21   | 41813-02 | HYD. BRAKE ASSY, LH (Includes Items 22 -29)   | 1   | 719137 |
| 21A* | 41814-02 | HYD. BRAKE ASSY, RH (Includes Items 22 -29)   | 1   | 719138 |
| 22   | 41260-02 | WHEEL CYLINDER, COMPLETE  | 1   | 759795 |
| 23   | N/A      | STRUT & LEVER ASSY LH   | 1   | N/A    |
| 23A* | N/A      | STRUT & LEVER ASSY RH   | 1   | N/A    |
| 24   | 41818-05 | KIT, SHOE & LINING ASSY, 160 mm (4 Shoes)   | 1   | 759740 |
| 25   | N/A      | COVER, PARK BRAKE LEVER   | 1   | N/A    |
| 26   | N/A      | SPRING, SHOE RETURN (See Item 32)   | 1   | N/A    |
| 277  | N/A      | SPRING, SHOE RETAINING (See Item 32)  | 1   | N/A    |
| 28   | N/A      | SHIELD, DUST (See Items 21 or 21A.)   | 1   | N/A    |
| 29   | N/A      | SPRING CLIP, SHOE RETAINING (See Items 31 or 32.)   | 1   | N/A    |
| 30   | N/A      | ADJUSTER (See Items 31 or 32.)  | 1   | N/A    |
| 31*  | N/A      | KIT HARDWARE. (Includes items 25, 26, 28, & 29 – Services two brake assemblies.)              | 1   | N/A    |
| 32*  | 41732-07 | KIT, ADJUSTER (Includes items 28, 29 & installation hardware. Services two brake assemblies.) | 1   | 759796 |
| 33*  | 42370-02 | BRAKE CABLE 42"   | 2   | 709818 |

\* NOT SHOWN

## MOTOR SEP EX STD DUTY – P4



| ITEM | CPC P/N  | DESCRIPTION                              | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1    | *        | HOLE PLUG                                | 1   | N/A       |
| 2    | *        | COMMUTATOR END HEAD (Includes Fasteners) | 1   | N/A       |
| 3    | 83310-07 | BEARING                                  | 1   | 759896    |
| 4    | *        | RETAINING RING                           | 1   | N/A       |
| 5    | 30402-06 | BRUSH ASSY. (Includes Fasteners)         | 2   | 759780    |
| 6    | 30403-06 | BRUSH BOX ASSY. (Includes Fasteners)     | 1   | 759781    |
| 7    | *        | MOTOR FRAME                              | 1   | N/A       |
| 8    | *        | POLE SHOE ASSY. (Includes Fasteners)     | 4   | N/A       |
| 9    | *        | SHUNT COIL ASSY. (Includes Fasteners)    | 1   | N/A       |
| 10   | *        | ARMATURE ASSY.                           | 1   | N/A       |
| N/A  | 69300-03 | MOTOR, COMPLETE (Includes Items 1-10)    | 1   | 719135    |

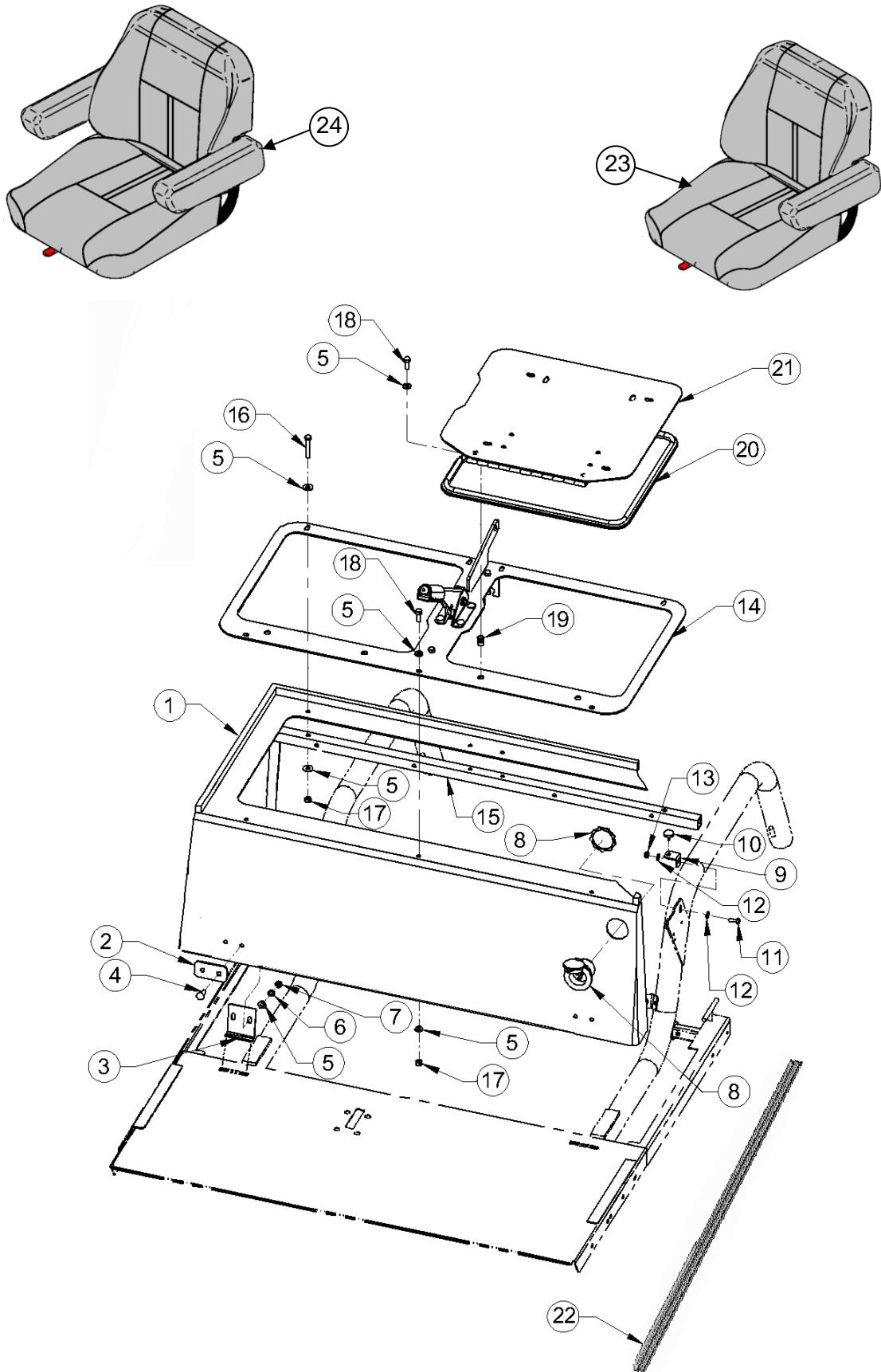
\* SPECIAL ORDER

# **Eagle Parts Manual**

## **Section 4**

### **Body, Seating and Console Instrumentation**

## BODY BUCKET SEATS – P4



**BODY BUCKET SEATS – P4 Cont.**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                      | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|---|------------|------------------|
| 1           | 50100-04       | MID BODY P4 BUCKET                      | 1          | 467166           |
| 2           | 50203-89       | DOUBLER, FRONT HINGE                    | 2          | 510217           |
| 3           | 50271-89A      | FRONT HINGE BRACKET                     | 2          | 510128           |
| 4           | 5400-BS        | BOLT, 5/16-18 X 1, CARRIAGE, GR 5       | 8          | 719744           |
| 5           | 6702-B         | WASHER, 5/16, SAE FLAT                  | 34         | 719810           |
| 6           | 7041-B         | WASHER, 5/16", SAE SPRING LOCK          | 4          | 719838           |
| 7           | 7748-B         | NUT, 5/16-24, HEX, FULL, GR 2           | 4          | 719896           |
| 8           | 70036-05       | CHARGER CORD W/RECEPTACLE ASSEMBLY      | 1          | 467405           |
| *           | 66493-67A      | EXTENSION CORD                          | 1          | 709890           |
| *           | 66100-10       | EXTENSION CORD W/GFCI                   | 1          | 760620           |
| 9           | 47055-89A      | BRACKET, SUPPORT SM2-T                  | 2          | 509215           |
| 10          | 11402          | RUBBER BODY BUMPER                      | 6          | 709011           |
| 11          | 3419           | SCREW, HHC, 5/16-18X2 1/4               | 4          | 719616           |
| 12          | 6702-B         | WASHER 5/16                             | 10         | 719810           |
| 13          | 7740-B         | NUT, 5/16-18 LOCK                       | 2          | 719893           |
| 14          | 39805-08       | SEAT BASE W/HANDBRAKE                   | 1          | 467576           |
| *           | **             | SEAT BASE W COVER – MECHANICAL BRAKES   | 1          | 467575           |
| 15          | 51502-04       | SUPPORT, SEAT                           | 1          | 509703           |
| 16          | 2667           | SCREW, 5/16-18 X 2 , GR 5, HHCS         | 4          | 719585           |
| 17          | 7739           | NUT, 5/16-18, NE NYLOC, GR A            | 13         | 719892           |
| 18          | 3991           | SCREW, 5/16-18 X 7/8, HHCS, GR 5        | 7          | 719643           |
| 19          | 8206           | THREADED INSERT, 5/16-18                | 4          | 719929           |
| 20          | 84085-ZZ       | TRIM SEAL, .06 X .38, CUT TO 61"        | 2          | 709206           |
| 21          | 39801-04       | WELDMENT, SEAT PIVOT -LH                | 1          | 307529EP         |
| *           | 39802-04       | WELDMENT, SEAT PIVOT -RH                | 1          | 307528EP         |
| 22          | **             | LH FLOORBOARD TRIM (See Note 1)         | 1          | 467142           |
| *           | **             | RH FLOORBOARD TRIM (See Note 1)         | 1          | 467413           |
| 23          | 52911-04LH     | SEAT, LEFT ARMREST ONLY (See Note 2)    | 1          | N/A              |
| *           | 52912-04RH     | SEAT, RIGHT ARMREST ONLY (See Note 2)   | 1          | N/A              |
| 24          | 52916-12       | SEAT, LEFT & RIGHT ARMREST (See Note 2) | 1          | N/A              |
| *           | 52017-04       | COVER, ARM REST (See Note 2)            | 1          | N/A              |

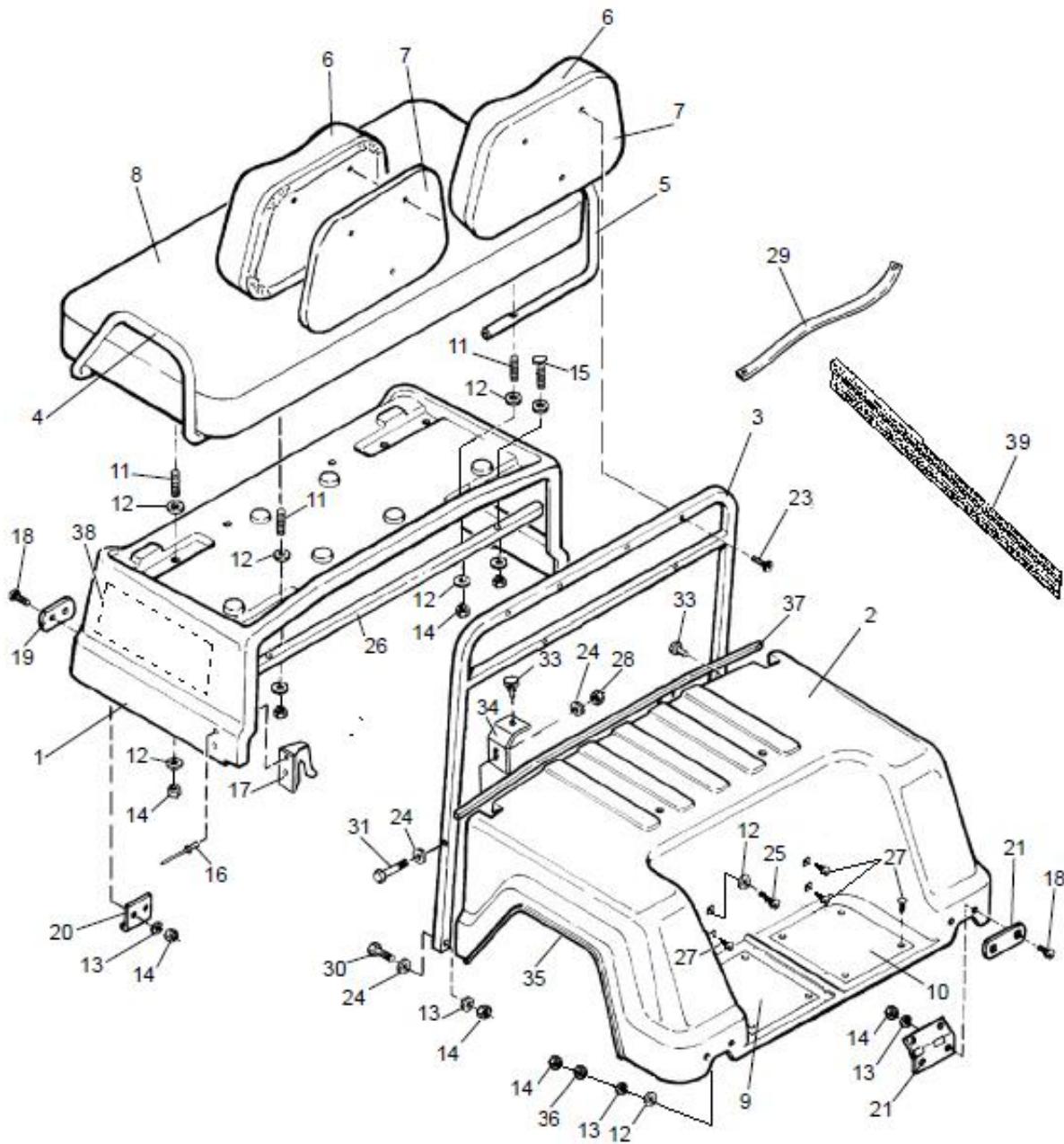
\* NOT SHOWN

\*\* SPECIAL ORDER

**NOTES:**

1. Attach with 10-16X3/4 HWH screws (P/N 2653-B) and #10 washers (P/N 6716)
2. Include VIN to insure correct color. For two color bolstered cushions, the first color listed is on the outside. The second color listed is on the inside

## BODY, BENCH SEATS, HANDRAILS – P4



| ITEM | CPC P/N  | DESCRIPTION                          | QTY | SEATS P/N |
|------|----------|--------------------------------------|-----|-----------|
| 1    | 50183-91 | BODY, MID, UNIVERSAL                 | 1   | 462652    |
| 2    | 50182-89 | BODY, REAR,                          | 1   | 462648    |
| 3    | 51501-96 | SEAT, BACK FRAME                     | 1   | 304275    |
| 4    | 84922-00 | HANDRAIL, LEFT                       | 1   | 510376    |
| 5    | 84923-00 | HANDRAIL, RIGHT                      | 1   | 510377    |
| 6    | 52001-96 | CUSHION, BACK (See Note)             | 2   | -         |
| 6A   | 52025-03 | BOLSTERED NO LOGO, BACK (See Note 1) | 2   | -         |
| 6B   | 52027-04 | BOLSTERED "ELITE", BACK (See Note 1) | 2   | -         |
| 6C   | 52023-98 | CUSHION, BACK - NO VINYL             | 2   | -         |

| ITEM | CPC P/N   | DESCRIPTION   | QTY  | SEATS P/N |
|------|-----------|---|------|-----------|
| 7    | 52948-96  | COVER, SEAT BACK  | 2    | 709025    |
| 8    | 52004-96  | SEAT, BENCH, FLAT (See Note 1)                                | 1    | -         |
| 8A   | 52026-03  | SEAT, BENCH, BOLSTERED (See Note 1)                           | 1    | -         |
| 8B   | 52024-98  | SEAT, BENCH, FLAT – NO VINYL                                  | 11   | -         |
| 9    | 50201-00  | BAGMAT, LEFT  | 1    | 709086    |
| 10   | 50202-00  | BAGMAT, RIGHT   | 1    | 709088    |
| 11   | 52109-87  | STUD, 5/16-18 X 2 1/4"  | 4    | 719733    |
| 12   | 6000-B    | WASHER, 5/16"   | 14   | 719771    |
| 13   | 7041-B    | LOCKWASHER, 5/16  | 15   | 719838    |
| 14   | 7739      | LOCKNUT, FLANGE 5/16-18                                       | 20   | 719892    |
| 15   | 2667      | SCREW, HEX CAP 5/16-18 X 2"                                   | 2    | 719585    |
| 16   | 8698      | RIVET, #610, 3/16   | 8    | 719931    |
| 17   | 50308-91  | GUIDE, SIDE BODY  | 4    | 709016    |
| 18   | 5400-BS   | BOLT, CARRIAGE 5/16-18 X 1"                                   | 8    | 719744    |
| 19   | 50203-89  | DOUBLER, FRONT  | 2    | 510217    |
| 20   | 50271-89A | HINGE, FRONT  | 2    | 510128    |
| 21   | 50204-89  | DOUBLER, REAR HINGE   | 2    | 510218    |
| 22   | 50271-65  | HINGE, REAR BODY  | 2    | 709029    |
| 23   | 2001-BS   | SCREW, 1/4-20X2 POH   | 6    | 719541    |
| 24   | 6702-B    | WASHER, N-PLAIN 5/16"   | 10   | 719810    |
| 25   | 5208-B    | SCREW, PAN HEAD 5/16-18 X 2 1/2" (Used to attach limit cable) | 1    | 719731    |
| 26   | 51503-89  | SUPPORT, FRONT BODY SEAT                                      | 1    | 510200    |
| 27   | 8200      | FASTENER, PUSH 1/4X3/4"                                       | 11   | 719926    |
| 28   | 7740-B    | LOCKNUT, 5/16-18  | 4    | 719893    |
| *    | 40819-91  | STRAP, REAR   | 1    | 709078    |
| 29   | 50334-89  | STRAP, FRONT  | 1    | 709072    |
| 30   | 4086      | SCREW, HEX CAP 5/16-18 X 3"                                   | 2    | 719654    |
| 31   | 3419      | SCREW, HEX CAP 5/16-18 X 2 1/4"                               | 2    | 719616    |
| 32   | 2001-BS   | SCREW, OVAL HEAD 1/4-20 X 2"                                  | 6    | 719541    |
| 33   | 11402     | PLUG, BUMPER - RUBBER   | 4    | 709011    |
| 34   | 47055-89A | BRACKET, REAR BODY  | 2    | 509215    |
| 35   | 29284-04  | MOLDING BLACK (Services both sides)                           | 5.5' | 719355    |
| 36   | 7748-B    | NUT, HEX 5/16-18  | 1    | 719896    |
| 37   | 12301     | BODY SEAL   | 1    | 467660    |
| 38   | **        | PLASTIC, .031X8X18, HDPE W/PSA                                | 2    | 719221    |
| 39   | 50315-91A | LH FLOORBOARD TRIM (See Note 2)                               | 1    | 462786    |
| *40  | 50316-91A | RH FLOORBOARD TRIM (See Note 2)                               | 1    | 462789    |
| *    | 50209-89A | GUARD, FENDER LH  | 1    | 709093    |
| *    | 50210-89A | GUARD, FENDER RH  | 1    | 709094    |

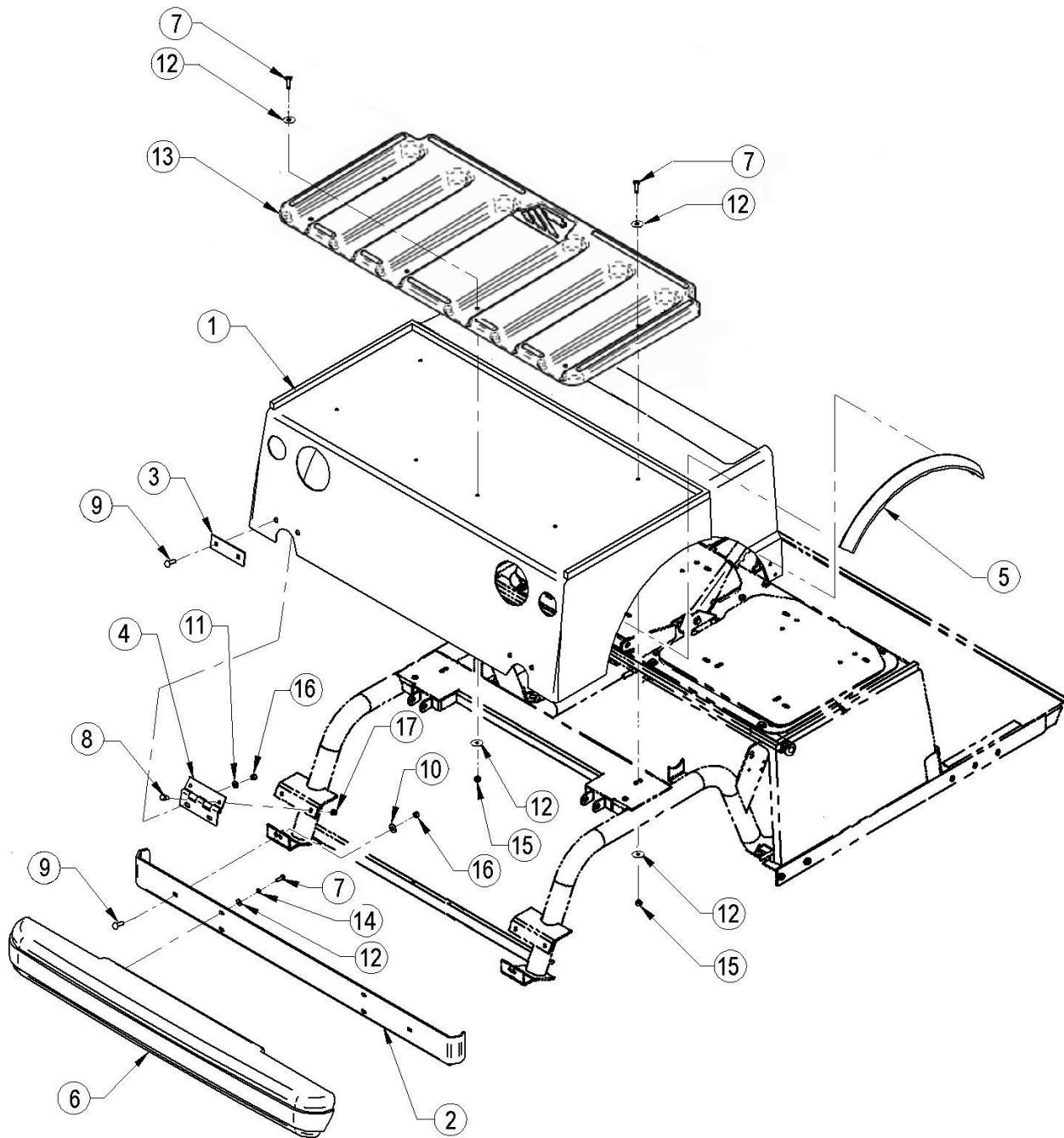
\* NOT SHOWN

\*\* SPECIAL ORDER

NOTE:

1. Include VIN to insure correct color. For two color bolstered cushions, the first color listed is on the outside. The second color listed is on the inside.
2. Attach with 10-16X3/4 HWH screws (P/N 2653-B) and #10 washers (P/N 6716)

## BODY – P4 TOURING



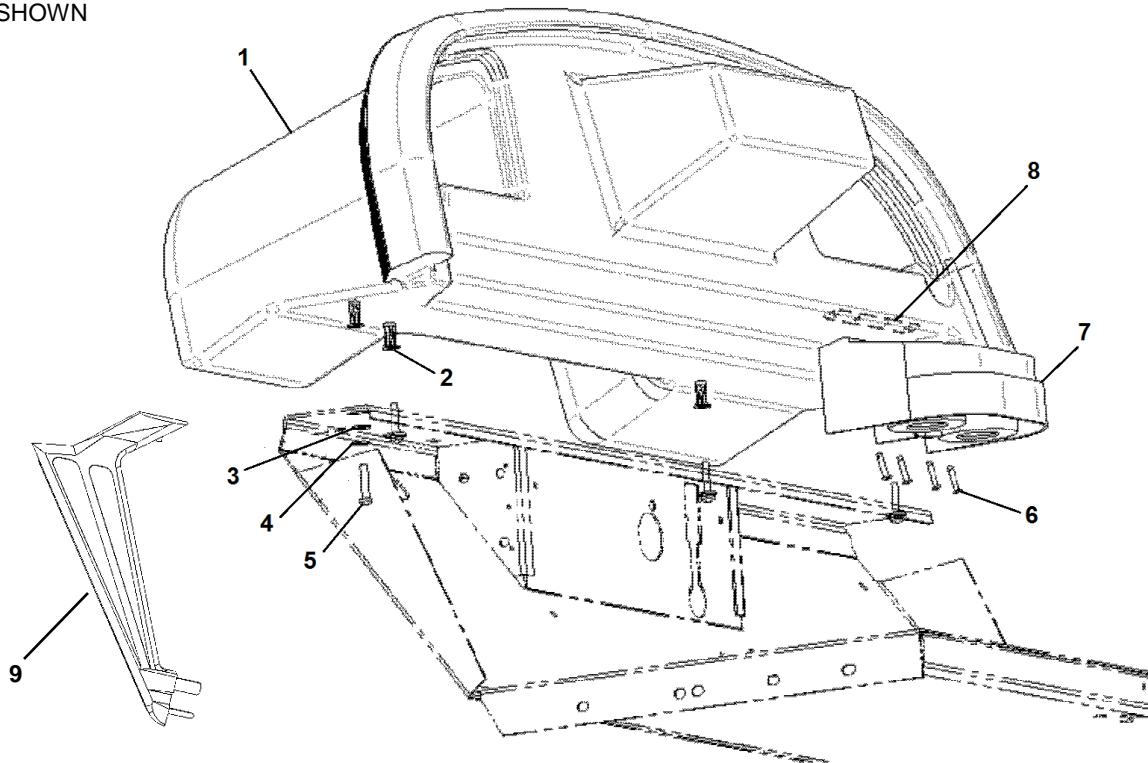
**BODY – P4 TOURING Cont.**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                                 | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 50102-04       | PAINTED SMT2 TOURING REAR BODY                     | 1          | 467174           |
| 2           | 91006-03       | BUMPER, REAR -ONE PIECE                            | 1          | 509017           |
| 3           | 50204-89       | DOUBLER REAR HINGE                                 | 2          | 510218           |
| 4           | 50271-65       | HINGE, BODY  | 2          | 709029           |
| 5           | 29284-04       | BLACK MOLDING                                      | 5.5'       | 719355           |
| 6           | 91010-96MZ     | DUROBUMPER   | 1          | 709169           |
| 7           | 3787-B         | SCREW, 1/4-20 X 3/4, HHCS, GR 5, SM2-T             | 10         | 719636           |
| 8           | 4391           | SCREW, 5/16-24 X 5/8, HHCS, GR 5                   | 4          | 719680           |
| 9           | 5400-BS        | BOLT, 5/16-18 X 1, CARRIAGE, GR 5                  | 4          | 719744           |
| 10          | 6000-B         | WASHER 5/16  | 2          | 719771           |
| 11          | 6702-B         | WASHER, 5/16, SAE FLAT                             | 4          | 719810           |
| 12          | 6703-B         | WASHER, 1/4, SAE FLAT                              | 16         | 719811           |
| 13          | 15151-06       | REAR DECK, MOLDED                                  | 1          | 759826           |
| 14          | 7036-B         | WASHER, LOCK 1/4                                   | 4          | 719834           |
| 15          | 7686           | NUT 1/4-20, NYLOCK                                 | 6          | 719879           |
| 16          | 7739           | NUT, 5/16-18, NYLOCK                               | 2          | 719892           |
| 17          | 7727           | NUT, 5/16-24 NYLOCK                                | 4          | 719889           |
| 18          | 89100-96       | KIT, REAR DUROBUMPER (Includes Items 6, 7, 12 &14) |            | 190716U          |

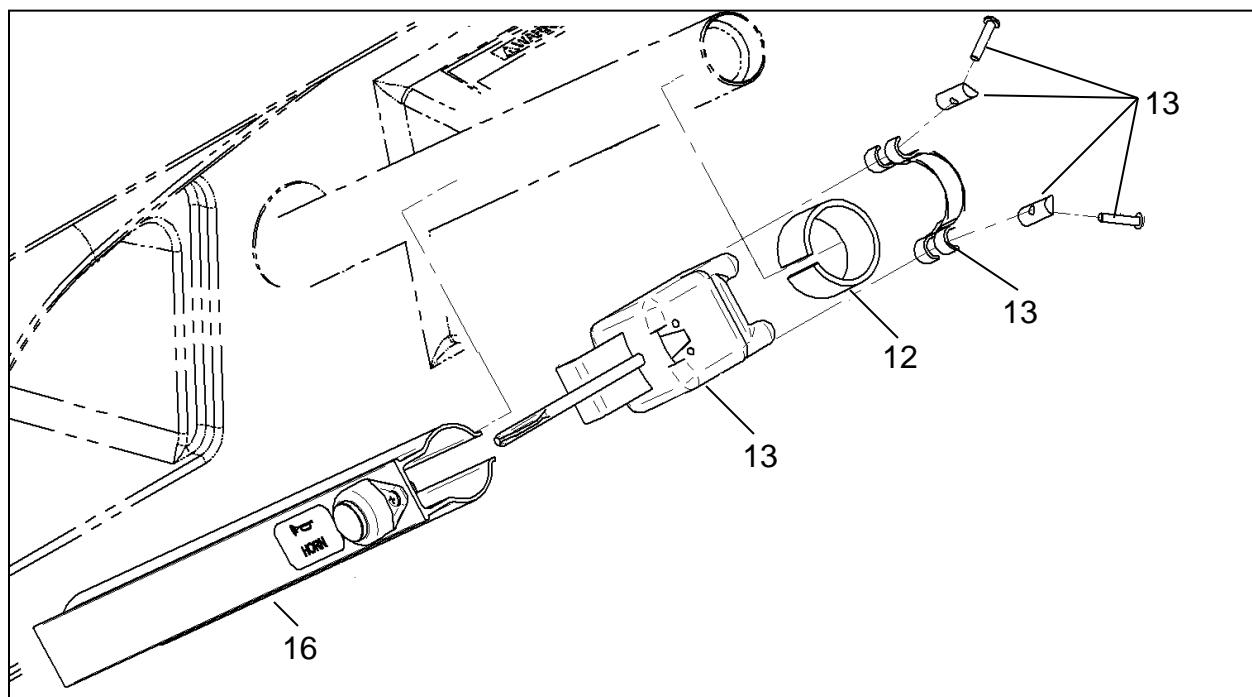
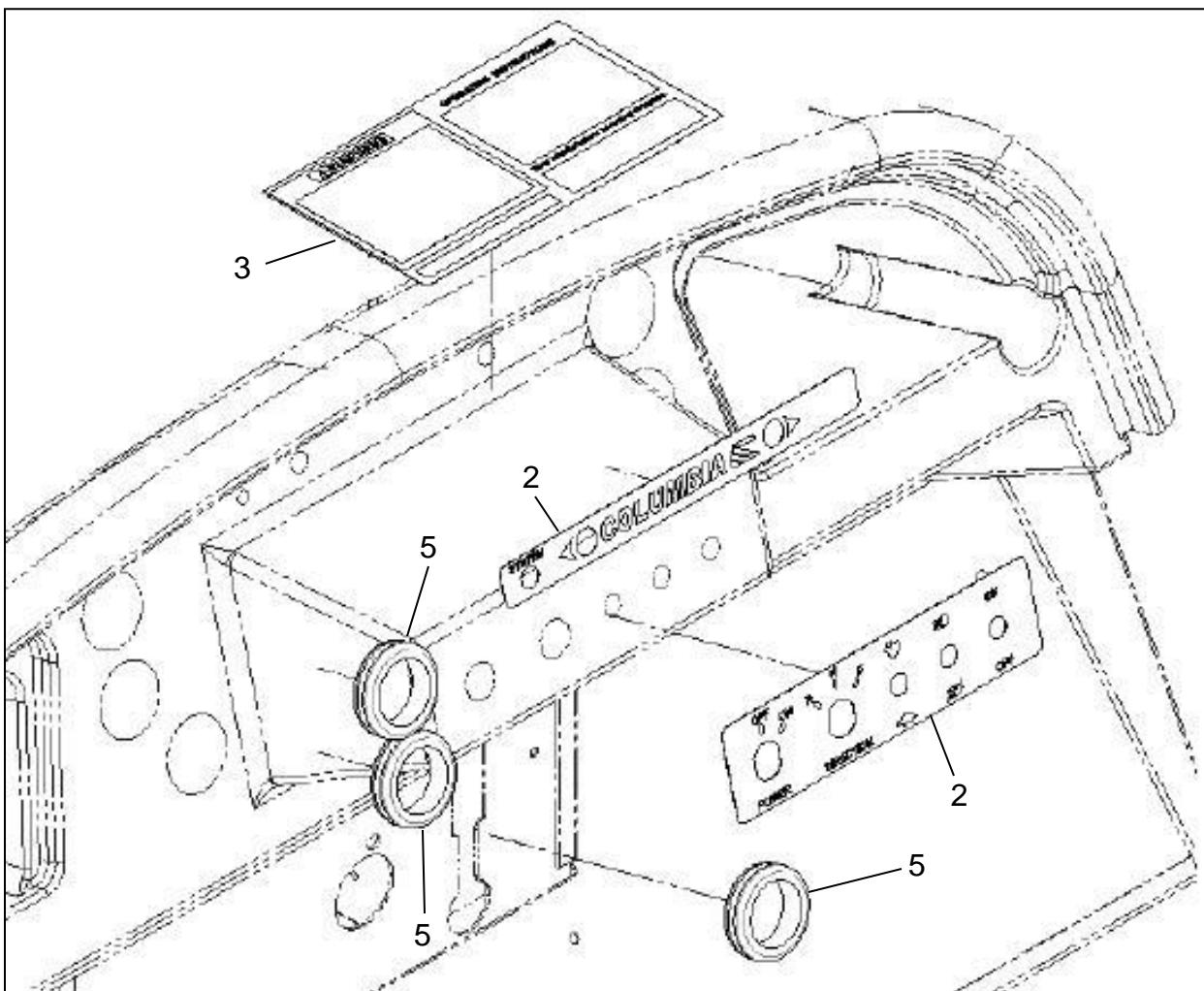
## CONSOLE - P4

| ITEM | CPC P/N  | DESCRIPTION  | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1    | 82996-07 | FRONT CONSOLE<br>(Drilled, includes Items 2, 6 – 8, 14 – 16) | 1   | 467507    |
| 2    | 50190-86 | NUT, JACK, 1/4-20  | 4   | 719717    |
| 3    | 6702-B   | WASHER 5/16 FLT STL  | 4   | 719810    |
| 4    | 7036-B   | WASHER 1/4, LOCK   | 4   | 719834    |
| 5    | 2602     | SCREW, 1/4-20X1 1/4 PPH                                      | 4   | 719569    |
| 6    | 8308     | RIVET, BLIND 3/16 AL, BH #10                                 | 4-8 | 782117    |
| 7    | 31412-07 | CUP HOLDER, DUAL   | 1-2 | 759871    |
| 8    | 16236-07 | STRAP, CUP HOLDER  | 1-2 | 512029    |
| 9    | 50087-96 | SIDE PANEL, LH (Attach using Items 11, 12 &13)               | 1   | 709062    |
| 10*  | 50088-96 | SIDE PANEL, RH (Attach using Items 11, 12 & 13)              | 1   | 709063    |
| 11   | 2653-B   | SCREW, #10-16X3/4, HWH, TEK                                  | 6   | 719583    |
| 12   | 6716     | WASHER, #10, SAE   | 6   | 719812    |
| 13*  | 1787     | SCREW, #14-15X3/4 PPH  | 2   | 719540    |
| 14   | 33794-08 | DECAL, DASH (Shown on Page 4-10)                             | 1   | 712084    |
| 15   | 11418-A  | GROMMET (Shown on Page 4-10)                                 |     | 719523    |
| 16   | 50197-96 | FRONT CONSOLE (not drilled)                                  | 1   | 759866    |

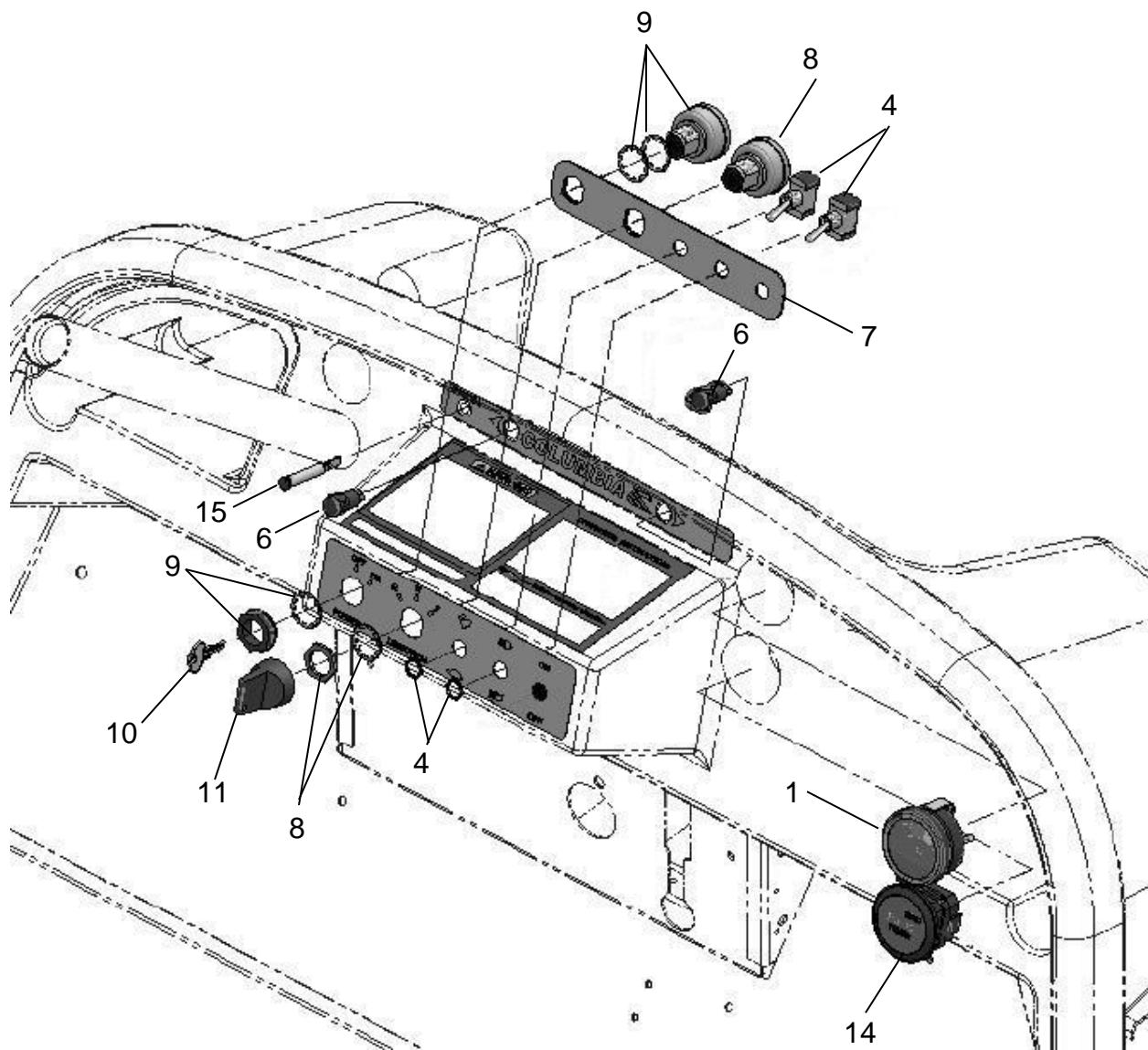
\* NOT SHOWN



DASH – P4



## DASH – P4 (Cont.)



## DASH – P4 (Cont.)

| ITEM | CPC P/N   | DESCRIPTION  | QTY | SEATS P/N |
|------|-----------|--|-----|-----------|
| 1    | 75061-07  | BDI, 48V -VOLTMETER STYLE                                  | 1   | 759842    |
| 2    | 33794-08  | DASH OVERLAY SET -ELECTRIC VEHICLE                         | 1   | 712084    |
| 3    | 43960-07  | DECAL, WARNING/OP INST, NEV                                | 1   | 712052    |
| 3A   | 53258-07  | DECAL, WARNING/OP INST P4                                  | 1   | 712055    |
| 4    | 72000-10  | SWITCH, TOGGLE, ON/OFF                                     | 3   | 760600    |
| 5    | 11418-A   | GROMMET, 2775 EPDM, 3/16 GROOVE                            | 3   | 719523    |
| 6    | 67790-00  | LIGHT, TURN SIGNAL DASH INDICATOR                          | 2   | 709111    |
| 7    | 71740-08  | PLATE, SWITCH RETAINER                                     | 1   | 513254    |
| 8    | 71730-01  | DIRECTIONAL KEYSWITCH                                      | 1   | 709040    |
| 9    | 71732-06  | POWER KEYSWITCH  | 1   | 759706    |
| 10   | 71731-01  | KEYSET   | 1   | 749184    |
| 11   | 71767-05  | ASSY, KEY, NON-REMOVABLE, W/COVER                          | 1   | 719432    |
| 12   | 49713-08  | FOAM TAPE, 1/8" T X 1" W X 4.88" L                         | 1   | 709783    |
| 13   | 71426-02  | TURN SIGNAL ASSEMBLY                                       | 1   | 464193    |
| 14   | 75033-91A | HOUR METER 10-80 VOLT DC                                   | 1   | 709452    |
| 15   | 67791-08  | SYSTEM STATUS LIGHT  | 1   | 759932    |
| 16   | 56903-10  | ASM, HORN EXTRUSION  | 1   | 467347    |
| *    | 50635-00  | COLUMN COVER. (Included W/Item 16)                         | 1   | 462975    |
| *    | 71808-00  | HORN SWITCH (Included W/Item 16)                           | 1   | 709176    |
| *    | 2612-B    | SCREW #8-32X1/2 (Included W/Item 16)                       | 2   | 719571    |
| *    | 7609-W    | NUT 8-32 (Included W/Item 16)                              | 2   | 719868    |
| *    | 53266-95  | DECAL, HORN (Included W/Item 16)                           | 1   | 759787    |
| *    | 69600-10  | HARNESS, HORN SWITCH (Included W/Item 16)                  | 1   | 759836    |
| *    | 64207-02  | GLOVE BOX SET, CARBON FIBER                                | 1   | 719150    |
| *    | 64208-02  | GLOVE BOX SET, WOODGRAIN                                   | 1   | 719154    |
| *    | 64219-03  | GLOVE BOX SET, BLACK                                       | 1   | 719152    |
| *    | 46930-02  | LABEL , OPERATING RESTRICTIONS (Used only on NEV vehicles) | 1   | 511633    |

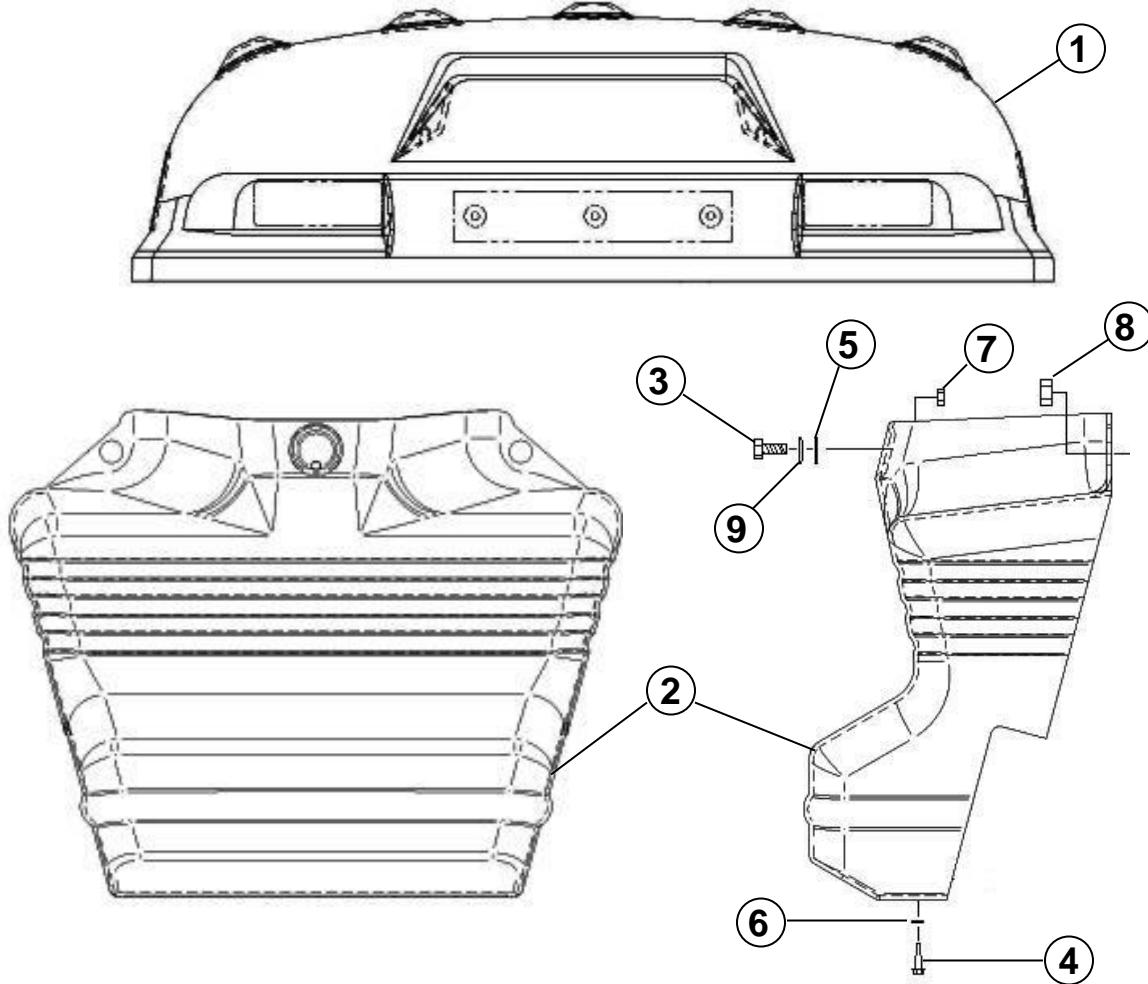
\* NOT IDENTIFIED OR NOT SHOWN

| KEYSET | 3 POSITION POWERSWITCH |        | 2 POSITION POWERSWITCH |        | STANDARD KEYS |        |
|--------|------------------------|--------|------------------------|--------|---------------|--------|
|        | CPC P/N                | SI P/N | CPC P/N                | SI P/N | CPC P/N       | SI P/N |
| A      | 71730-01               | 709040 | 71732-06               | 759706 | 71731-01      | 749184 |
| B      | 71730-03B              | 719297 | 71732-06B              | 759722 | 71731-03B     | 719301 |
| C      | 71730-03C              | 719298 | 71732-06C              | 759723 | 71731-03C     | 719302 |
| D      | 71730-03D              | 719299 | 71732-06D              | 759724 | 71731-03D     | 719303 |
| E      | 71730-03E              | 719300 | 71732-06E              | 759721 | 71731-03E     | 719304 |

## FRONT HOOD AND COVER – P4

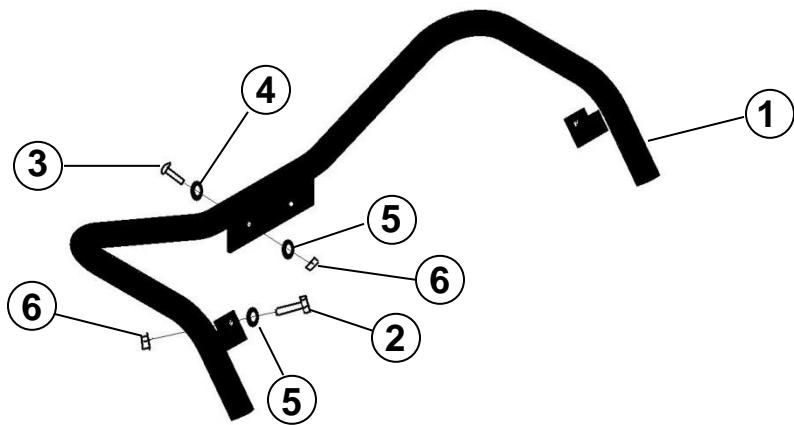
| ITEM | CPC P/N   | DESCRIPTION               | QTY | SEATS P/N |
|------|-----------|---------------------------|-----|-----------|
| 1    | 50131-96  | FRONT HOOD                | 1   | 462627    |
| 2    | 91059-96  | FRONT COVER, BUMPER       | 1   | 709047    |
| 2A   | 91047-04  | FRONT COVER, BUMPER DELUX | 1   | 467176    |
| 3    | 2551-W    | SCREW, 1/4-20X1, HHC      | 1   | 719564    |
| 4    | 2653-B    | SCREW, 10-16X3/4          | 2   | 719583    |
| 5    | 6703-B    | WASHER, 1/4               | 1   | 719811    |
| 6    | 6912-B    | WASHER, # 8               | 2   | 719817    |
| 7    | 7686      | NUT, 1/4-20 NYLOCK        | 1   | 719879    |
| 8    | 7880      | NUT, 1/2-13 HEX           | 2   | 719913    |
| 9    | 37084-41  | SPR. WASHER               | 1   | 729782    |
| *    | 84205-92A | COLUMBIA DECAL            | 1   | 709397    |

\* NOT SHOWN



## FRONT WRAPAROUND BUMPER – P4

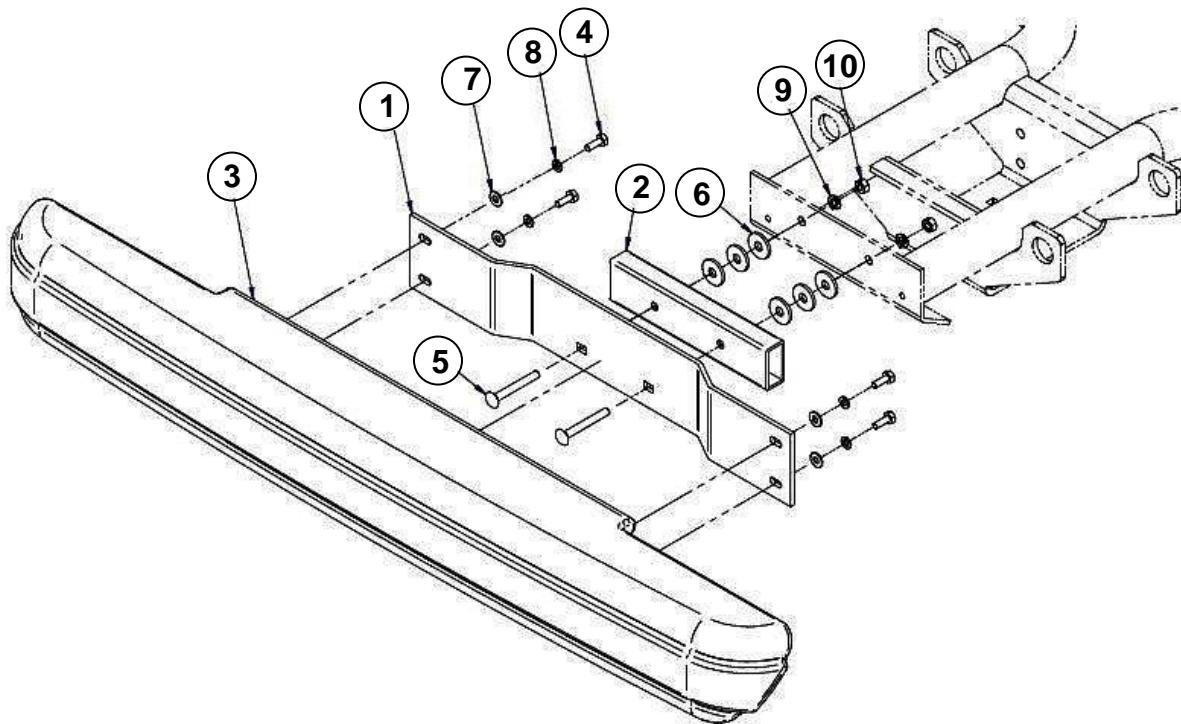
| ITEM | CPC P/N   | DESCRIPTION                                  | QTY | SEATS P/N |
|------|-----------|--|-----|-----------|
| 1    | 44922-97  | BUMPER, FRONT WRAPAROUND                     | 1   | 309811    |
| 2    | 4017      | SCREW, 5/16-18X1, HHCS, G8                   | 2   | 708085    |
| 3    | 5207-BS   | SCREW, 5/16-18X2. PPH                        | 2   | 719730    |
| 4    | 6000-B    | WASHER, 5/16 USS/STD                         | 2   | 719771    |
| 5    | 6417-W    | WASHER, .391X1.125X.120 F/W                  | 4   | 719797    |
| 6    | 7525      | NUT, 5/16 GR A, SERRATED FLNG LOCK           | 4   | 719864    |
| 7    | 82100-97A | WRAPAROUND BUMPER KIT (Includes Items 1 – 6) | 1   | 190709U   |



## FRONT DUROBUMPER – P4

| ITEM | CPC P/N    | DESCRIPTION                                  | QTY | SEATS P/N |
|------|------------|--|-----|-----------|
| 1    | 91061-96MZ | BRACKET                                      | 1   | 510282    |
| 2    | 43736-06   | SPACER (See Note)                            | 1   | 511241    |
| 3    | 91010-96MZ | DURO BUMPER                                  | 1   | 709169    |
| 4    | 3787-B     | SCREW, 1/4-20X3/4"                           | 4   | 719636    |
| 5    | 5447-BS    | SCREW, 5/16-18X2 1/2 (See Note)              | 2   | 719749    |
| 5A   | 5449-BS    | SCREW 5/16-18X1 1/2                          | 2   | 719750    |
| 6    | 6417-W     | WASHER, .391X1.125X.120 F/W                  | 6   | 719797    |
| 7    | 6703-B     | WASHER 1/4                                   | 4   | 719811    |
| 8    | 7036-B     | WASHER, LOCK 1/4                             | 4   | 719834    |
| 9    | 7041-B     | WASHER, 5/16 SPRING LOCK                     | 2   | 719838    |
| 10   | 7748-B     | NUT, 5/16-18 HEX                             | 2   | 719896    |
| 11   | 89109-06   | KIT, FRONT DUROBUMPER (Includes above Items) | 1   | 191232U   |

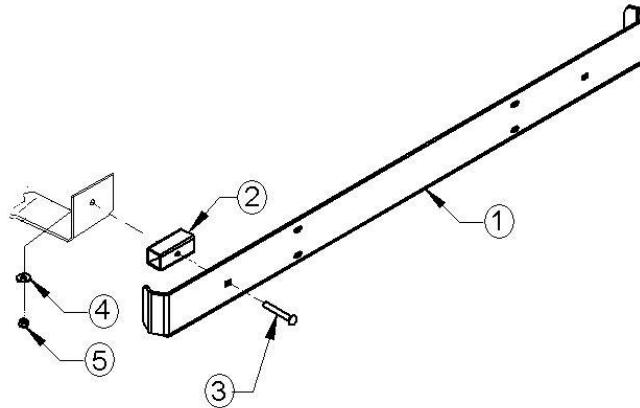
NOTE: Items 2 and 5 used with lifted vehicles. Optional for non-lifted vehicles.



## REAR BUMPERS – P4

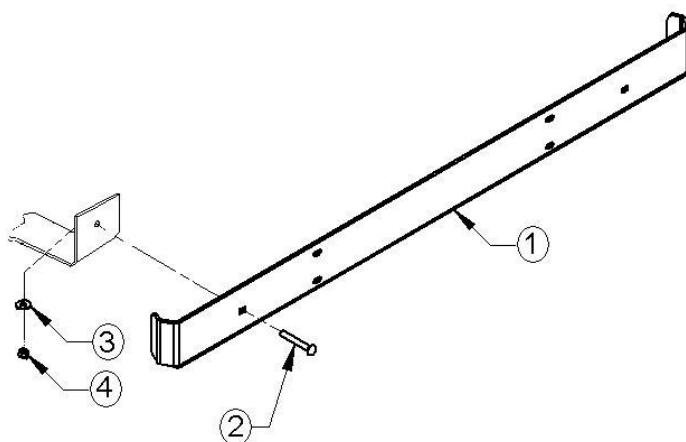
NEV2-TN

| ITEM | CPC P/N  | DESCRIPTION               | QTY | SEATS P/N |
|------|----------|---------------------------|-----|-----------|
| 1    | 91006-03 | BUMPER                    | 1   | 509017    |
| 2    | 44410-10 | BUMPER SPACER             | 2   | 513273    |
| 3    | 5460     | SCREW 5/16-18X3 1/2 CARR. | 2   | 719122    |
| 4    | 6000-B   | WASHER, 5/16, USS/STD     | 2   | 719771    |
| 5    | 7739     | NUT, 5/16 NYLOCK          | 2   | 719892    |

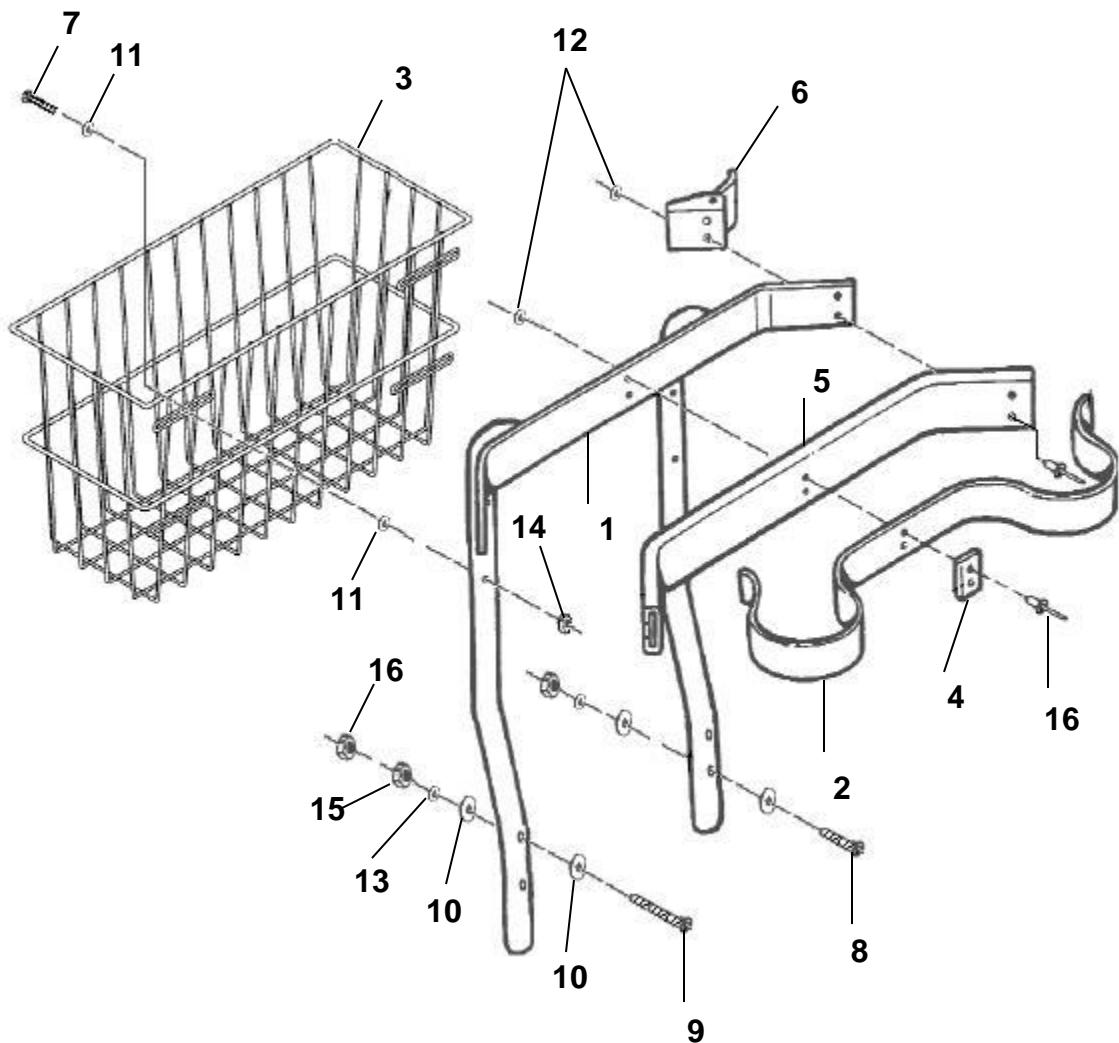


P4, NEV2-GN, MGN

| ITEM | CPC P/N  | DESCRIPTION                    | QTY | SEATS P/N |
|------|----------|--------------------------------|-----|-----------|
| 1    | 91006-03 | BUMPER                         | 1   | 509017    |
| 2    | 5400-BS  | SCREW, 5/16-18X1, CARR, HD, G5 | 2   | 719744    |
| 3    | 6000-B   | WASHER, 5/16, USS/STD          | 2   | 719771    |
| 4    | 7739     | NUT, 5/16 NYLOCK               | 2   | 719892    |



## BAG RACK – P4



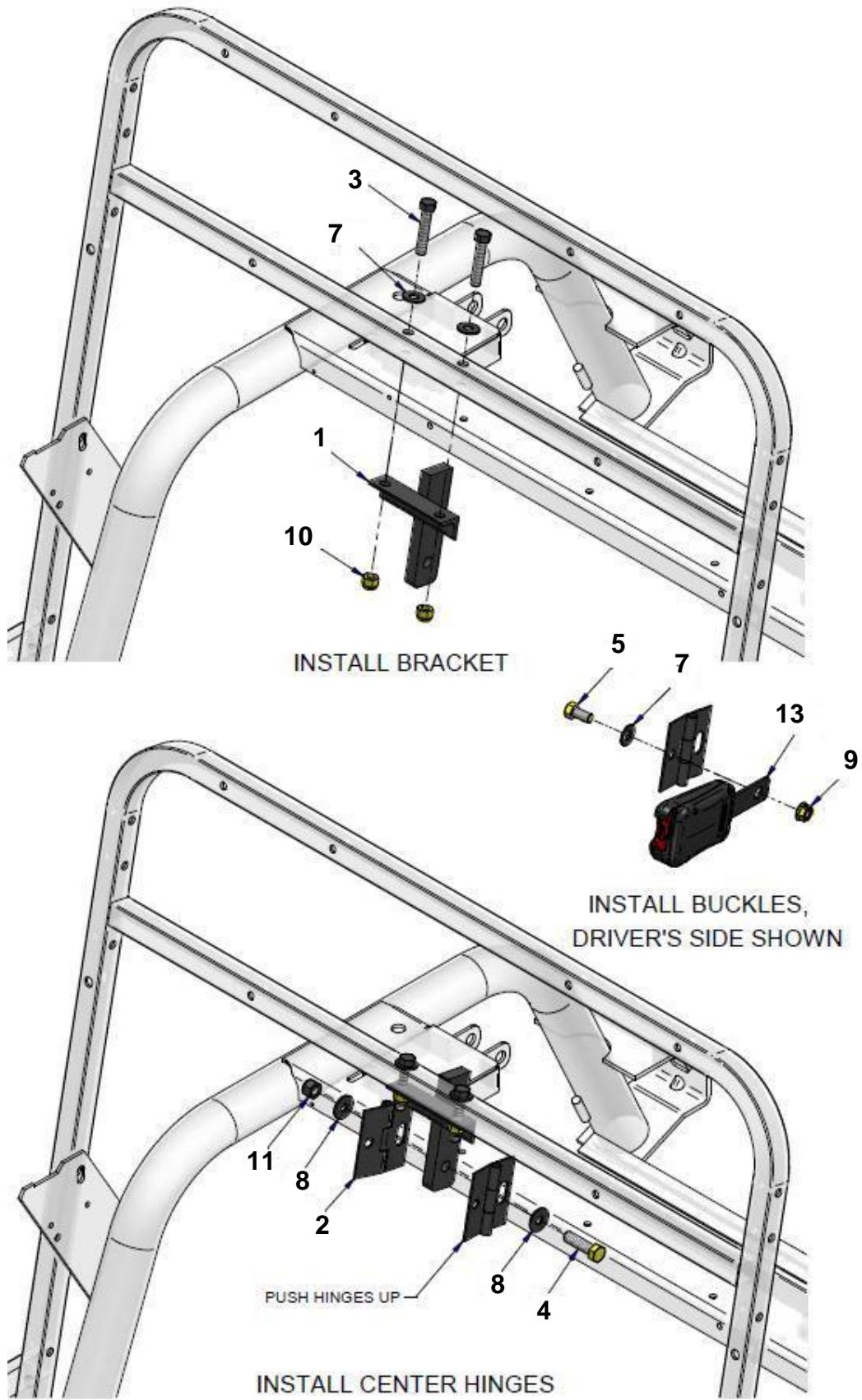
**BAG RACK – P4 (Cont.)**

| ITEM | CPC P/N   | DESCRIPTION  | QTY  | SEATS P/N |
|------|-----------|--|------|-----------|
| 1    | 53403-98  | HOLDER, BAG  | 1    | 304817    |
| 2    | 53473-03  | STRAP, BAG HOLDER  | 1    | 467127    |
| 3    | 92500-89B | SWEATER BASKET   | 1/2  | 709041    |
| 4    | 53475-88  | HOLDER, BAG STRAP  | 1    | 709052    |
| 5    | 53474-92  | EXTRUSION, BAG CRADLE  | 1    | 709058    |
| 6    | 53472-03  | BUCKLE, BAG HOLDER   | 2    | 719292    |
| 7    | 2010-B    | SCREW, 1/4-20X1 1/2"   | 4    | 719545    |
| 8    | 5207-BS   | SCREW, 5/16-18 X 2", PAN HEAD  | 3    | 719730    |
| 9    | 5208-B    | SCREW, 5/16-18 X 2 1/2", PAN HEAD  | 1    | 719731    |
| 10   | 6000-B    | WASHER, BLK 5/16   | 8    | 719771    |
| 11   | 6703-B    | WASHER, 1/4 PLAIN  | 12   | 719811    |
| 12   | 6716      | WASHER, #10 PLAIN  | 6    | 719812    |
| 13   | 7041-B    | LOCKWASHER 5/16  | 4    | 719838    |
| 14   | 7692      | NUT, NYLOCK 1/4-20*  | 4/12 | 719882    |
| 15   | 7739      | NUT, NYLOCK 5/16-18  | 1    | 719892    |
| 16   | 7748-B    | NUT, HEX 5/16-18   | 4    | 719896    |
| 17   | 8684-B    | RIVET, .#68X3/16 AL, DH,L  | 6    | 719946    |
| 18*  | 11430     | GROMMET, 1X1.75X.56 RUBBER   | 2    | 719524    |
| 19*  | 53417-98  | BAG RACK WITHOUT BASKET (Includes Items 1, 2, 4 – 6, 12, & 14)             | 1    | 463229    |
| 20** | 53431-96  | BASKET CROSS BRACE   | 2    | 510227    |
| 21** | 3767-B    | SCREW, 1/4-20X5/8 HHCS   | 8    | 719630    |
| 22*  | 53533-00  | RFS BAG RACK CRADLE ASSY   |      | 467031    |
| 23*  | 11437     | CAP, BLACK VINYL   |      | 719527    |
| 24*  | 5717      | PLASTIGLIDE BLACK NYLON  |      | 719762    |
| 25*  | 8119-W    | NUT, 1/4-20 GR A, NYLON INSERT WING  |      | 719921    |
| 26*  | *         | BAG RACK W/BASKET (includes Items 1, 2, 4 – 7, 11, 12, 14 &17)             |      | 467379    |
| N/A  | 53430-00  | KIT, RFS REMOVABLE BAG RACK (Includes Items 22 - 25)                       | 1    | 191469U   |
| N/A  | 92501-99  | KIT, TWIN SWEATER BASKET (Includes Items 3, 7, 11, 14, 18, & 19)           | 1    | 191864U   |
| N/A  | 92504-96  | KIT, SWEATER BASKET (Includes Items 3, 7 & 14)                             | 1    | 191865U   |
| N/A  | 53327-14  | KIT, GOLF BAG RACK (Includes Items 8 – 10, 13, 15, 16, 18, & 19)           | 1    | 191123U   |
| N/A  | 53328-14  | KIT, BAG RACK W/SWEATER BASKET (Includes Items 3, 8 – 10, 13, 15, 16 & 18) |      | 191124U   |

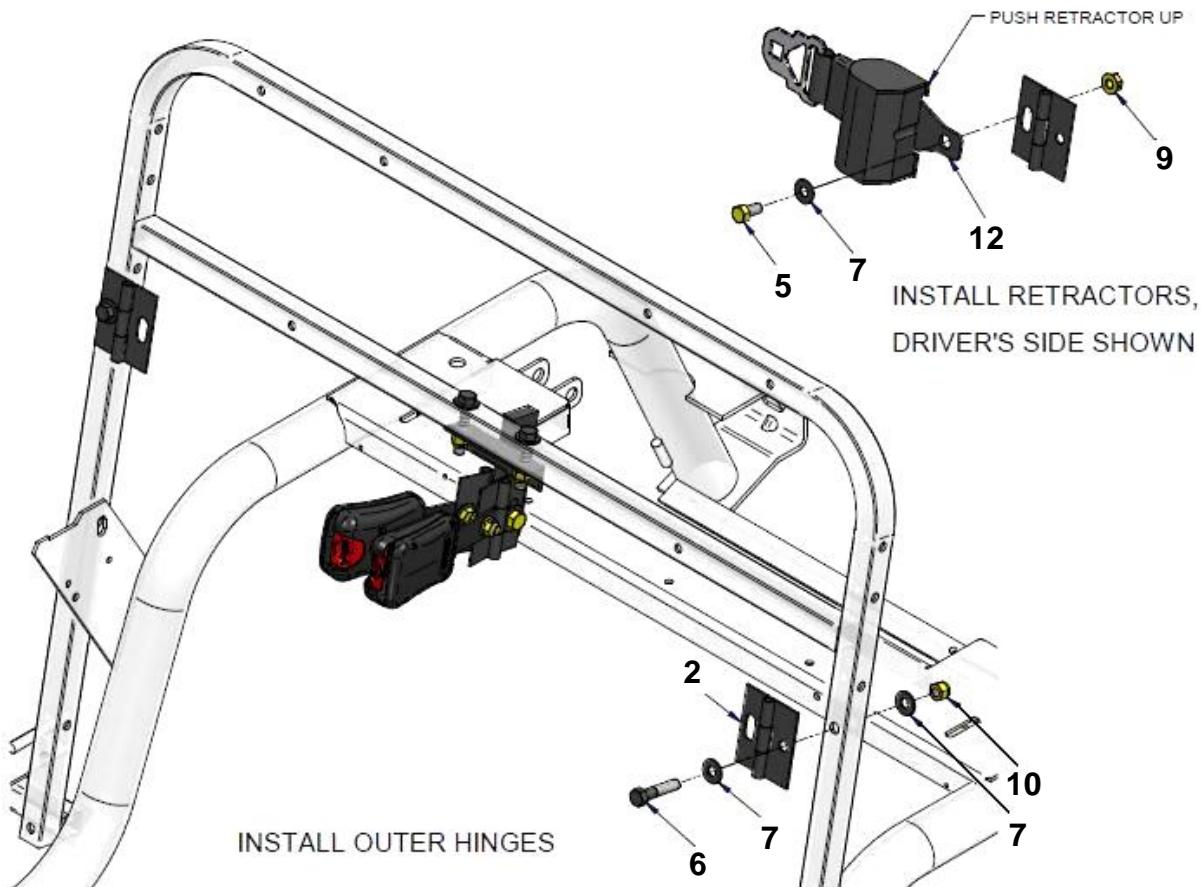
\* NOT SHOWN

\*\* NOT SHOWN, USED ONLY FOR TWIN BASKETS

## P4 SEAT BELTS – BENCH SEATS

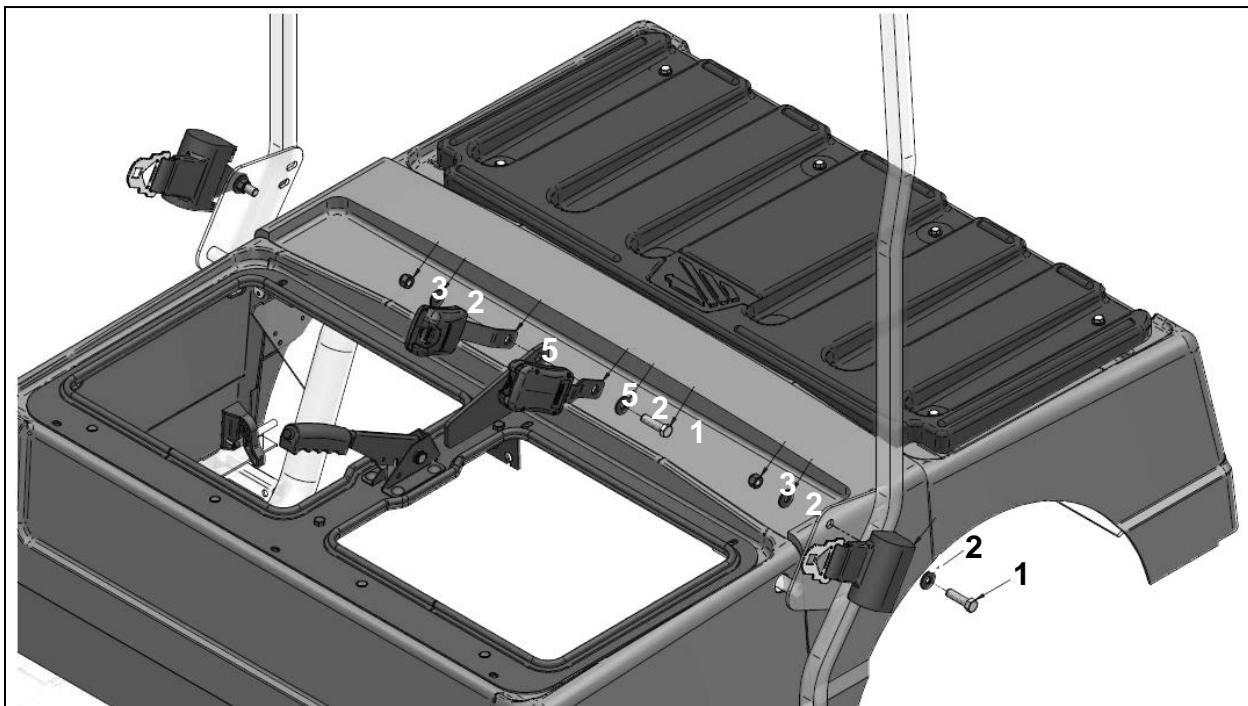


**P4 SEAT BELTS – BENCH SEATS Cont.**



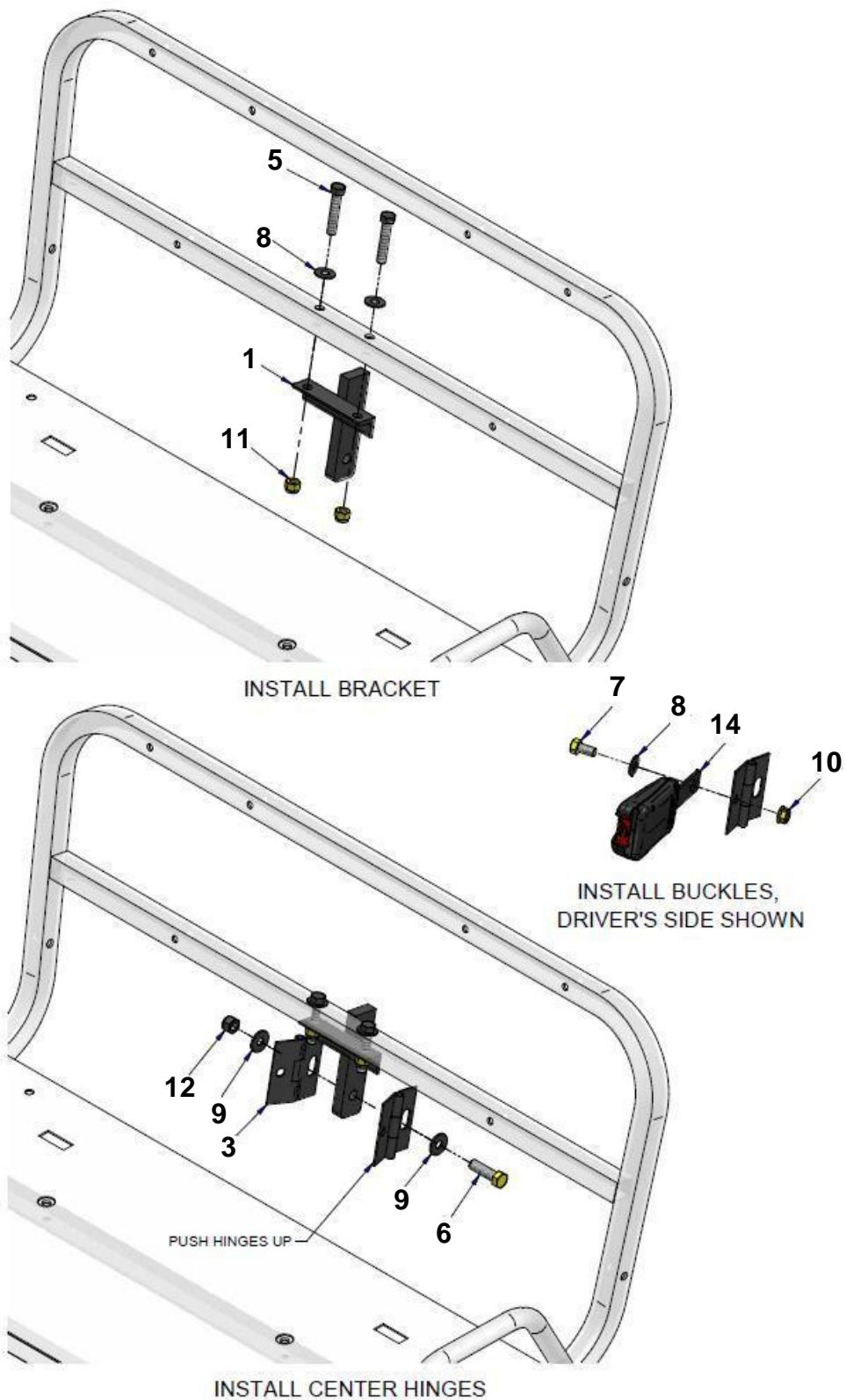
| ITEM | CPC P/N  | DESCRIPTION              | QTY | SEATS P/N |
|------|----------|--------------------------|-----|-----------|
| 1    | 75508-99 | SEATBELT BRACKET         | 1   | 306478    |
| 2    | 75509-99 | HINGE                    | 4   | 709037    |
| 3    | 3775     | SCREW, 3/8-16X2 HHC      | 2   | 719634    |
| 4    | 4256     | SCREW, 7/16-20X1 1/2 HHC | 1   | 719665    |
| 5    | 4713-W   | SCREW, 3/8-16X3/4 HHC    | 4   | 719693    |
| 6    | 4720-B   | SCREW, 3/8-16X1 3/4 HHC  | 2   | 719696    |
| 7    | 6000-B   | WASHER, 5/16             | 10  | 719771    |
| 8    | 6416     | WASHER, 3/8              | 2   | 719796    |
| 9    | 7755     | NUT, 3/8-16 FLANGE, LOCK | 4   | 719899    |
| 10   | 7778     | NUT, 3/8-16 NYLOCK       | 4   | 719902    |
| 11   | 7825     | NUT, 7/16-20 NYLOCK      | 1   | 719908    |
| 12   | 75504-09 | SEAT BELT 48"            | 2   | 741359    |
|      | 75502-09 | SEAT BELT, BUCKLE        | 2   | 741361    |

## P4 SEAT BELTS – BUCKET SEATS

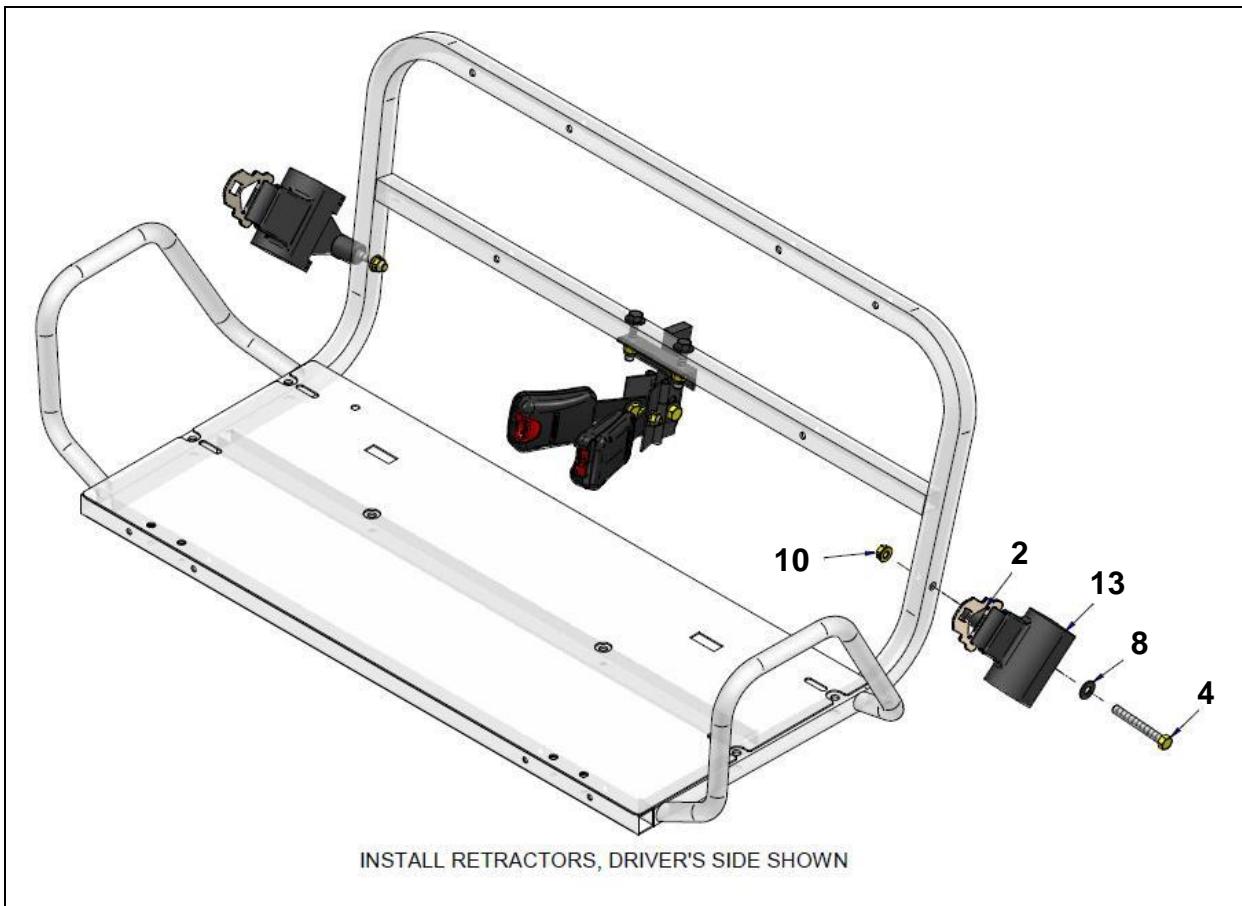


| ITEM | CPC P/N   | DESCRIPTION              | QTY | SEATS P/N |
|------|-----------|--------------------------|-----|-----------|
| 1    | 4256      | SCREW, 7/16-20X1 1/2 HHC | 3   | 719665    |
| 2    | 6416      | WASHER, 3/8              | 6   | 719796    |
| 3    | 7825      | NUT, 7/16-20 NYLOCK      | 1   | 719908    |
| 4    | 75504-09  | SEAT BELT 48"            | 2   | 741359    |
| 5    | 775503-09 | SEAT BELT, BUCKLE        | 2   | 760553    |

## P4 SEAT BELTS – REAR FACING SEATS

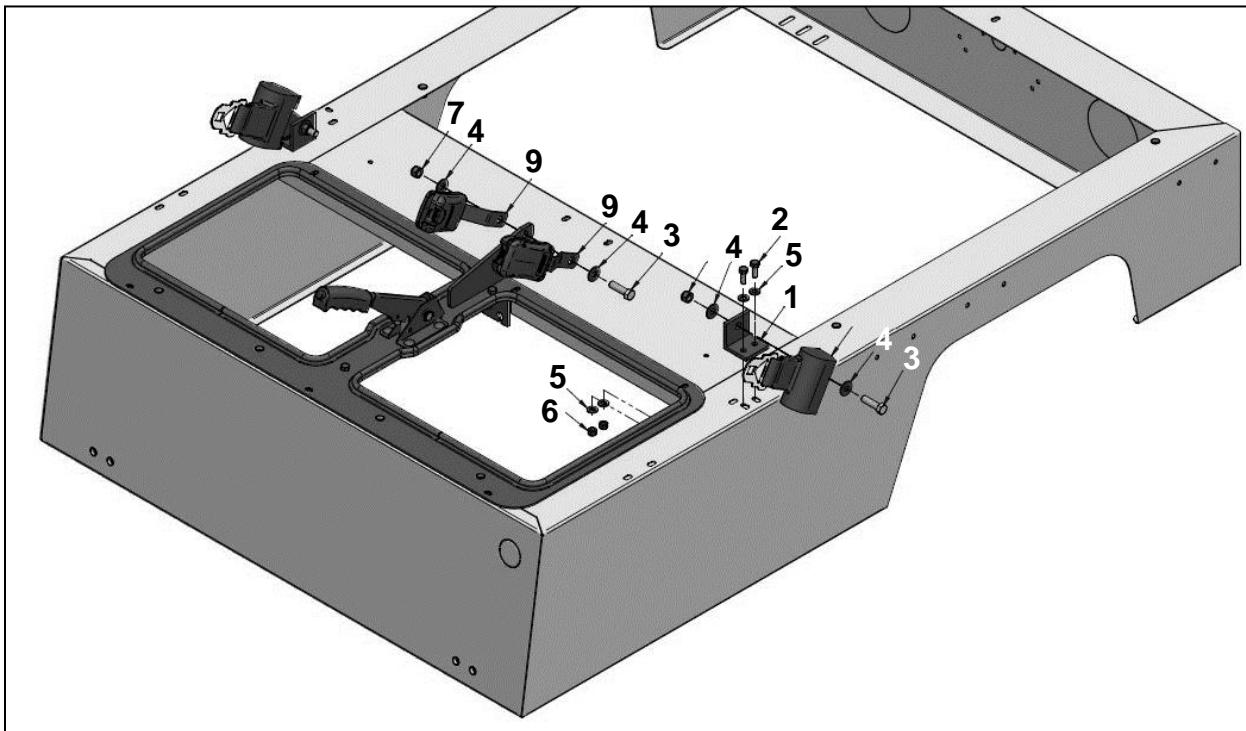


P4 SEAT BELTS – REAR FACING SEATS Cont.



| ITEM | CPC P/N  | DESCRIPTION              | QTY | SEATS P/N |
|------|----------|--------------------------|-----|-----------|
| 1    | 75508-99 | SEATBELT BRACKET         | 1   | 306478    |
| 2    | 5845     | SPACER                   | 2   | 510324    |
| 3    | 75509-99 | HINGE                    | 2   | 709037    |
| 4    | 2828-W   | SCREW, 3/8-16X3 HHC      | 2   | 719591    |
| 5    | 3775     | SCREW, 3/8-16X2 HHC      | 2   | 719634    |
| 6    | 4256     | SCREW, 7/16-20X1 1/2 HHC | 1   | 719665    |
| 7    | 4713-W   | SCREW, 3/8-16X3/4 HHC    | 2   | 719693    |
| 8    | 6000-B   | WASHER, 5/16             | 6   | 719771    |
| 9    | 6416     | WASHER, 3/8              | 2   | 719796    |
| 10   | 7755     | NUT, 3/8-16 FLANGE, LOCK | 4   | 719899    |
| 11   | 7778     | NUT, 3/8-16 NYLOCK       | 4   | 719902    |
| 12   | 7825     | NUT, 7/16-20 NYLOCK      | 1   | 719908    |
| 13   | 75504-09 | SEAT BELT 48"            | 2   | 741359    |
| 14   | 75502-09 | SEAT BELT, BUCKLE        | 2   | 741361    |

## P4 SEAT BELTS – UTILITY, BUCKET SEATS

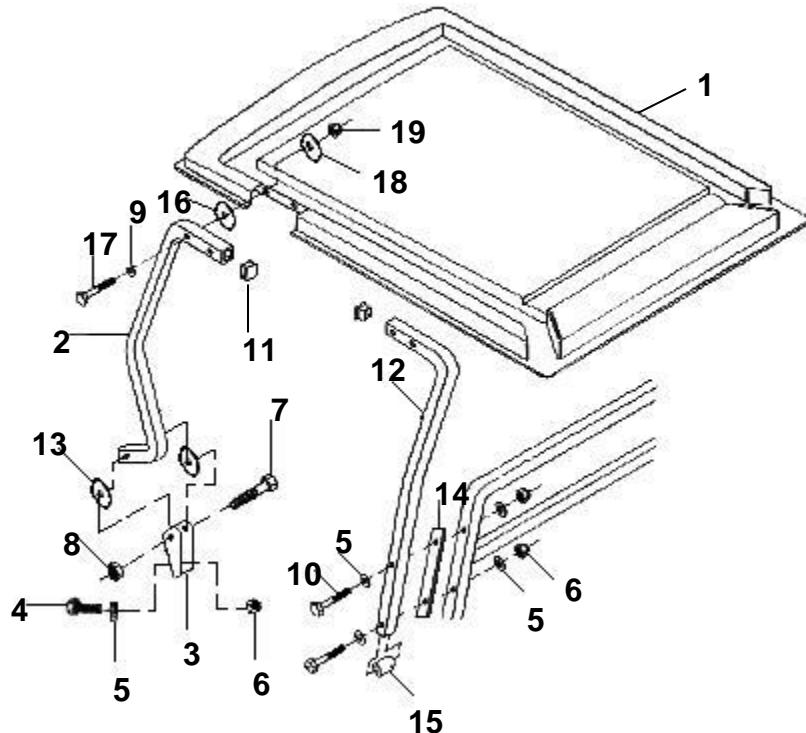


| ITEM | CPC P/N   | DESCRIPTION              | QTY | SEATS P/N |
|------|-----------|--------------------------|-----|-----------|
| 1    | 75505-08  | SEAT BELT BRACKET        | 2   | 511730    |
| 2    | 3991      | SCREW, 7/16-20X1 1/2     | 4   | 719643    |
| 3    | 4256      | SCREW, 7/16-20X1 1/2 HHC | 3   | 719665    |
| 4    | 6416      | WASHER, 3/8              | 6   | 719796    |
| 5    | 6702-B    | WASHER, 5/16             | 8   | 719810    |
| 6    | 7739      | NUT, 5/16-18 NYLOCK      | 4   | 719892    |
| 7    | 7825      | NUT, 7/16-20 NYLOCK      | 1   | 719908    |
| 8    | 75504-09  | SEAT BELT 48"            | 2   | 741359    |
| 9    | 775503-09 | SEAT BELT, BUCKLE        | 2   | 760553    |

## P4 – RAINDRIVE SUNTOP BENCH SEATS

| ITEM | CPC P/N   | DESCRIPTION                   | QTY | SEATS P/N |
|------|-----------|-------------------------------|-----|-----------|
| 1    | 84154-98  | RAINDRAIN SUNTOP BIRCH        | 1   | 464611    |
| 1A   | 89002-99  | RAINDRAIN SUNTOP BRIGHT       | 1   | 464764    |
| 2    | 89406-98  | SUPPORT, FRONT SUNTOP         | 2   | 510333    |
| 3    | 89537-96  | BRACKET, SUNTOP TUBE          | 2   | 510318    |
| 4    | 3991      | SCREW, HEX 5/16-18X7/8"       | 4   | 719643    |
| 5    | 6000-B    | WASHER, W-PLAIN 1/4           | 12  | 719771    |
| 6    | 7739      | LOCKNUT, NYLOK 5/6-18         | 4   | 719892    |
| 7    | 4720-B    | SCREW, BLACK 3/8-16X1 3/4"    | 2   | 719696    |
| 8    | 7778      | LOCKNUT, NYLOK 3/8-16         | 2   | 719902    |
| 9    | 6703-B    | WASHER, N-PLAIN 1/4           | 8   | 719811    |
| 10   | 4086      | SCREW 5/16-18X3"              | 4   | 719654    |
| 11   | 11433     | PLUG, FINISH 7/8"             | 4   | 719526    |
| 12   | 89400-96  | SUPPORT, REAR SUNTOP TUBE LH  | 1   | 510332    |
| *    | 89403-96  | SUPPORT, REAR SUNTOP TUBE RH  | 1   | 510331    |
| 13   | 6346      | WASHER, NYLON                 | 4   | 719791    |
| 14   | 52329-03  | SPACER, PLASTIC, TUBE=SEAT    | 2   | 513092    |
| 15   | 5713      | SPACER, .844                  | 4   | 510322    |
| 16   | 89470-74  | WASHER, .34X1.25X.09 NEOPRENE | 8   | 709003    |
| 17   | 3454-BS   | SCREW, 1/4-20X1 3/4           | 8   | 719623    |
| 18   | 6257-W    | WASHER, .29X1.375X.03         | 8   | 719787    |
| 19   | 7742      | NUT, 1/4-20                   | 8   | 719894    |
|      | 89566-96A | KIT, BIRCH RAINDRIVE          | 1   | 191072U   |
|      | 89599-99  | KIT, BRIGHT RAINDRIVE         | 1   | 191073U   |

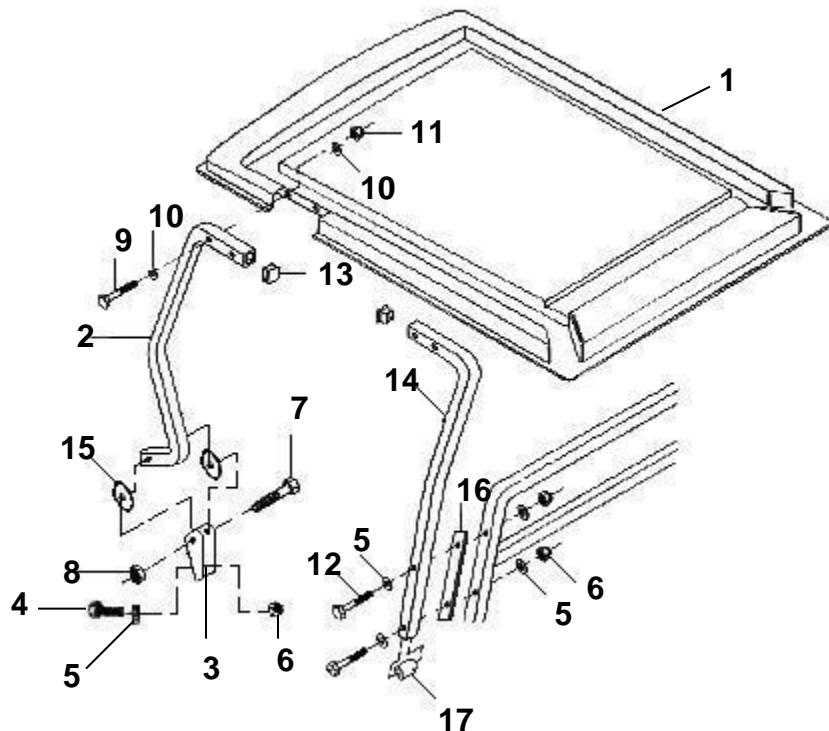
\* NOT SHOWN



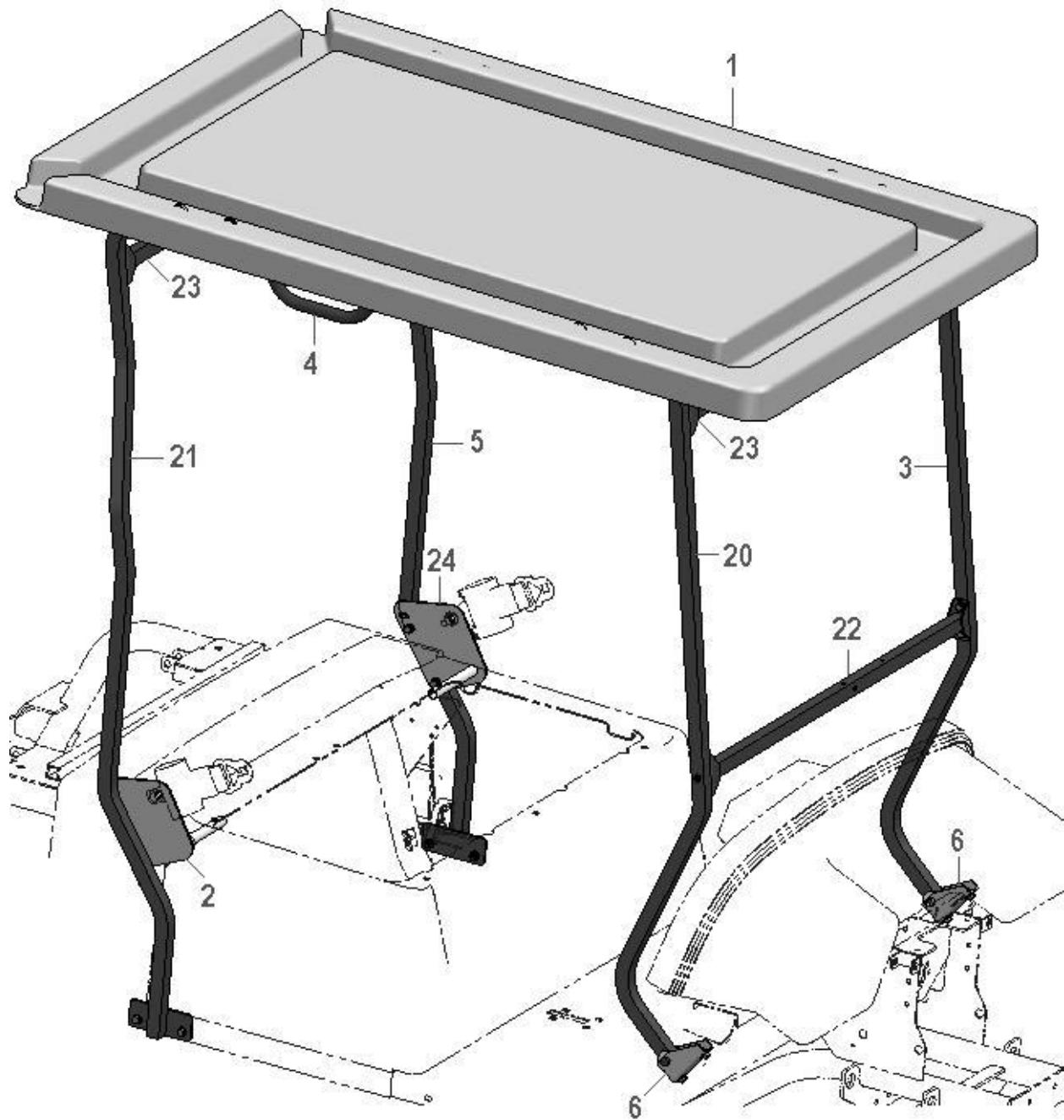
#### P4 – 80" SUNTOP BENCH SEATS

| ITEM | CPC P/N   | DESCRIPTION                  | QTY | SEATS P/N |
|------|-----------|------------------------------|-----|-----------|
| 1    | 89546-98W | 80" SUNTOP BIRCH             | 1   | 467045    |
| 1A   | 89546-98  | 80" SUNTOP BRIGHT            | 1   | 464961    |
| 2    | 89406-98  | SUPPORT, FRONT SUNTOP        | 2   | 510333    |
| 3    | 89537-96  | BRACKET, SUNTOP TUBE         | 2   | 510318    |
| 4    | 3991      | SCREW, HEX 5/16-18X7/8"      | 4   | 719643    |
| 5    | 6000-B    | WASHER, W-PLAIN 1/4          | 12  | 719771    |
| 6    | 7739      | LOCKNUT, NYLOK 5/6-18        | 8   | 719892    |
| 7    | 4720-B    | SCREW, BLACK 3/8-16X1 3/4"   | 2   | 719696    |
| 8    | 7778      | LOCKNUT, NYLOK 3/8-16        | 2   | 719902    |
| 9    | 3768      | SCREW, HEX 1/4-20X2 1/2"     | 8   | 719631    |
| 10   | 6703-B    | WASHER, N-PLAIN 1/4          | 16  | 719811    |
| 11   | 7692      | NUT, 1/4-20 NYLOCK           | 8   | 719882    |
| 12   | 4086      | SCREW 5/16-18X3"             | 4   | 719654    |
| 13   | 11433     | PLUG, FINISH 7/8"            | 4   | 719526    |
| 14   | 89400-96  | SUPPORT, REAR SUNTOP TUBE LH | 1   | 510332    |
| *    | 89403-96  | SUPPORT, REAR SUNTOP TUBE RH | 1   | 510331    |
| 15   | 6346      | WASHER, NYLON                | 4   | 719791    |
| 16   | 52329-03  | SPACER, PLASTIC, TUBE=SEAT   | 2   | 513092    |
| 17   | 5713      | SPACER, .844                 | 4   | 510322    |
|      | 89411-96A | KIT, BIRCH SUNTOP            | 1   | 191076U   |
|      | 89411-02  | KIT, BRIGHT SUNTOP           | 1   | 191077U   |

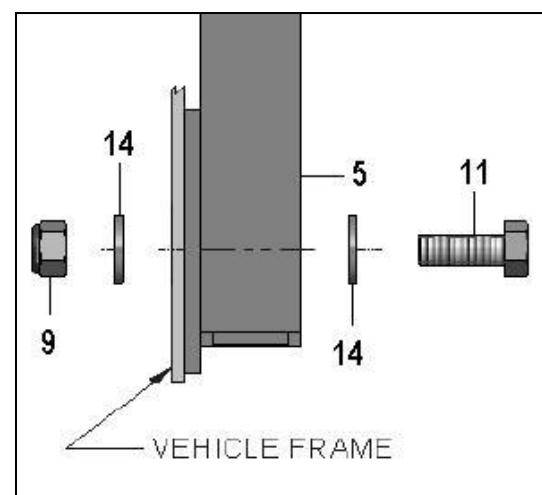
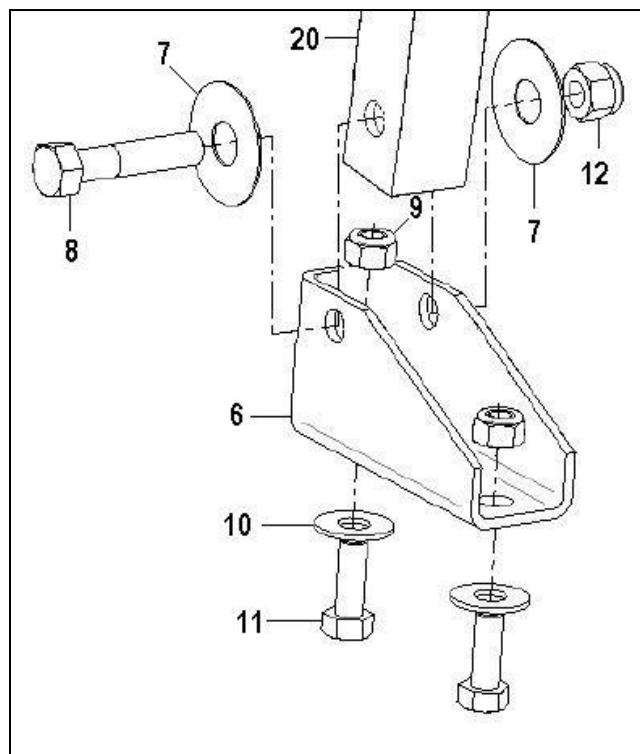
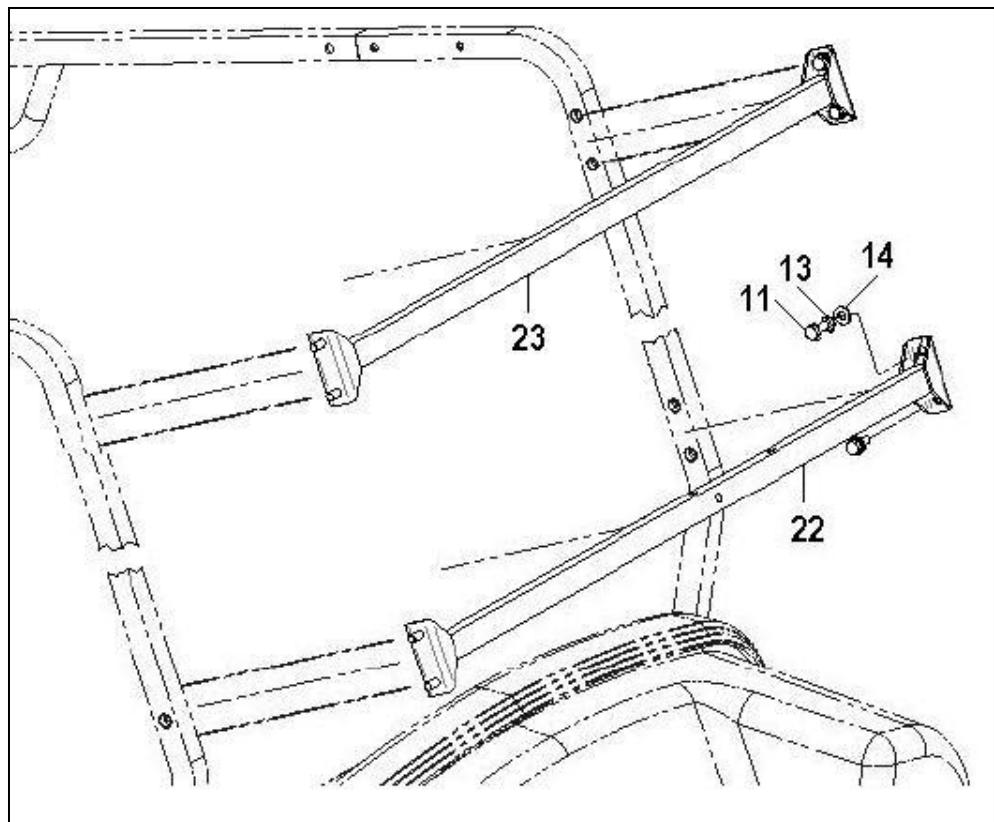
\* NOT SHOWN



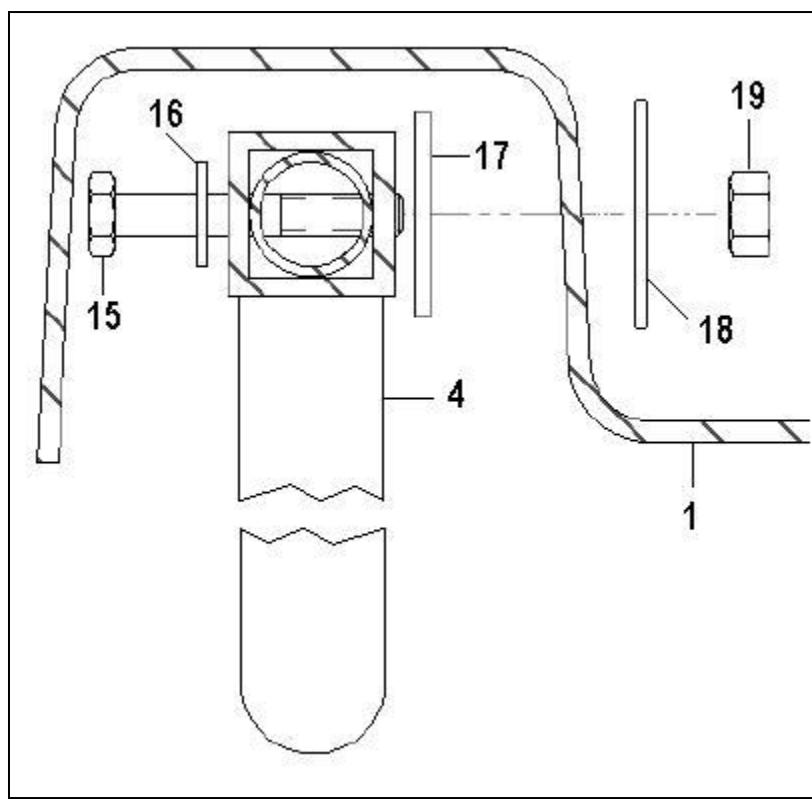
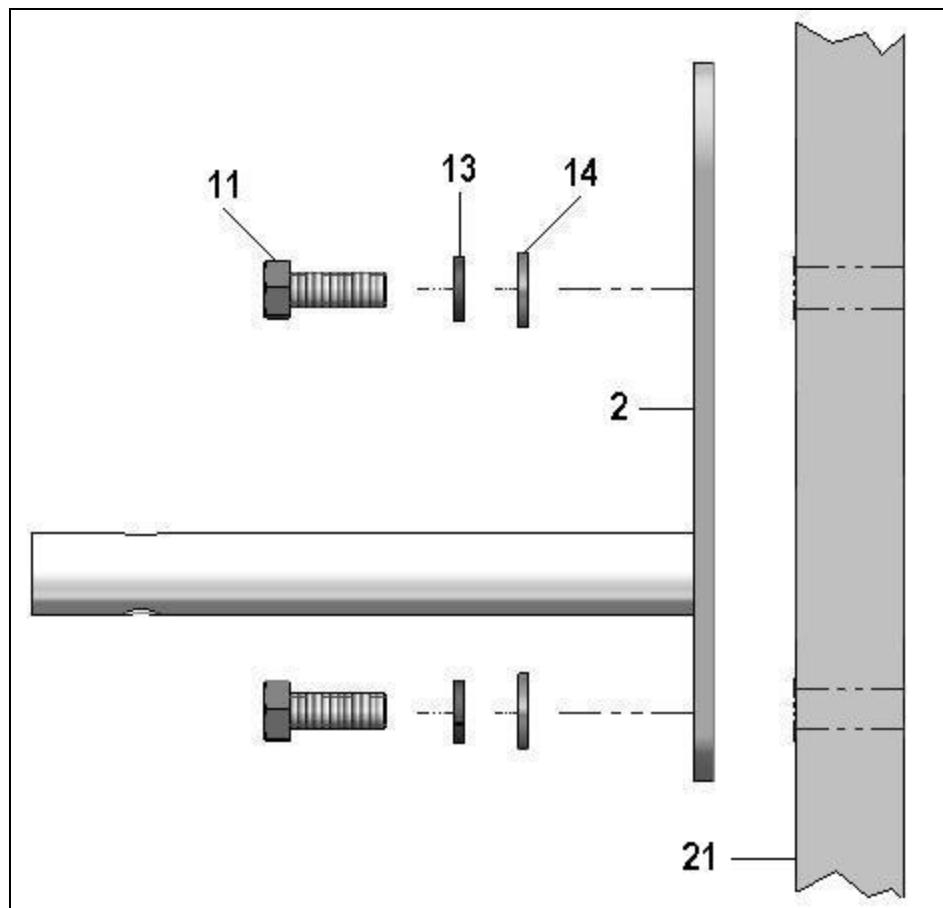
**P4 – RAINDRIVE SUNTOP BUCKET SEATS**



P4 – RAINDRAIN SUNTOP BUCKET SEATS Cont.



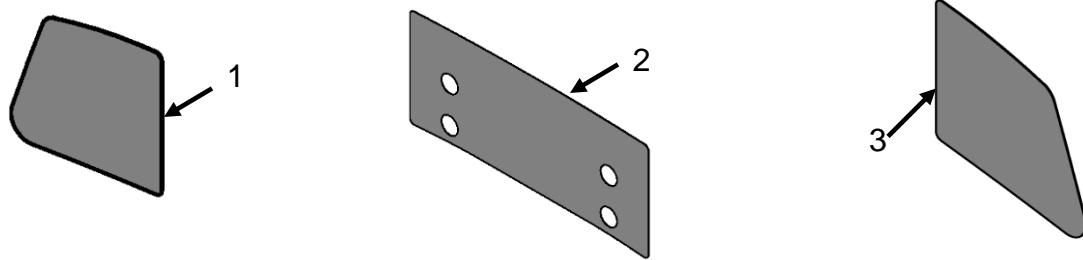
P4 – RAINDRIVE SUNTOP BUCKET SEATS Cont.



**P4 – RAINDRIVE SUNTOP BUCKET SEATS Cont.**

| ITEM | CPC P/N  | DESCRIPTION             | QTY | SEATS P/N |
|------|----------|-------------------------|-----|-----------|
| 1    | 84154-98 | RAINDRIVE SUNTOP BIRCH  | 1   | 464611    |
| 1A   | 89002-99 | RAINDRIVE SUNTOP BRIGHT | 1   | 464764    |
| 2    | 89425-04 | SEAT BELT BRACKET RH    | 1   | 307853EP  |
| 3    | 89419-04 | FRONT SUPPORT LH        | 1   | 467514    |
| 4    | 89390-04 | HANDLE                  | 2   | 307856EP  |
| 5    | 89417-07 | REAR SUPPORT LH         | 1   | 467518    |
| 6    | 89537-96 | MOUNTING BRACKET        | 2   | 510318    |
| 7    | 6346     | WASHER, DELRIN          | 4   | 719791    |
| 8    | 4720-B   | SCREW, 3/8-16X1 3/4     | 2   | 719696    |
| 9    | 7739     | NUT, 5/16-18 NYLOCK     | 8   | 719892    |
| 10   | 6000-B   | WASHER, W-PLAIN 1/4     | 4   | 719771    |
| 11   | 3991     | SCREW, HEX 5/16-18X7/8" | 24  | 719643    |
| 12   | 7778     | NUT, 3/8-16 NYLOCK      | 2   | 719902    |
| 13   | 7041-B   | WASHER, 5/16 LOCK       | 16  | 719838    |
| 14   | 6702-B   | WASHER, 5/16            | 24  | 719810    |
| 15   | 3454-BS  | SCREW, 1/4-20X1 3/4     | 8   | 719623    |
| 16   | 6703-B   | WASHER 1/4              | 8   | 719811    |
| 17   | 89470-74 | WASHER, RUBBER          | 8   | 709003    |
| 18   | 6257-W   | WASHER, 1/4 FENDER      | 8   | 719787    |
| 19   | 7742     | NUT, 1/4-20 LOCK HEX    | 8   | 719894    |
| 20   | 89420-04 | FRONT SUPPORT, RH       | 1   | 467515    |
| 21   | 89418-07 | REAR SUPPORT RH         | 1   | 467519    |
| 22   | 89427-04 | LOWER X-BRACE           | 1   | 307855    |
| 23   | 89426-04 | UPPER X-BRACE           | 2   | 307854    |
| 24   | 89424-04 | SEAT BELT BRACKET LH    | 1   | 307852EP  |
| *    | 89587-04 | KIT, BRIGHT RAINDRIVE   | 1   | 191075U   |
| *    | 89586-04 | KIT, BIRCH RAINDRIVE    | 1   | 191074U   |
| *    | 89585-04 | KIT, TUBES AND HARDWARE | 1   | 191454U   |

\* NOT SHOWN

**BAGWELL LINER KIT – P4**

| ITEM | CPC P/N  | DESCRIPTION                             | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1    | 50395-89 | TRIM, LEFT BAGWELL                      | 1   | 709173    |
| 2    | 50212-00 | TRIM, CENTER BAGWELL                    | 1   | 709180    |
| 3    | 50396-89 | TRIM, RIGHT BAGWELL                     | 1   | 709178    |
| 4    | 50104-96 | BAGWELL LINER KIT (Includes Items 1 -3) | 1   | 191086U   |

**SIDE FENDER SCUFF GUARD KIT – P4**

| ITEM | CPC P/N   | DESCRIPTION                                 | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 5    | 50209-89A | GUARD, SIDE FENDER LEFT                     | 1   | 709093    |
| 6    | 50210-89A | GUARD, SIDE FENDER RIGHT                    | 1   | 709094    |
| 7    | 50103-96  | REAR SCUFF GUARD KIT (Includes Items 5 & 6) | 1   | 191085U   |

**FRONT HEEL GUARD KIT – P4**

| ITEM | CPC P/N   | DESCRIPTION                           | QTY | SEATS P/N |
|------|-----------|---------------------------------------|-----|-----------|
| 8    | 50216-90A | GUARD, FRONT HEEL END                 | 2   | 709039    |
| 9    | 50215-90A | GUARD, FRONT HEEL MIDDLE              | 1   | 709175    |
| 10   | 50217-06  | HEEL GUARD KIT (Includes Items 8 & 9) | 1   | 191084U   |

# **Eagle Parts Manual**

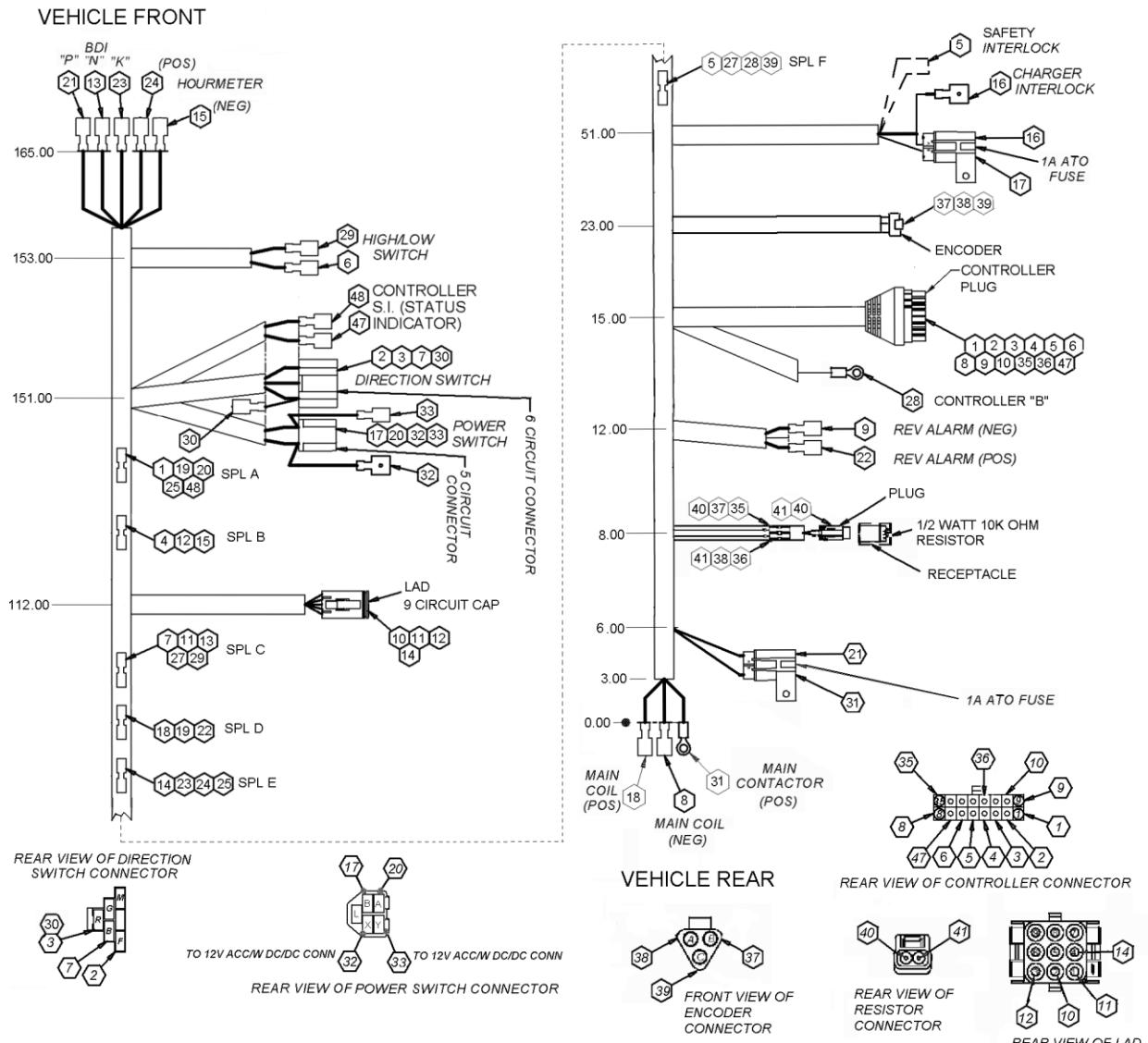
## **Section 5**

### **Electrical Systems**

## MAIN WIRE HARNESS – P4

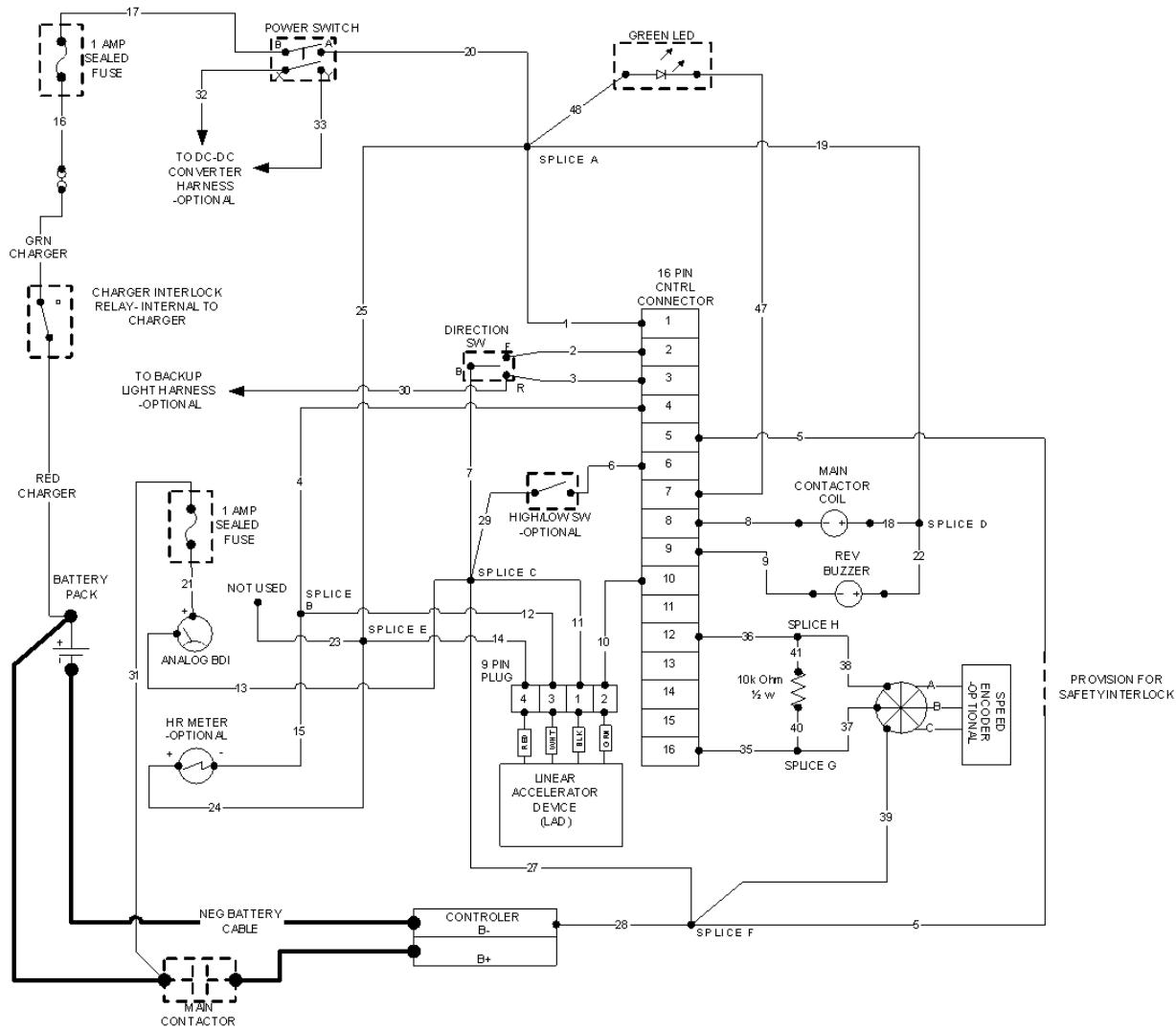
| ITEM | CPC P/N   | DESCRIPTION   | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 1    | 75061-07  | BDI METER, 48V  | 1   | 759842    |
| 1A   | 75062-07  | BDI METER, 36V  | 1   | 759874    |
| 2    | 75033-91A | HOUR METER  | 1   | 709452    |
| 3    | 69900-10  | SPEED SWITCH, TOGGLE.                                     | 1   | 760600    |
| 4    | 71425-87  | DIRECTION SWITCH  | 1   | 719432    |
| 5    | 67791-08  | LIGHT, LED, GREEN   | 1   | 759932    |
| 6    | 71732-06  | KEYSWITCH   | 1   | 759706    |
| 7    | 70226-07  | ACCELERATOR, LINEAR                                       | 1   | 759803    |
| 8    | -         | CHARGER (See Page 5-13)                                   | 1   | -         |
| 9    | 75594-04  | FUSE - 1.0 AMP  | 2   | 719444    |
| 10   | 47895-05A | CONTROLLER, REGEN HP, SEPEX 24/-48<br>(Programmed 760576) | 1   | 467696    |
| 11   | 71408-96A | ALARM, AUDIBLE  | 1   | 759831    |
| 12   | 70590-07  | RESISTOR, ASSEMBLY  | 1   | 759934    |
| 13   | 71455-01A | CONTACTOR W/ MTG BRKT - 24 V (SW80)                       | 1   | 709166    |
| 14   | 70068-07  | MAIN WIRE HARNESS (See Note)                              | 1   | 759890    |

NOTE: For use with vehicles with a pot box, an adapter is required. See page 5-14.

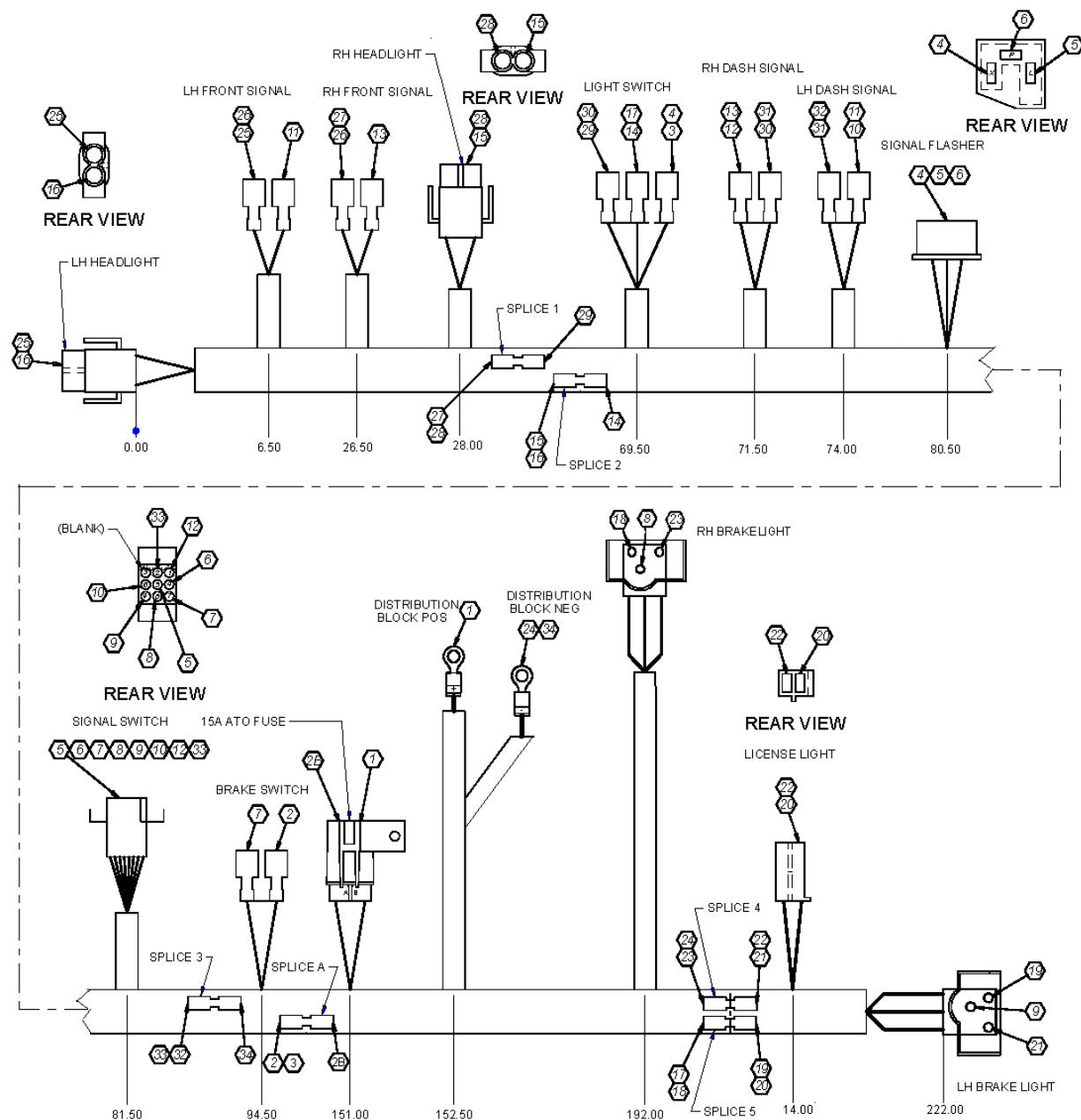


## MAIN WIRE HARNESS SCHEMATIC DIAGRAM – P4

| CIRCUIT NO. | WIRE COLOR |
|-------------|------------|-------------|------------|-------------|------------|-------------|------------|-------------|------------|
| 1           | RED        | 11          | BLK        | 21          | RED        | 31          | RED        | 41          | RED        |
| 2           | GRN        | 12          | WHT        | 22          | YEL        | 32          | RED        | 47          | BLK        |
| 3           | GRY        | 13          | BLK        | 23          | WHT        | 33          | RED        | 48          | RED        |
| 4           | BLK        | 14          | RED        | 24          | WHT        | 34          | GRN        |             |            |
| 5           | BLK        | 15          | BLK        | 25          | WHT        | 35          | GRN        |             |            |
| 6           | BLK        | 16          | RED        | 26          | --         | 36          | RED        |             |            |
| 7           | BLK        | 17          | RED        | 27          | BLK        | 37          | GRN        |             |            |
| 8           | BLK        | 18          | RED        | 28          | BLK        | 38          | RED        |             |            |
| 9           | BLK        | 19          | RED        | 29          | BLK        | 39          | BLK        |             |            |
| 10          | GRN        | 20          | RED        | 30          | GRY        | 40          | GRN        |             |            |

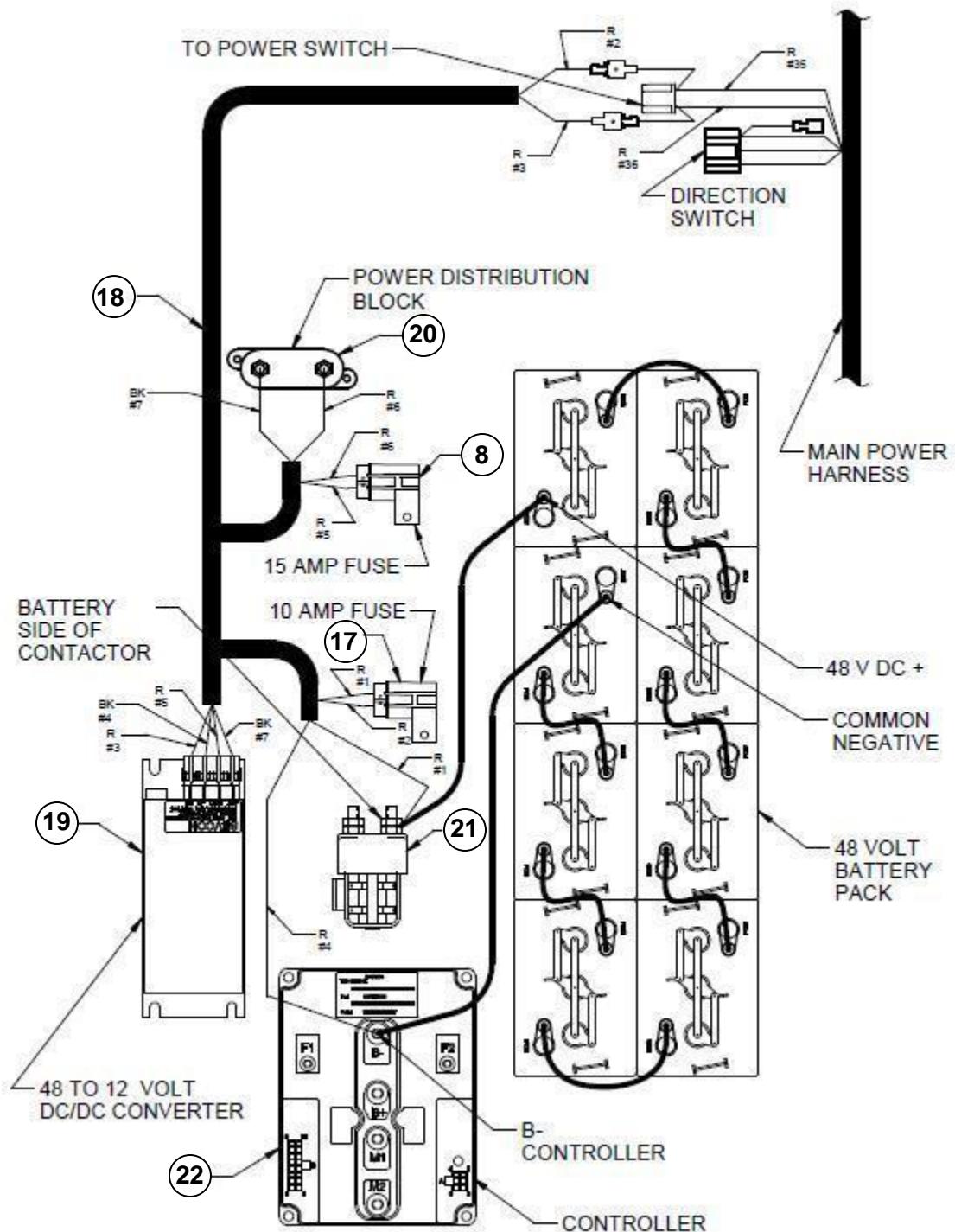


# 12V ELECTRICAL ACCESSORY SUPPLY



| CIRCUIT NO. | DESCRIPTION                               | WIRE LENGTH * | WIRE COLOR | WIRE GAGE | CIRCUIT NO. | DESCRIPTION                                | WIRE LENGTH * | WIRE COLOR | WIRE GAGE |
|-------------|---|---------------|------------|-----------|-------------|--|---------------|------------|-----------|
| 1           | BATTERY POS TO FUSE                       | 43.50         | RED        | 12        | 18          | SPLICE 5 TO RH BRAKE LIGHT TAIL            | 82.00         | BLK        | 16        |
| 2           | SPLICE A TO BRAKE SWITCH                  | 66.50         | RED        | 16        | 19          | SPLICE 5 TO LH BRAKE LIGHT TAIL            | 9.00          | BLK        | 16        |
| 2B          | FUSE TO SPLICE A                          | 6.00          | RED        | 12        | 20          | SPLICE 5 TO LICENSE LIGHT POS              | 3.00          | BLK        | 16        |
| 3           | SPLICE A TO LIGHT SWITCH POS              | 82.50         | RED        | 16        | 21          | LH BRAKE LIGHT NEG TO SPLICE 4             | 9.00          | BLK        | 16        |
| 4           | LIGHT SWITCH POS TO FLASHER X             | 18.00         | RED        | 16        | 22          | SPLICE 4 TO LICENSE LIGHT NEG              | 3.00          | BLK        | 16        |
| 5           | FLASHER L TO SIGNAL SWITCH                | 10.00         | YEL        | 16        | 23          | SPLICE 4 TO RH BRAKE LIGHT NEG             | 82.00         | BLK        | 16        |
| 6           | FLASHER TO SIGNAL SWITCH                  | 10.00         | BLU        | 16        | 24          | SPLICE 4 TO BATTERY NEG                    | 98.50         | BLK        | 16        |
| 7           | SIGNAL SWITCH TO BRAKE SWITCH             | 10.00         | WHT        | 16        | 25          | LH HEADLIGHT NEG TO LH FRONT SIGNAL NEG    | 12.50         | BLK        | 16        |
| 8           | SIGNAL SWITCH TO RH BRAKE LIGHT SIGNAL    | 178.50        | GRY        | 16        | 26          | LH FRONT SIGNAL NEG TO RH FRONT SIGNAL NEG | 32.00         | BLK        | 16        |
| 9           | SIGNAL SWITCH TO LH BRAKE LIGHT SIGNAL    | 147.50        | ORG        | 16        | 27          | RH FRONT SIGNAL NEG TO SPLICE 1            | 8.50          | BLK        | 16        |
| 10          | SIGNAL SWITCH TO LH DASH SIGNAL POS       | 19.50         | GRN        | 16        | 28          | SPLICE 1 TO RH HEADLIGHT NEG               | 6.00          | BLK        | 16        |
| 11          | LH DASH SIGNAL POS TO LH FRONT SIGNAL POS | 78.50         | GRN        | 16        | 29          | SPLICE 1 TO LIGHT SWITCH NEG               | 45.50         | BLK        | 16        |
| 12          | SIGNAL SWITCH TO RH DASH SIGNAL POS       | 22.00         | RED        | 16        | 30          | LIGHT SWITCH NEG TO RH DASH SIGNAL NEG     | 11.00         | BLK        | 16        |
| 13          | RH DASH SIGNAL POS TO RH FRONT SIGNAL POS | 56.00         | RED        | 16        | 31          | RH DASH SIGNAL NEG TO LH DASH SIGNAL NEG   | 11.50         | BLK        | 16        |
| 14          | LIGHT SWITCH LOAD TO SPLICE 2             | 6.00          | BLU        | 16        | 32          | LH DASH SIGNAL NEG TO SPLICE 3             | 14.00         | BLK        | 16        |
| 15          | SPLICE 2 TO RH HEADLIGHT POS              | 45.50         | BLU        | 16        | 33          | SPLICE 3 TO SIGNAL SWITCH                  | 8.50          | BLK        | 16        |
| 16          | SPLICE 2 TO LH HEADLIGHT POS              | 68.50         | BLU        | 16        | 34          | SPLICE 3 TO BATTERY NEG                    | 107.50        | BLK        | 16        |
| 17          | LIGHT SWITCH LOAD TO SPLICE 5             | 148.50        | BLU        | 16        |             |  |               |            |           |

## DC/DC CONVERTER WIRING



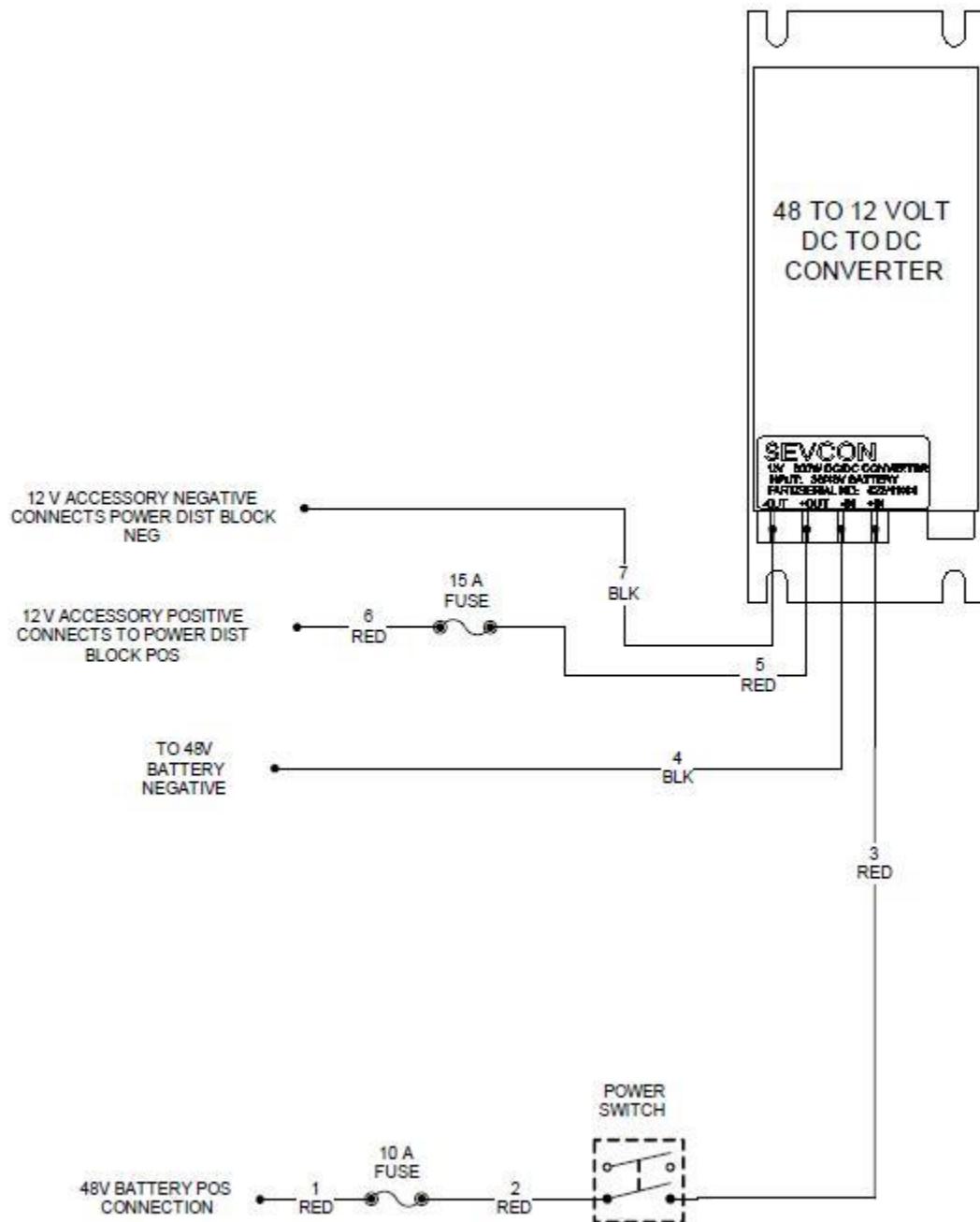
## 12V ELECTRICAL ACCESSORY

| ITEM | CPC P/N   | DESCRIPTION  | QTY | SEATS P/N |
|------|-----------|--|-----|-----------|
| 1    | 68900-10  | HEADLIGHTS, GLASS (PAIR, RECTANGULAR)                | 1   | 467666    |
| 2    | 68499-96  | ASSY, FRONT TURN LIGHT                               | 2   | 467420    |
| 3    | 72000-10  | SWITCH, TOGGLE                                       | 1   | 760600    |
| 4    | 67790-00  | LIGHT, DASH SIGNAL INDICATOR                         | 2   | 709111    |
| 5    | 71977-04  | FLASHER  | 1   | 719366    |
| 6    | 71426-02  | ASSY, TURN SWITCH W/GROMMET                          | 1   | 464193    |
| 7    | 71412-07  | ALARM, AUDIBLE                                       | 1   | 759790    |
| 8    | 74595-01  | FUSE, 15 AMP ATO/ATC                                 | 2   | 709255    |
| 9    | 68028-04  | LIGHT, LED, RED 4" ROUND W/GROMMET                   | 2   | 719368    |
| 9A   | 68020-92  | LIGHT, 4" TAIL LAMP ASSY W/PLUG                      | 2   | 709109    |
| 9B   | 68021-98  | LIGHT, TAIL LAMP ASSY OBLONG W/PLUG                  | 2   | 709104    |
| 10   | 68870-02  | HARNESS, 12V ACCESSORY, GOLF & UTILITY               | 1   | 739951    |
| *    | 68027-04  | LIGHT, LICENSE PLATE, SUMMIT                         | 1   | 719326    |
| 11   | 69005-00  | HARNESS, UNIVERSAL HORN                              | 1   | 709360    |
| 12   | 71808-00  | SWITCH, HORN, SURFACE MOUNT                          | 1   | 709176    |
| 13   | 69001-76A | HORN, 12V (See Note)                                 | 1   | 709089    |
| 13A  | 69003-12  | HORN 48V   | 1   | 760753    |
| 14   | 68877-04  | HARNESS, BACK UP LIGHTS, ACE+                        | 1   | 719389    |
| 14A  | 68887-12  | HARNESS, BACK UP LIGHTS, 48V RELAY                   | 1   | 760770    |
| 15   | 66556-07  | 12V RELAY  | 1   | 759854    |
| 15A  | 66555-00  | 48V RELAY  | 1   | 759829    |
| 16   | 68503-03  | LIGHT, ROUND 2" BACK UP                              | 2   | 719320    |
| 17   | 74596-02  | FUSE, 10 AMP ATO/ATC                                 | 1   | 709786    |
| 18   | 70030-06  | HARNESS, DC-DC CONVERTER                             | 1   | 759778    |
| 19   | 69642-05  | 48V TO 12V DC-DC CONVERTER                           | 1   | 760378    |
| 20   | 71854-06  | POWER DISTRIBUTION BLOCK                             | 1   | 759792    |
| 21   | 71455-01A | CONTACTOR & MOUNT BRACKET 24V                        | 1   | 709166    |
| 22   | 47895-05A | CONTROLLER, SEVCON RGEN-SEPEX<br>(Programmed 760576) | 1   | 467696    |
| 23   | 71730-01  | DIRECTION KEYSWITCH                                  | 1   | 709040    |
| 24   | 68842-06  | KIT, HEADLIGHT – SERVICEABLE                         | 1   | 191304U   |
| 25   | 68818-96  | KIT, RUN LIGHT, ROUND TAIL LIGHT                     | 1   | 191313U   |
| 26   | 68807-96  | KIT, DELUXE LIGHT, ROUND TAIL LIGHT, MECH            | 1   | 191314U   |
| 27   | 68800-96  | KIT, DELUXE LIGHT, ROUND TAIL LIGHT, HYD             | 1   | 191315U   |

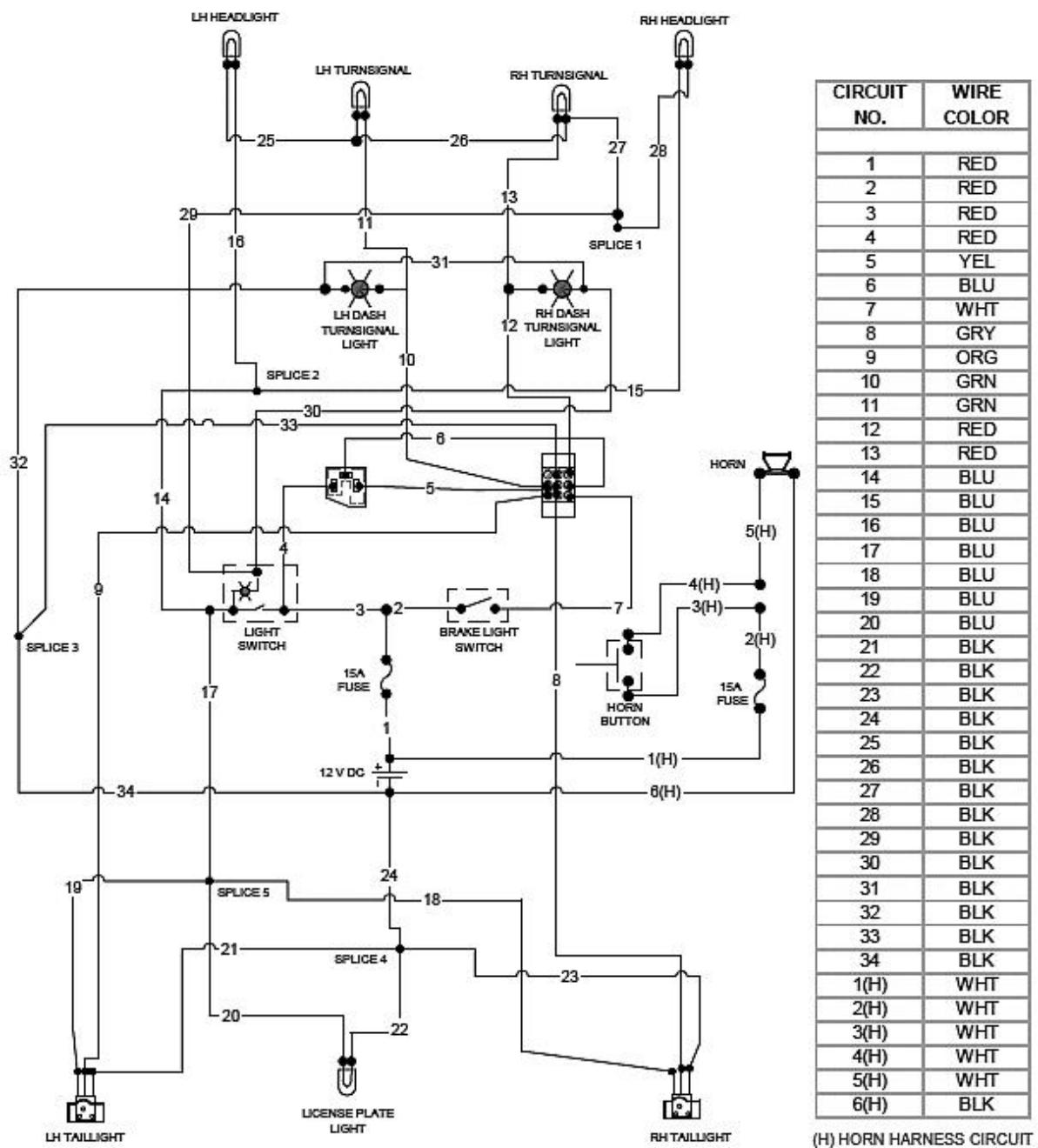
\* NOT SHOWN

NOTE: Vehicle produced after mid 2012 are equipped with a 48 V horn. If replacing a 12V horn it is recommended replacing it with a 48V horn. See Horn Harness information page 5-15.

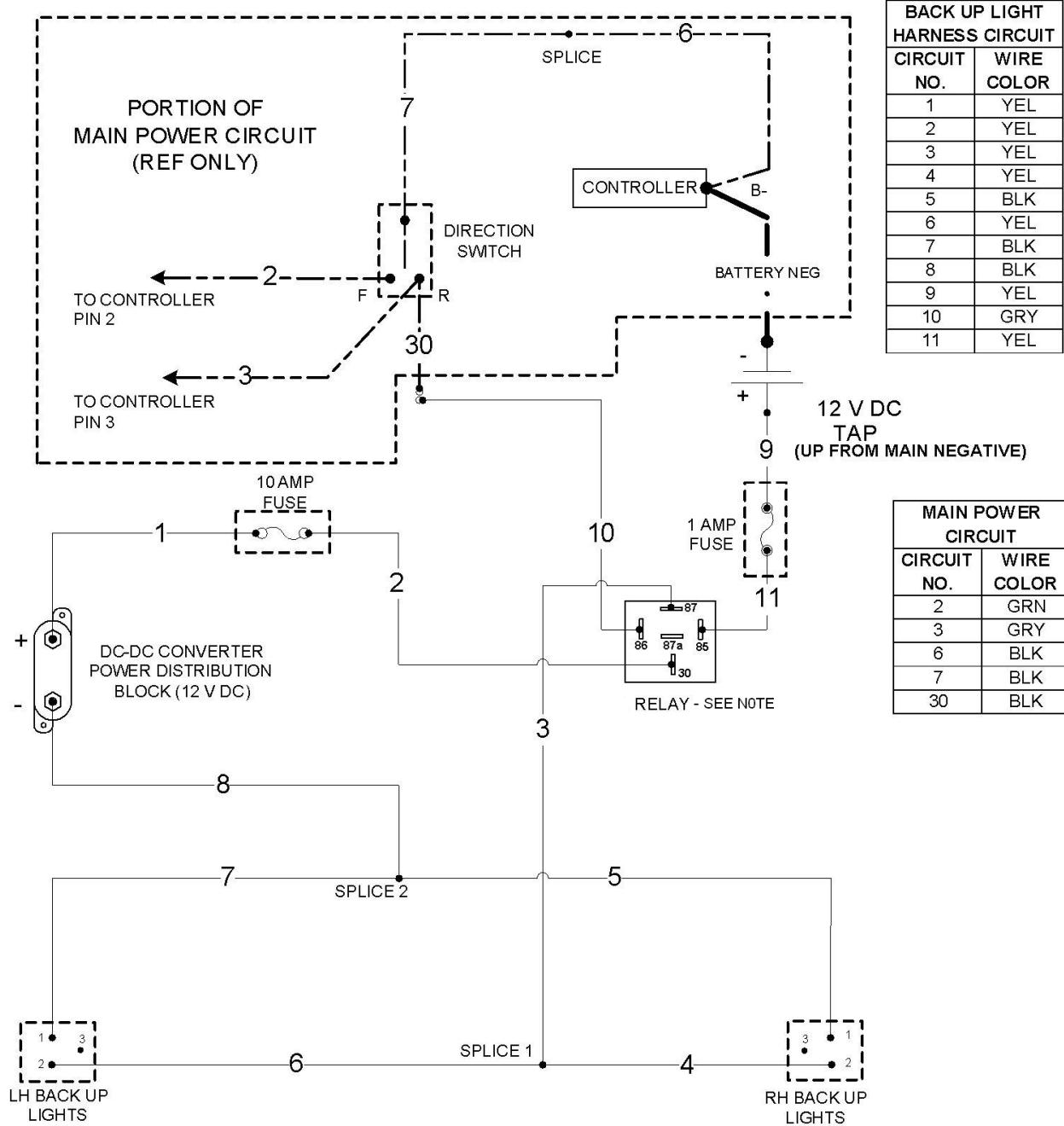
## DC-DC CONVERTER



## 12V ACCESSORY SCHEMATIC

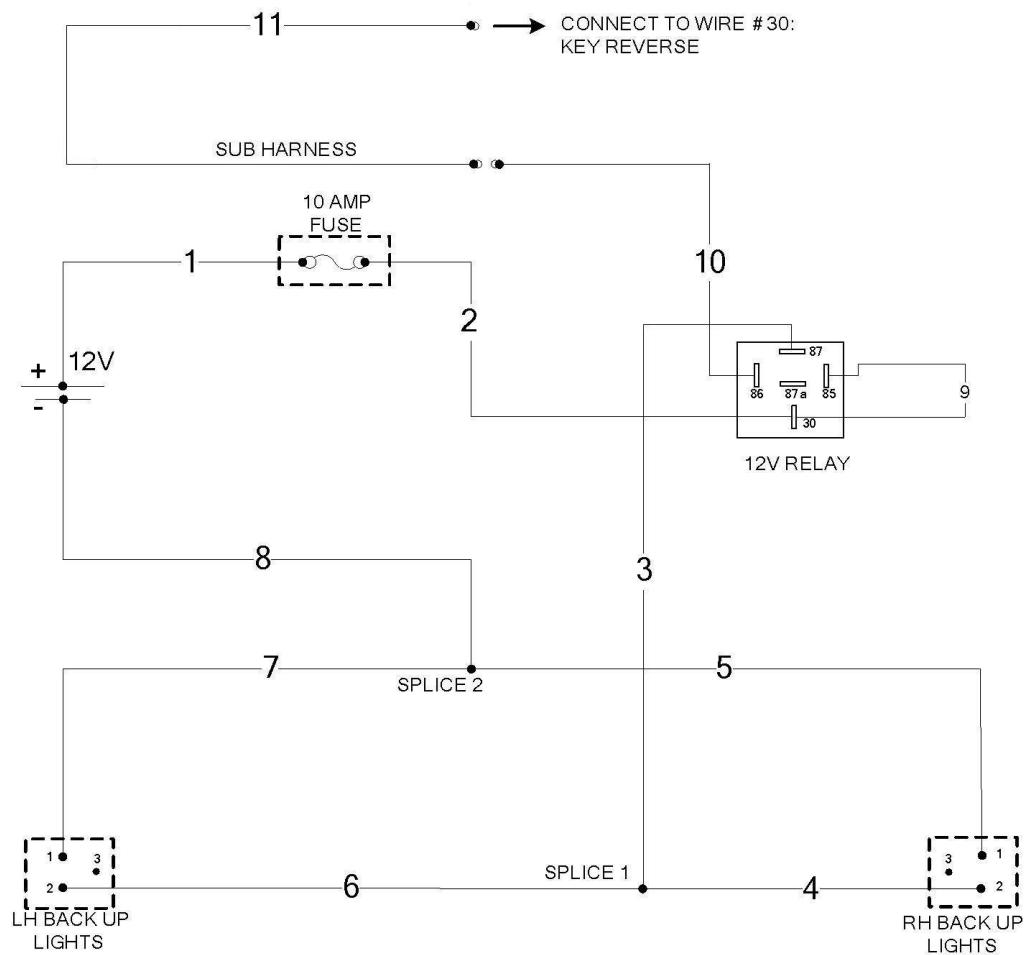


## BACK UP LIGHTS HARNESS SCHEMATIC



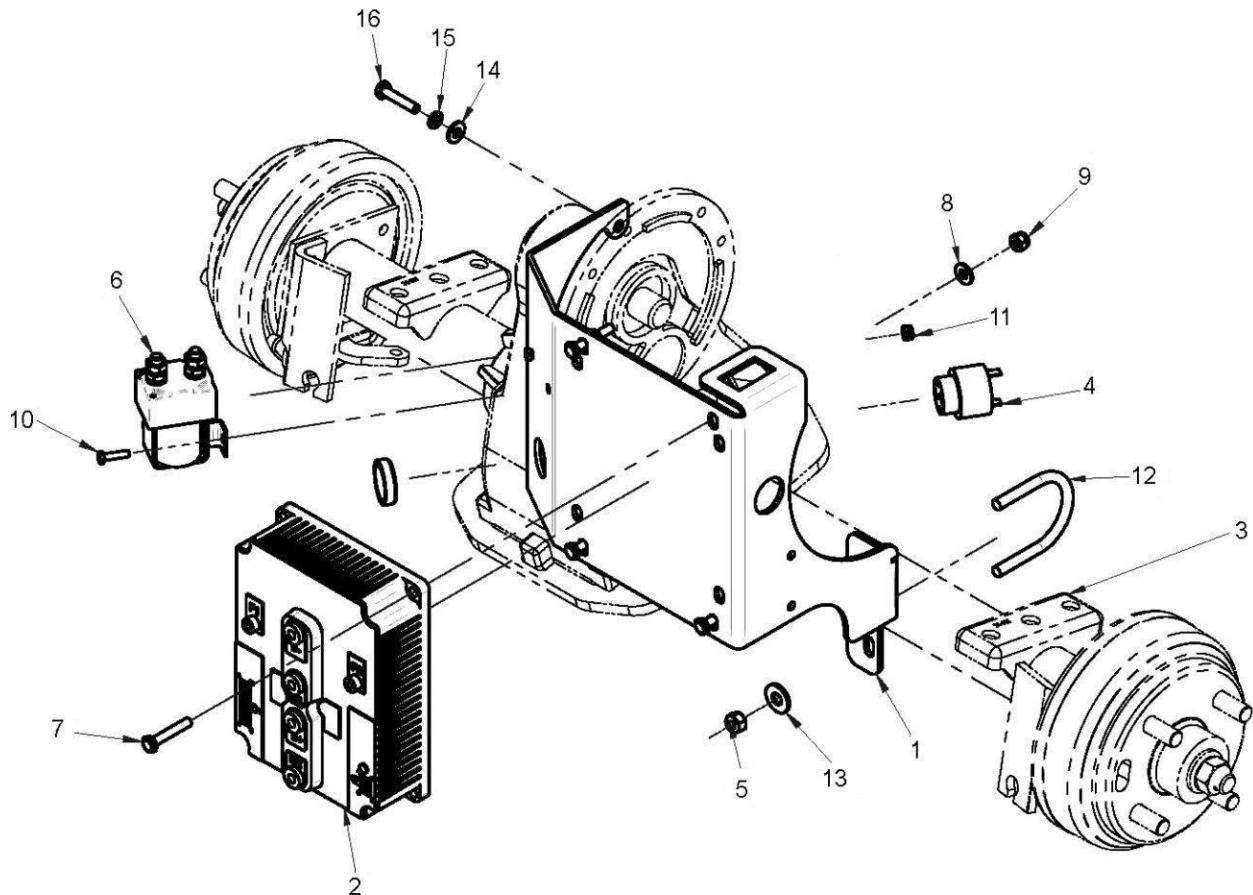
NOTE: Vehicles can be equipped with 12V or 48V relays. See SB12-005.

## BACK UP LIGHTS HARNESS SCHEMATIC ACE +



| CIRCUIT NO. | WIRE COLOR |
|-------------|------------|
| 1           | YEL        |
| 2           | YEL        |
| 3           | YEL        |
| 4           | YEL        |
| 5           | BLK        |
| 6           | YEL        |
| 7           | BLK        |
| 8           | BLK        |
| 9           | YEL        |
| 10          | GRY        |
| 11          | GRY        |

## CONTROL PANEL COMPONENTS

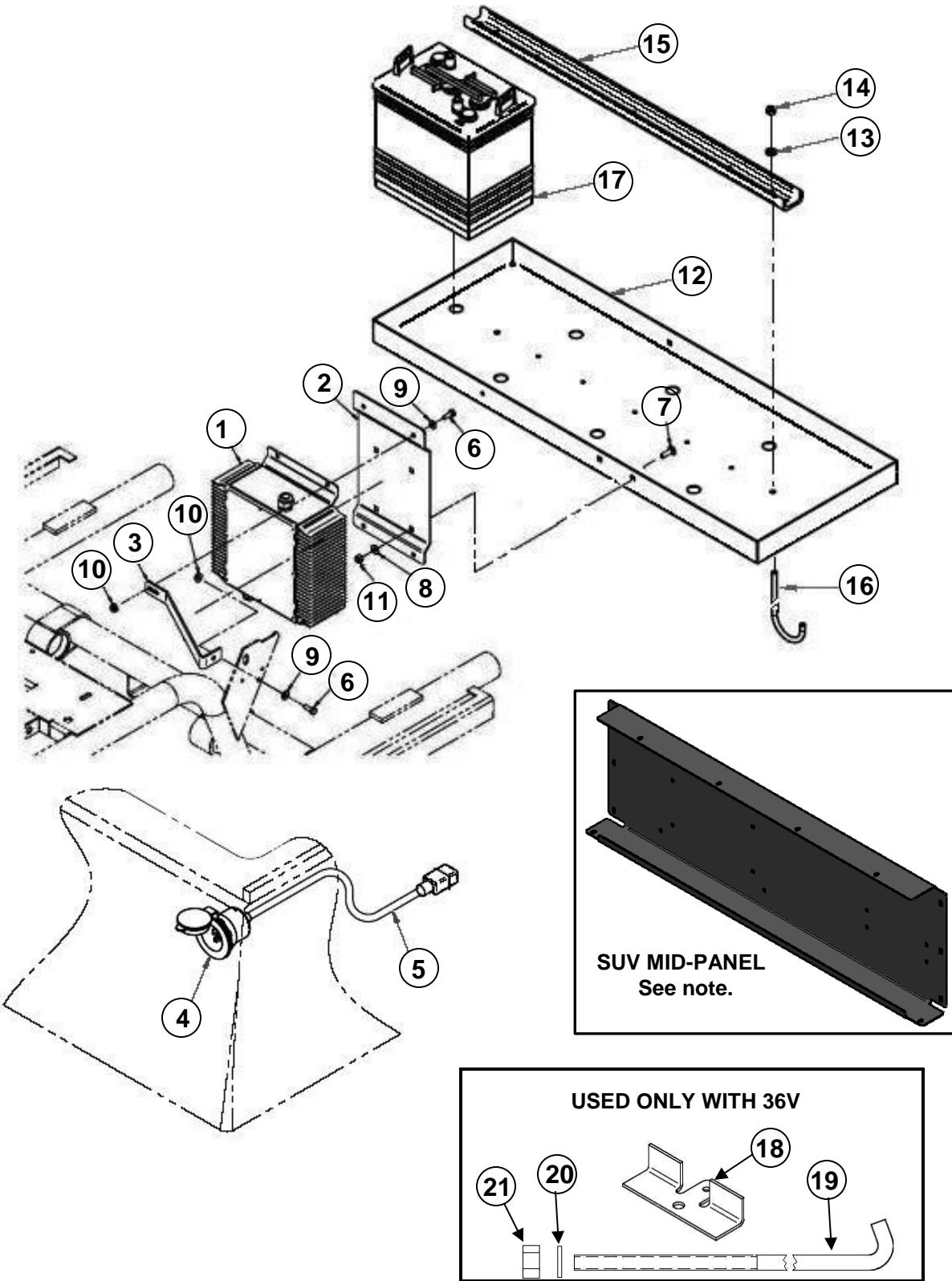


### CONTROL PANEL COMPONENTS (Cont.)

| ITEM | CPC P/N   | DESCRIPTION  | QTY | SEATS P/N |
|------|-----------|--|-----|-----------|
| 1    | 71020-01  | MOUNTING BRKT - PANEL CONTROLLER                                 | 1   | 510394    |
| 2    | 47895-05A | CONTROLLER, SEVCON REGEN HP, SEPEX 24/-48<br>(Programmed 760576) | 1   | 467696    |
| 3    |           | AXLE, ELECTRIC (See Section 3)                                   | 1   |           |
| 4    | 71408-96A | ALARM, BACK UP   | 1   | 759831    |
| 5    | 7739      | NUT, 5/16-18, NE, NYLON INSERT, GA, YWZC                         | 2   | 719892    |
| 6    | 71455-01A | CONTACTOR W/ MTG BRKT - 24 V (SW80)                              | 1   | 709166    |
| 7    | 2551-W    | SCREW, 1/4-20X1, HHCS, G5, YWZC                                  | 4   | 719564    |
| 8    | 6703-B    | WASHER FLAT STL 1/4 SAE - BLK                                    | 4   | 719811    |
| 9    | 7686      | NUT 1/4-20 NYLOCK, GA YWZC                                       | 4   | 719879    |
| 10   | 2685-W    | SCREW, #10-24 X 5/8 HWH TRD ROL                                  | 2   | 719586    |
| 11   | 7624      | NUT, #10-24 GR A NM MACH NYLON LOCK                              | 2   | 719870    |
| 12   | 5211      | U-BOLT, #014,ZC  | 1   | 719734    |
| 13   | 6000-B    | WASHER, 5/16,USS, STD, F/W BLK MAX                               | 2   | 719771    |
| 14   | 708616    | SCREW, 1/4-20 X 1 1/4" HHCS, G5, YWZC150                         | 3   | 708616    |
| 15   | 7036-B    | WASHER, LOCK 1/4 BLACK ZINC                                      | 3   | 719834    |
| 16   | 6703-B    | WASHER, FLAT STL 1/4 SAE- BLK                                    | 3   | 719811    |
| *    | 70068-07  | HARNESS, MAIN - SUMMIT   | 1   | 759890    |
| *    | 74596-02  | FUSE - 10 AMP  | 1   | 709786    |
| *    | 75593-04  | FUSE - 5 AMP   | 1   | 719445    |
| *    | 75594-04  | FUSE - 1.0 AMP   | 1   | 719444    |
| *    | 69301-04  | MOTOR, ELEC. 48V – 48V HD W/TACH.                                | 1   | 719339    |
|      | 69300-03  | MOTOR, 48V, SEP EX STD DUTY                                      | 1   | 719135    |
| *    | 70443-01  | CABLE, 6 GA. 18 INCH (F1 to S2, F2 to S1)                        | 2   | 709215    |
| *    | 70105-88  | CABLE, 4 GA. 37.5 INCH (BATT + to CONTACTOR,<br>BATT - to B -)   | 2   | 709019    |
| *    | 70448-90  | CABLE, 6 GA. 20 INCH (A2 MOTOR to M2 on<br>CONTROLLER)           | 1   | 709012    |
| *    | 70447-90  | CABLE, 6 GA. 14 INCH (A1 MOTOR to M1; B+ to<br>CONTACTOR)        | 2   | 709033    |

\* NOT SHOWN IN THIS ILLUSTRATION

## CHARGER & BATTERY P4



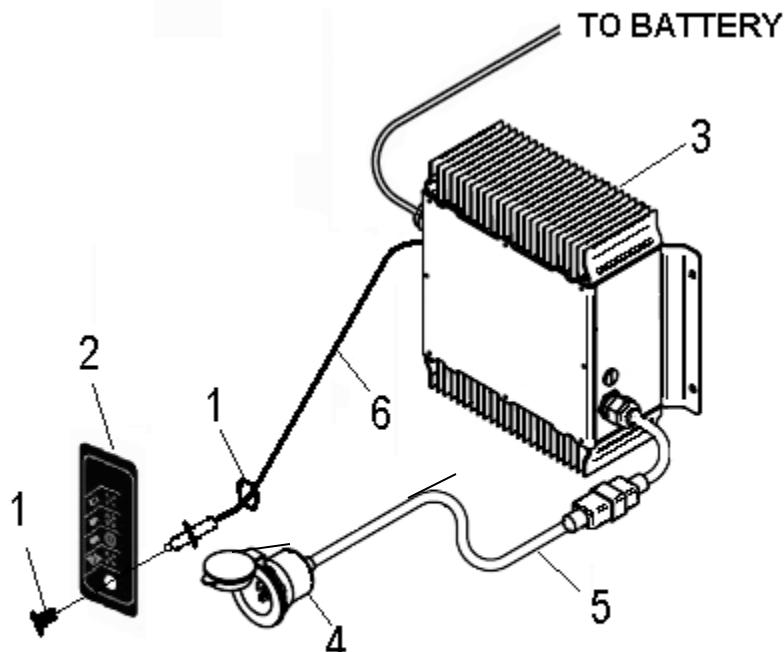
## CHARGER & BATTERY P4 (Cont.)

| ITEM | CPC P/N   | DESCRIPTION                                     | QTY   | SEATS P/N |
|------|-----------|---|-------|-----------|
| 1    | -         | CHARGER, DELTA Q – (See Page 5-14)              | 1     | -         |
| 2    | 66438-03  | BRACKET, CHARGER MOUNT, DELTA Q                 | 1     | 509597    |
| 3    | 45590-03  | SUPPORT   | 1     | 509658    |
| N/A  | 70036-05  | CHARGER CORD (Item # 5) W/RECEPTACLE (Item # 4) | 1     | 467405    |
| 4    | 66034-02  | RECEPTACLE, POWER INLET (120V) W/ HARDWARE      | 1     | 709558    |
| 5    | 66493-03  | CHARGER CORD, 6 FT 14/3 WIRE BLACK              | 1     | 719264    |
| 6    | 3787-B    | SCREW, HEX HEAD CAP 1/4-20 X 3/4 G5             | 5     | 719636    |
| 7    | 5400-BS   | SCREW, 5/16-18X1 CARR                           | 2     | 719744    |
| 8    | 6702-B    | WASHER FLAT STL 5/16                            | 2     | 719810    |
| 9    | 6703-B    | WASHER FLAT STL 1/4 (See note)                  | 4/5   | 719811    |
| 10   | 7724-B    | NUT 1/4-20 GR A SERRATED FLNG LOCK              | 5     | 719887    |
| 11   | 7739      | NUT, 5/16-18 NYLOCK                             | 2     | 719892    |
| 12   | 47105-10  | BATTERY TRAY                                    | 1     | 309820    |
| 13   | 708859-SW | WASHER,3/8",STD FLAT, STAINLESS                 | 2     | 708859    |
| 14   | 708860-LH | NUT, 3/8-16 NYLOCK, WAXED, SS                   | 2     | 708860    |
| 15   | 47711-98A | HOLD DOWN, BATTERY                              | 1     | 709196    |
| 16   | 66561-02  | J-HOOK, Ø2.60 X 13.86                           | 2     | 708862    |
| 17   | 66014-03  | BATTERY, 6V, DC, US2200                         | 6     | 719229    |
| 17A  | 66200-10  | BATTERY, 6V DC, SEALED, DEKA SM2                | 8     | 760586    |
| 17B  | 66005-03  | BATTERY 6V DC US145                             | 6     | 719231    |
| 17C  | 66014-84  | BATTERY 6V T-105 (Requires 16 ea. Item 22)      | 8     | 709000    |
| *    | 70099-88  | CABLE, 4GA, 8.75"                               | 5/7   | 709004    |
| *    | 66493-67A | EXTENSION CORD                                  | 1     | 709890    |
| *    | 66100-10  | EXTENSION CORD ,9', GFIC                        | 1     | 760620    |
| 18   | 66385-00  | BATTERY TRAY SUPPORT                            | 2     | 510353    |
| 19   | 66561-90A | ROD, BATTERY HOLD DOWN                          | 1     | 709059    |
| 20   | 6256      | WASHER, FLT, SS .28X1.375X.06                   | 1     | 719786    |
| 21   | 7680      | NUT, 1/4-20 SS, NYLOCK                          | 1     | 719876    |
| 22*  | 6085      | WASHER, 5/16 R-SPLIT, L/W, SS18-8               | 12/16 | 781621    |
| 23*  | 7686      | NUT, 1/4-20 NYLOCK (See note)                   | 4     | 719879    |
| 24*  | 5405-B    | SCREW 1/4-20X3/4 CARR, G5 (See note)            | 4     | 719747    |

\* NOT SHOWN

NOTE: For NEV2 charger is mounted to the passenger side of the mid-panel behind the batteries.

**DELTA Q CHARGER WITH REMOTE LED – P4**



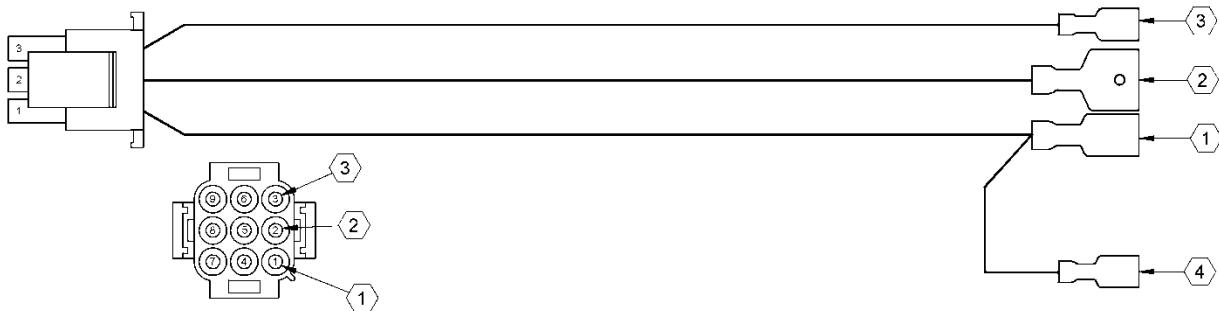
**LED & LABEL POSITION WILL BE LOCATED  
ADJACENT TO THE CHARGER AC RECEPTICLE**

| ITEM | CPC P/N  | DESCRIPTION  | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1    | 9951     | CR-174 CLIP & RING                                 | 1   | 781989    |
| 2    | 66584-12 | LED FRONT LABEL                                    | 1   | 760754    |
| 3    | 66501-12 | CHARGER, DELTA Q 36V W/LED, STANDARD               | 1   | 760743    |
| 3A   | 66583-12 | CHARGER, DELTA Q 48V W/LED, STANDARD               | 1   | 760742    |
| 3B   | 66582-12 | CHARGER, DELTA Q 48V W/LED, AGM                    | 1   | 467839    |
| 4    | 66034-02 | PLUG, POWER INLET 120V SEALED                      | 1   | 709558    |
| 5    | 66493-03 | CHARGER CORD 6'                                    | 1   | 719264    |
| 6    | 66029-12 | LED 25' CABLE                                      | 1   | 760817    |
| N/A  | 70036-05 | ASSEMBLY, CORD W/ RECEPTACLE (Includes Item 4 & 5) | 1   | 467405    |

NOTE: SEE SERVICE BULLETIN SB11-004 IF REPLACING A NON-LED CHARGER.

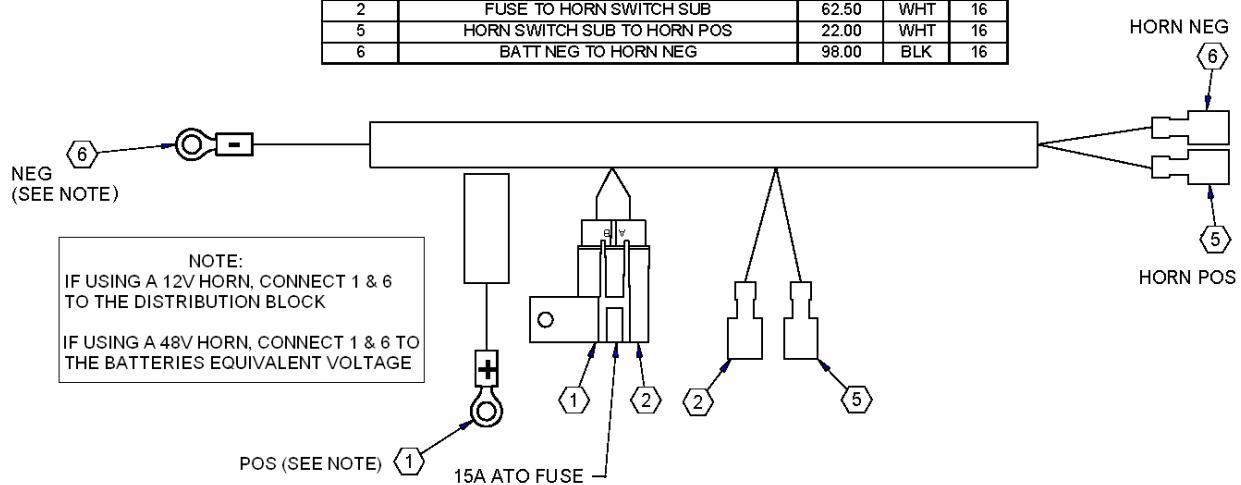
**HARNESS, POT BOX ADAPTER – P4**  
**P/N 71001-10**

| CIRCUIT NO. | DESCRIPTION                | WIRE LENGTH * | WIRE COLOR | WIRE GAGE |
|-------------|----------------------------|---------------|------------|-----------|
| 1           | CONNECTS TO POT LEAD BLACK | 8.00          | BLK        | 16        |
| 2           | CONNECTS TO POT LEAD WHITE | 8.00          | GRN        | 16        |
| 3           | CONNECTS TO PEDAL SWITCH   | 8.00          | WHT        | 16        |
| 4           | CONNECTS TO PEDAL SWITCH   | 4.00          | BLK        | 16        |

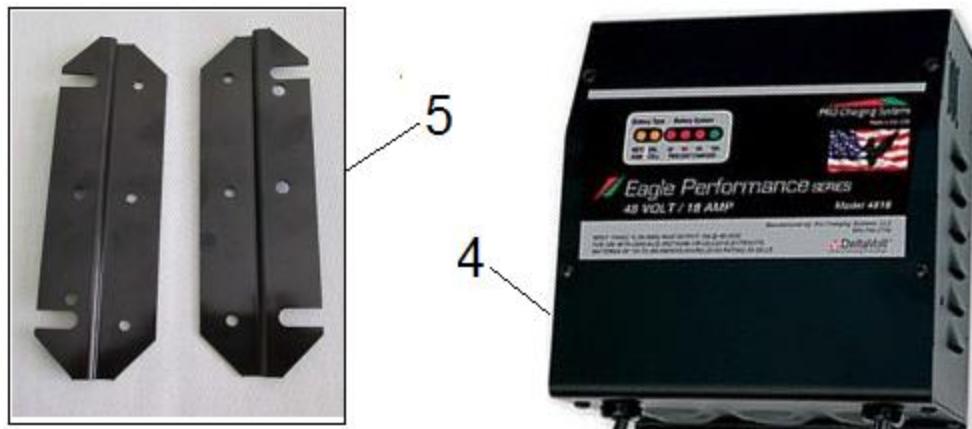


**HORN HARNESS –P4**  
**P/N 69005-00**

| CIRCUIT NO. | DESCRIPTION                 | WIRE LENGTH * | WIRE COLOR | WIRE GAGE |
|-------------|-----------------------------|---------------|------------|-----------|
| 1           | BATT POS TO FUSE            | 35.50         | WHT        | 16        |
| 2           | FUSE TO HORN SWITCH SUB     | 62.50         | WHT        | 16        |
| 5           | HORN SWITCH SUB TO HORN POS | 22.00         | WHT        | 16        |
| 6           | BATT NEG TO HORN NEG        | 98.00         | BLK        | 16        |



## HIGH OUTPUT CHARGER 48V – P4

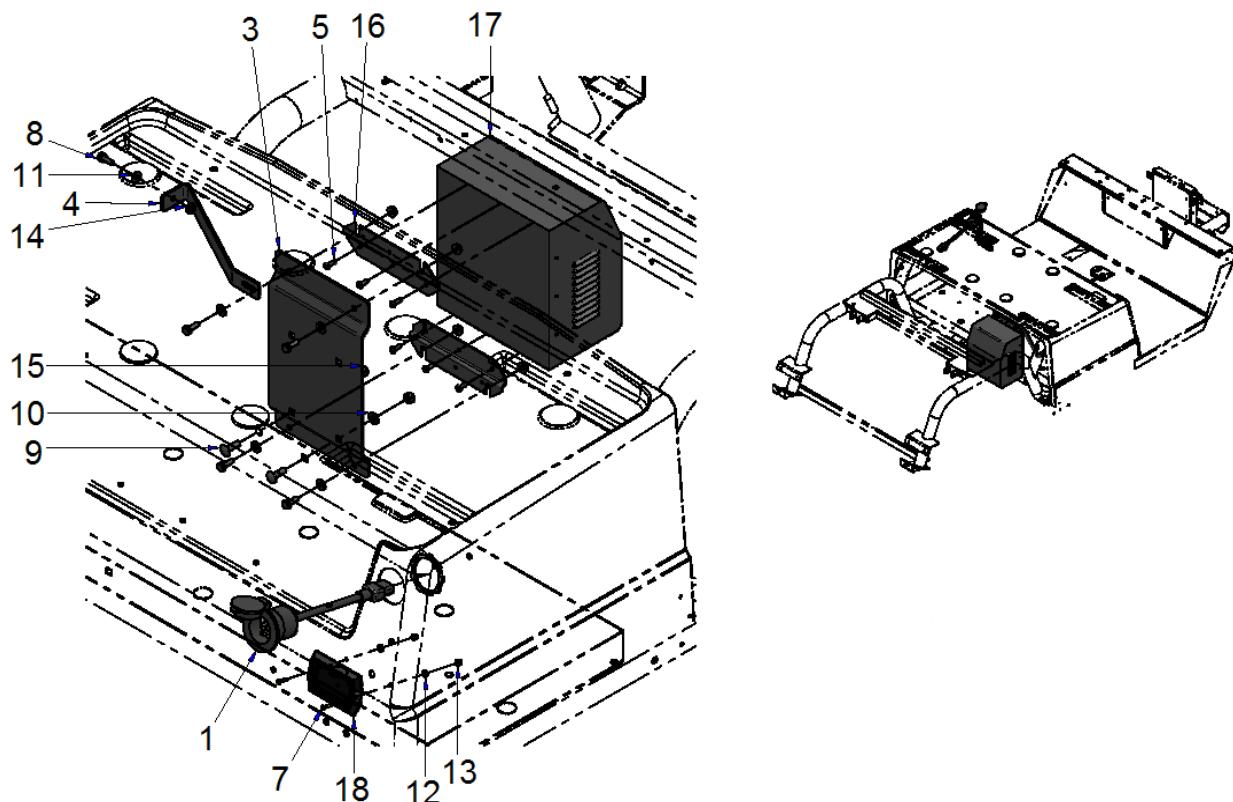


| ITEM | CPC P/N  | DESCRIPTION                         | QTY | SEATS P/N |
|------|----------|-------------------------------------|-----|-----------|
| 1**  | 66619-14 | ASSEMBLY, CHARGER INTERLOCK HARNESS | 1   | 468836    |
| 2**  | 2531     | SCREW, #10-5/8, PPH TAPPING         | 6   | 719058    |
| 3**  | 10043    | CABLE TIE, BLACK .18 X 11 3/4       | 5   | 719504    |
| 4    | *        | CHARGER, 48V, HIGH OUTPUT           | 1   | 761066    |
| 5    | *        | MOUNTING BRACKET KIT                | 1   | 761067    |
| 6    | 66365-14 | KIT, HIGH OUTPUT (Includes above)   | 1   | 192736U   |

\* SPECIAL ORDER

\*\* NOT SHOWN

## PRO CHARGER 18A – P4



| ITEM | CPC P/N  | DESCRIPTION                                 | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1    | 70036-05 | ASSEMBLY, CHARGER CORD W/ RECEPT            | 1   | 467405    |
| 2*   | 66619-14 | ASSEMBLY, CHARGER INTRLK HARNESS            | 1   | 468836    |
| 3    | 66438-03 | BRACKET, CHARGER, BATTERY - DELTA-Q         | 1   | 509597    |
| 4    | 45590-03 | SUPPORT DELTA Q                             | 1   | 509658    |
| 5    | 2531     | SCREW, #10X5/8", PPH, T/S, TA, BLKZC        | 6   | 708389    |
| 6*   | 10043    | CABLE TIE, BLACK, .18 X 11 - 3/4, STD, 50LB | 5   | 719504    |
| 7    | 2646     | SCREW, #6-32X5/8", PPH, M/S, YWZC           | 2   | 719581    |
| 8    | 3787-B   | SCREW, 1/4-20X3/4", HHCS, G5, BLK150        | 5   | 719636    |
| 9    | 5400-BS  | BOLT, 5/16-18 X 1, CARRIAGE, GRADE 5        | 2   | 719744    |
| 10   | 6702-B   | WASHER, 5/16, SAE, F/W, BLK MAX             | 2   | 719810    |
| 11   | 6703-B   | WASHER, 1/4, SAE, F/W, BLK MAX              | 5   | 719811    |
| 12   | 6717     | WASHER FLT STL #6 SAE UNHARD YWZC           | 2   | 719813    |
| 13   | 7592     | NUT 6-32 GR A NM MACH NYLON YWZC            | 2   | 719866    |
| 14   | 7724-B   | NUT 1/4-20 GR A SERRATED FLNG LOCK          | 5   | 719887    |
| 15   | 7739     | NUT, 5/16-18, L/N, NYLOK, NE, GA, BLKMAX    | 2   | 719892    |
| 16   | *        | KIT, BRACKET, MOUNTING, PRO CHARGER         | 1   | 761067    |
| 17   | *        | PROCHARGER, 18A                             | 1   | 761176    |
| 18   | *        | DISPLAY, CHARGER                            | 1   | 761178    |
| -    | N/A      | PRO CHARGER18A (Includes above)             |     | 193012A   |

# **Eagle Parts Manual**

## **Section 6**

### **Wheels**

## WHEELS - P4



WHITE 8 SPOKE  
4 HOLE ITEM 20  
5 HOLE ITEM 23



ALLOY STAR  
4 HOLE ITEM 21



CHROME  
4 HOLE ITEM 19  
5 HOLE ITEM 18



TEARDROP  
4 HOLE ITEM 22



ITEM 10



ITEM 28    ITEM 30    ITEM 29



ITEM 26    ITEM 25    ITEM 24

**WHEELS - P4 Cont.**

| ITEM | CPC P/N   | DESCRIPTION   | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 1*   | 45250-12A | TIRE/WHEEL ASSY 165/65R13 CHROME 5H   | 1   | 514551    |
| 2*   | 45251-12A | TIRE/WHEEL ASSY 165/65R13 CHROME 4H   | 1   | 514547    |
| 3*   | 45252-12A | TIRE/WHEEL ASSY 165/65R13 WHITE 4H  | 1   | 514546    |
| 4*   | 45254-12A | TIRE/WHEEL ASSY 165/65R13 ALLOY-STAR 4H                                     | 1   | 514548    |
| 5*   | 45255-12A | TIRE/WHEEL ASSY 165/65R13 ALLOY-TEAR 4H                                     | 1   | 514549    |
| 6*   | 40936-12  | TIRE/WHEEL ASSY 165/65R13 WHITE 5H  | 1   | 514550    |
| 7*   | 41018-13  | TIRE/WHEEL ASSY 215/50R13 CHROME 4H   | 1   | 514713    |
| 8*   | 41002-06  | TIRE/WHEEL ASSY 215/60-8 DOT WHITE 8 SPOKE 4H                               | 1   | 759726    |
| 9*   | 45304-10  | TIRE/WHEEL ASSY 18.5X8.5-5-8 NM 4 H   | 1   | 760326    |
| 10   | 40896-13  | TIRE/WHEEL ASSY 205/50- 10" GOLF PRO II                                     | 1   | 760962    |
| 11*  | 46015-12  | TIRE/WHEEL ASSY 175/70R13 CHROME 4H   | 1   | 514525    |
| 12*  | 46016-12  | TIRE/WHEEL ASSY 175/70R13 ALLOY STAR 4H                                     | 1   | 514545    |
| 13*  | 45253-12A | TIRE, 165/65R13   | 1   | 760786    |
| 14*  | 41021-13  | TIRE/WHEEL ASSY 215/50R13 STAR 4H   | 1   | 514714    |
| 15*  | 41022-13  | TIRE/WHEEL ASSY 215/50R13 TEAR 4H   | 1   | 514715    |
| 16*  | 43607-13  | TIRE, 215/50R13   | 1   | 760782    |
| 17*  | 46014-12  | TIRE, 175/70R13   | 1   | 760773    |
| 18   | 45016-08  | WHEEL, CHROME, 5 H  | 1   | 760360    |
| 19   | 41019-04  | WHEEL, CHROME, MOD 13X5.5, 4 H  | 1   | 759789    |
| 20   | 42204-10  | WHEEL. 13X4.5, WHITE 8 SPOKE, 4H  | 1   | 760611    |
| 21   | 43609-06  | WHEEL. ALLOY, STAR 13X5, 4H   | 1   | 759807    |
| 22   | 43608-06  | WHEEL, 13X5.5 TEARDROP 4H   | 1   | 759806    |
| 23   | 42200-10  | WHEEL, 13X4.5. WHITE 8 SPOKE 5H   | 1   | 760612    |
| 24   | 43155-04  | LUG NUT, (Used w/ Items 4, 5, 6, 10 & 12)                                   | 4/5 | 719388    |
| 25   | 43154-04  | LUG NUT, CHROME (Used w/ Items 1, 2, 7, & 11)                               | 4/5 | 719332    |
| 26   | 43152-66  | LUG NUT, 1/2-20 TAPERED (Used w/ Items 8 & 9)                               | 4   | 709002    |
| 27*  | 43740-04  | PLTD, SPACER, WHEEL 10GA, 4 HOLE (Used w/ Items 2, 3, 4, 5, 7, 10, 11 & 12) | 1   | 509958PL  |
| 28   | 40513-04  | CAP, CHROME (Uses w/ Items 2, 4, 5, 7, 11 & 12)                             | 1   | 719387    |
| 29   | 45200-10  | CAP, CHROME/BLACK (Used w/ Items 1 & 6)                                     | 1   | 760621    |
| 30*  | 40897-13  | WHEEL CAP CHROME (Used w/ Item 10)  | 1   | 760963    |

\* NOT SHOWN

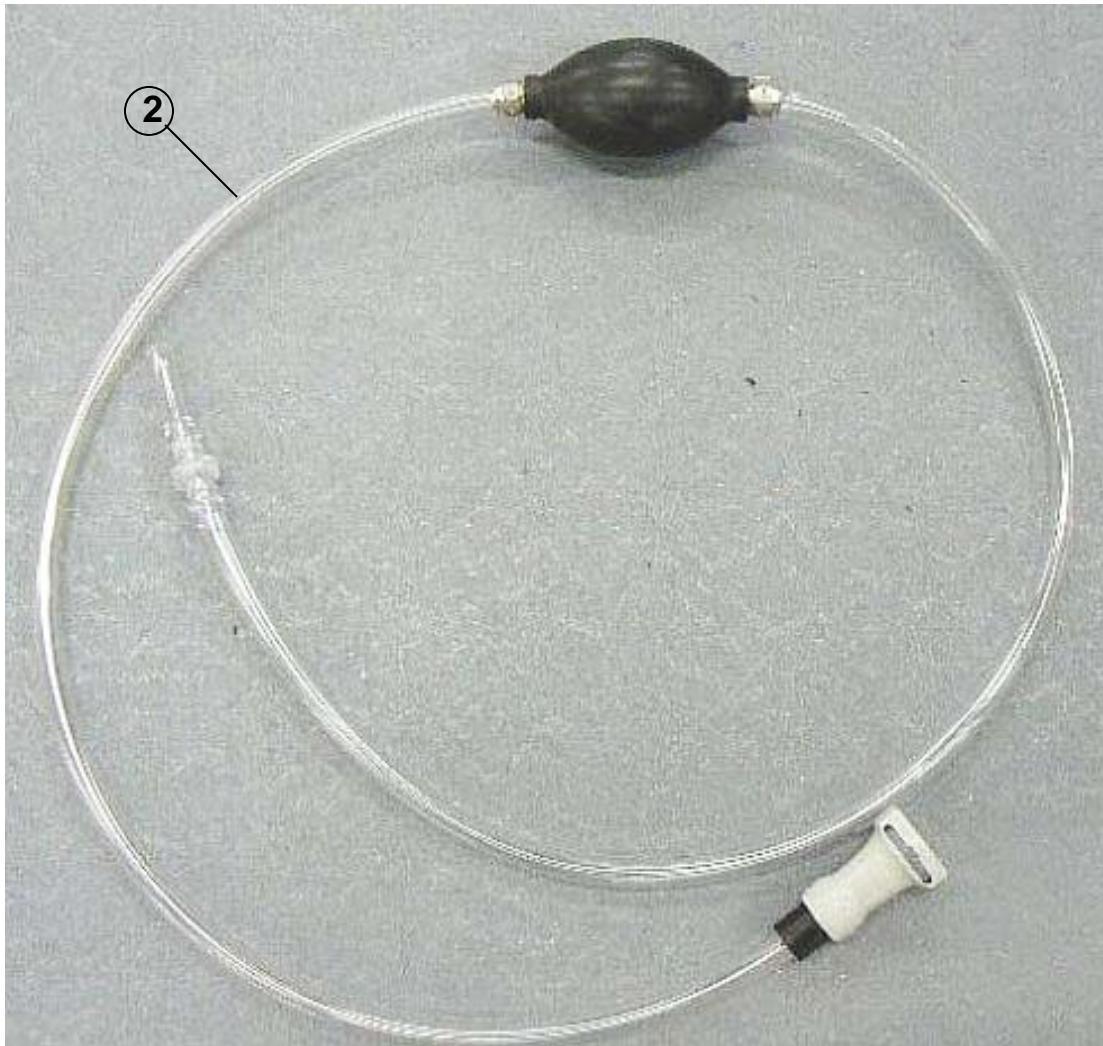
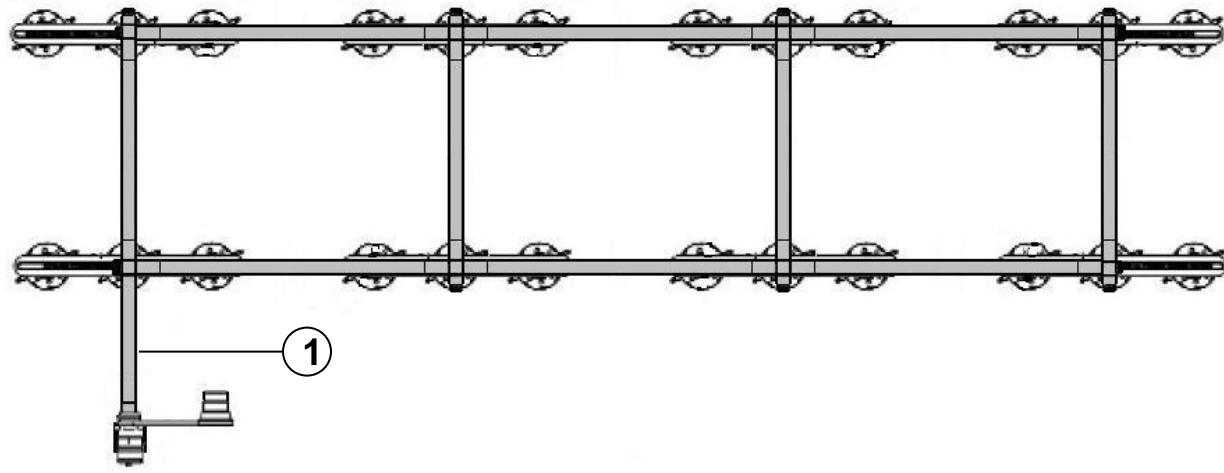
# **Eagle Parts Manual**

## **Section 7**

### **Accessories**

## BATTERY WATERING SYSTEM – P4

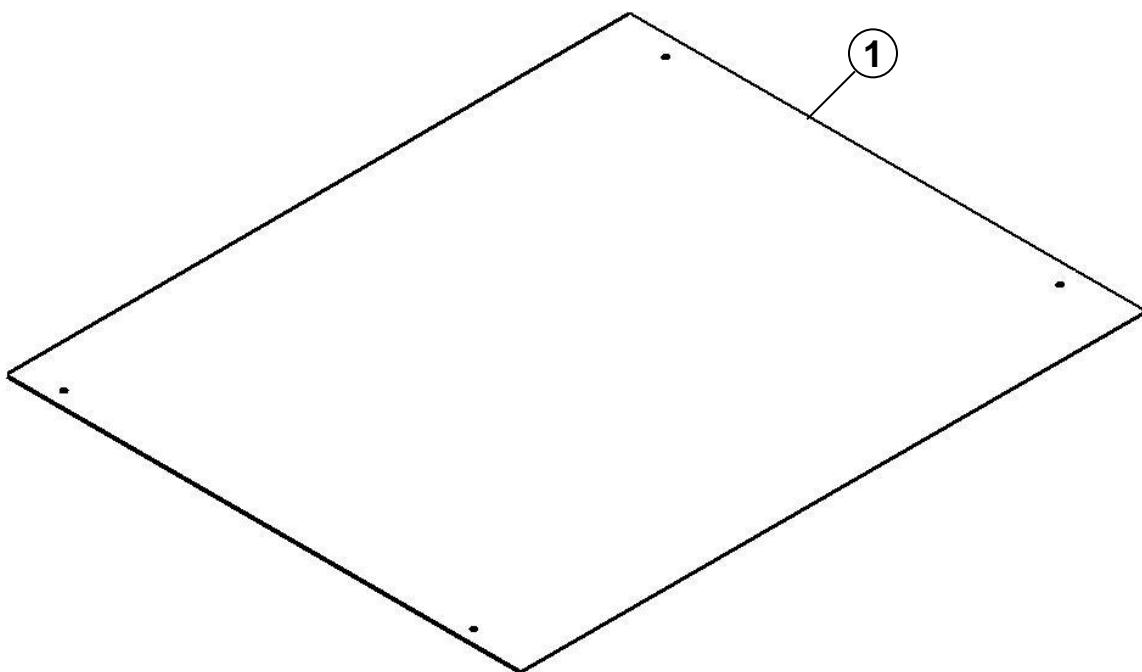
| ITEM | CPC P/N  | DESCRIPTION       | QTY | SEATS P/N |
|------|----------|-------------------|-----|-----------|
| 1    | 66210-07 | WATERING ASSEMBLY | 1   | 759857    |
| 2    | 66211-07 | PUMP              | 1   | 759858    |



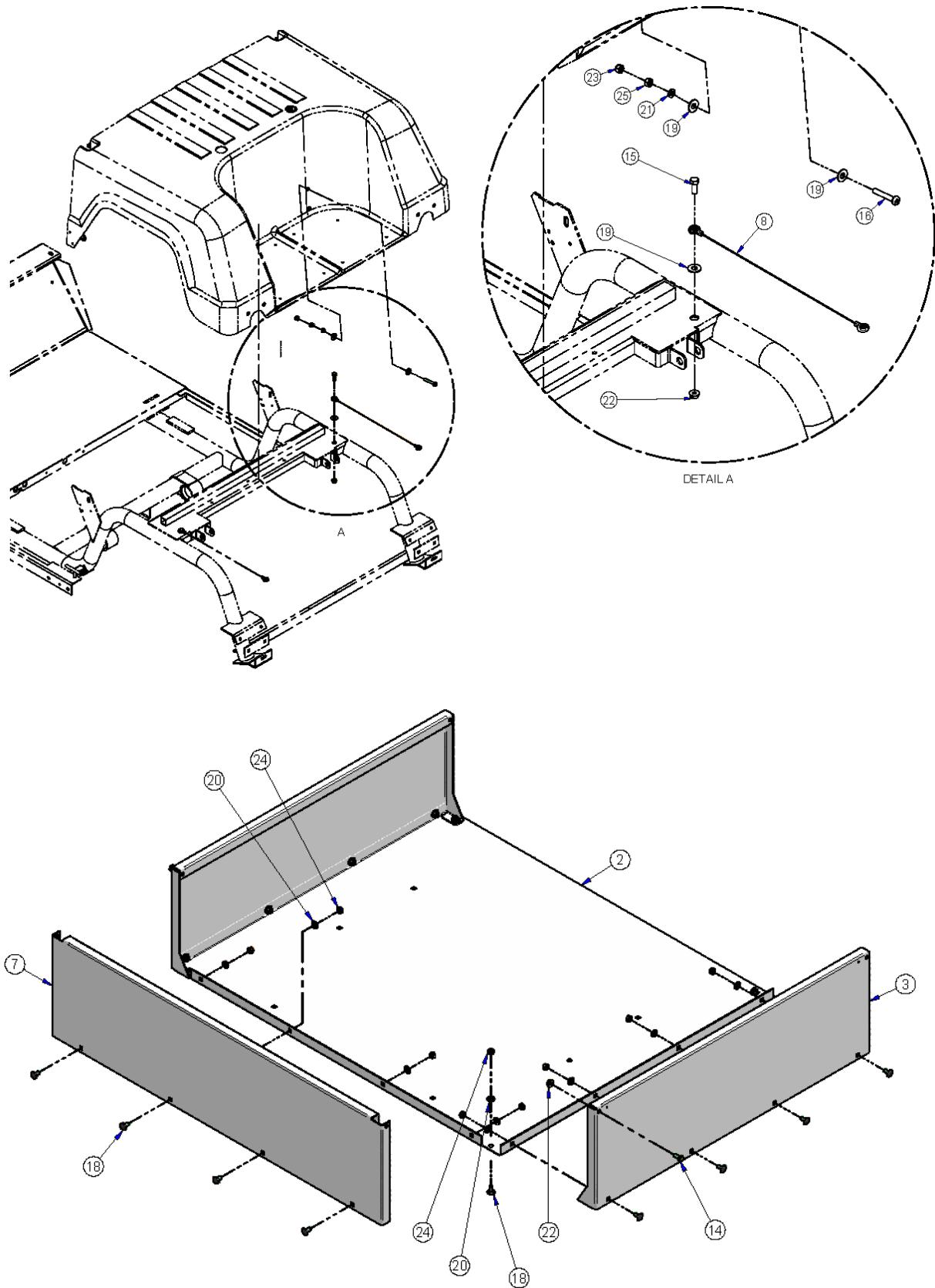
## DECK – NEV2-GN

| ITEM | CPC P/N  | DESCRIPTION              | QTY   | SEATS P/N |
|------|----------|--------------------------|-------|-----------|
| 1    | 51004-10 | DECK PLATE, AL           | 1     | 513439    |
| *2   | 11735    | NUT, TINNERMAN           | 4     | 719537    |
| *3   | 49713-08 | FOAM TAPE, 1/8"TX1"W SM4 | 27.9' | 709783    |
| *4   | 2600     | SCREW, 5/16-18X3/4, SS   | 4     | 781738    |

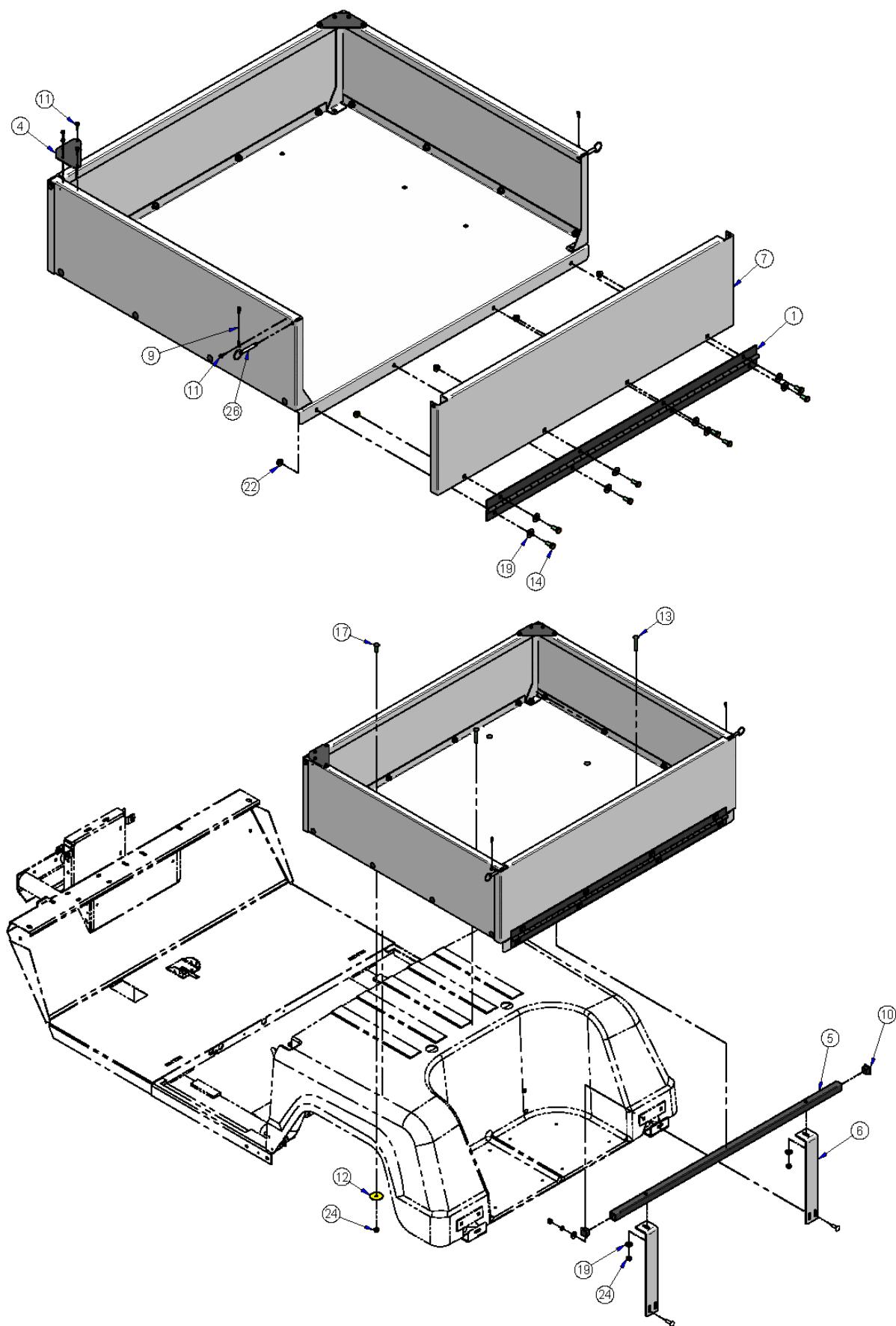
\* NOT SHOWN



## STEEL OUTBACK BOX – P4



## STEEL OUTBACK BOX – P4 (Cont.)



**STEEL OUTBACK BOX – P4 (Cont.)**

| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>  | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|---|------------|------------------|
| 1           | 52953-92A      | HINGE, 2.5X38"  | 1          | 303246           |
| 2           | 50150-10       | BOTTOM STEEL BOX  | 1          | 307447           |
| 3           | 50151-10       | SIDE STEEL BOX  | 2          | 307448           |
| 4           | 50152-10       | BRACKET, CORNER   | 2          | 509532           |
| 5           | 50153-10       | STIFFENER   | 1          | 509533           |
| 6           | 50154-10       | SUPPORT   | 2          | 509534           |
| 7           | 50155-10       | END STEEL BOX   | 2          | 509552           |
| 8           | 40819-91       | STRAP   | 1          | 709078           |
| 9           | 805            | LANYARD, HITCH PIN  | 2          | 709767           |
| 10          | 11432          | CAPLUG FP-161   | 2          | 719525           |
| 11          | 2653-B         | SCREW, #10X3/4  | 10         | 719583           |
| 12          | 31067-63       | WASHER, .324X1.63X.06   | 4          | 709597           |
| 13          | 3403-B         | SCREW, 5/16-18X2 CARR   | 2          | 719609           |
| 14          | 3987-BS        | SCREW, 5/16-18X3/4 HHC  | 10         | 719642           |
| 15          | 3991           | SCREW, 5/16-18X7/8 HHC  | 1          | 719643           |
| 16          | 5207-BS        | SCREW, 5/16-18X2 PPH  | 1          | 719730           |
| 17          | 5400-BS        | SCREW, 5/16-18X1 HHC  | 4          | 719744           |
| 18          | 5452-BS        | SCREW, 5/16-18X5/8 CARR   | 16         | 719751           |
| 19          | 6000-B         | WASHER 5/16 USS   | 13         | 719771           |
| 20          | 6702-B         | WASHER 5/16 SAE   | 16         | 719810           |
| 21          | 7041-B         | WASHER 5/16 SPRG LOCK   | 1          | 719838           |
| 22          | 7525           | NUT 5/16-18 SERRATED FLNG LOCK  | 11         | 719864           |
| 23          | 7739           | NUT 5/16-18 NYLOCK  | 1          | 719892           |
| 24          | 7740-B         | NUT 5/16 -18 CNT LOCK   | 22         | 719893           |
| 25          | 7748-B         | NUT, 5/16-18 HEX  | 1          | 719896           |
| 26          | 799            | PIN 5/16X2 HITCH  | 2          | 719918           |
| 26          | 89105-98       | KIT, OUTBACK STEEL BOX (Includes above Items & two rear inner compression springs, P/N 54570-93.) | 1          | 191173U          |

## ALUMINUM OUTBACK BOX – P4



| ITEM | CPC P/N  | DESCRIPTION                                      | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1    | 50046-98 | OUTBACK BOX                                      | 1   | 467661    |
| 2    | 40819-91 | REAR STRAP                                       | 1   | 709078    |
| 3    | 54570-93 | SPRING COMPRESSION, REAR-INNER                   | 2   | 709190    |
| 4    | N/A      | INSTRUCTION SHEET                                | 1   | 712162    |
| 5    | 3991     | SCREW, 5/16-18X7/8 HHC G5                        | 1   | 719643    |
| 6    | 5207-BS  | SCREW, 5/16-18X2 PPH                             | 1   | 719730    |
| 7    | 5400-BS  | SCREW, 5/16-18X1 HHC                             | 4   | 719744    |
| 8    | 6000-B   | WASHER 5/16 USS                                  | 5   | 719771    |
| 9    | 31067-63 | WASHER, .334X1.63X.06.                           | 4   | 719597    |
| 10   | 7041-B   | WASHER, 5/16 LOCK                                | 1   | 719838    |
| 11   | 7525     | NUT 5/16-18 SERRATED FLNG LOCK                   | 1   | 719864    |
| 12   | 7740-B   | NUT 5/16 -18 CNT LOCK                            | 6   | 719893    |
| 13   | 50153-10 | STIFFENER  | 1   | 509533    |
| 14   | 50154-10 | SUPPORT  | 2   | 509534    |
| 15   | 11432    | CAPLUG   | 2   | 719525    |
| 16   | 3403-B   | SCREW, 5/16-18X2 CARR G5                         | 2   | 719609    |
| 17   | 7739     | NUT, 5/16-18 NYLOCK                              | 1   | 719892    |
| 18   | 7748-B   | NUT, 5/16-18 HEX G5                              | 1   | 719896    |
| N/A  | 89107-98 | KIT, OUTBACK ALUMINUM BOX (Includes above Items) | 1   | 191174U   |

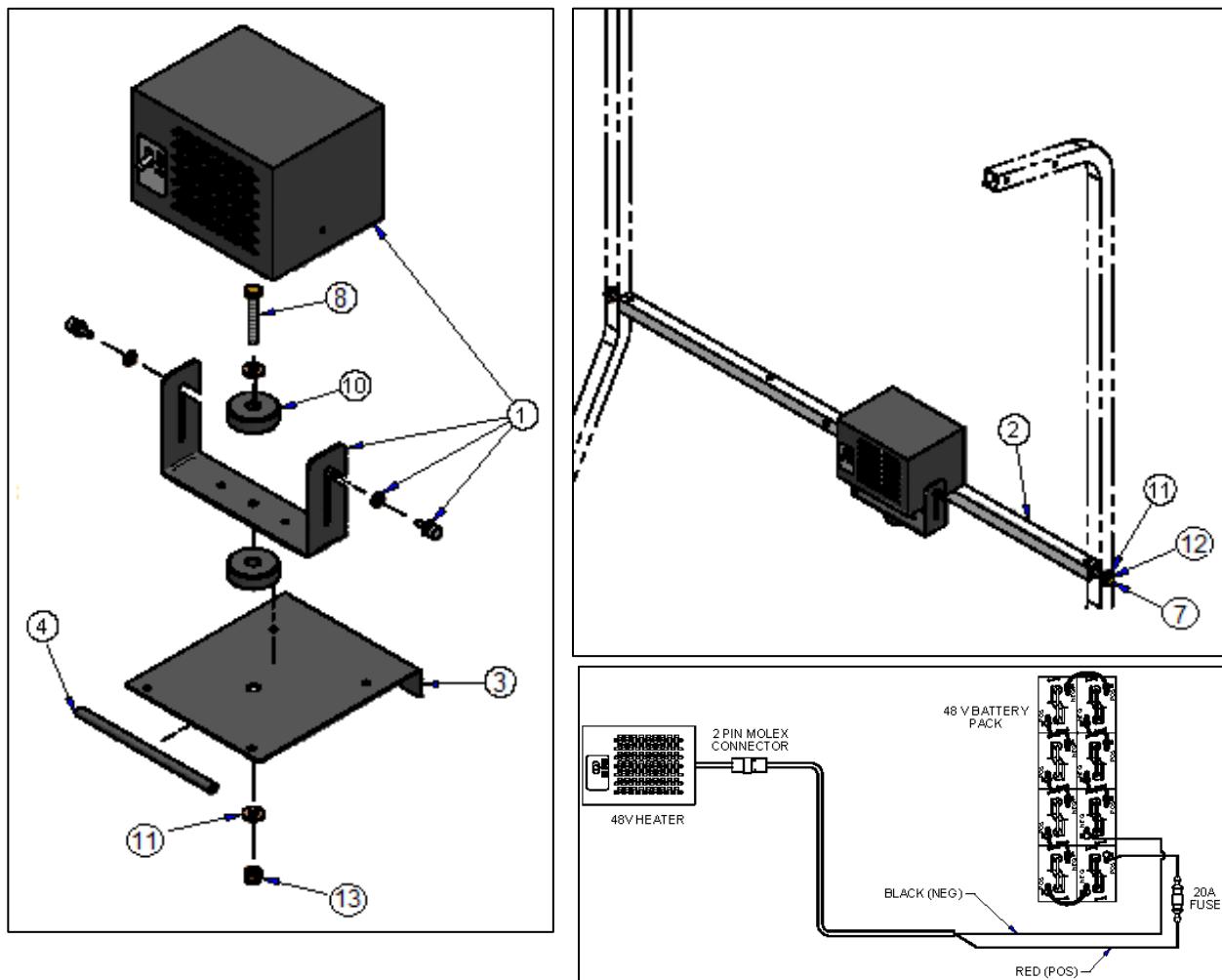
## SUNTOP HEATER- P4

| ITEM | CPC P/N   | DESCRIPTION   | QTY | SEATS P/N |
|------|-----------|---|-----|-----------|
| 1    | 20005-05B | HEATER/HARNESS, 48V -See Note (Includes Heater, P/N 65198-11 & Harness, Special Order P/N 467803) | 1   | 192378U   |
| 2    | 57974-02  | WINDSHIELD WIPER BAR  | 1   | 307119    |
| 3    | 51150-11  | DOME LIGHT MOUNT  | 1   | 510315    |
| 4    | 29284-04  | MOLDING, BLACK 5.50"  | 1   | 719355    |
| 5*   | 10043     | CABLE, TIE  | 6   | 719504    |
| 6*   | 2653-B    | SCREW, #10X3/4 HWH, TEK   | 2   | 719583    |
| 7    | 57111-11  | SCREW, 5/16-18X1 1/2  | 2   | 781924    |
| 8    | 3454-BS   | SCREW, 1/4-20X1 3/4, HHCS, G5   | 1   | 719623    |
| 9    | 6000-B    | WASHER, 5/16 USS, STD   | 2   | 719771    |
| 10   | 52329-85  | WASHER, .375X1.5X.5 F/W, NYLON  | 2   | 719737    |
| 11   | 6703-B    | WASHER, 1/4 F/W, SAE, STL   | 2   | 719811    |
| 12   | 7041-8    | WASHER, 5/16, REG-SPRG, LOCK  | 2   | 719838    |
| 13   | 7686      | NUT, 1/4-20 NYLOCK  | 1   | 719879    |

\* NOT SHOWN

NOTE:

1. If the toggle switch is in the Fan/Heat position and no heat is occurring, a circuit reset may be needed. On a heater side panel is a 3/8" hole. Inside is a circuit reset tab. Using a non-conductive device push the tab to reset the circuit.
2. This heater/harness is not interchangeable with heater/harness installed on vehicles prior to 8/10/2010. Connect black wire to 48V negative and red wire to 48V positive.

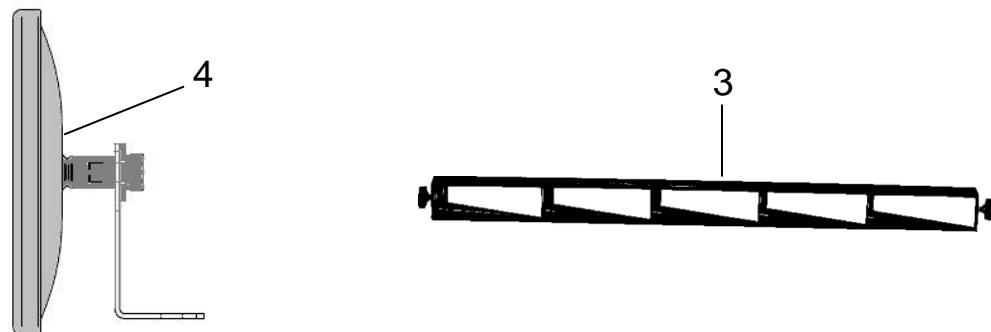


## MIRRORS – P4

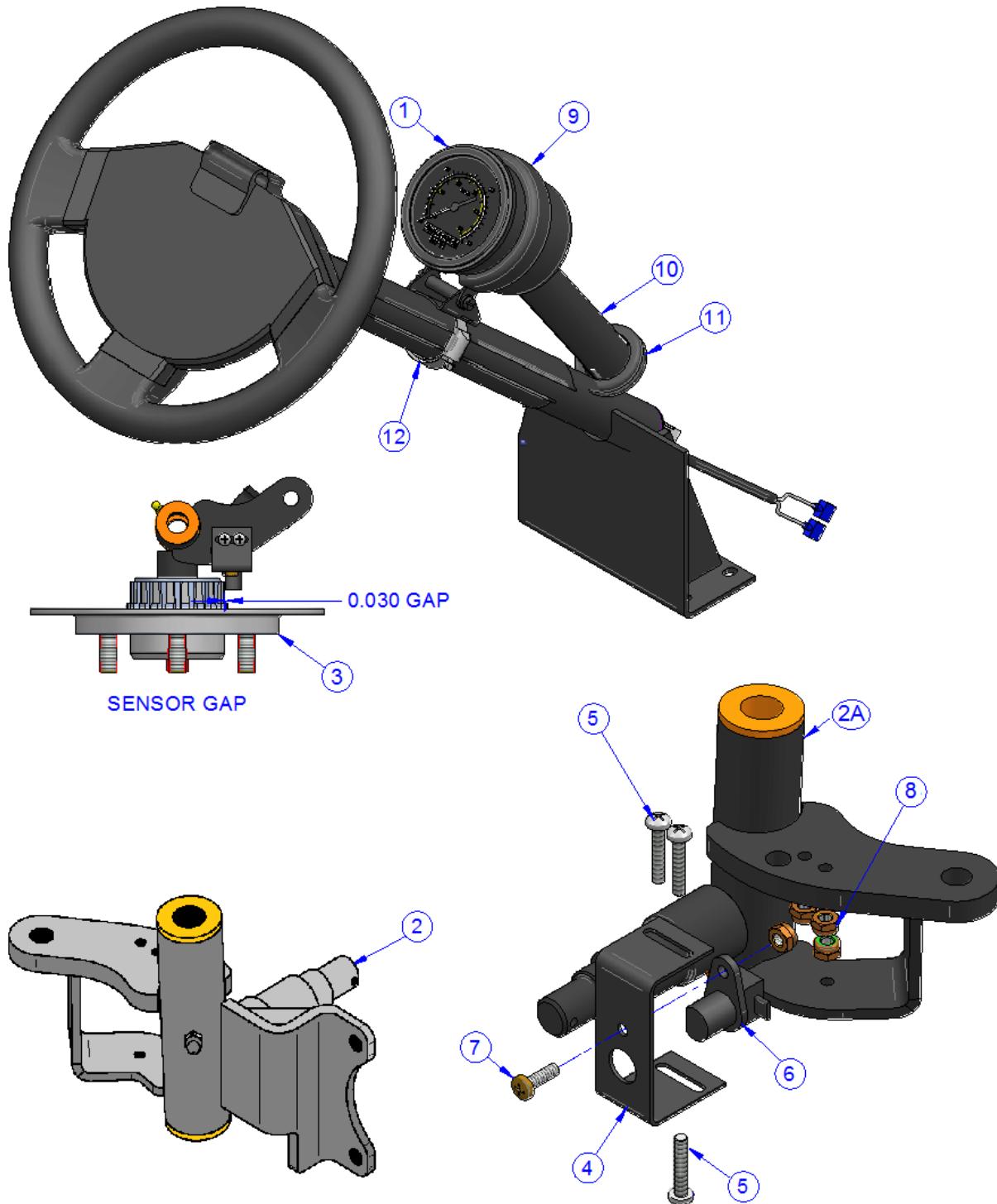
| ITEM | CPC P/N  | DESCRIPTION  | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1*   | 89577-98 | MOUNTING BRACKET   | 2   | 510334    |
| 2*   | 4017     | SCREW, 5/16-18X1 HHC   | 2   | 708085    |
| 3    | 84270-98 | 5 PANEL REAR VIEW MIRROR   | 1   | 709408    |
| 4    | 91876-00 | SIDE MIRROR, 5" ROUND FLAT   | 2   | 709437    |
| 5*   | 3787-B   | SCREW, 1/4-20X3/4 HHCS, G5   | 2   | 719636    |
| 6*   | 50190-86 | NUT, JACK #8   | 2   | 719717    |
| 7&   | 6000-B   | WASHER, 5/16   | 2   | 719771    |
| 8*   | 6703-B   | WASHER 1/4   | 2   | 719811    |
| 9*   | 7036-B   | WASHER,  | 2   | 719834    |
| 10*  | 7041-B   | WASHER 5/16 LOCK   | 2   | 719838    |
| 11*  | 7525     | NUT 5/16 SERR. FLNG LOCK   | 2   | 719864    |
| 12*  | 57111-11 | SCREW, 5/16-18X1 1/2, HHCS G8  | 2   | 781924    |
| 13** | 91874-10 | KIT, ROUND MIRROR, PAIR, BENCH (Includes Items 4, 7, 11, 12)               | 1   | 190926U   |
| 14** | 84288-98 | KIT, 5 PANEL MIRROR (Includes Items 1, 3, 5, 6, 8, 9)                      | 1   | 190928U   |
| 15** | 64008-10 | KIT, ROUND MIRROR, PAIR, BUCKETS. (Includes Items 2, 4, 7, 10)             | 1   | 191227U   |
| 16** | 91877-00 | KIT, ROUND MIRROR, SINGLE (Includes one each of items 2, 4, 7, 10, 11, 12) | 1   | 191511U   |

\* NOT SHOWN

\*\* KITS REQUIRE VEHICLES WITH SUNTOPS

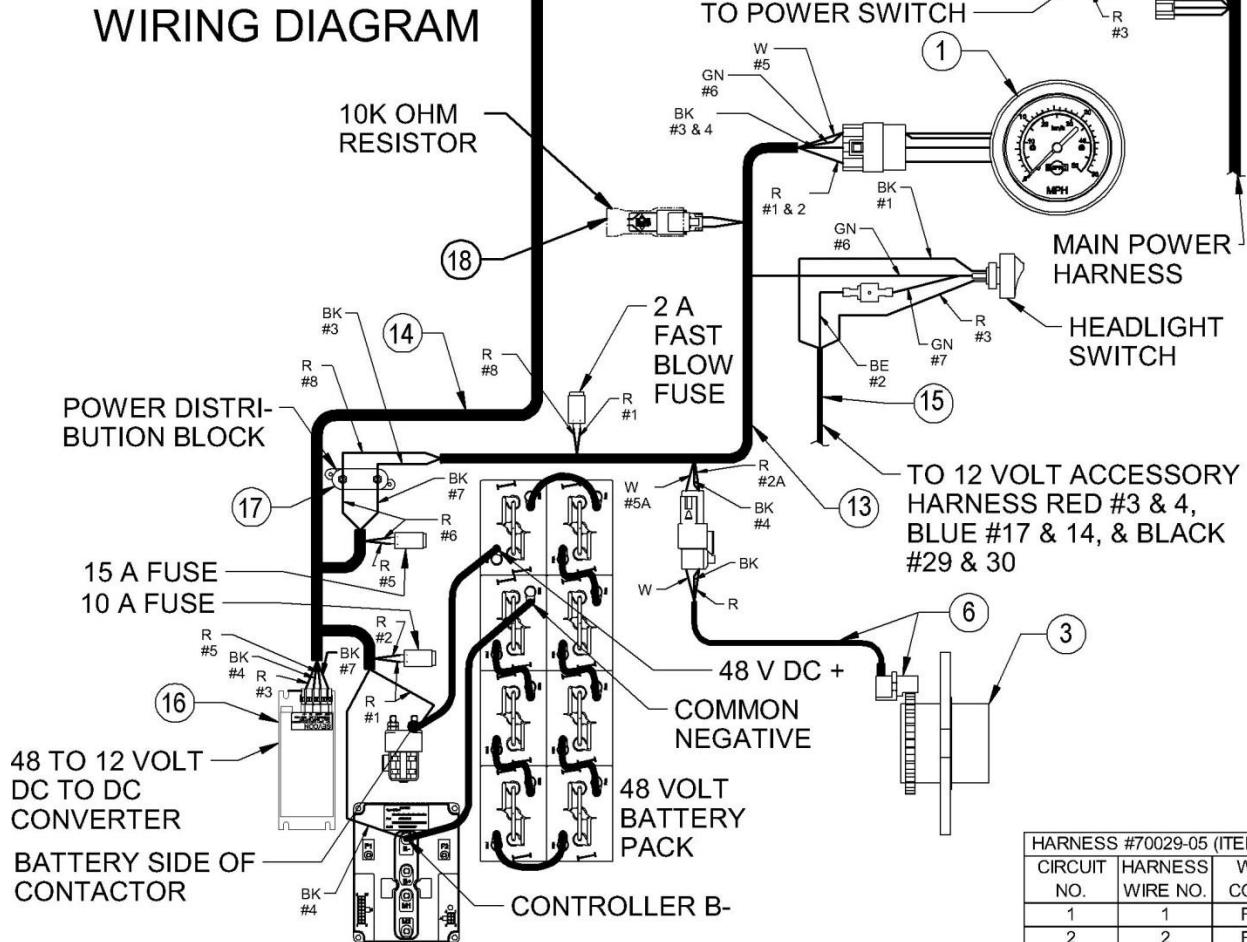


## SPEEDOMETER – NEV

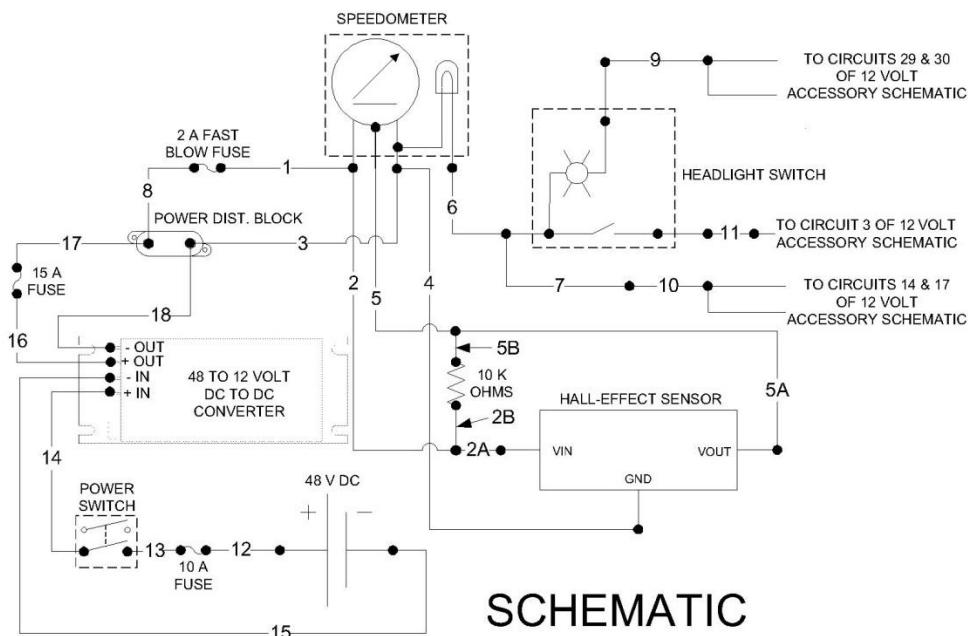


## SPEEDOMETER NEV (Cont.)

### WIRING DIAGRAM



| HARNESS #70029-05 (ITEM #20) |                  |            |
|------------------------------|------------------|------------|
| CIRCUIT NO.                  | HARNESS WIRE NO. | WIRE COLOR |
| 1                            | 1                | RED        |
| 2                            | 2                | RED        |
| 2A                           | 2A               | RED        |
| 2B                           | 2B               | RED        |
| 3                            | 3                | BLK        |
| 4                            | 4                | BLK        |
| 5                            | 5                | WHT        |
| 5A                           | 5A               | WHT        |
| 5B                           | 5B               | WHT        |
| 6                            | 6                | GRN        |
| 7                            | 7                | GRN        |
| 8                            | 8                | RED        |

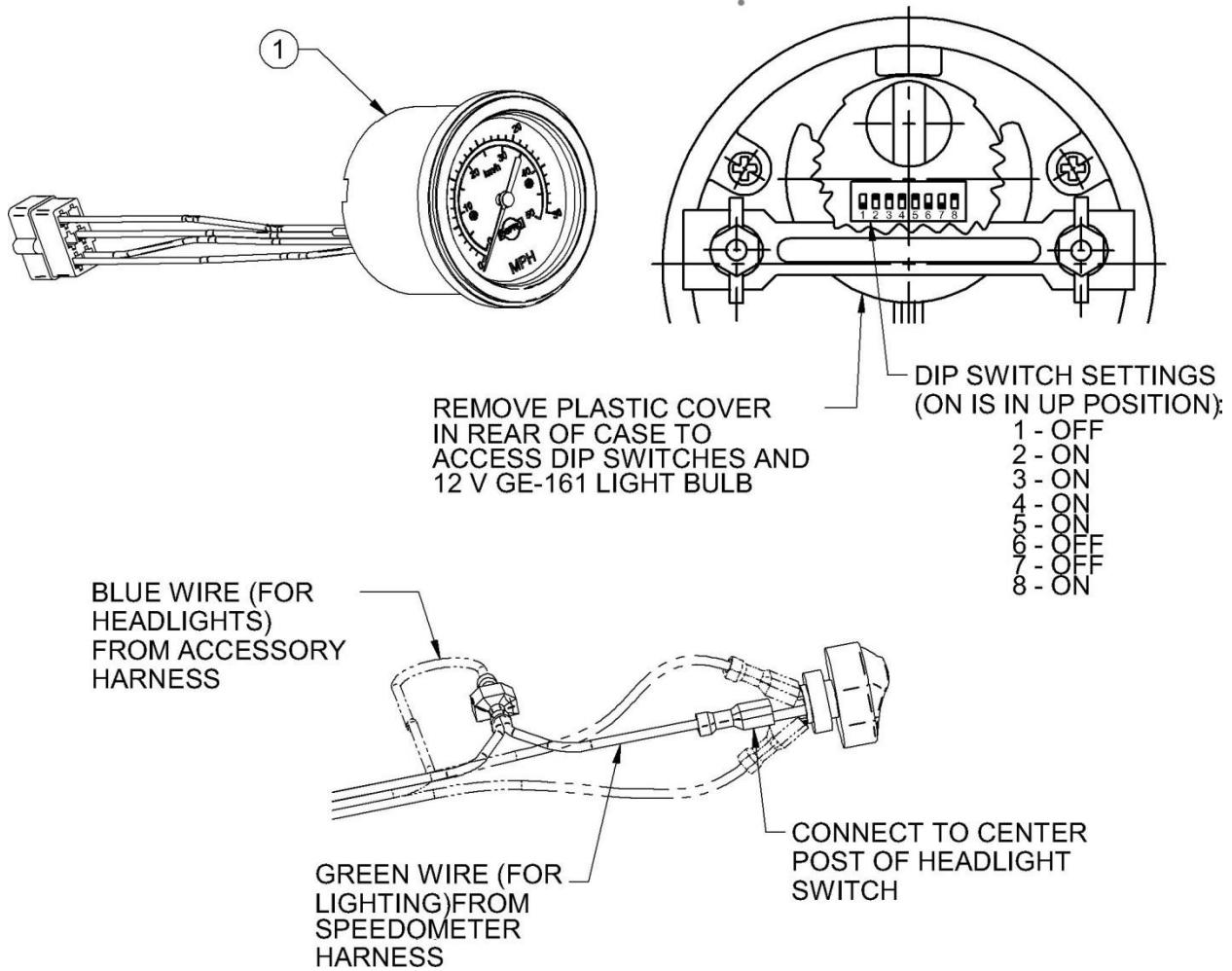


### SCHEMATIC

| HARNESS #68875-04 (ITEM #22) |                  |            |
|------------------------------|------------------|------------|
| CIRCUIT NO.                  | HARNESS WIRE NO. | WIRE COLOR |
| 9                            | 1                | BLK        |
| 10                           | 2                | BLU        |
| 11                           | 3                | RED        |

| HARNESS #70030-06 (ITEM #21) |                  |            |
|------------------------------|------------------|------------|
| CIRCUIT NO.                  | HARNESS WIRE NO. | WIRE COLOR |
| 12                           | 1                | RED        |
| 13                           | 2                | RED        |
| 14                           | 3                | RED        |
| 15                           | 4                | BLK        |
| 16                           | 5                | RED        |
| 17                           | 6                | RED        |
| 18                           | 7                | BLK        |

## SPEEDOMETER NEV (Cont.)



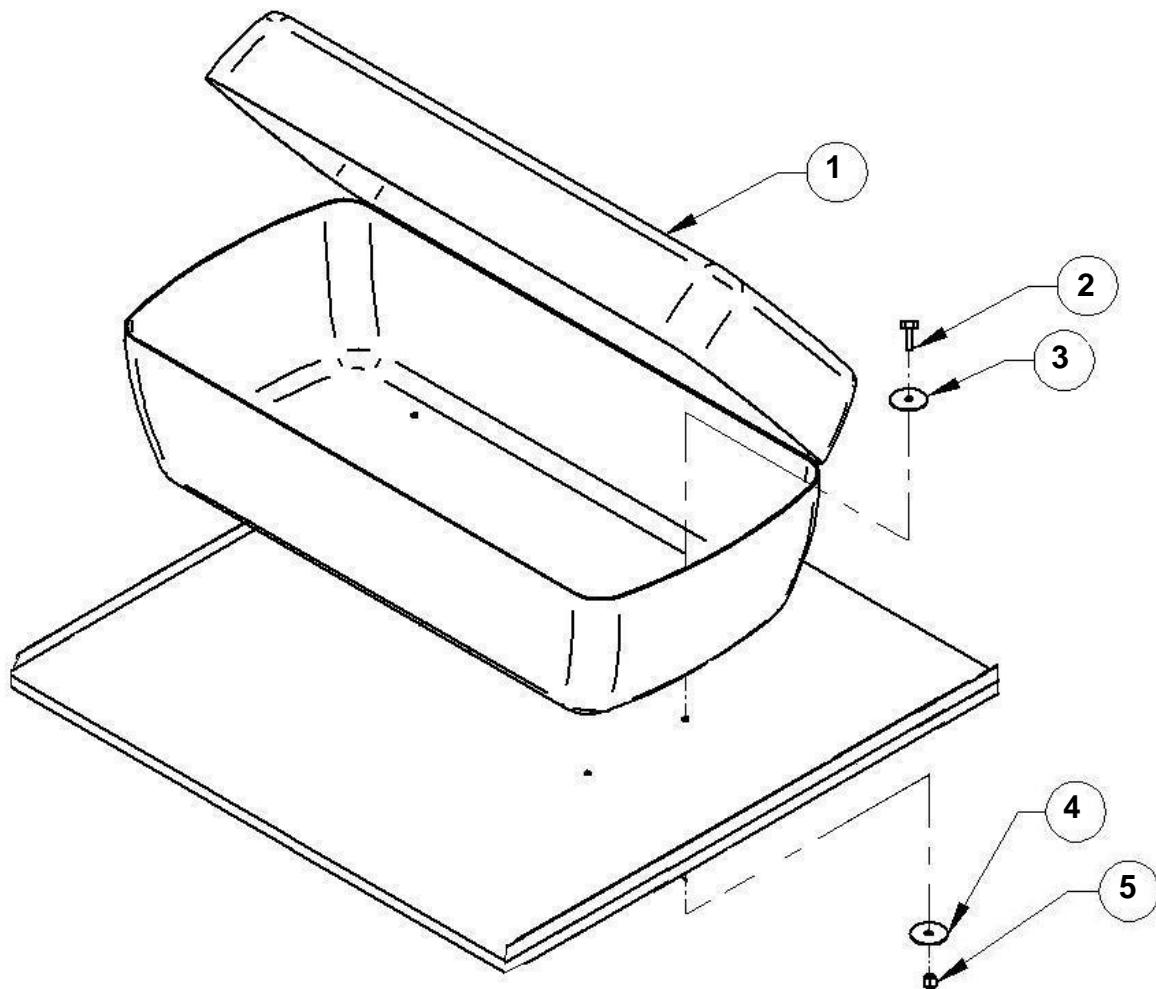
## SPEEDOMETER - NEV

| ITEM | CPC P/N      | DESCRIPTION  | QTY | SEATS P/N    |
|------|--------------|--|-----|--------------|
| 1    | 96095-04     | SPEEDOMETER, 0 -30 MPH -3 3/8"                                 | 1   | 719399       |
| 2    | 57153-04     | SPINDLE, LH, STEERING ASSY,, 2HYD (Includes Item 3 and 4)      | 1   | 467163       |
| 2A*  | 57148-04     | SPINDLE, LH, STEERING ASSY, 4HYD (Includes Item 3 and 4)       |     | 467275       |
| *    | 43938-86     | BUSHING, .62 ID, SINTERED METAL (Included in Item 2 & 2A)      | 2   | 709005       |
| *    | 67790-00     | GREASE FITTING, 1/4-28, SELF-TAPPING (Included in Item 2 & 2A) | 1   | 709110       |
| 3    | See Page 2-3 | HUB DISC ASSEMBLY  | 1   | See Page 2-3 |
| 4    | 16220-04     | BRACKET, SPEEDO SENSOR   | 1   | 510880       |
| 5    | 2595         | SCREW, 10-24 X 1PHILLIPS PHM                                   | 3   | 719567       |
| 6    | 74888-04     | SENSOR, SPEEDOMETER W/CABLE                                    | 1   | 719499       |
| 7    | 2665         | SCREW, 10-24 X 5/8, PHILLIPS PHM                               | 1   | 719584       |
| 8    | 7624         | NUT, 10-24, NM MACH NYLOCK, GR A                               | 1   | 719870       |
| *    | 10043        | CABLE TIE, BLACK .18 X 11 3/4, STD 50-LB                       | 6   | 719504       |
| 9    | 67153-06     | MOUNTING CUP   | 1   | 759804       |
| 10   | 46544-07     | DASH LOOM  | 1   | 467525       |
| 11   | 11418-A      | GROMMET 3/16   | 1   | 719523       |
| 12   | 9964         | CLAMP, HOSE, #28   | 1   | 719793       |
| 13   | 70029-05     | HARNESS, SPEEDOMETER   | 1   | 719490       |
| 14   | 70030-06     | HARNESS, DC CONVERTER  | 1   | 759778       |
| 15   | 68875-04     | HARNESS, SUMMIT DELUXE DASH EXT                                | 1   | 467208       |
| 16   | 69642-05     | DC/DC CONVERTER, 36/48-13.4V                                   | 1   | 719488       |
| 17   | 71854-06     | POWER DISTRIBUTION BLOCK                                       | 1   | 759792       |
| 18   | 70590-07     | RESISTOR, SERVICABLE, 10K OHM                                  | 1   | 759934       |
| *    | 68870-02     | HARNESS, 12 VOLT ACCESSORY                                     | 1   | 739951       |
| 19*  | 2551-W       | SCREW, 1/4-20X1 HHC  | 6   | 719564       |
| 20*  | 2653-B       | SCREW, 10-16X3.4, HWH  | 2   | 719583       |
| 21*  | 6703-B       | WASHER, 1/4  | 8   | 719811       |
| 22*  | 6716         | WASHER #10   | 2   | 719812       |
| 23*  | 7686         | NUT, 1/4-20 NYLOCK   | 6   | 719879       |
| *    | 69641-08     | KIT, DC/DC CONVERTER (Includes Items 14, 16, 17, 19, & 23)     | 1   | 191400U      |

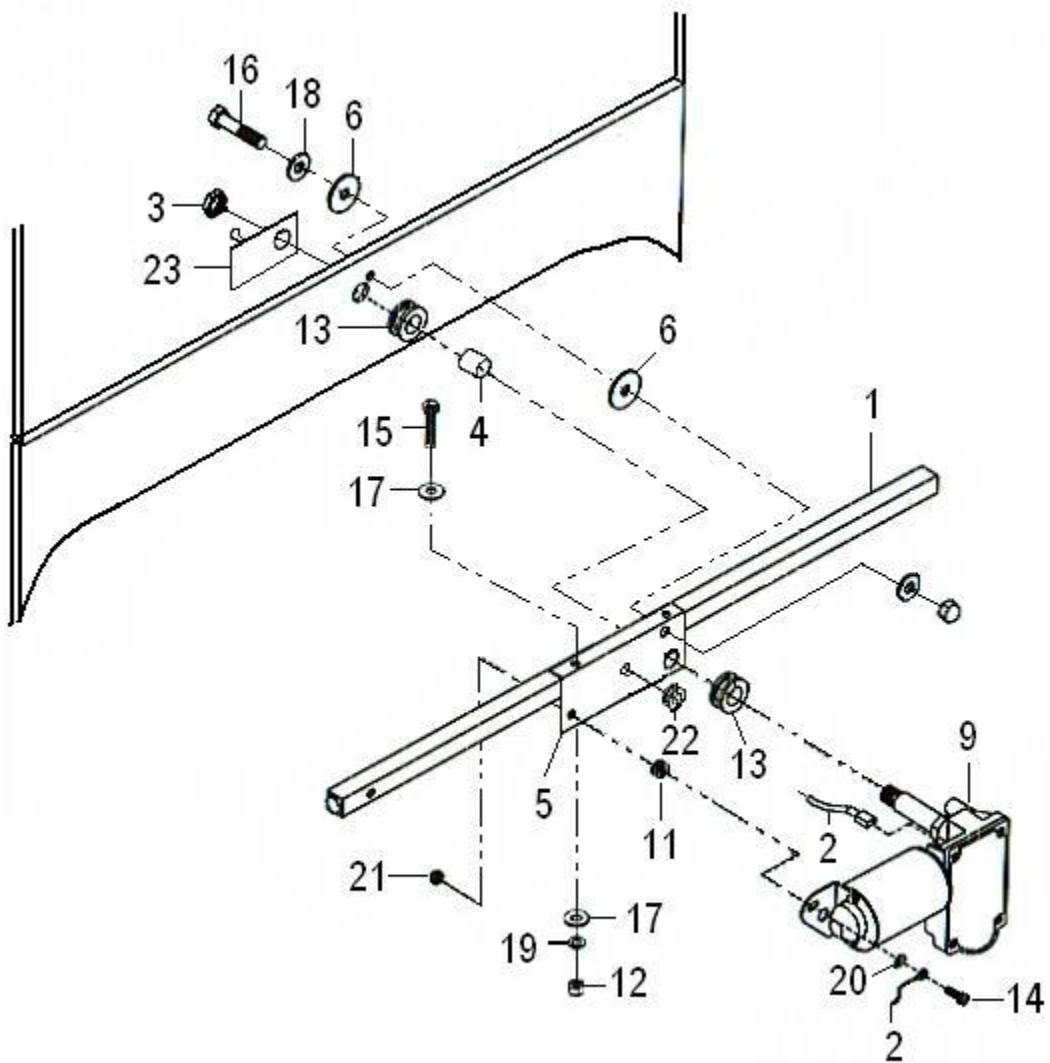
\* ITEM NOT SHOWN

## TRUNK – P4

| ITEM | CPC P/N  | DESCRIPTION             | QTY | SEATS P/N |
|------|----------|-------------------------|-----|-----------|
| 1    | 50632-03 | TRUNK, LOCKABLE         | 1   | 719328    |
| 2    | 2871-W   | SCREW 5/16-18X1 1/4 HHC | 4   | 719592    |
| 3    | 6000-B   | WASHER 5/16 USS/STD     | 4   | 719771    |
| 4    | 31067-63 | WASHER, .334X1.64X.70   | 4   | 719597    |
| 5    | 7739     | NUT 5/16-18 NYLOCK      | 4   | 719892    |



## WINDSHIELD WIPER – P4

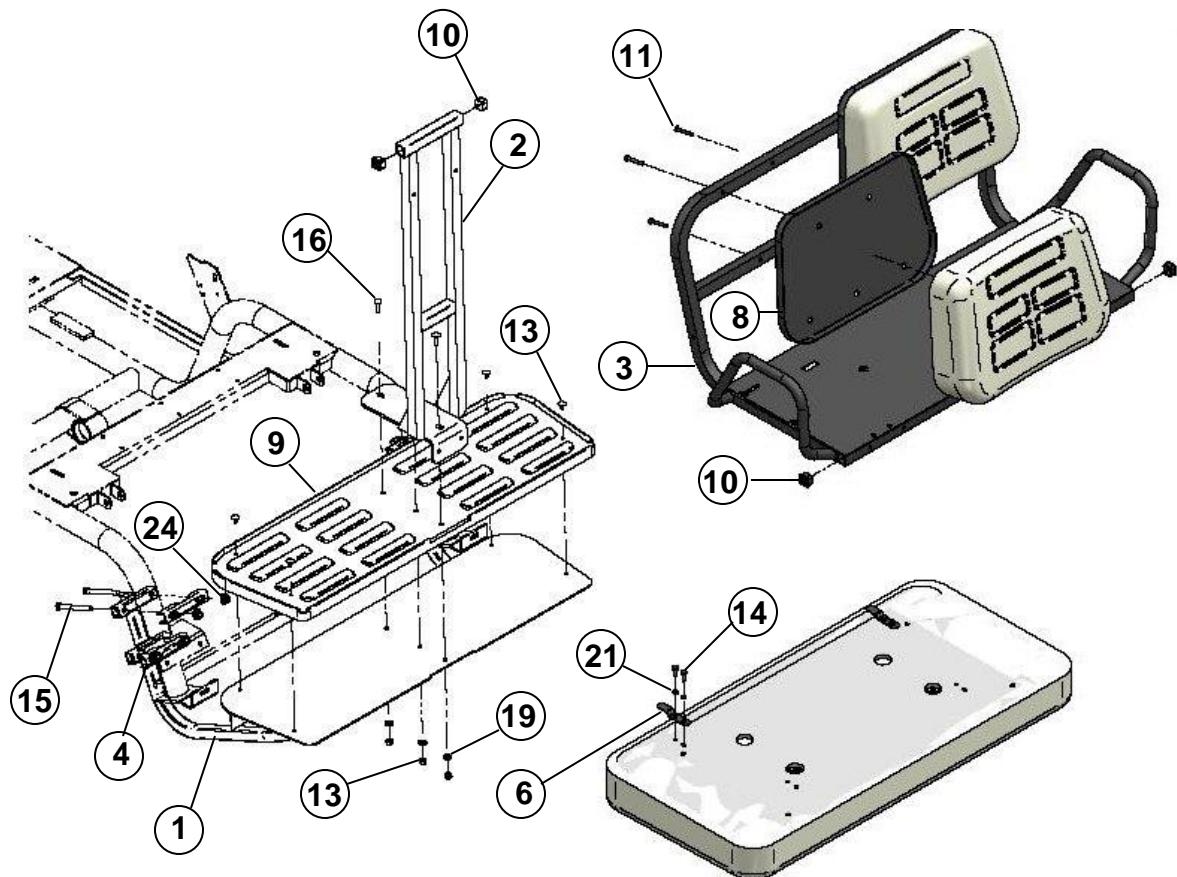


**WINDSHIELD WIPER – P4 Cont.**

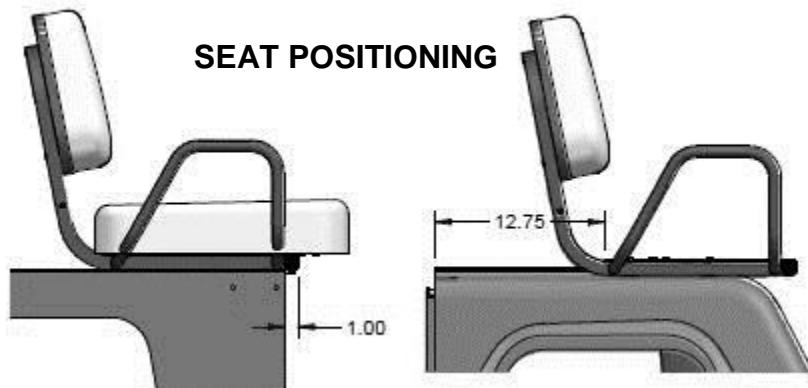
| <b>ITEM</b> | <b>CPC P/N</b> | <b>DESCRIPTION</b>                       | <b>QTY</b> | <b>SEATS P/N</b> |
|-------------|----------------|--|------------|------------------|
| 1           | 57974-02       | WIPER BAR                                | 1          | 307119           |
| 2           | 84118-96       | MOTOR WIPER WIRING HARNESS               | 1          | 464578           |
| 3           | 7735-B         | CROWN NUT, 3/8-16 (SUPPLIED WITH ITEM 9) | 1          | 719891           |
| 4           | 5712           | WIPER SPACER                             | 1          | 508993           |
| 5           | 84117-92A      | MOTOR MOUNTING BRACKET                   | 1          | 510271           |
| 6           | 89470-74       | WASHER, NEOPRENE                         | 2          | 709003           |
| 7*          | 84168-01       | WIPER ARM                                | 1          | 709268           |
| 8*          | 84169-01       | 18" WIPER BLADE                          | 1          | 709269           |
| 9           | 84111-92       | WIPER MOTOR                              | 1          | 709592           |
| 10*         | 10043          | CABLE TIES 11 3/4"                       | 9          | 719504           |
| 11          | 11409          | RUBBER GROMMET                           | 1          | 719520           |
| 12          | 7748-B         | NUT, HEX, BLK                            | 2          | 719896           |
| 13          | 11446          | RUBBER GROMMET                           | 2          | 719529           |
| 14          | 2665           | SCREW, 10-24X5/8" PH                     | 1          | 719584           |
| 15          | 2818           | SCREW, 5/16-18X1 1/2"                    | 4          | 719589           |
| 16          | 3775           | SCREW, 3/8-16X2" HC                      | 1          | 719634           |
| 17          | 6000-B         | WASHER, FLAT 5/16"                       | 6          | 719771           |
| 18          | 6416           | WASHER, FLAT 3/8"                        | 2          | 719796           |
| 19          | 7041-B         | LOCK WASHER 5/16"                        | 4          | 719838           |
| 20          | 7220           | LOCK WASHER, ITEM # 10 EXTERNAL TOOTH    | 1          | 719851           |
| 21          | 7624           | NYLOCK NUT 10-24                         | 1          | 719870           |
| 22          | 11416          | 3/8X7/8 GROMMET                          | 1          | 719522           |
| 23          | N/A            | BRACKET (SUPPLIED WITH ITEM 7)           | 1          | N/A              |
| N/A         | 84167-01       | KIT, WINDSHIELD WIPER                    | 1          | 190809U          |

\* NOT SHOWN

P4, NEV-TN REAR FACING SEAT & FOOTREST



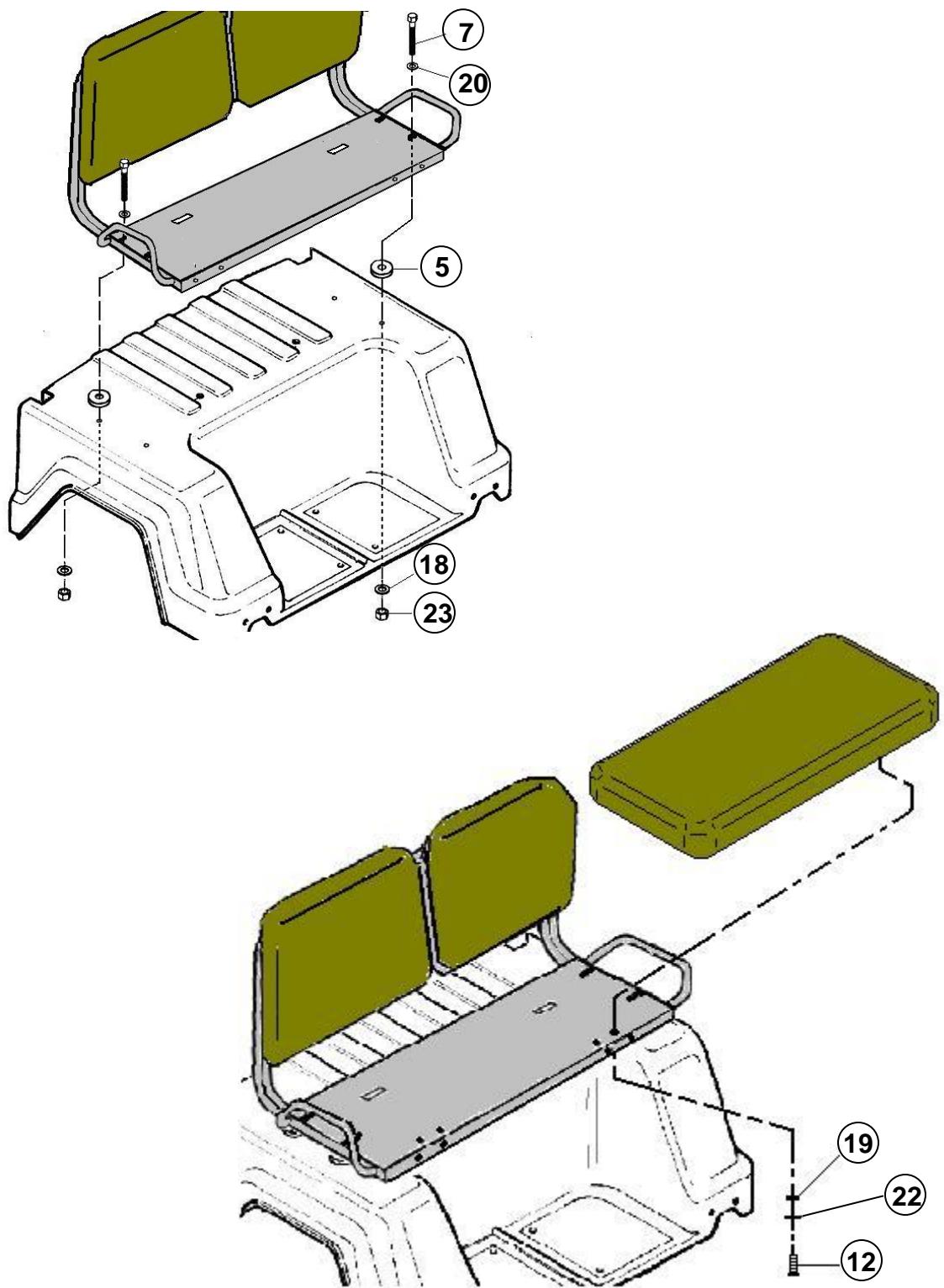
**SEAT POSITIONING**



NEV2-TN

P4

**P4, NEV-TN REAR FACING SEAT & FOOTREST (Cont.)**



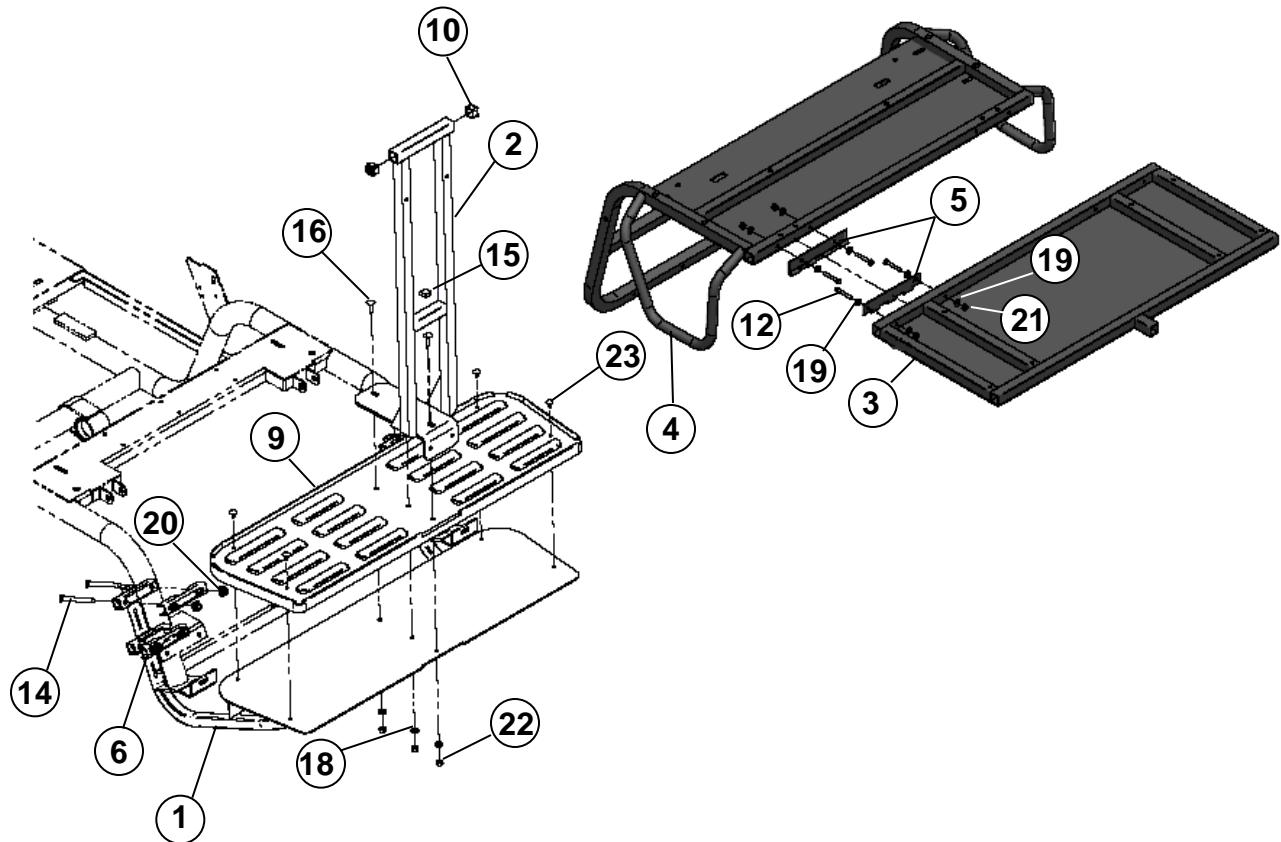
**P4, NEV2-TN REAR FACING SEAT & FOOTREST (Cont.)**

| ITEM | CPC P/N   | DESCRIPTION                      | QTY | SEATS P/N |
|------|-----------|----------------------------------|-----|-----------|
| 1    | 91534-91a | FOOTREST                         | 1   | 302680    |
| 2    | 52640-96  | HANDRAIL                         | 1   | 308292EP  |
| 3    | 51505-07  | CARGO SEAT                       | 1   | 308294EP  |
| 4    | 47105-91  | CLAMP                            | 4   | 510186    |
| 5    | 89470-74  | WASHER, .34X1.25X.09 NEOPRENE    | 4   | 709003    |
| 6    | 51509-07  | TAB                              | 2   | 511664    |
| 7    | 3860-B    | SCREW, 1.4-20X2 1/2 HHC          | 4   | 719637    |
| 8    | 52948-96  | COVER, SEAT BACK                 | 2   | 709025    |
| 9    | 52970-96  | COVER, FOOTREST                  | 1   | 709584    |
| 10   | 11433     | CAPLUG                           | 4   | 719526    |
| 11   | 2001-BS   | SCREW, 1/4-20X2 PCH              | 6   | 719541    |
| 12   | 2667      | SCREW, 5/16-18X2 HHC             | 2   | 719585    |
| 13   | 8200      | FASTENER                         | 4   | 719926    |
| 14   | 3787-B    | SCREW, 1/4-20X3/4 HHC            | 4   | 719636    |
| 15   | 4721      | SCREW, 3/8-16X4 HHC              | 8   | 719697    |
| 16   | 5400-BS   | SCREW, 5/16-18X1 CARR            | 3   | 719744    |
| 17   | 7739      | NUT, 5/16-18 NYLOCK              | 7   | 719892    |
| 18   | 6257-W    | WASHER, .28X1.375X.05            | 4   | 719787    |
| 19   | 6702-B    | WASHER, 5/16 BLK                 | 9   | 719810    |
| 20   | 6703-B    | WASHER 1/4 BLK                   | 2   | 719811    |
| 21   | 7036-B    | WASHER, LOCK 1/4                 | 4   | 719834    |
| 22   | 7041-B    | WASHER, 5/16 SPRING LOCK         | 2   | 719838    |
| 23   | 7686      | NUT, 1/4-20 NYLOCK               | 4   | 719879    |
| 24   | 7512      | NUT 3/8-16 SERRATED              | 8   | 719860    |
| N/A  | 91529-91B | KIT, REAR FACING SEAT & FOOTREST | 1   | 191054U   |

**NOTE:**

1. Cushions shown for reference only.
2. Vehicle must have inner rear springs installed (CPC P/N 54570-93).

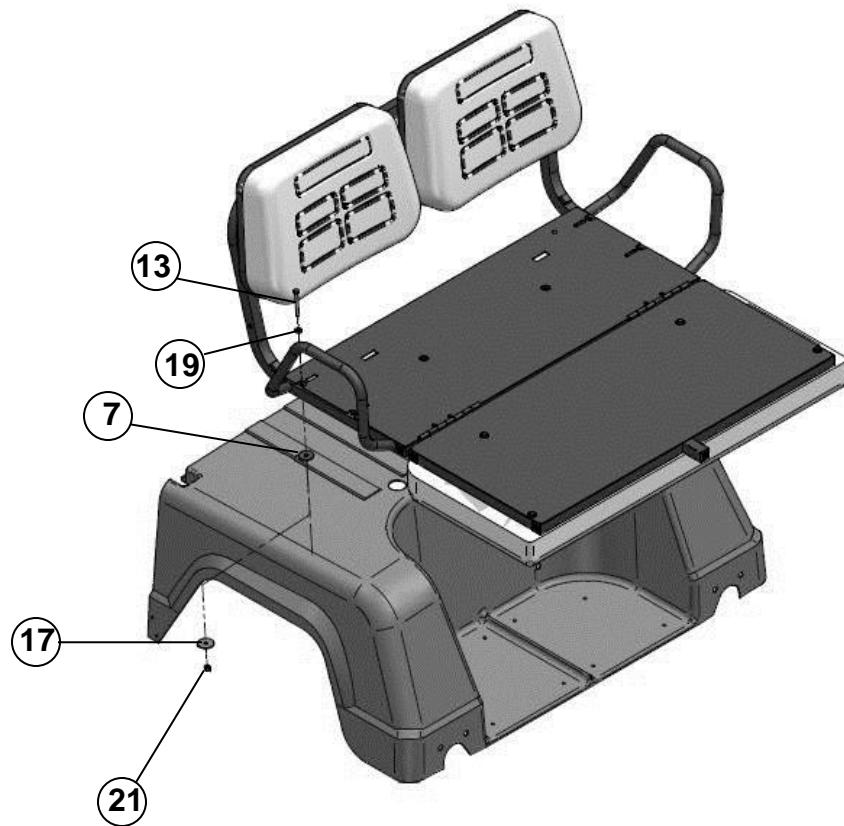
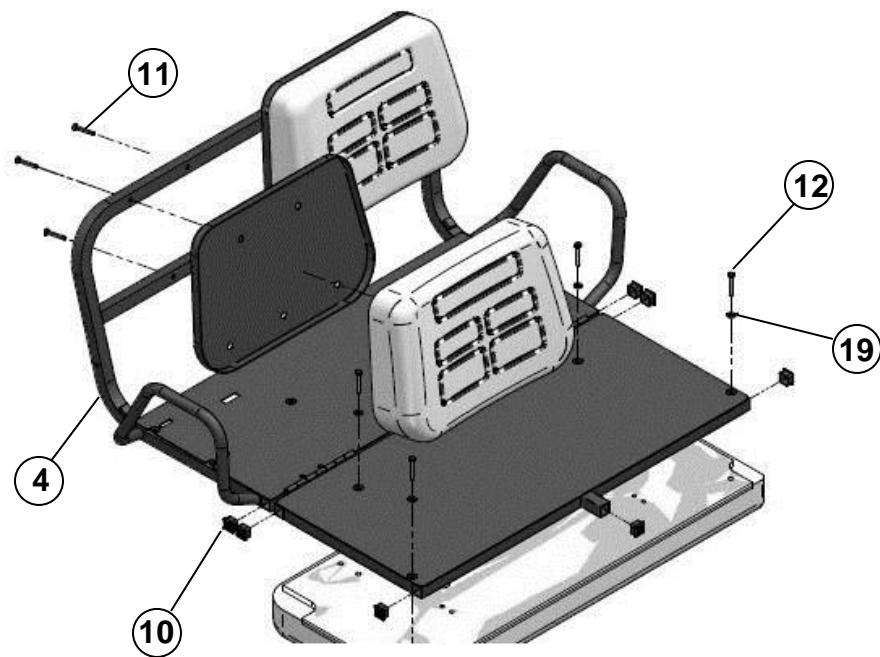
P4, NEV2-TN CARGO REAR FACING SEAT



NEV2-TN

P4

P4, NEV2-TN CARGO REAR FACING SEAT (Cont.)



**P4, S10, NEV2-TN CARGO REAR FACING SEAT (Cont.)**

| ITEM | CPC P/N   | DESCRIPTION                        | QTY | SEATS P/N |
|------|-----------|------------------------------------|-----|-----------|
| 1    | 91534-91a | FOOTREST                           | 1   | 302680    |
| 2    | 52640-96  | HANDRAIL, REAR P4                  | 1   | 308292EP  |
| 2A   | 84927-07  | HANDRAIL, S10                      | 1   | 308291EP  |
| 3    | 52927-07  | FOLDING DECK                       | 1   | 308293EP  |
| 4    | 51505-07  | CARGO SEAT FRAME                   | 1   | 308294EP  |
| 5    | 52918-07  | CARGO SEAT HINGE                   | 2   | 308737PL  |
| 6    | 47105-91  | CLAMP                              | 4   | 510186    |
| 7    | 89470-74  | WASHER, .34X1.25X.09 NEOPRENE      | 4   | 709003    |
| 8    | 52948-96  | COVER, SEAT BACK                   | 2   | 709025    |
| 9    | 52970-96  | COVER, FOOTREST                    | 1   | 709584    |
| 10   | 11433     | CAPLUG                             | 9   | 719526    |
| 11   | 2001-BS   | SCREW, 1/4-20X2 PCH                | 6   | 719541    |
| 12   | 3454-BS   | SCREW, 1/4-20X1 3/4 HHC            | 12  | 719623    |
| 13   | 3860-B    | SCREW, 1/4-20X2 1/2 HHC            | 4   | 719637    |
| 14   | 4721      | SCREW, 3/8-16X4 HHC                | 8   | 719697    |
| 15   | 52330-86  | BUMPER, BLACK                      | 3-5 | 719738    |
| 16   | 5400-BS   | SCREW, 5/16-18X1 CARR              | 3   | 719744    |
| 17   | 6257-W    | WASHER, .28X1.375X.05              | 4   | 719787    |
| 18   | 6702-B    | WASHER, 5/16 BLK                   | 7   | 719810    |
| 19   | 6703-B    | WASHER 1/4 BLK                     | 22  | 719811    |
| 20   | 7512      | NUT 3/8-16 SERRATED                | 8   | 719860    |
| 21   | 7686      | NUT, 1/4-20 NYLOCK                 | 12  | 719879    |
| 22   | 7739      | NUT, 5/16-18 NYLOCK                | 7   | 719892    |
| 23   | 8200      | FASTENER                           | 4   | 719926    |
| N/A  | 52958-07  | KIT, P4/SM2 CARGO REAR FACING SEAT | 1   | 191405U   |

**NOTE:**

1. Cushions shown for reference only.
2. Vehicle must have inner rear springs installed (CPC P/N 54570-93).

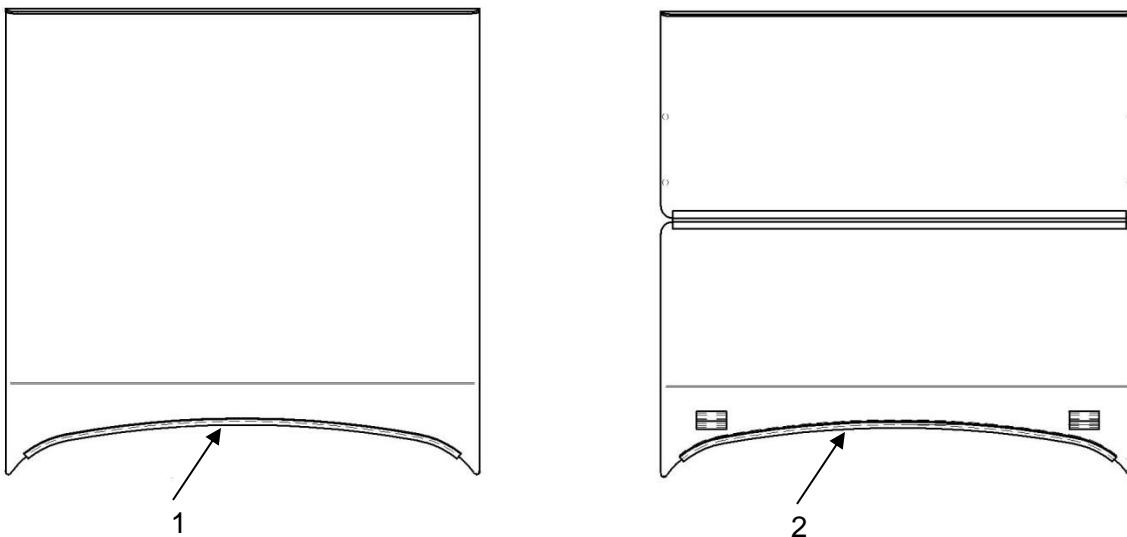
## REAR FACING SEAT CUSHIONS – P4, NEV

| ITEM | CPC P/N  | DESCRIPTION                   | QTY | SEATS P/N |
|------|----------|-------------------------------|-----|-----------|
| 1    | 52004-96 | CUSHION, BOTTOM, BENCH        | 1   | 304212%   |
| 2    | 52001-96 | CUSHION, BACK, BENCH          | 2   | 304216%   |
| 3    | 52025-03 | CUSHION, BACK, BOLSTERED      | 2   | 308443%   |
| 4    | 52026-03 | CUSHION, BOTTOM, BOLSTERED    | 1   | 308445%   |
| 5    | 52027-04 | CUSHION, BACK W/ELITE LOGO    | 2   | 308444%   |
| 6    | 52018-04 | CUSHION, BACK, DELUXE         | 2   | 307597%   |
| 7    | 52019-04 | CUSHION, BOTTOM, DELUXE       | 1   | 307598%   |
| 8    | 52001-96 | CUSHION, BACK, CARGO          | 2   | 304216%   |
| 9    | 52007-91 | CUSHION, CARGO BOTTOM FOLDING | 1   | 143993%   |

NOTE: Include VIN to insure correct color

For two color bolstered cushions, the first color listed is on the outside. The second color listed is on the inside

## WINDSHIELDS – P4



| ITEM | CPC P/N  | DESCRIPTION  | QTY | SEATS P/N |
|------|----------|--|-----|-----------|
| 1    | 58019-12 | WINDSHIELD, ACRYLIC, 40"(for LSV) (See Note 2)   | 1   | 760814    |
| 1A   | 58018-98 | WINDSHIELD, ACRYLIC 40" (for PTV) (See Note 2)   | 1   | 709422    |
| 2    | 58030-12 | WINDSHIELD, FOLDING ACRYLIC (For LSV) (See Note 2)   | 1   | 760813    |
| 2A   | 58031-12 | WINDSHIELD, FOLDING, ACRYLIC, TINTED 40" (For LSV) (See Note 2)                                  | 1   | 760815    |
| 2B   | 58028-98 | WINDSHIELD, ACRYLIC, FOLDING, TINTED 40" (For PTV) (See Note 2)                                  | 1   | 709359    |
| 3*   | 58033-12 | WINDSHIELD, HARDCOAT (Drilled for wiper) (See Note 2)  | 1   | 467881    |
| 4*   | 42530-98 | BRACKET  | 1   | 510343    |
| 5*   | 52330-86 | BUMPER (See Note 1)  | 5   | 719738    |
| 6*   | 8675     | RIVET  | 1   | 719944    |
| N/A  | 58038-98 | KIT, WINDSHIELD, ACRYLIC 40" (Includes Items 1, 4, 5, & 6 - For LSV) (See Note 2)                | 1   | 190794U   |
| N/A  | 58020-98 | KIT, WINDSHIELD, ACRYLIC 40"(Includes Items 1A, 4, 5, & 6.- For LSV) (See Note 2)                | 1   | 190793U   |
| N/A  | 58051-98 | KIT, WINDSHIELD, FOLDING ACRYLIC (Includes Items 2, 4, 5, & 6 – For LSV) (See Note 2)            | 1   | 191022U   |
| N/A  | 58052-98 | KIT, WINDSHIELD, FOLDIN(See Note)G, TINTED (Includes Items 2B, 4, 5, & 6 – For PTV) (See Note 2) | 1   | 191080U   |
| N/A  | 58010-10 | KIT, WINDSHIELD (Drilled for wiper, includes Items 3, 4, 5, & 6 ) (See Note 2)                   | 1   | 190795U   |

\* NOT SHOWN

NOTE:

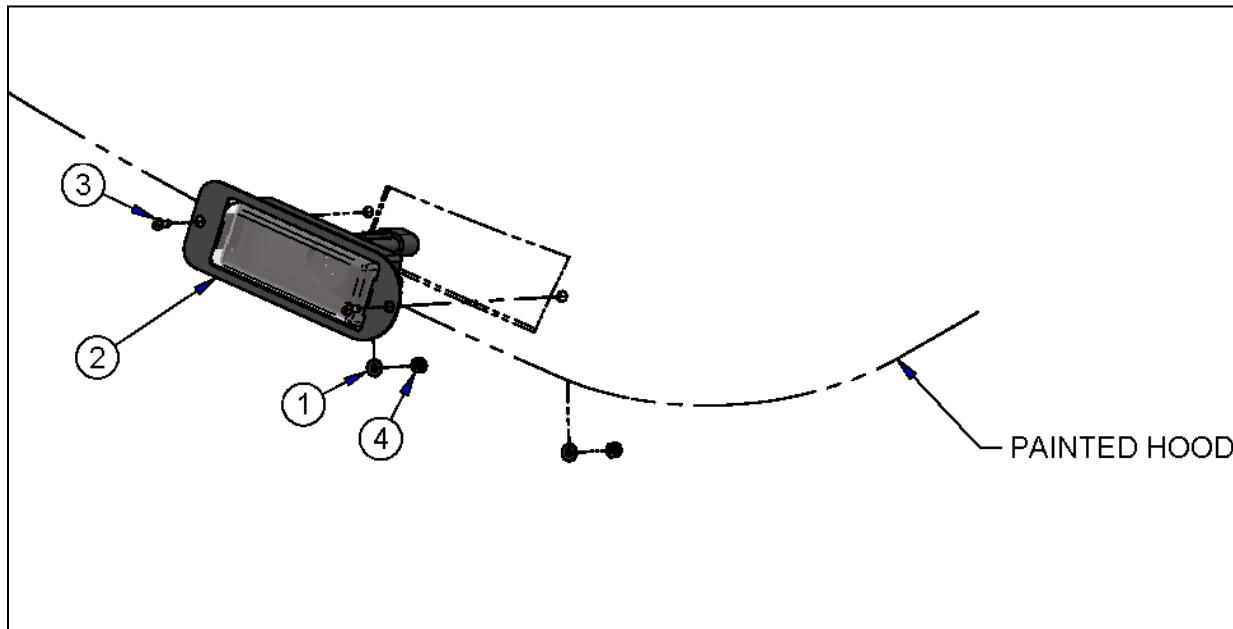
1. Item 5 used only with vehicles with horizontal cross bars. Placed between windshield and cross bars to reduce excessive noise.
2. Items cannot ship UPS. Must ship via freight or local pickup.

**ENCLOSURES – P4**

| ITEM | CPC P/N  | DESCRIPTION                   | QTY | SEATS P/N |
|------|----------|-------------------------------|-----|-----------|
| 1    | 11627-98 | KIT ENCLOSURE GOLF RAINDRAIN  | 1   | 709994    |
| 2    | 11617-09 | KIT ENCLOSURE GOLF 80" SUNTOP | 1   | 760558    |



## HEADLIGHT KIT – P4



| ITEM | CPC P/N  | DESCRIPTION   | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1    | 6912-B   | WASHER, #8 TYPE A PLAIN                             | 4   | 719817    |
| 2    | 68900-10 | HEADLIGHT ASSEMBLY, GLASS (Pair)                    | 1   | 467666    |
| *    | 68861-09 | HEADLIGHT COVER W/TABS (Included w/Item 2)          | 2   | 513086    |
| *    | 9941     | PLUG ASSEMBLY (Included w/Item 2)                   | 2   | 709925    |
| *    | 6703-B   | WASHER, 1/4 SAE (Included w/Item 2)                 | 4   | 719811    |
| *    | N/A      | HEADLIGHT (Pair) (Included w/Item 2)                | 1   | 760573    |
| *    | 931      | SCREW, M6-1.0X8MM, DIN 798 (Included w/Item 2)      | 4   | 781712    |
| 3    | 2612-B   | SCREW, 8-32X1/2 PHILLIPS, PHM                       | 4   | 719571    |
| 4    | 7609-W   | NUT 8-32 NYLOCK                                     | 4   | 719868    |
| 5    | 68842-06 | KIT, HEADLIGHT – SERVICEABLE (Includes above items) | 1   | 191304U   |

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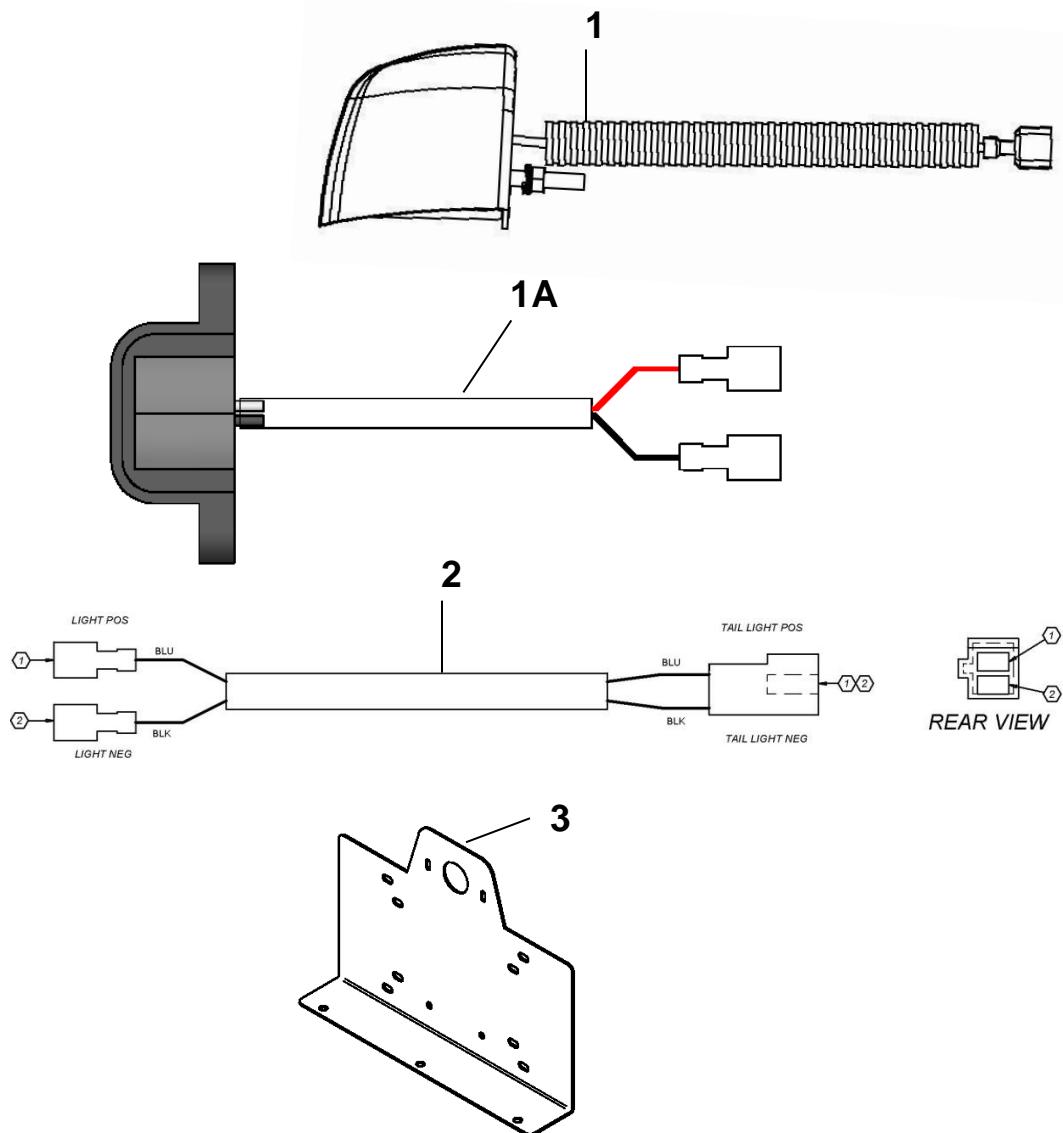
## LICENSE PLATE LIGHT & REFLECTORS – P4

| ITEM | CPC P/N  | DESCRIPTION                       | QTY | SEATS P/N |
|------|----------|-----------------------------------|-----|-----------|
| 1    | 68027-04 | LICENSE LIGHT (See Note 1)        | 1   | 719326    |
| 1A   | 69008-13 | LICENSE LIGHT (See Note 2)        | 1   | 467887    |
| 2    | 69007-02 | LICENSE LIGHT WIRE HARNESS        | 1   | 709823    |
| *    | 68572-03 | FRONT AMBER REFLECTOR 2 3/4X1 3/4 | 2   | 719336    |
| *    | 68573-03 | REAR RED REFLECTOR 4 5/16X13/16   | 4   | 719337    |
| 3    | 68026-04 | LICENSE PLATE BRACKET             | 1   | 509726EP  |

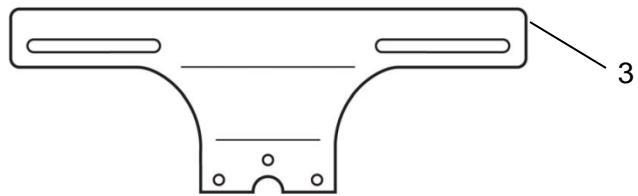
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### NOTE:

1. If replacing this light order Kit 68027-04A, License Plate Light Retrofit
2. Vehicles produced after 8/2012 use this light.



## FRONT LICENSE BRACKET – P4

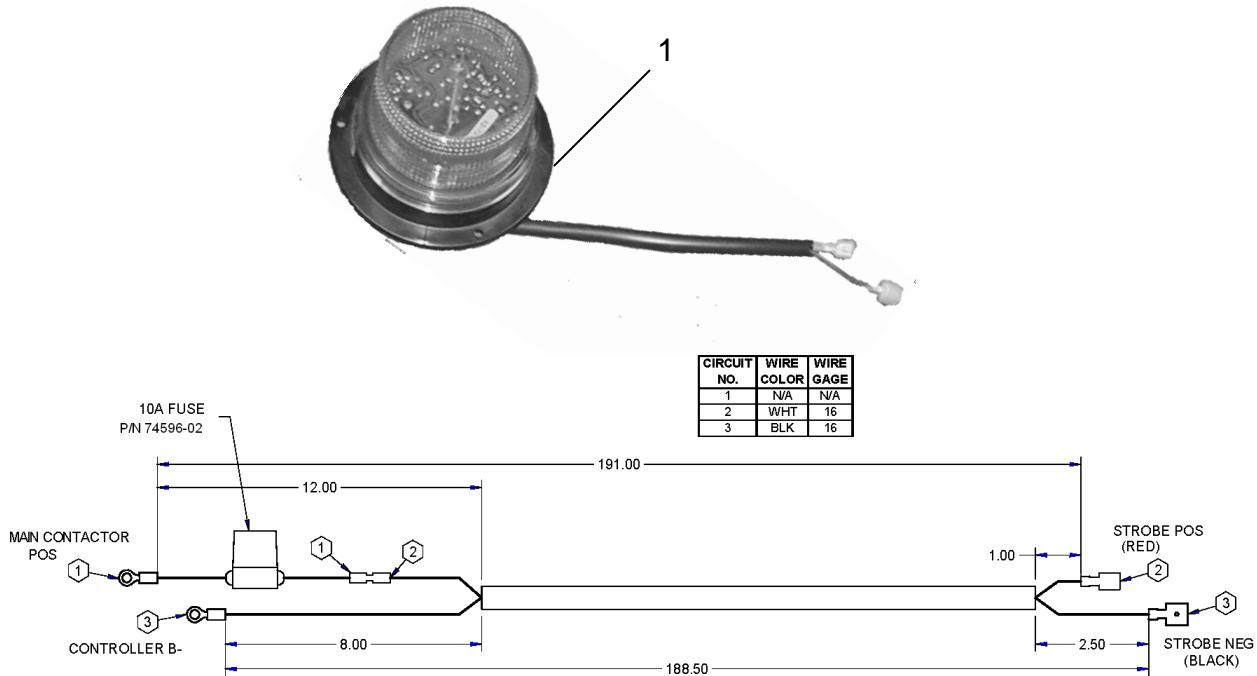


| ITEM | CPC P/N  | DESCRIPTION                                       | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1*   | 2653-8   | SCREW, 10-16X3/4, HWH, TEK                        | 2   | 719583    |
| 2*   | 8698     | RIVET, CHERRY, #BAPK69BX                          | 2   | 719948    |
| 3    | **       | MOUNTING BRACKET                                  | 1   | 759919    |
| 4    | 68029-08 | KIT, FRONT LICENSE BRACKET (Includes Items 1 – 3) | 1   | 191536U   |

\* NOT SHOWN

\*\* SPECIAL ORDER

## AMBER STROBE LIGHT SUNTOP – P4



| ITEM | CPC P/N  | DESCRIPTION   | QTY | SEATS P/N |
|------|----------|---|-----|-----------|
| 1    | 68029-06 | STROBE LIGHT ASSY                                     | 1   | 467408    |
| 2*   | 10043    | CABLE TIE   | 4   | 719504    |
| 3*   | 10008    | CABLE TIE 5 3/4"                                      | 2   | 719501    |
| 4*   | 10020    | CABLE TIE MOUNTING BRACKET                            | 2   | 719503    |
| 5    | **       | HARNESS, LIGHT CAB                                    | 1   | 467409    |
| 6*   | 2339     | SCREW, #10-24X3/4, HH                                 | 3   | 719551    |
| 7*   | 7624     | NUT, 1/4-20 NYLOCK                                    | 3   | 719870    |
| 8*   | 6716     | WASHER #10  | 3   | 719812    |
| 9*   | 68831-97 | KIT, STROBE LIGHT AMBER SUNTOP (Includes above Items) | 1   | 190937U   |

\* NOT SHOWN

\*\* SPECIAL ORDER



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